

<b>Last Modified:</b> 07-05-2024	6.11:8.1.0	<b>Doc ID:</b> RM100000002I93J
<b>Model Year Start:</b> 2024	<b>Model:</b> Land Cruiser	<b>Prod Date Range:</b> [02/2024 - ]
<b>Title:</b> SEAT: REAR NO. 1 SEAT ASSEMBLY (for 60/40 Split Seat Type RH Side): DISASSEMBLY; 2024 MY Land Cruiser [02/2024 - ]		

## **DISASSEMBLY**

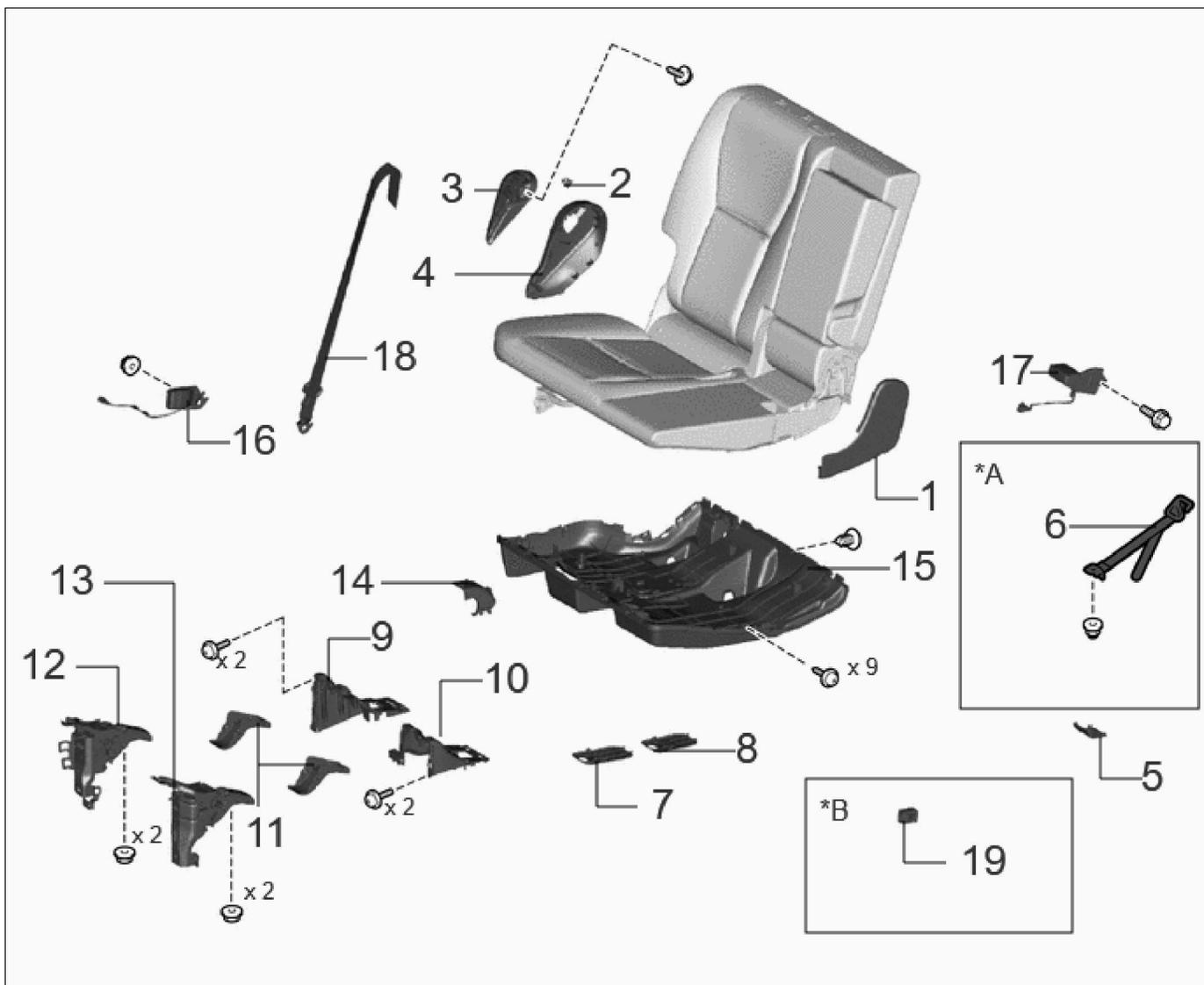
### **CAUTION / NOTICE / HINT**

**CAUTION:**

- Wear protective gloves. Sharp areas on the parts may injure your hands.
- There is risk of injury.



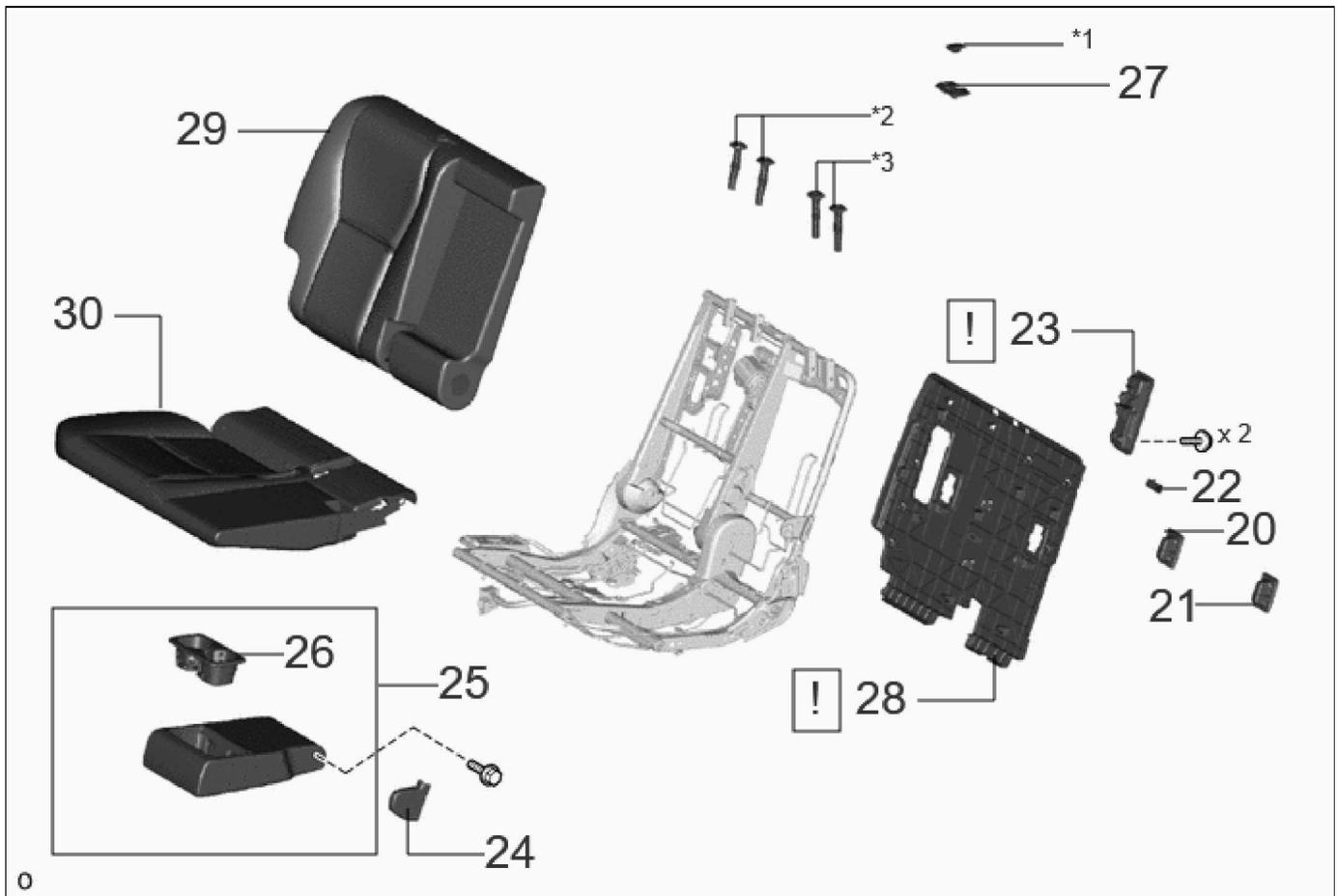
### **COMPONENTS (DISASSEMBLY)**



PROCEDURE		PART NAME CODE			
1	REAR NO. 1 SEAT RECLINING COVER LH	71834S	-	-	-
2	REAR NO. 2 SEAT ADJUSTER BOLT COVER	72329G	-	-	-
3	RECLINING ADJUSTER RELEASE HANDLE RH	72525R	-	-	-
4	REAR NO. 1 SEAT RECLINING COVER RH	71833S	-	-	-
5	REAR UNDER COVER	76971G	-	-	-
6	REAR SEAT HOOK BELT SUB-ASSEMBLY	72065C	-	-	-
7	REAR NO. 1 SEAT NO. 2 LEG SIDE COVER	79967U	-	-	-
8	REAR NO. 1 SEAT NO. 3 LEG SIDE COVER	79967V	-	-	-
9	NO. 1 SEAT NO. 1 CUSHION COVER	79951B	-	-	-
10	NO. 1 SEAT NO. 2 CUSHION COVER	79952A	-	-	-
11	REAR NO. 1 SEAT NO. 1 LEG SIDE COVER	79967T	-	-	-

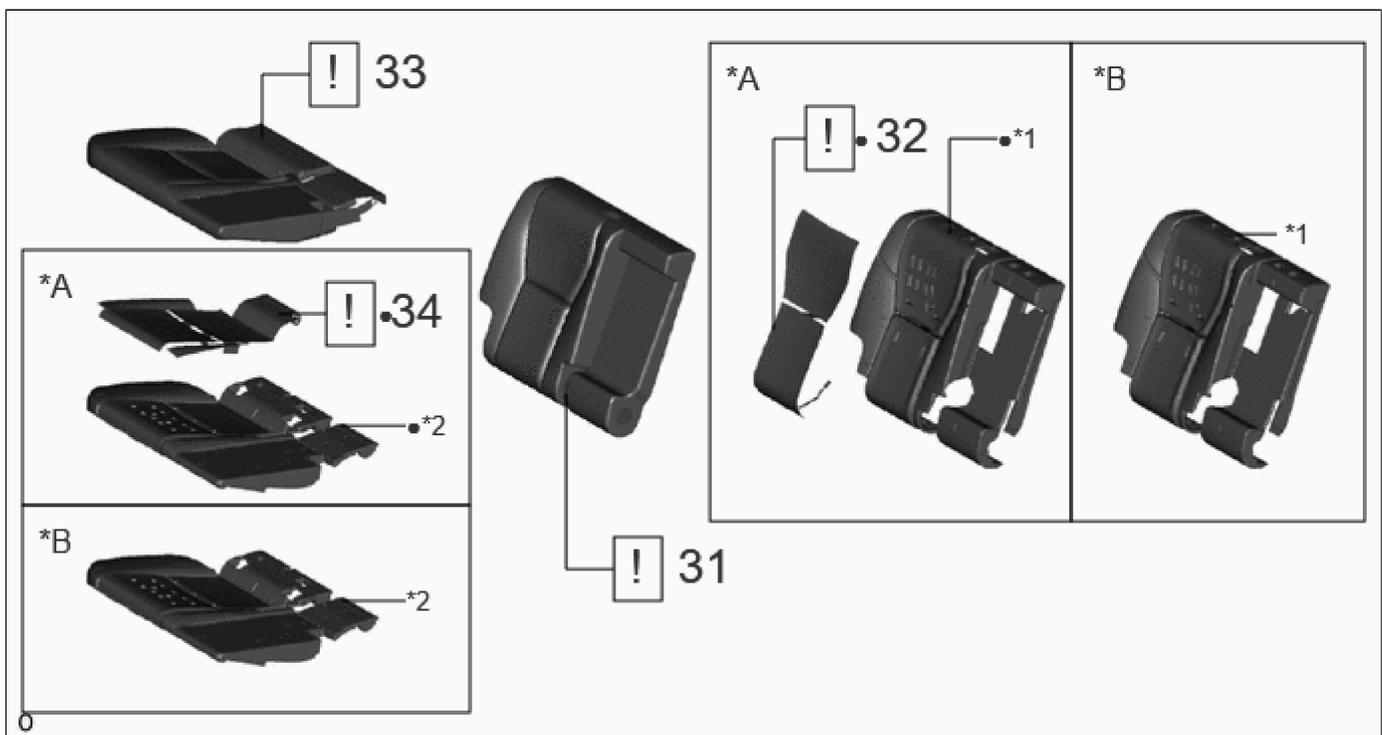
PROCEDURE		PART NAME CODE			
12	REAR NO. 1 SEAT HINGE SUB-ASSEMBLY RH	71301G	-	-	-
13	REAR NO. 1 SEAT HINGE SUB-ASSEMBLY RH	71302C	-	-	-
14	REAR SEAT CUSHION COVER RH	72995F	-	-	-
15	REAR SEAT CUSHION UNDER COVER RH	72927F	-	-	-
16	REAR INNER SEAT BELT ASSEMBLY	73380A	-	-	-
17	REAR CENTER SEAT LAP TYPE BELT ASSEMBLY	73350	-	-	-
18	REAR SEAT 3 POINT TYPE BELT ASSEMBLY (LAP BELT ANCHOR)	73320C	-	-	-
19	SEAT HEATER CONTROL SUB-ASSEMBLY	87501	-	-	-

