

Part Number: PT925-60240

Kit Contents

| Item # | Quantity Req. | Description |
|--------|---------------|----------------------|
| 1 | 1 | Left Hand Step Tube |
| 2 | 1 | Right Hand Step Tube |
| | | |
| | | |

Hardware Bag Contents

| Item # | Quantity Req. | Description |
|--------|---------------|-------------|
| 1 | 1 | Bolt Kit |
| 2 | | |
| 3 | | |
| | | |

Additional Items Required For Installation

| Item # | Quantity Req. | Description |
|--------|---------------|-------------|
| 1 | | |
| 2 | | |
| 3 | | |
| | | |

Conflicts

| |
|------|
| None |
|------|

Recommended Tools

| Personal & Vehicle Protection | Notes |
|--|------------------------------|
| Safety Glasses | |
| | |
| | |
| Special Tools | Notes |
| | |
| | |
| | |
| Installation Tools | Notes |
| 12mm Socket | |
| Ratchet | |
| Torque Wrench | 0-50 N-m (0-37 ft-lbf) |
| Panel Pry Tool | Toyota SST 00002-06001-01 |
| Special Chemicals | Notes |
| | |
| | |
| | |

General Applicability

| |
|------------------------------------|
| MY24 and newer Land Cruiser models |
|------------------------------------|

Recommended Sequence of Application

| Item # | Accessory |
|--------|-----------|
| 1 | |
| 2 | |
| | |

*Mandatory

Vehicle Service Parts (may be required for reassembly)

| Item # | Quantity Req. | Description |
|--------|---------------|------------------|
| 1 | 12 | 90119-A0582 Bolt |
| 2 | | |
| 3 | | |
| | | |

Legend

 **STOP:** Damage to the vehicle may occur. Do not proceed until process has been complied with.

 **OPERATOR SAFETY:** Use caution to avoid risk of injury.

 **CAUTION:** A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.

 **TOOLS & EQUIPMENT:** Used in Figures calls out the specific tools and equipment recommended for this process.

 **REVISION MARK:** This mark highlights a change in installation with respect to previous issue.

 **SAFETY TORQUE:** This mark indicates that torque is related to safety.

PT925-60240



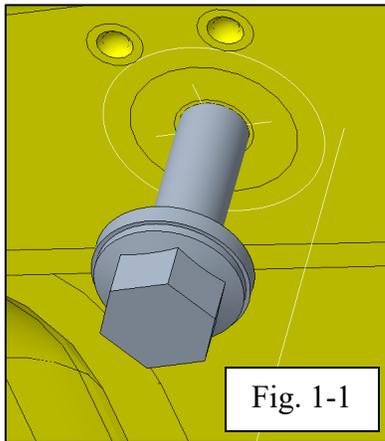
Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as: -