*A	w/ Hook	*B	w/ Seat Heater System
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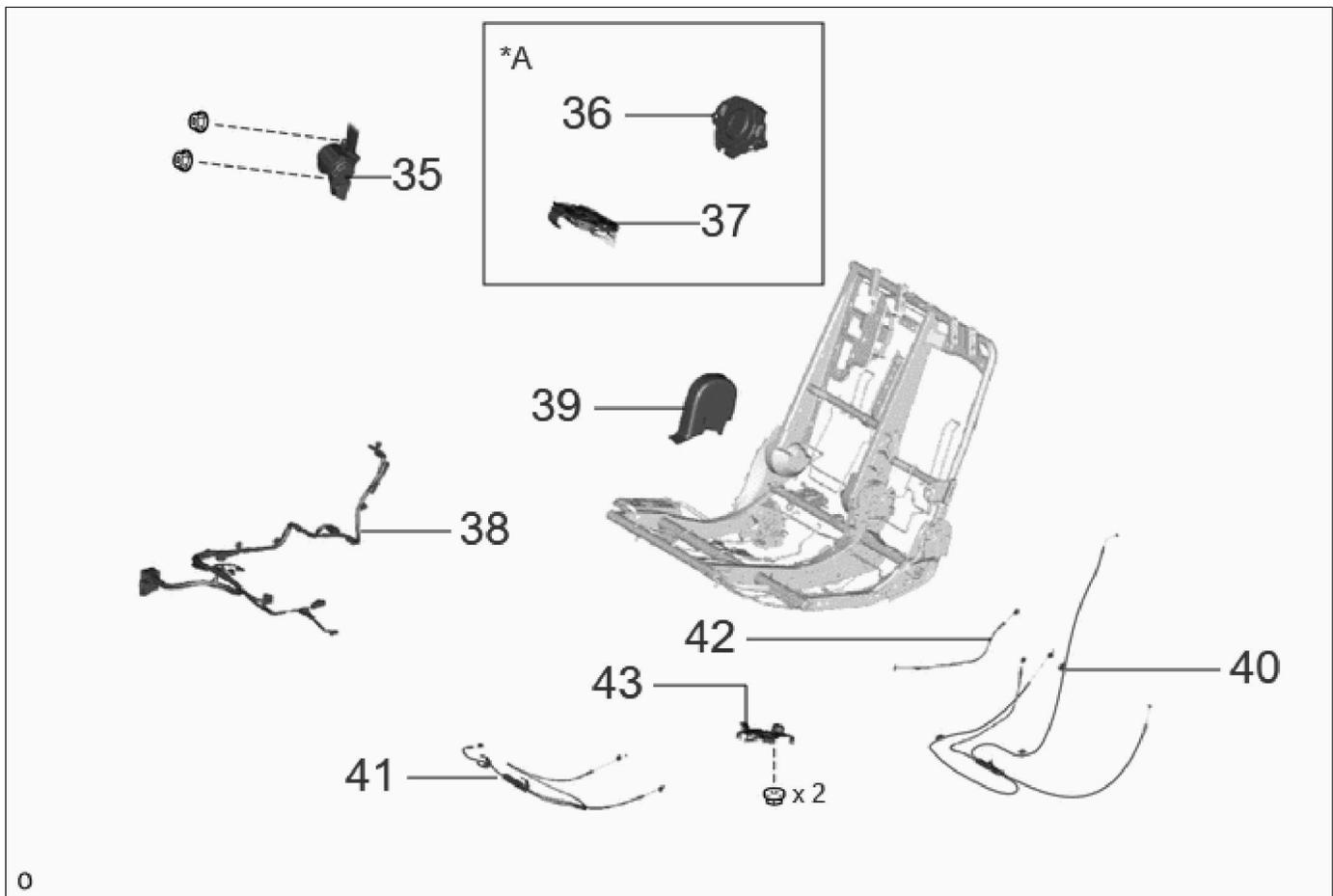
PROCEDURE		PART NAME CODE			
20	REAR SEATBACK COVER	72996H	-	-	-
21	REAR NO. 2 SEATBACK COVER	72996J	-	-	-
22	REAR SEAT COVER CAP	71845F	-	-	-
23	REAR NO. 1 SEAT LOCK CONTROL LEVER SUB-ASSEMBLY RH	72057E		-	-
24	CENTER ARMREST HINGE COVER	72868A	-	-	-
25	REAR SEAT CENTER ARMREST ASSEMBLY	72830X	-	-	-
26	REAR SEAT CENTER ARMREST CUP HOLDER SUB-ASSEMBLY	72806E	-	-	-
27	REAR SEAT SHOULDER BELT COVER	73373	-	-	-
28	REAR SEATBACK BOARD SUB-ASSEMBLY RH	71701A		-	-
29	SEATBACK COVER WITH PAD	-	-	-	-
30	SEAT CUSHION COVER WITH PAD	-	-	-	-

*1	SEAT BELT ANCHOR COVER CAP	*2	NO. 1 SEAT HEADREST SUPPORT ASSEMBLY RH
*3	REAR NO.1 SEAT CENTER HEADREST SUPPORT ASSEMBLY	-	-



PROCEDURE		PART NAME CODE			
31	REAR NO. 1 SEATBACK COVER SUB-ASSEMBLY RH	71077	INFO	-	-
32	REAR NO. 1 SEATBACK HEATER ASSEMBLY RH	87530A	INFO	-	-
33	NO. 1 SEAT CUSHION COVER SUB-ASSEMBLY RH	71075F	INFO	-	-
34	REAR NO. 1 SEAT CUSHION HEATER ASSEMBLY RH	87510Z	INFO	-	-

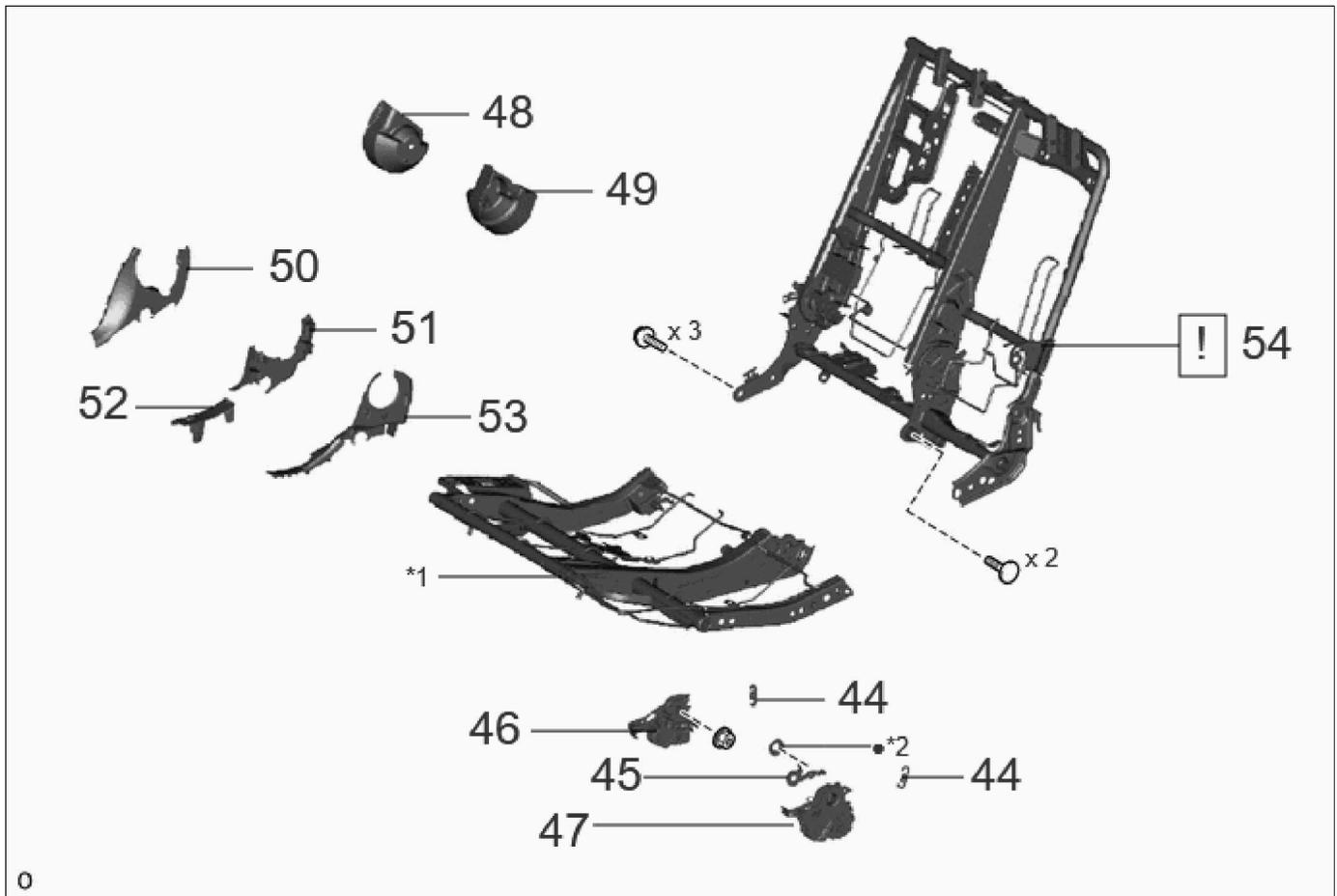
*A	w/ Seat Heater System	*B	w/o Seat Heater System
*1	REAR NO. 1 SEATBACK PAD RH	*2	REAR NO. 1 SEAT CUSHION PAD RH
•	Non-reusable part	-	-



PROCEDURE		PART NAME CODE			
35	REAR SEAT 3 POINT TYPE BELT ASSEMBLY	73320C	-	-	-
36	NO. 1 SEATBACK SEAT CLIMATE CONTROL BLOWER RH	85867D	-	-	-
37	REAR SEAT CUSHION CLIMATE CONTROL BLOWER	85862G	-	-	-

PROCEDURE		PART NAME CODE	!	📄	⚙️
38	REAR SEAT WIRE RH	82193	-	-	-
39	REAR SEAT HINGE COVER	71485E	-	-	-
40	NO. 1 SEAT RECLINING ADJUSTING CABLE ASSEMBLY RH	72570E	-	-	-
41	SEAT FOLD SEAT LOCK CONTROL CABLE ASSEMBLY RH	78910C	-	-	-
42	NO. 1 FOLD SEAT LOCK CONTROL CABLE ASSEMBLY	78910E	-	-	-
43	NO. 1 RECLINING CONTROL LINK SUB-ASSEMBLY RH	72307D	-	-	-