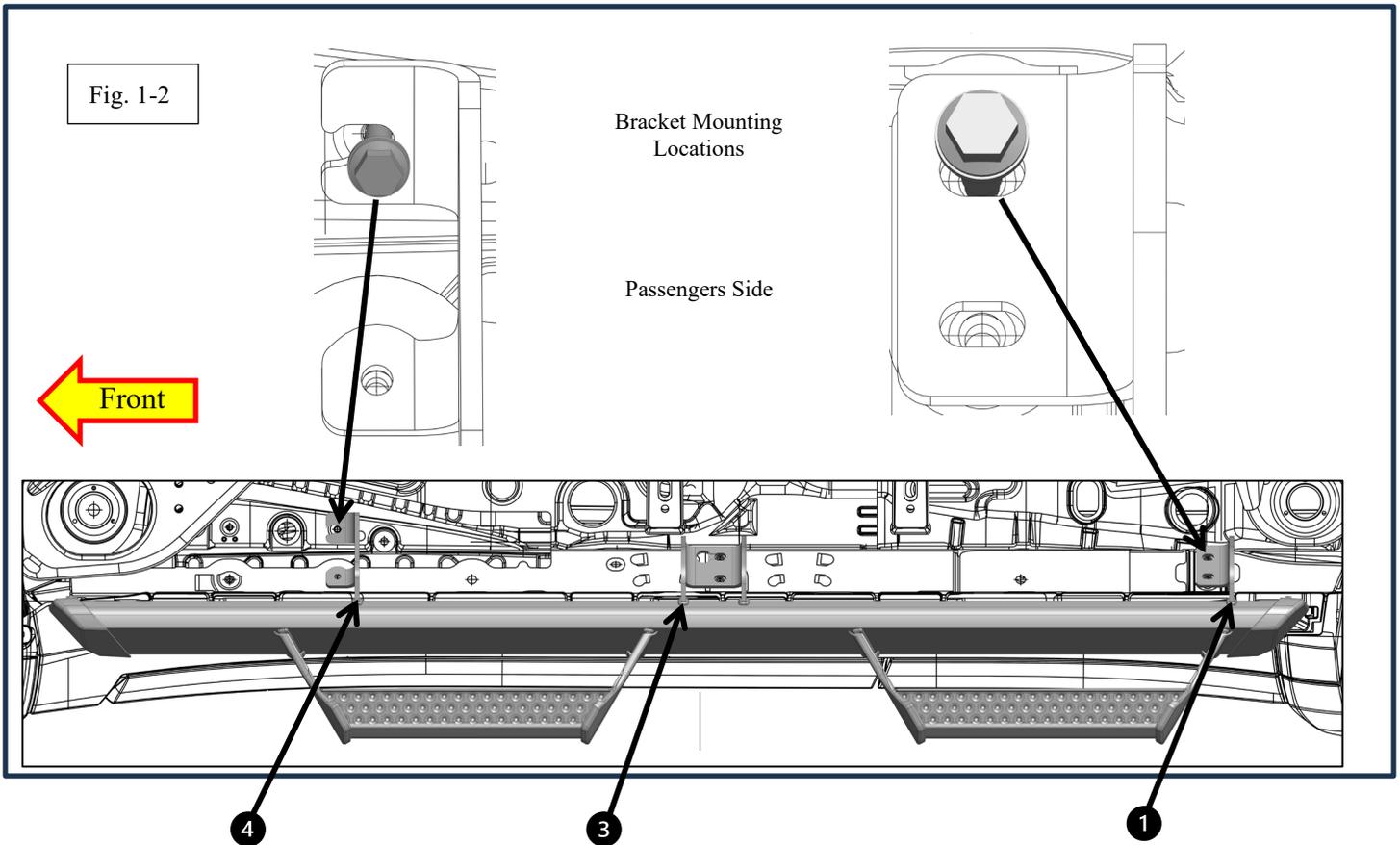
- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

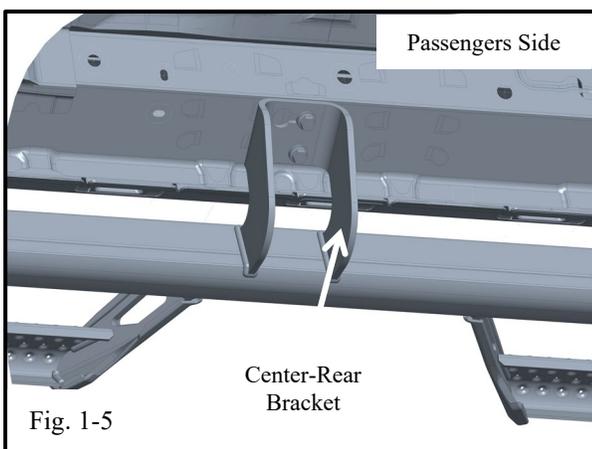
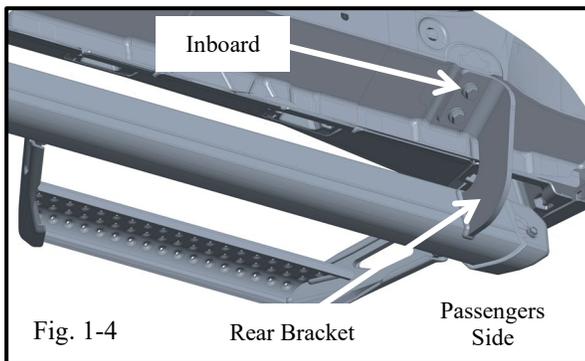
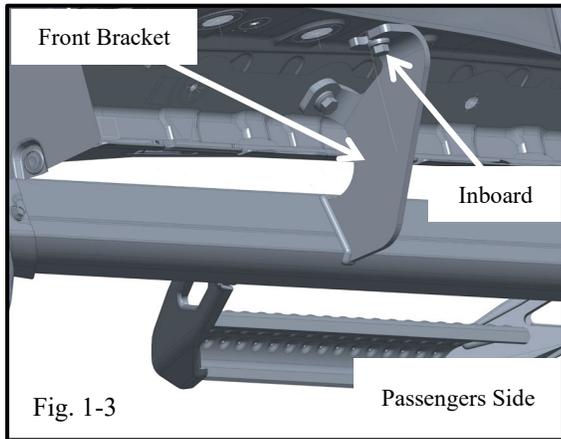
Please see your Toyota dealer for a copy of this document.