*A	w/ Climate Control Seat System	-	-
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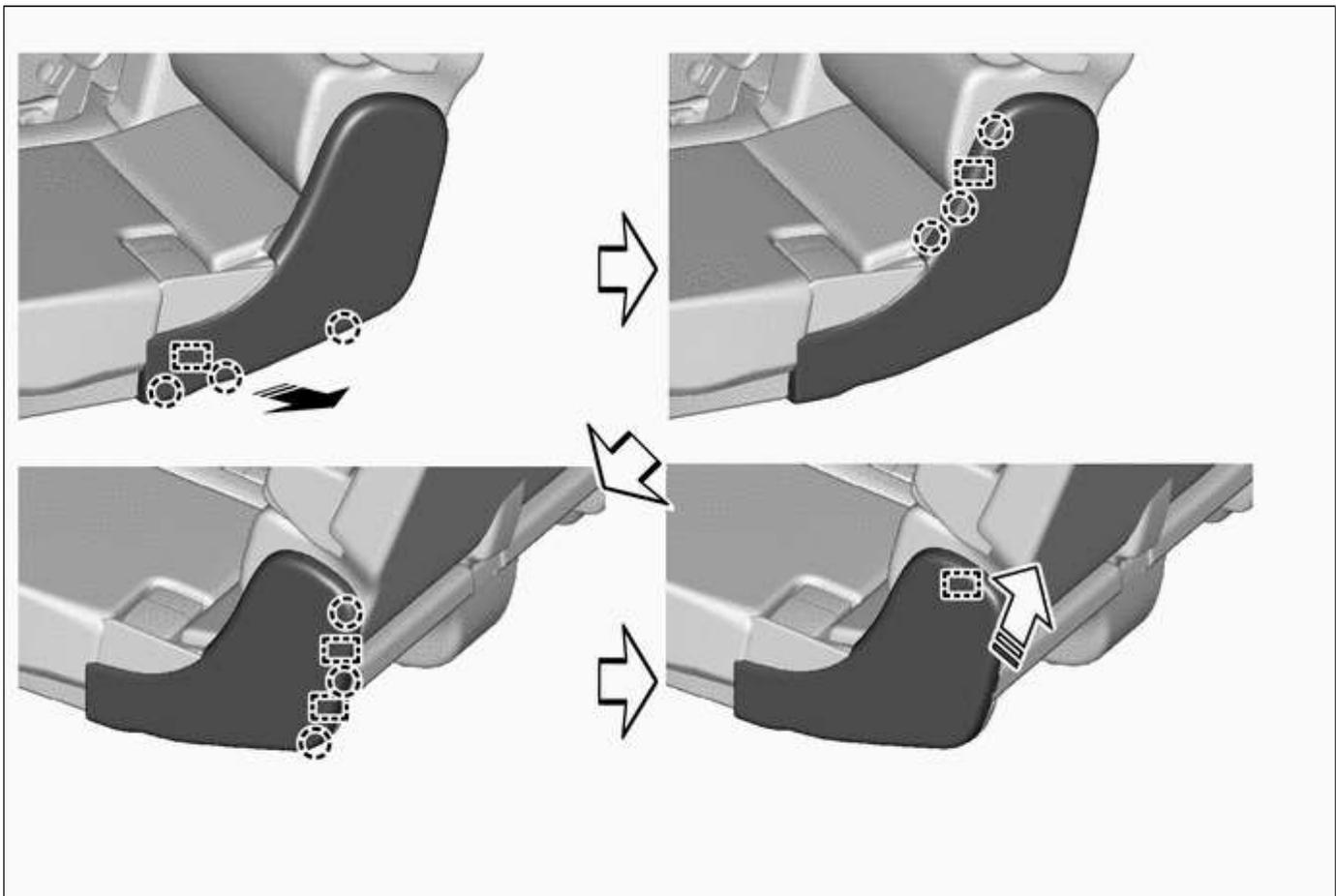
PROCEDURE		PART NAME CODE	!	📄	⚙️
44	REAR SEAT CUSHION SPRING	71461H	-	-	-
45	REAR LOWER REAR SEAT TRACK BRACKET RH	72143D	-	-	-

PROCEDURE		PART NAME CODE			
46	REAR SEAT LOCK ASSEMBLY RH	72650J	-	-	-
47	REAR SEAT LOCK ASSEMBLY LH	72660P	-	-	-
48	RECLINING ADJUSTER INSIDE COVER RH	71875X	-	-	-
49	RECLINING ADJUSTER INSIDE COVER LH	71T76B	-	-	-
50	NO. 1 RECLINING LINK COVER RH	72551F	-	-	-
51	NO. 1 RECLINING LINK COVER LH	72552F	-	-	-
52	BELT PROTECTOR	73117A	-	-	-
53	REAR SEAT HINGE COVER LH	71486F	-	-	-
54	NO. 1 SEATBACK FRAME SUB-ASSEMBLY RH	79103B		-	-

*1	NO. 1 SEAT CUSHION FRAME SUB-ASSEMBLY RH	*2	SPRING NUT
•	Non-reusable part	-	-

## **PROCEDURE**

### **1. REMOVE REAR NO. 1 SEAT RECLINING COVER LH**

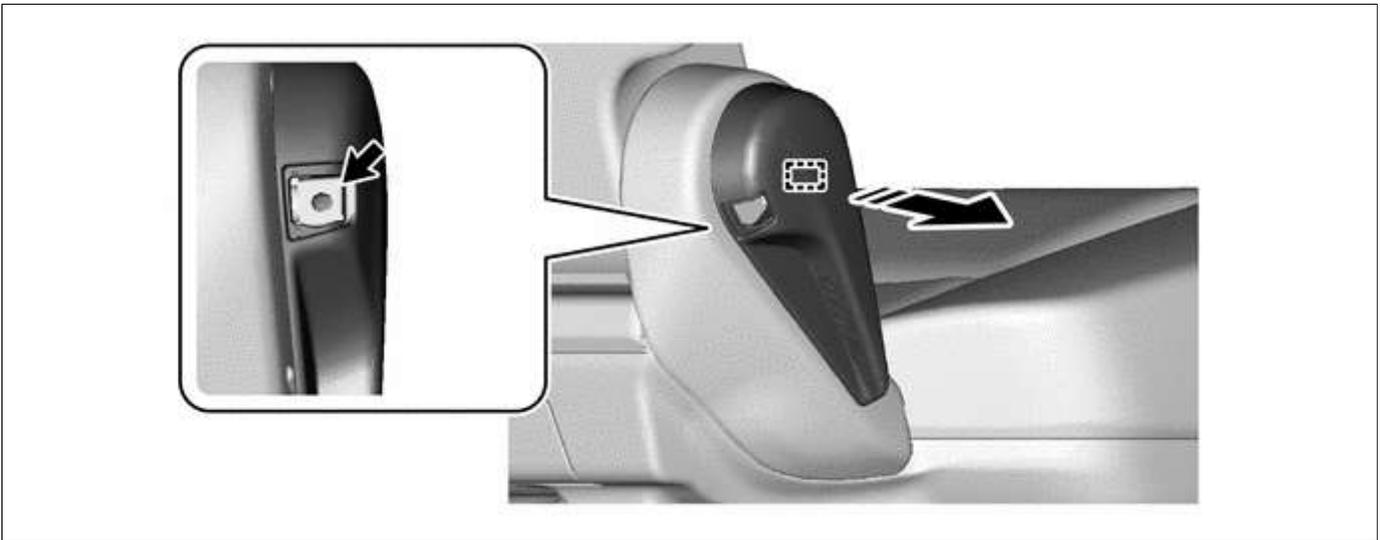


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**2. REMOVE REAR NO. 2 SEAT ADJUSTER BOLT COVER**

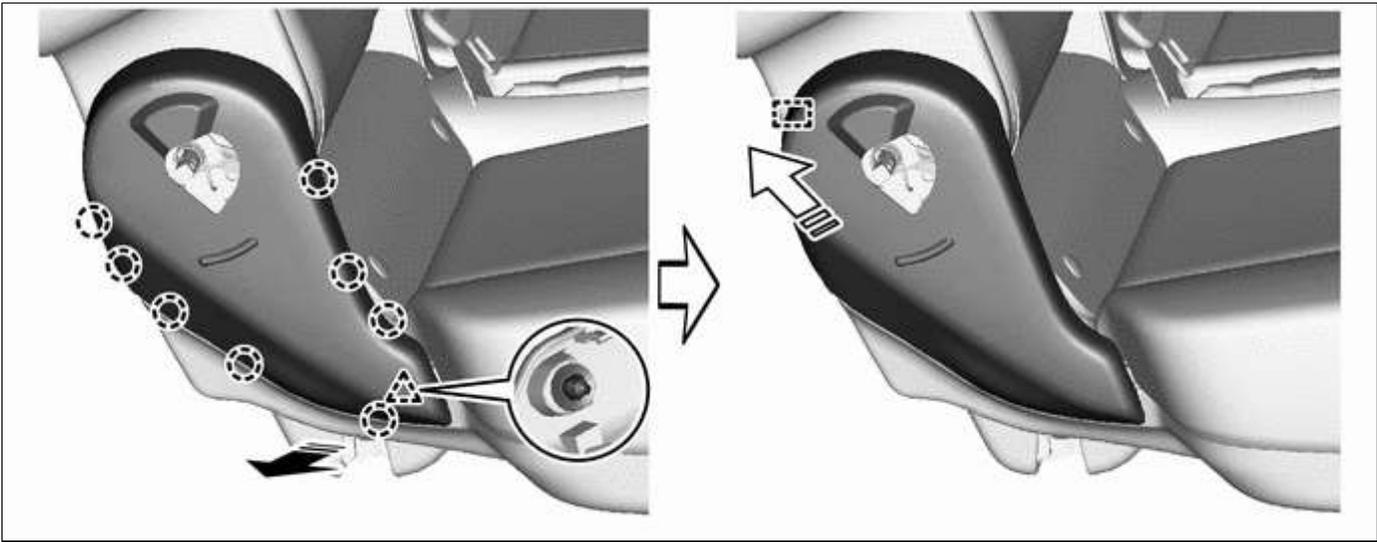


**3. REMOVE RECLINING ADJUSTER RELEASE HANDLE RH**



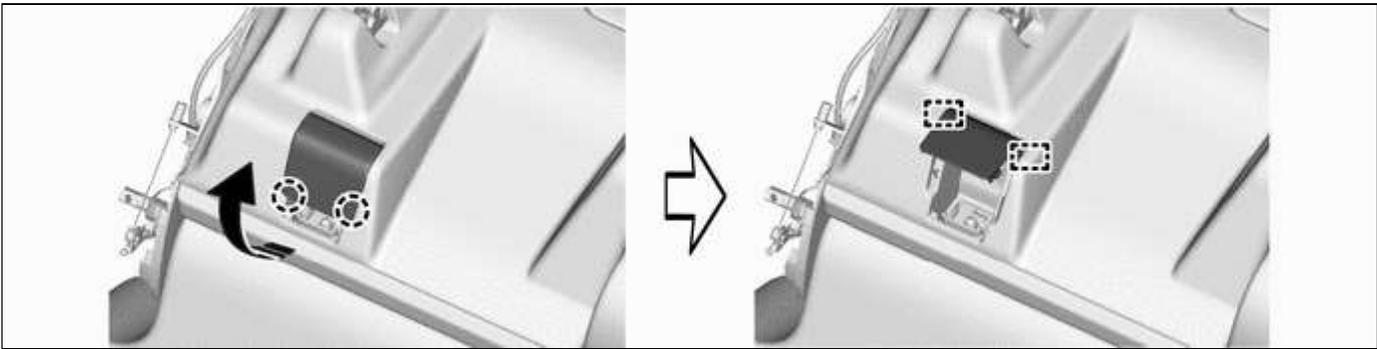
	Remove in this Direction (1)	-	-
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**4. REMOVE REAR NO. 1 SEAT RECLINING COVER RH**



	Remove in this Direction (1)		Remove in this Direction (2)
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**5. REMOVE REAR UNDER COVER**

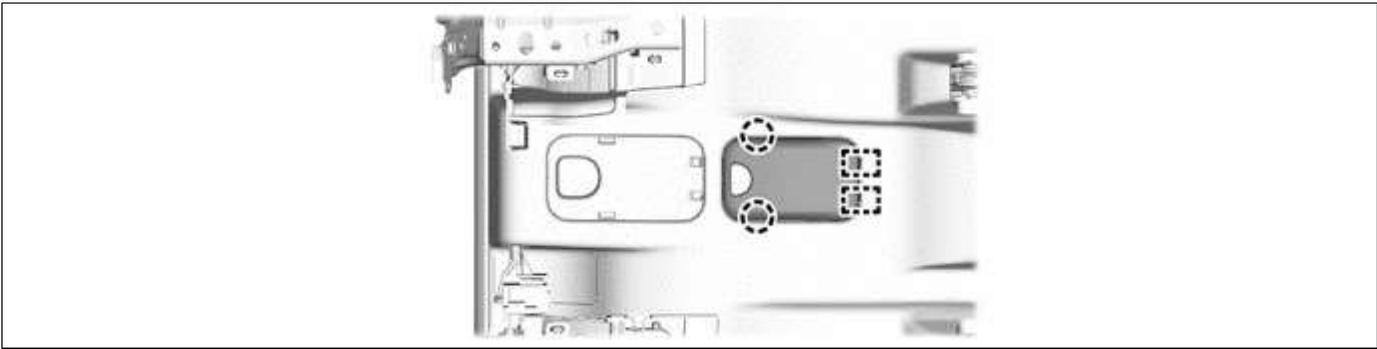


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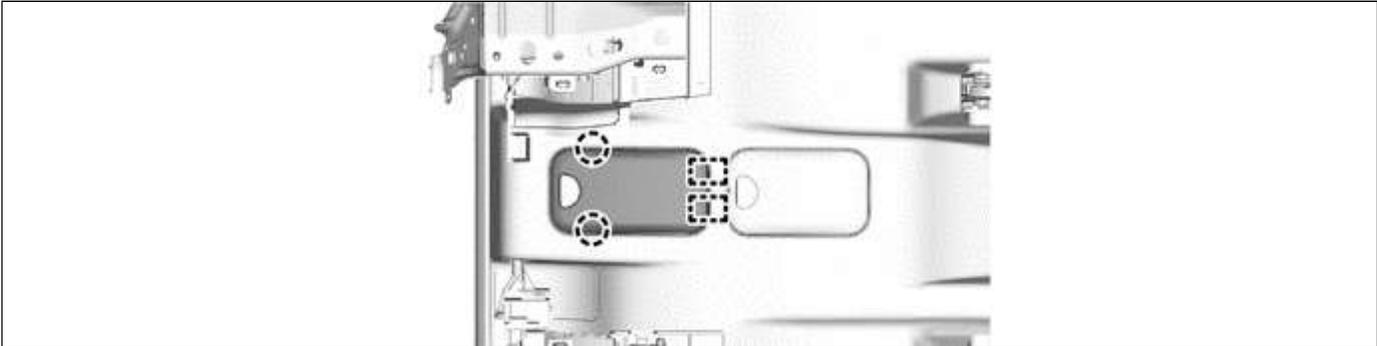
**6. REMOVE REAR SEAT HOOK BELT SUB-ASSEMBLY (w/ Hook)**



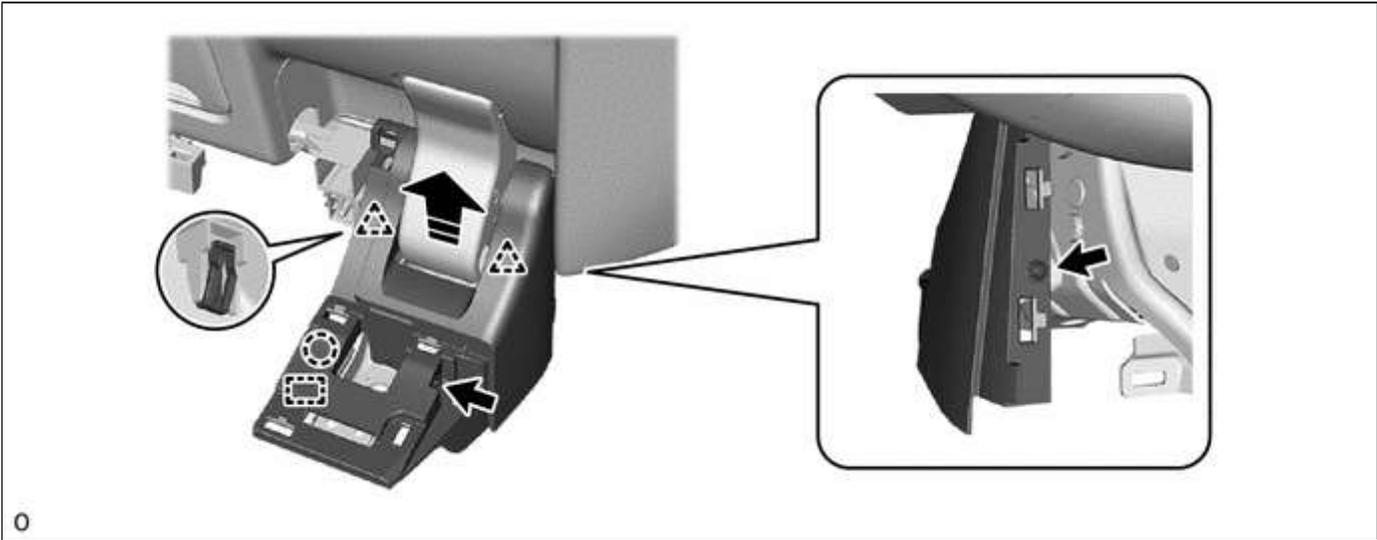
**7. REMOVE REAR NO. 1 SEAT NO. 2 LEG SIDE COVER**



**8. REMOVE REAR NO. 1 SEAT NO. 3 LEG SIDE COVER**

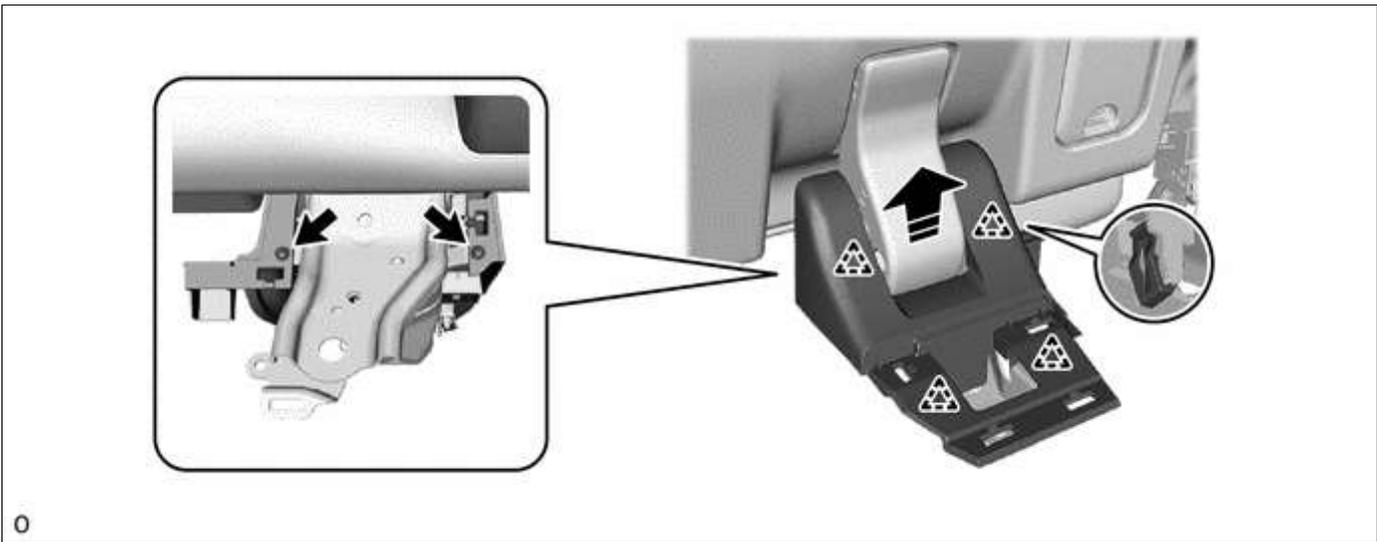


**9. REMOVE NO. 1 SEAT NO. 1 CUSHION COVER**



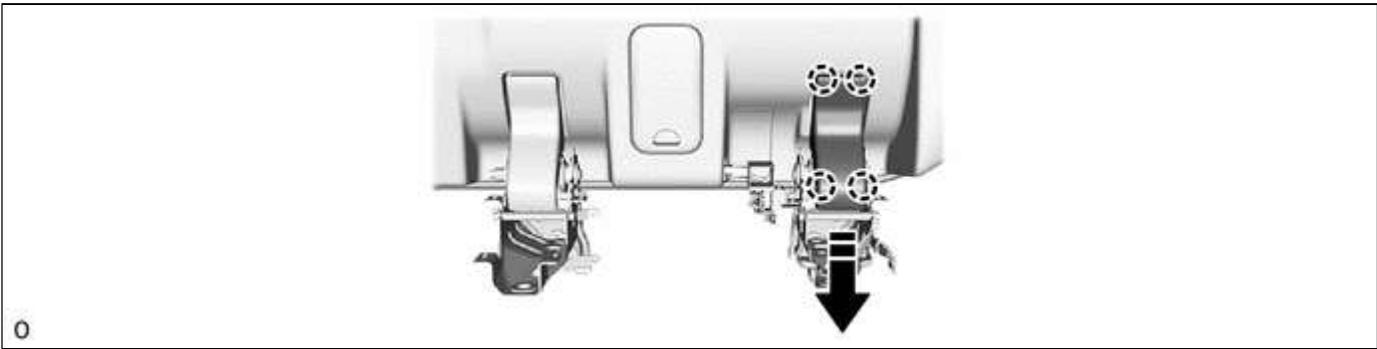
	Remove in this Direction	-	-
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**10. REMOVE NO. 1 SEAT NO. 2 CUSHION COVER**



	Remove in this Direction	-	-
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**11. REMOVE REAR NO. 1 SEAT NO. 1 LEG SIDE COVER**

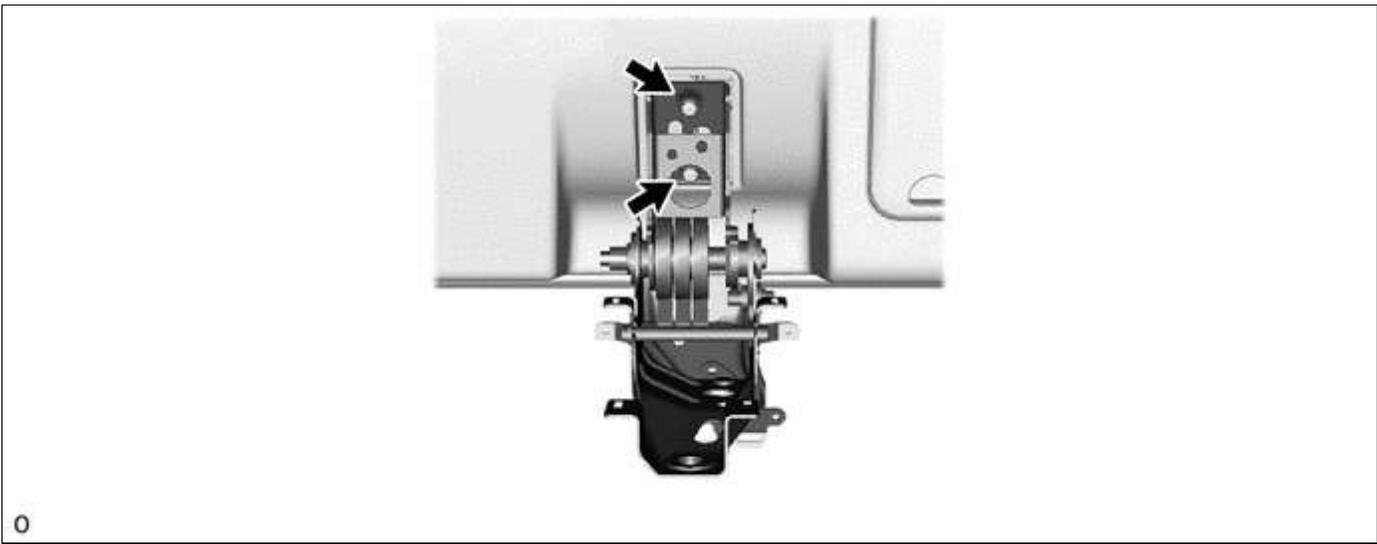


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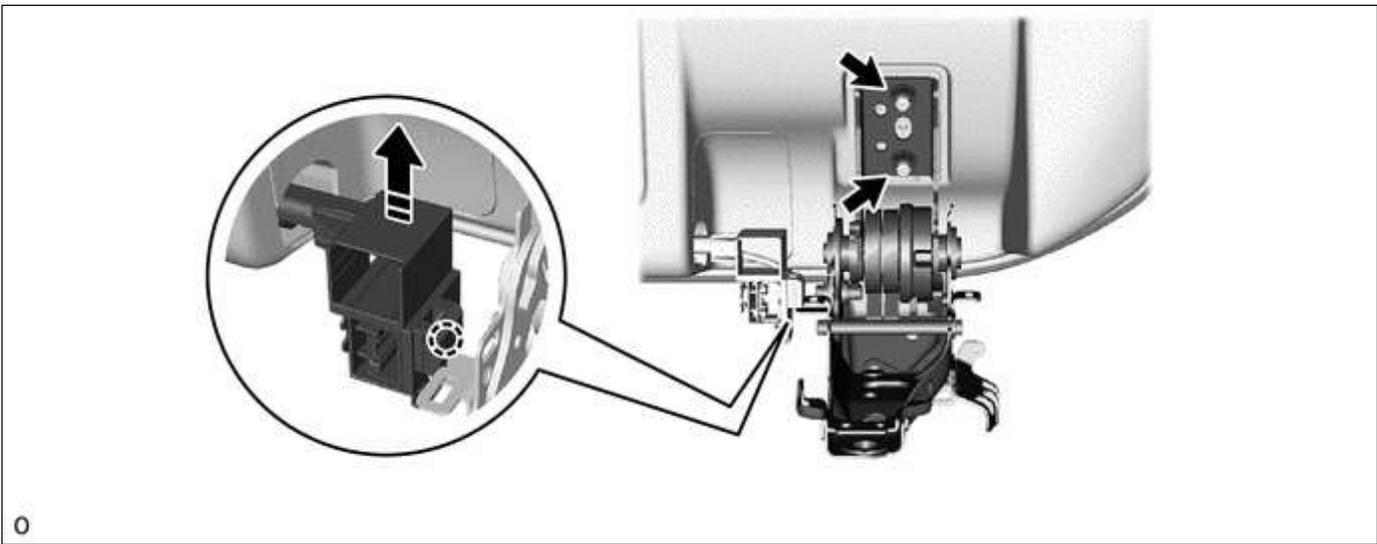
**HINT:**

Use the same procedure for the other side.