1. Running Board Installation - RH

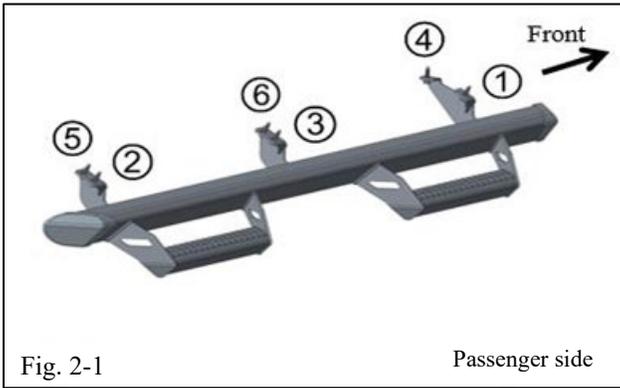
- (a) Open the box and check the kit for complete contents and any damage.
- (b) Using a 12mm socket, remove & discard twelve OE Hex bolts from underneath the vehicle, 6 per side (Fig. 1-1, Fig. 1-2)





⚠ NOTE: For the following steps, the use of a non-impacting type electric hand tool can be used to drive the bolts so long as the bolt does not reach or exceed the specified torque. **Leave all hardware loose at this time.**

- (c) Hand start one 12mm bolt into the inboard factory threaded hole on the front bracket location at least 4 threads (Fig. 1-3).
- (d) Hand start one 12mm bolt into the inboard factory threaded hole on the middle bracket location at least 4 threads (Fig. 1-4).
- (e) Hang board on pre-threaded bolts in Fig.1-2
- (f) Hand start all remaining 12mm bolts at each bracket location (Fig. 1-2). Note: Leave hardware loose at this time.



2. Tighten all Hardware.

- (a) In numerical order, tighten (but do not torque) the bolts shown in Fig. 2-1.

3. Torque all Hardware.

- (a) Follow the tightening sequence in Fig. 2-1 to torque the “outside bolts” ① through ③

⚠ NOTE: Make sure the bracket is seated to the body before torquing.

4. Torque: 34 Nm (25 lb-ft)

- (a) Follow the tightening sequence in Fig. 3-1 to torque the “inside bolts” ④ through ⑥
- (b)

Torque: 34 Nm (25 lb-ft)

5. Running Board Installation - LH

- (a) Repeat Steps 1 through 3 on the driver’s side.

6. Re-torque all Hardware.

- (a) Re-torque all twelve 8mm Hex Bolts in the same order as Step 3.

Torque: 34 Nm 34 Nm (25 lb-ft)

Checklist - these points **MUST** be checked to ensure a quality installation.

| <u>Check:</u> | <u>Look For:</u> |
|--|--|
| <p><u>Accessory Function Checks</u></p> <ul style="list-style-type: none"><input type="checkbox"/> Step alignment & torque<input type="checkbox"/> Inspect bolt torques<input type="checkbox"/><input type="checkbox"/> | <p>Torque: 34 Nm 34 Nm (25 lb-ft)</p> |
| <p><u>Vehicle Function Checks</u></p> <ul style="list-style-type: none"><input type="checkbox"/> No interference between step & vehicle<input type="checkbox"/><input type="checkbox"/> | <p>Pinch weld contact</p> |
| <p><u>Vehicle Appearance Check</u></p> <ul style="list-style-type: none"><input type="checkbox"/> After accessory installation and removal of protective cover(s), perform a visual inspection. | <p>Ensure no damage (including scuffs and scratches) was caused during the installation process. (For PPO installations, refer to TMNA Accessory Quality Shipping Standard.)</p> |