**12. REMOVE REAR NO. 1 SEAT HINGE SUB-ASSEMBLY RH**



**13. REMOVE REAR NO. 1 SEAT HINGE SUB-ASSEMBLY RH**

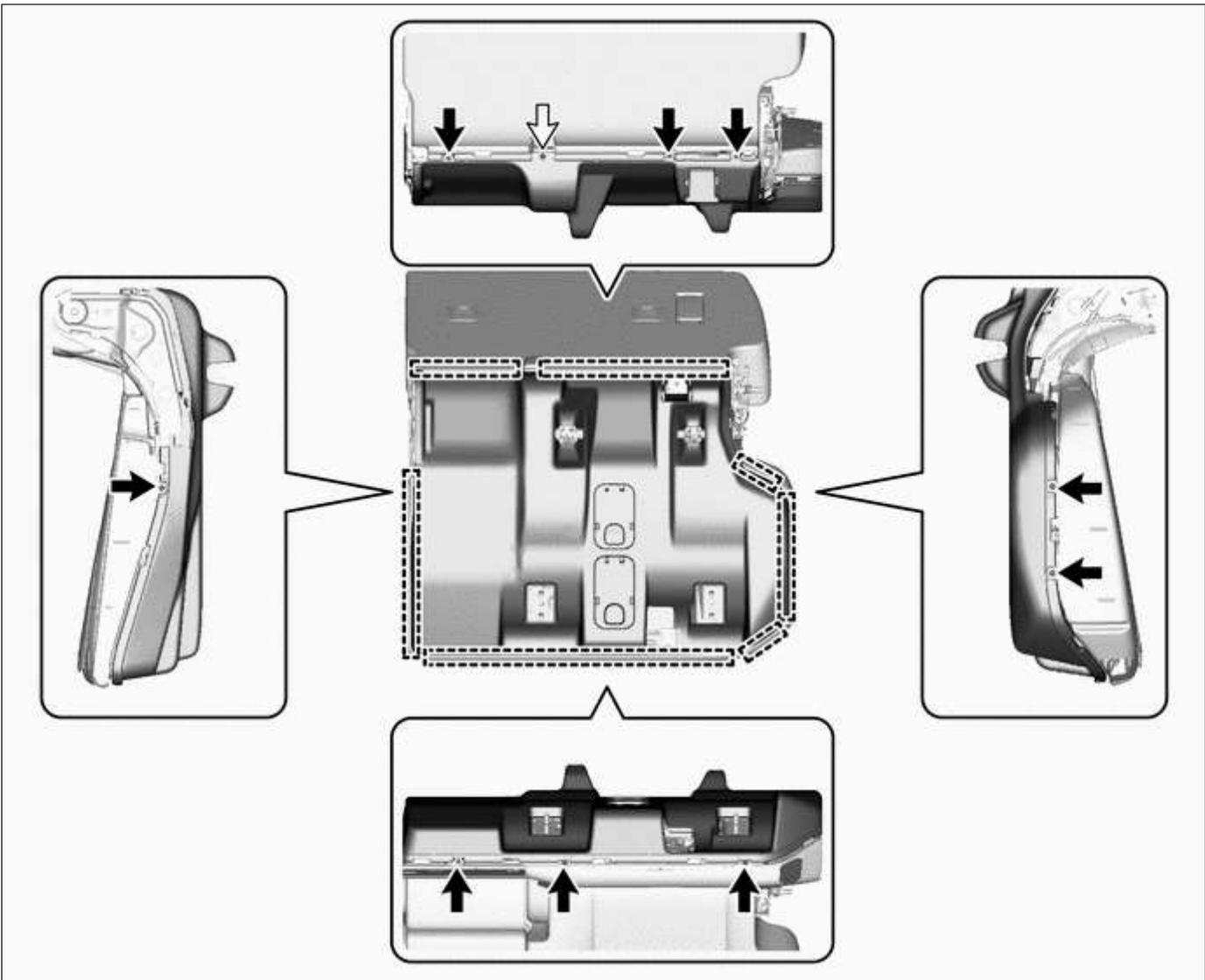


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**14. REMOVE REAR SEAT CUSHION COVER RH**



**15. REMOVE REAR SEAT CUSHION UNDER COVER RH**



	Screw		Clip
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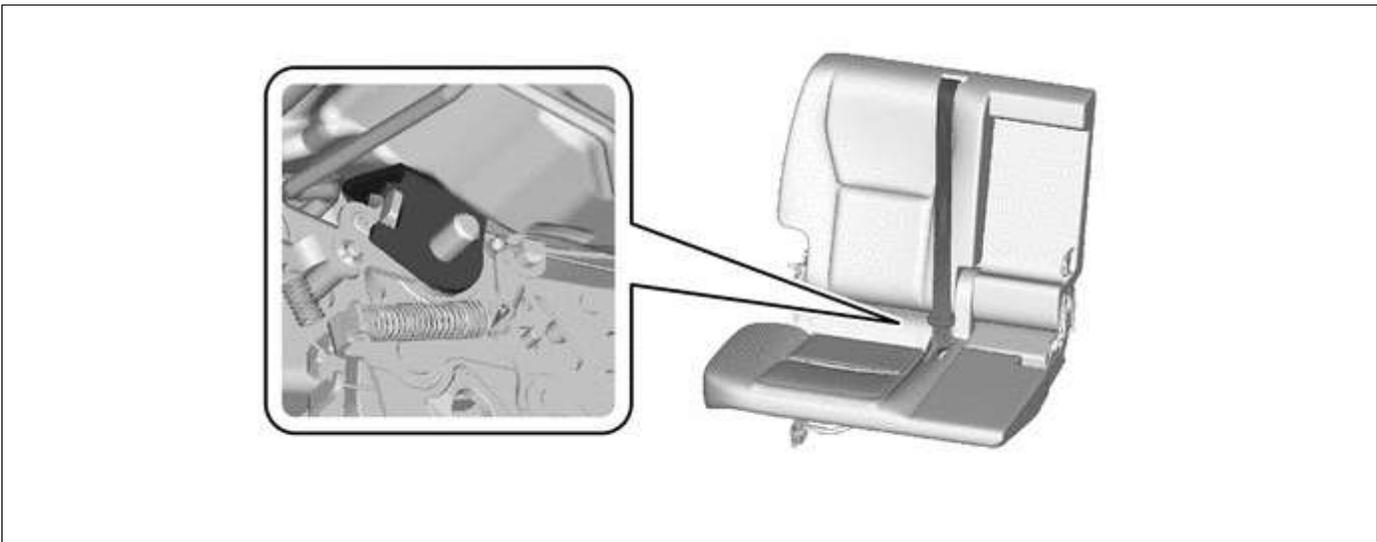
**16. REMOVE REAR INNER SEAT BELT ASSEMBLY**

Click here 

**17. REMOVE REAR CENTER SEAT LAP TYPE BELT ASSEMBLY**

Click here 

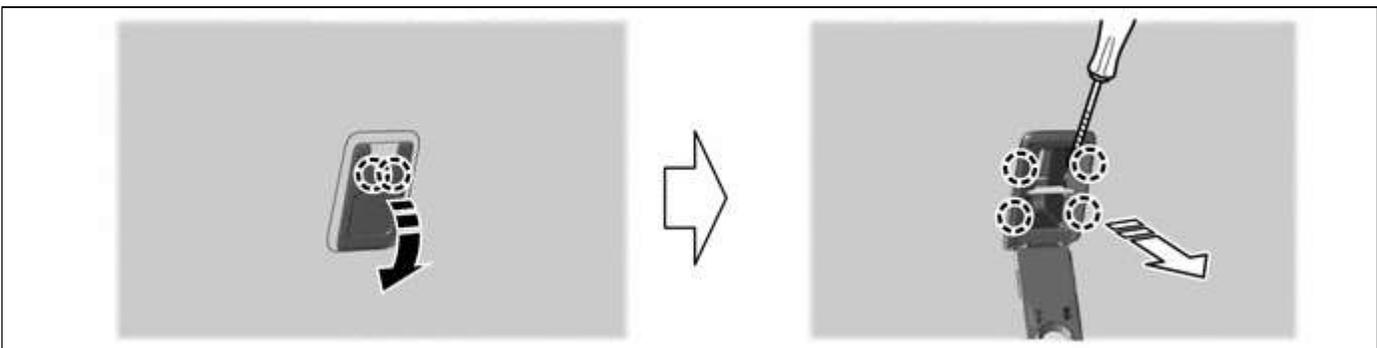
**18. DISCONNECT REAR SEAT 3 POINT TYPE BELT ASSEMBLY (LAP BELT ANCHOR)**



**19. REMOVE SEAT HEATER CONTROL SUB-ASSEMBLY (w/ Seat Heater System)**

Click here [INFO](#)

**20. REMOVE REAR SEATBACK COVER**

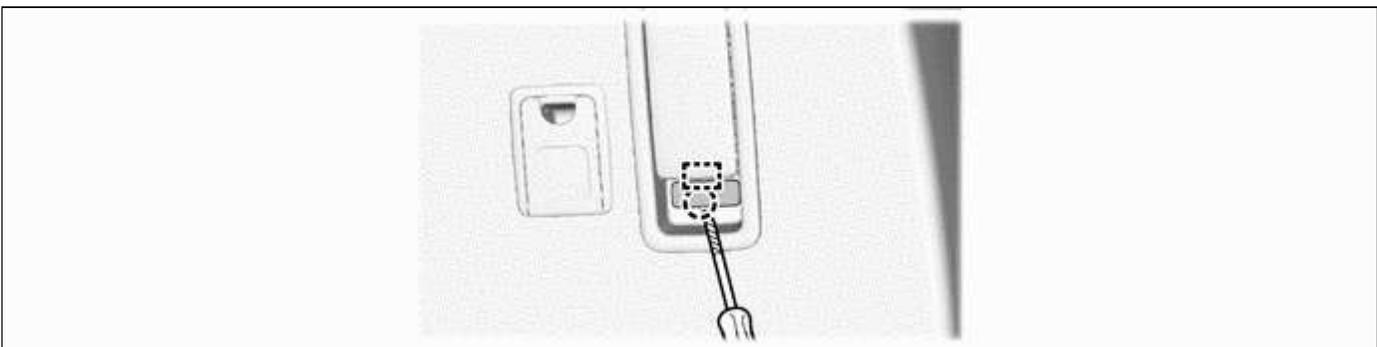


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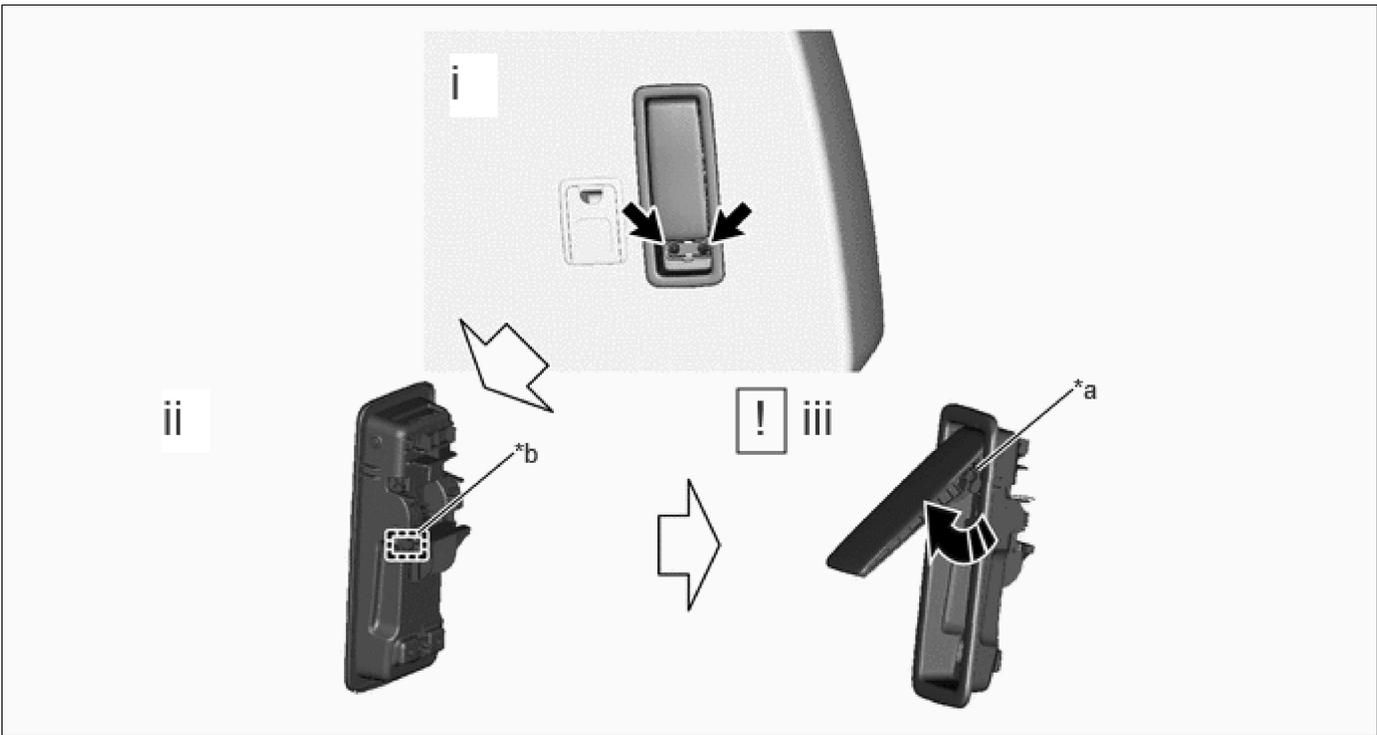
**21. REMOVE REAR NO. 2 SEATBACK COVER**

(a) Use the same procedure for the outer side.

**22. REMOVE REAR SEAT COVER CAP**



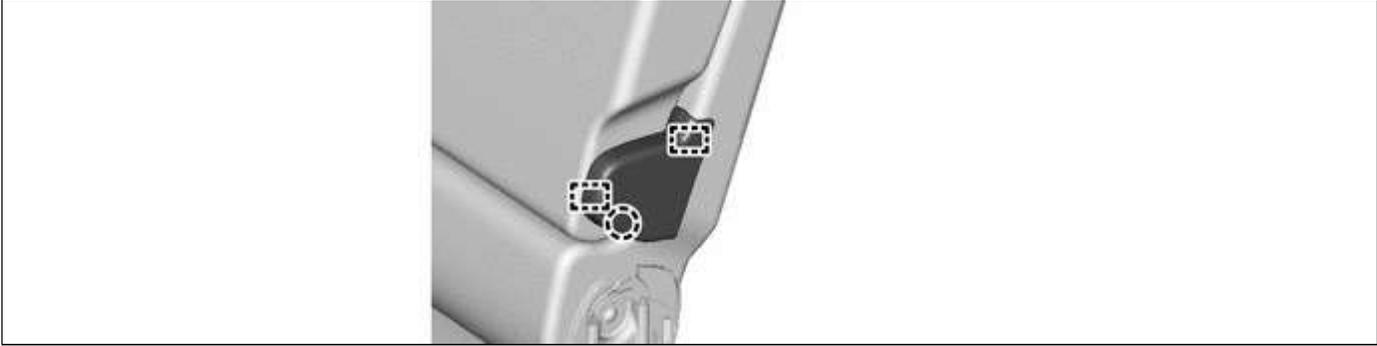
**23. REMOVE REAR NO. 1 SEAT LOCK CONTROL LEVER SUB-ASSEMBLY RH**



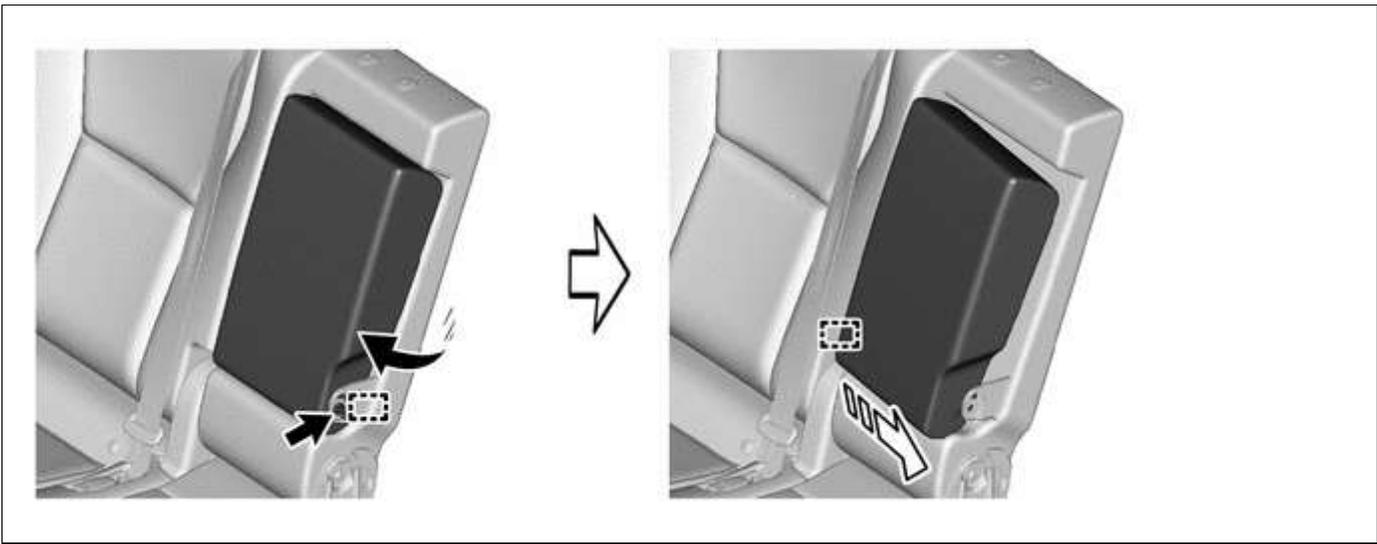
*a	Cable End	*b	Casing Cap
	Pull in this Direction	-	-

- (1) Remove the 2 screws.
- (2) Detach the casing cap.
- (3) Pull the lever as shown in the illustration and detach the cable end.

**24. REMOVE CENTER ARMREST HINGE COVER**

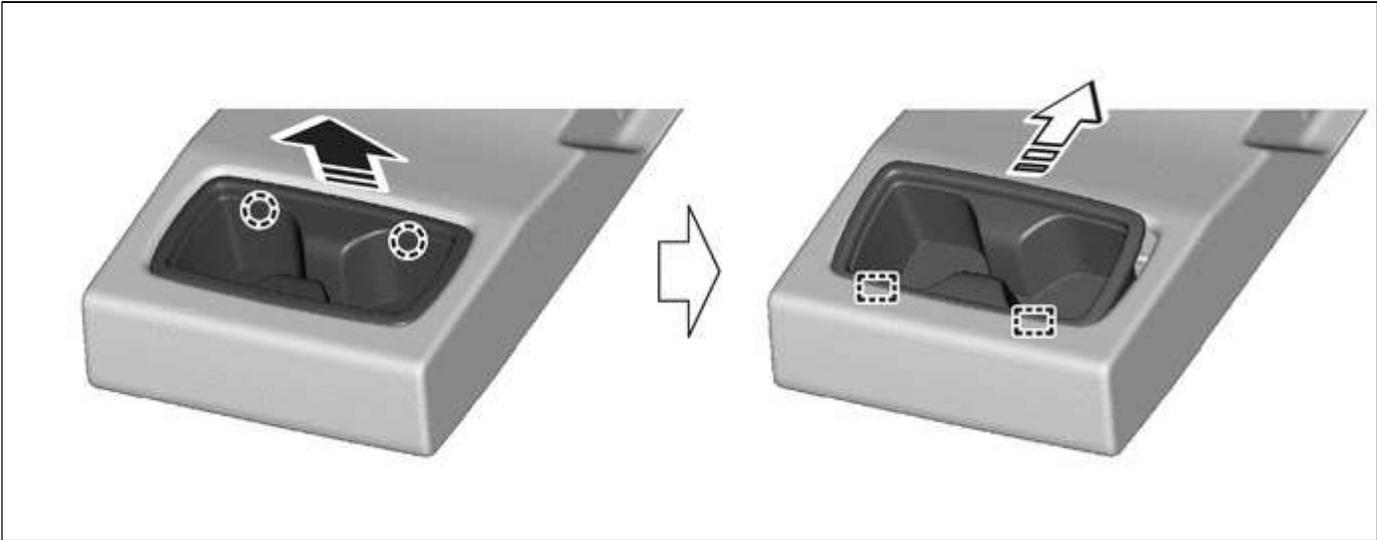


**25. REMOVE REAR SEAT CENTER ARMREST ASSEMBLY**



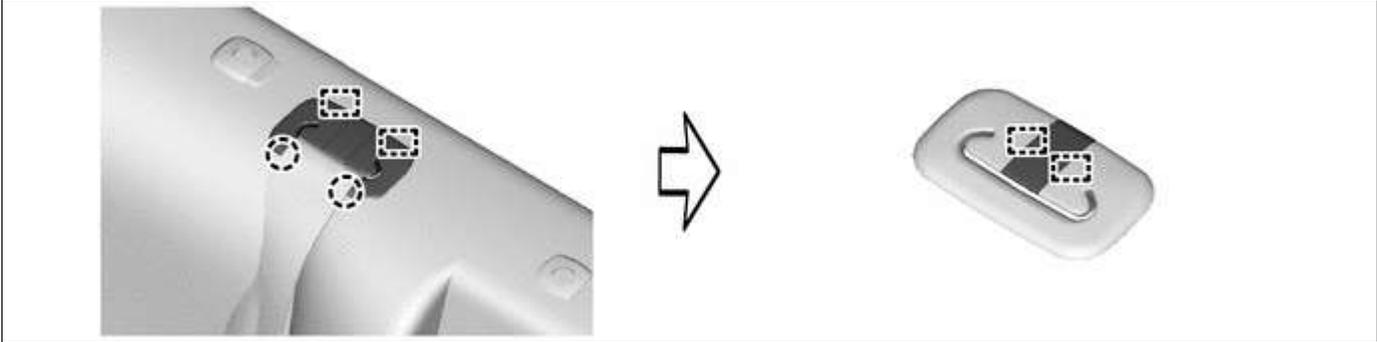
	Remove in this Direction (1)		Remove in this Direction (2)
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**26. REMOVE REAR SEAT CENTER ARMREST CUP HOLDER SUB-ASSEMBLY**

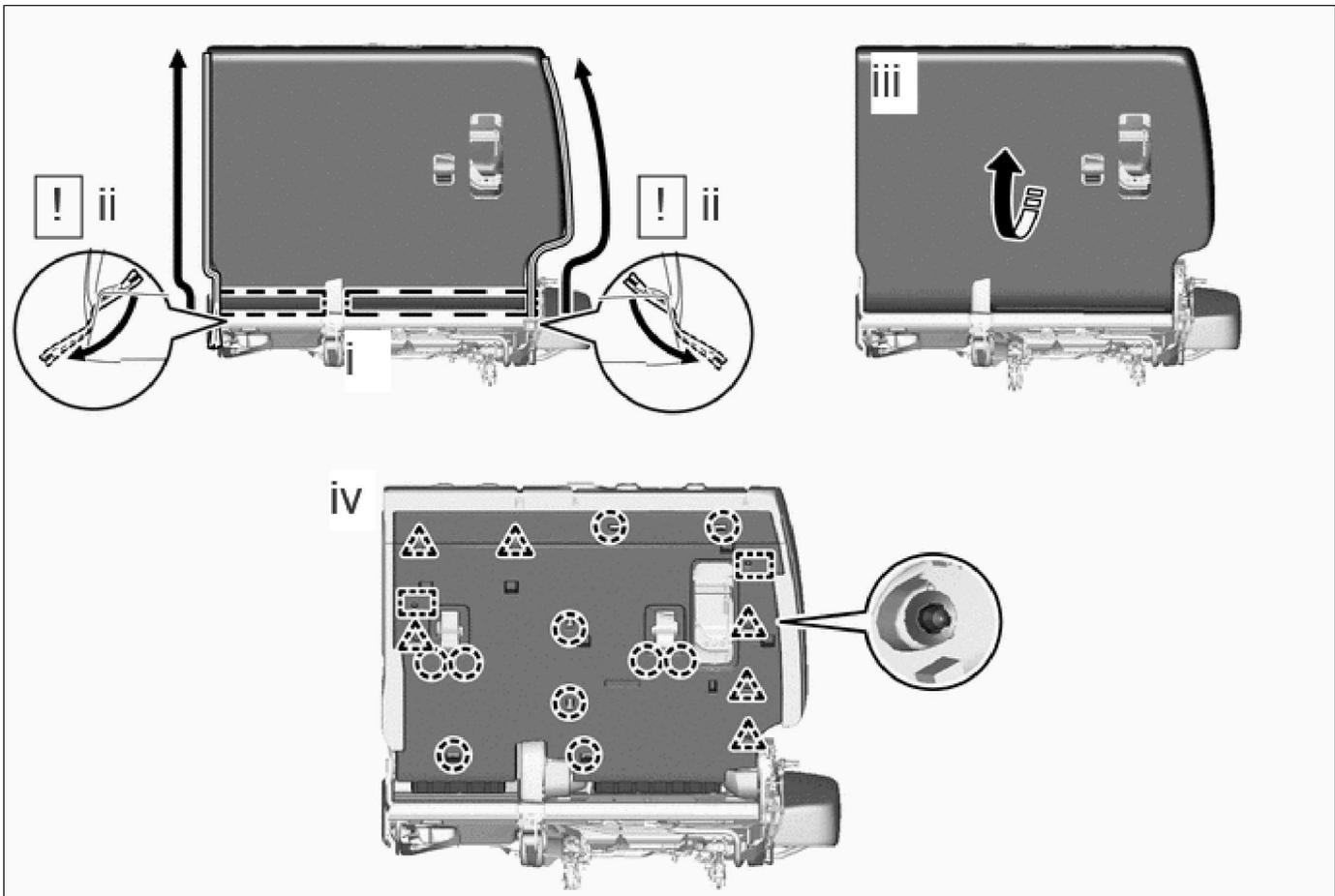


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**27. REMOVE REAR SEAT SHOULDER BELT COVER**



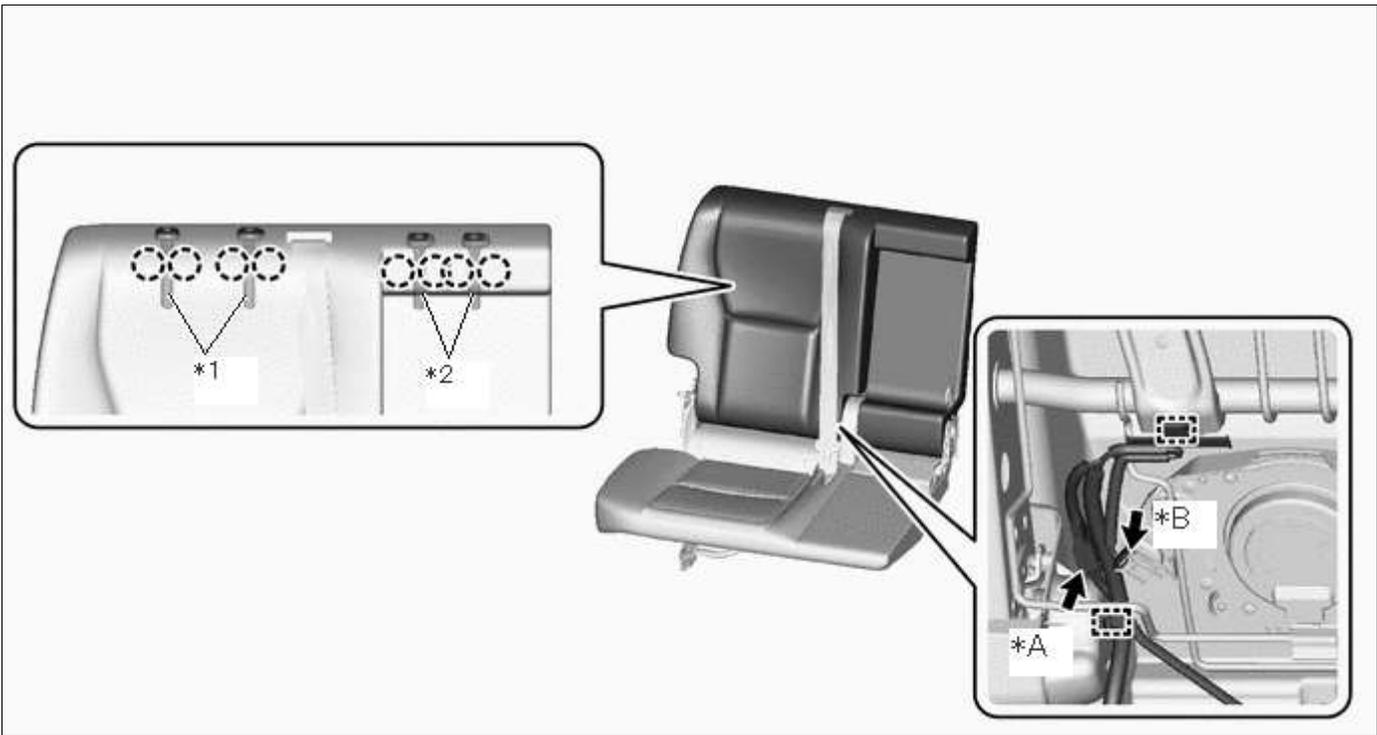
## 28. REMOVE REAR SEATBACK BOARD SUB-ASSEMBLY RH



	Fold up in this Direction	-	-
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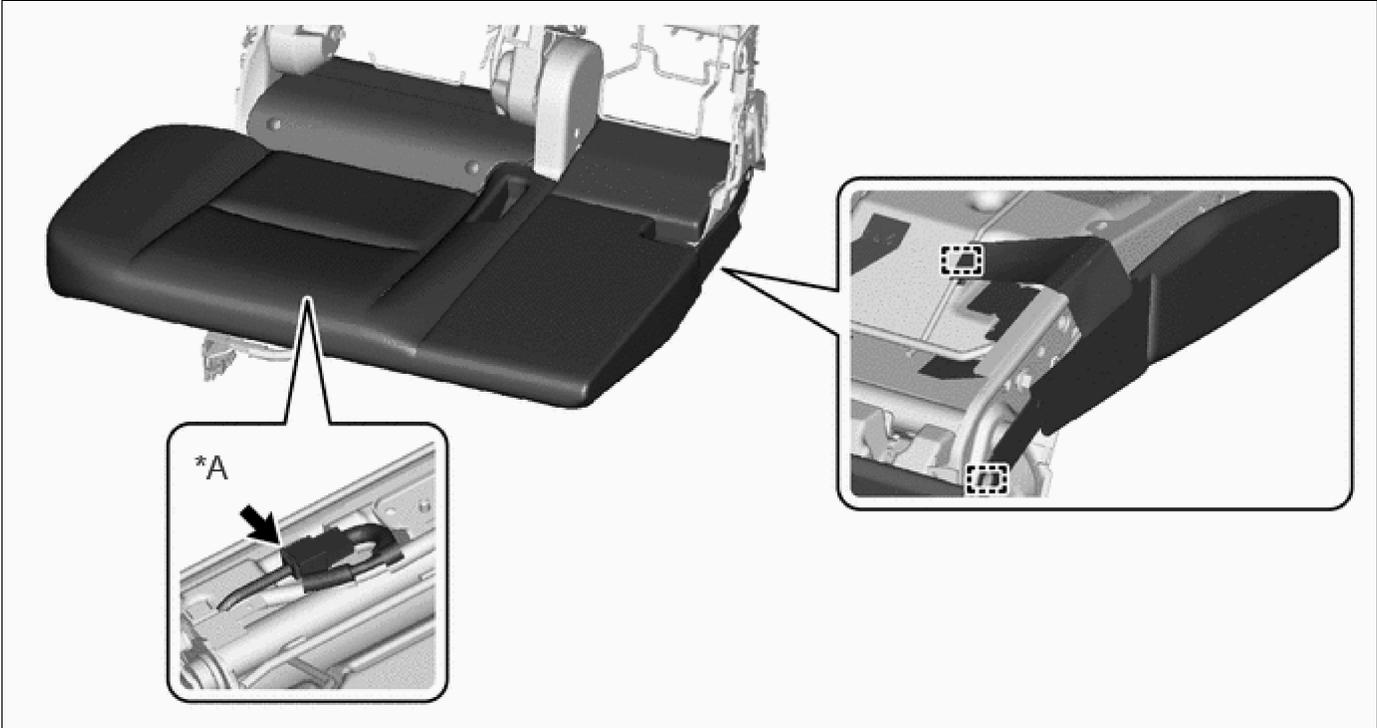
- (1) Detach the hook.
- (2) Pull out and open the 2 fasteners.
- (3) Fold up the No. 1 seatback cover sub-assembly RH as shown in the illustration.
- (4) Detach the clip, claw and guide and remove the rear seatback board sub-assembly RH.

## 29. REMOVE SEATBACK COVER WITH PAD



*A	w/ Seat Heater System	*B	w/ Climate Control Seat System
*1	No. 1 Seat Headrest Support Assembly LH	*2	Rear No. 1 Seat Center Headrest Support Assembly

**30. REMOVE SEAT CUSHION COVER WITH PAD**

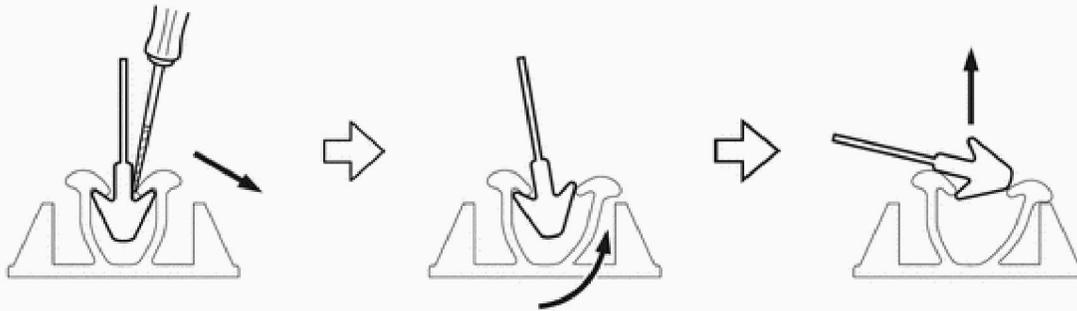
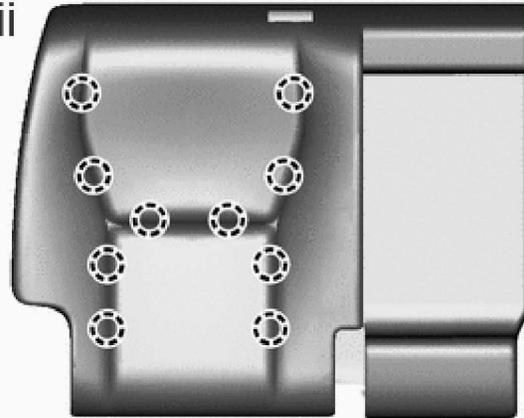
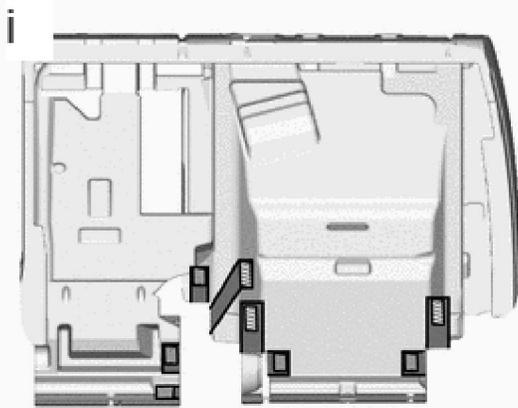


*A	w/ Seat Heater System	-	-
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**31. REMOVE REAR NO. 1 SEATBACK COVER SUB-ASSEMBLY RH**

**NOTICE:**

Be careful not to dirty or damage the rear No. 1 seatback cover sub-assembly RH and the rear No. 1 seatback pad RH.



Fastening Tape

-

-

(1) Detach the 8 fastening tape.

(2) Using a thin-bladed screwdriver, detach the claw to remove the rear No. 1 seatback cover sub-assembly RH as shown in the illustration.

**HINT:**

Tape the thin-bladed screwdriver tip before use.

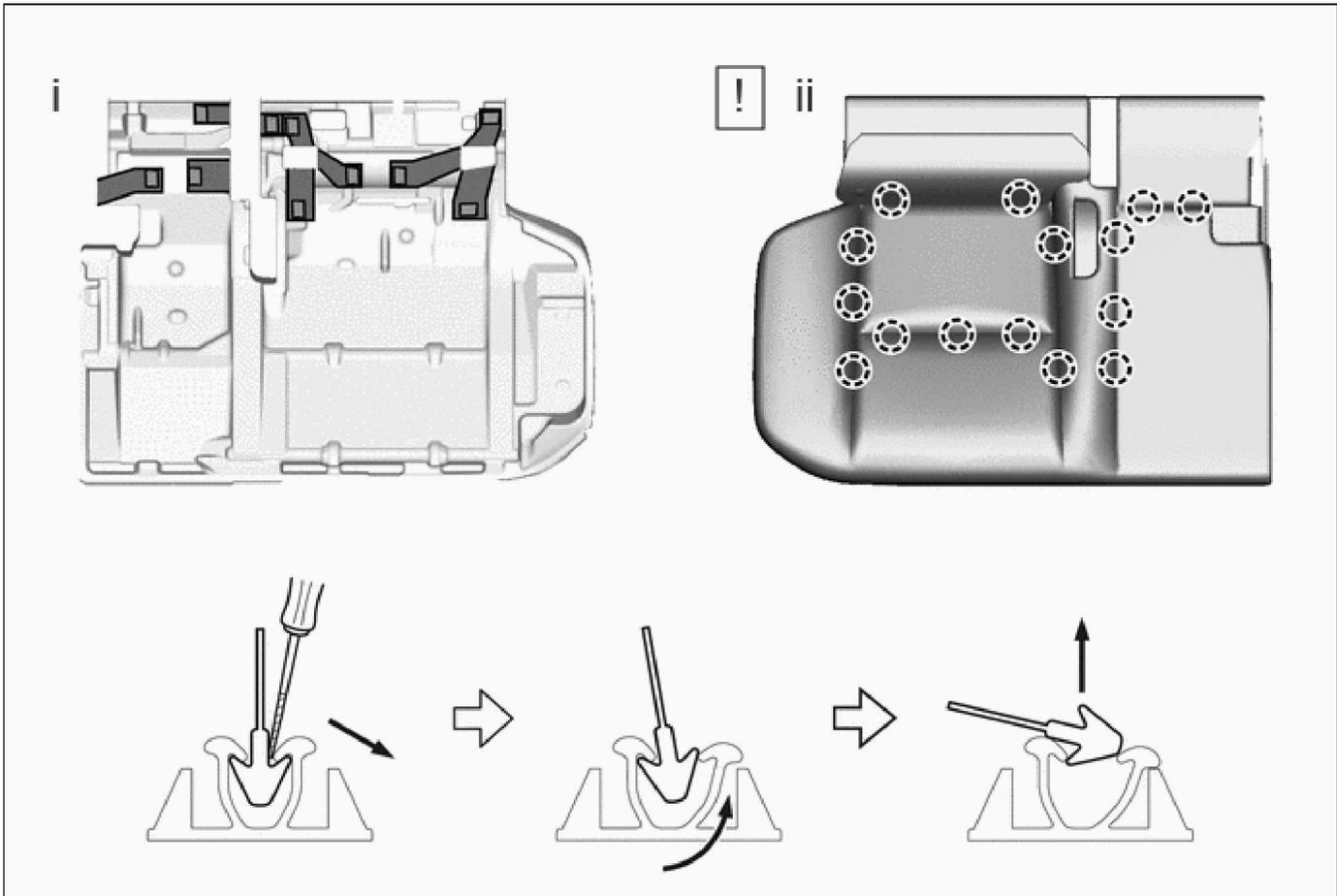
**32. REMOVE REAR NO. 1 SEATBACK HEATER ASSEMBLY RH (w/ Seat Heater System)**

Click here

**33. REMOVE NO. 1 SEAT CUSHION COVER SUB-ASSEMBLY RH**

**NOTICE:**

Be careful not to dirty or damage the No. 1 seat cushion cover sub-assembly RH and the rear No. 1 seat cushion pad RH.



	Fastening Tape	-	-
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(1) Remove the 10 fastening tape.

(2) Using a thin-bladed screwdriver, detach the claw to remove the No. 1 seat cushion cover sub-assembly RH as shown in the illustration.

**HINT:**

Tape the thin-bladed screwdriver tip before use.

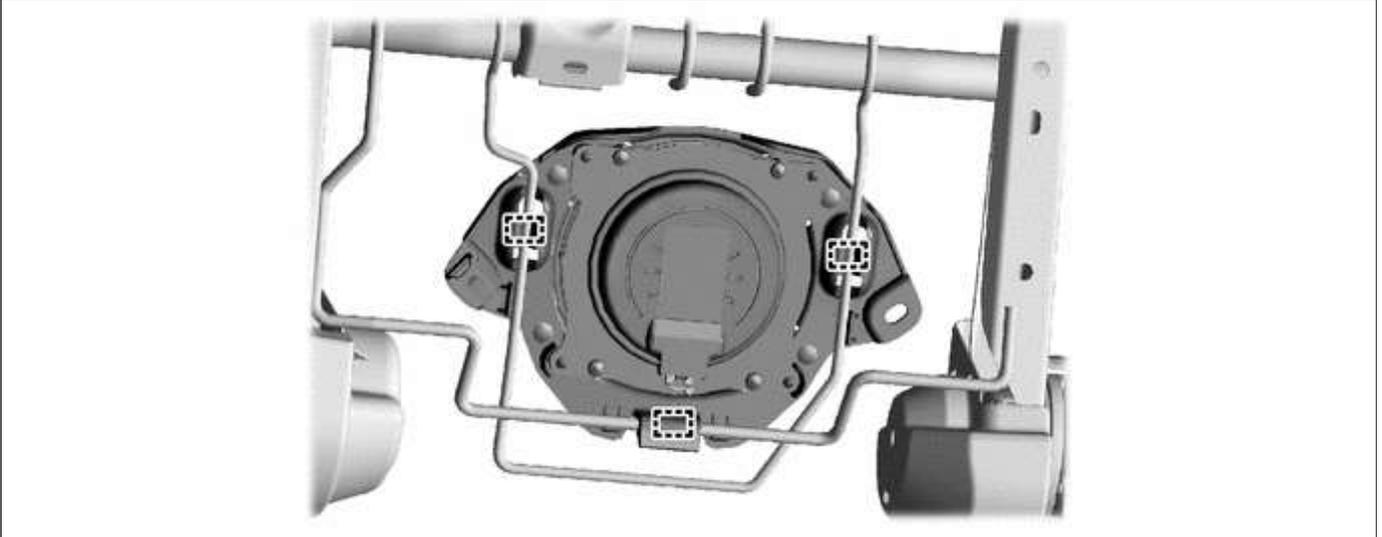
**34. REMOVE REAR NO. 1 SEAT CUSHION HEATER ASSEMBLY RH (w/ Seat Heater System)**

Click here [WFO](#)

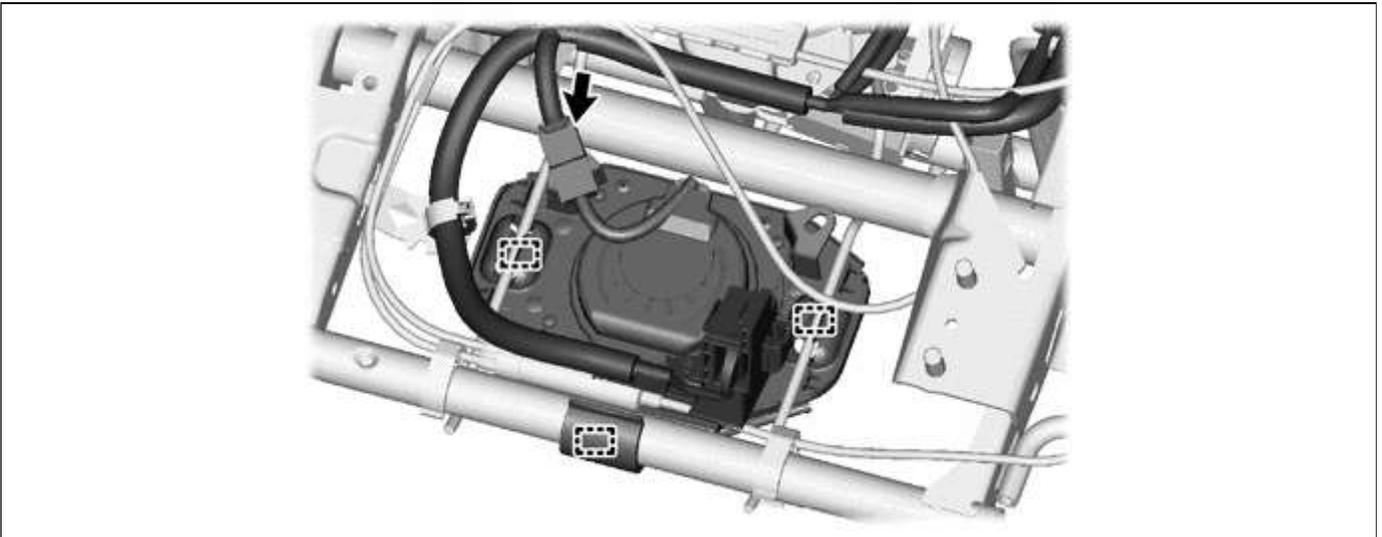
**35. REMOVE REAR SEAT 3 POINT TYPE BELT ASSEMBLY**

Click here [WFO](#)

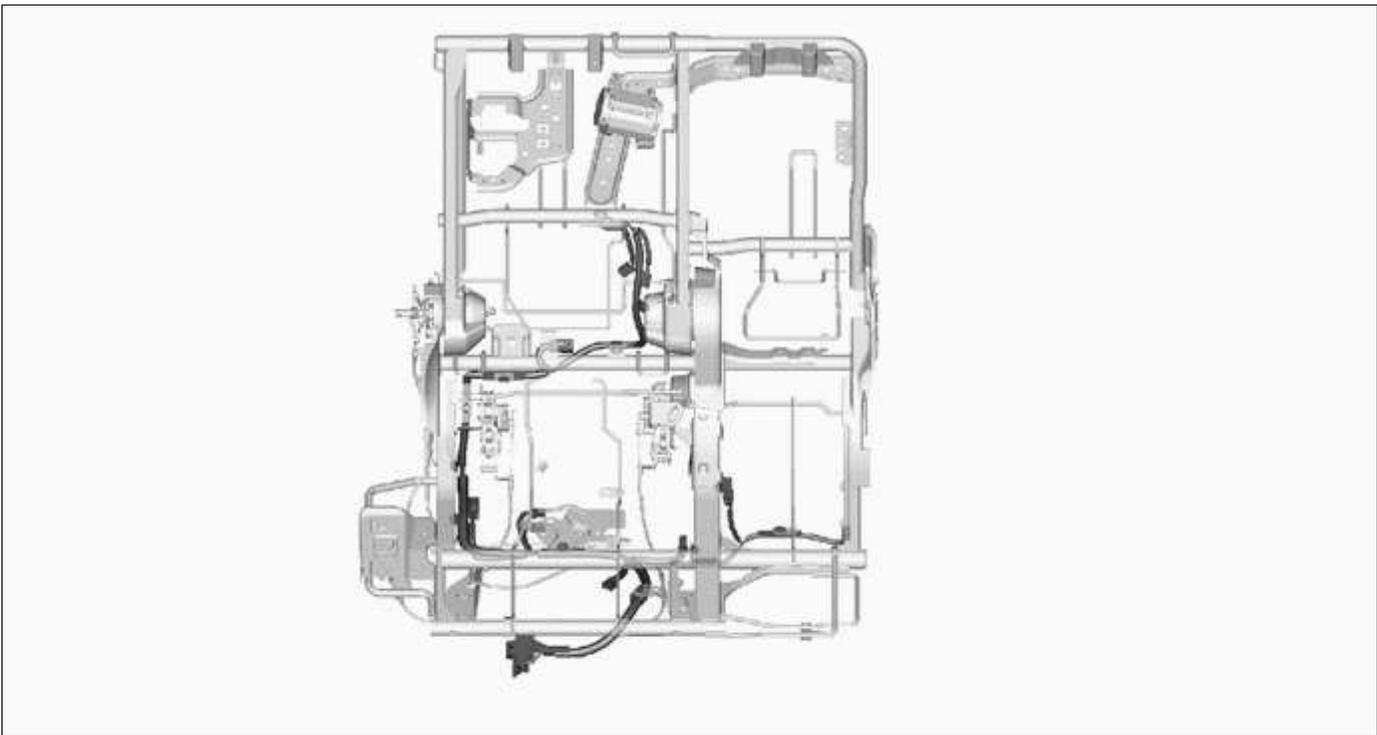
**36. REMOVE NO. 1 SEATBACK SEAT CLIMATE CONTROL BLOWER RH (w/ Climate Control Seat System)**



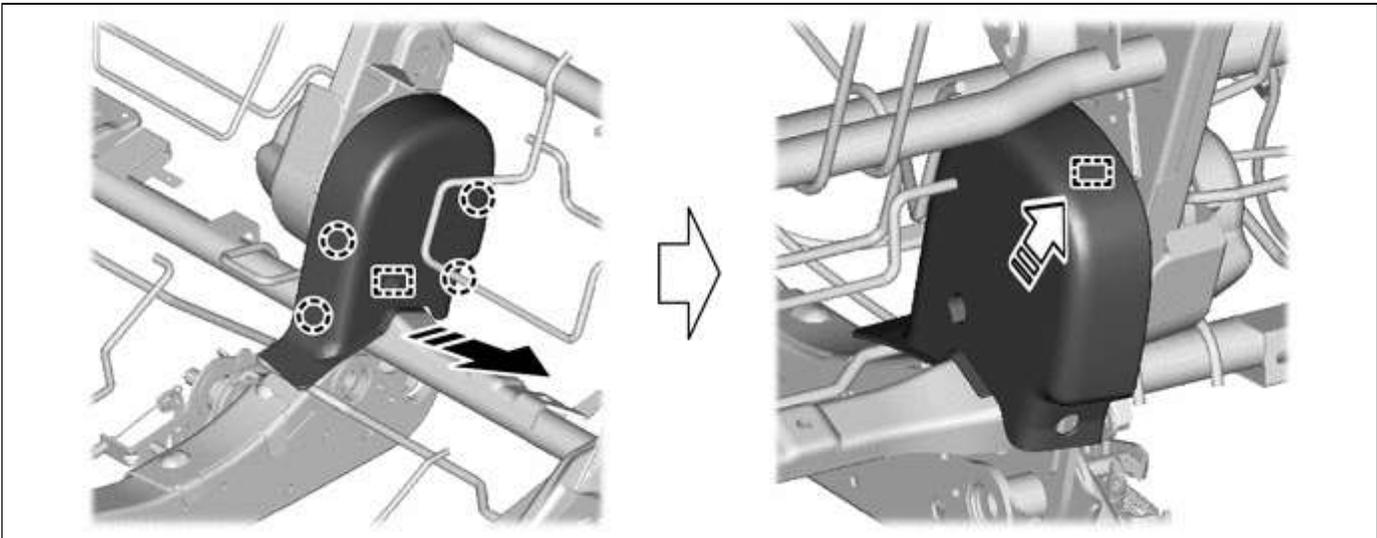
**37. REMOVE REAR SEAT CUSHION CLIMATE CONTROL BLOWER (w/ Climate Control Seat System)**



**38. REMOVE REAR SEAT WIRE RH**

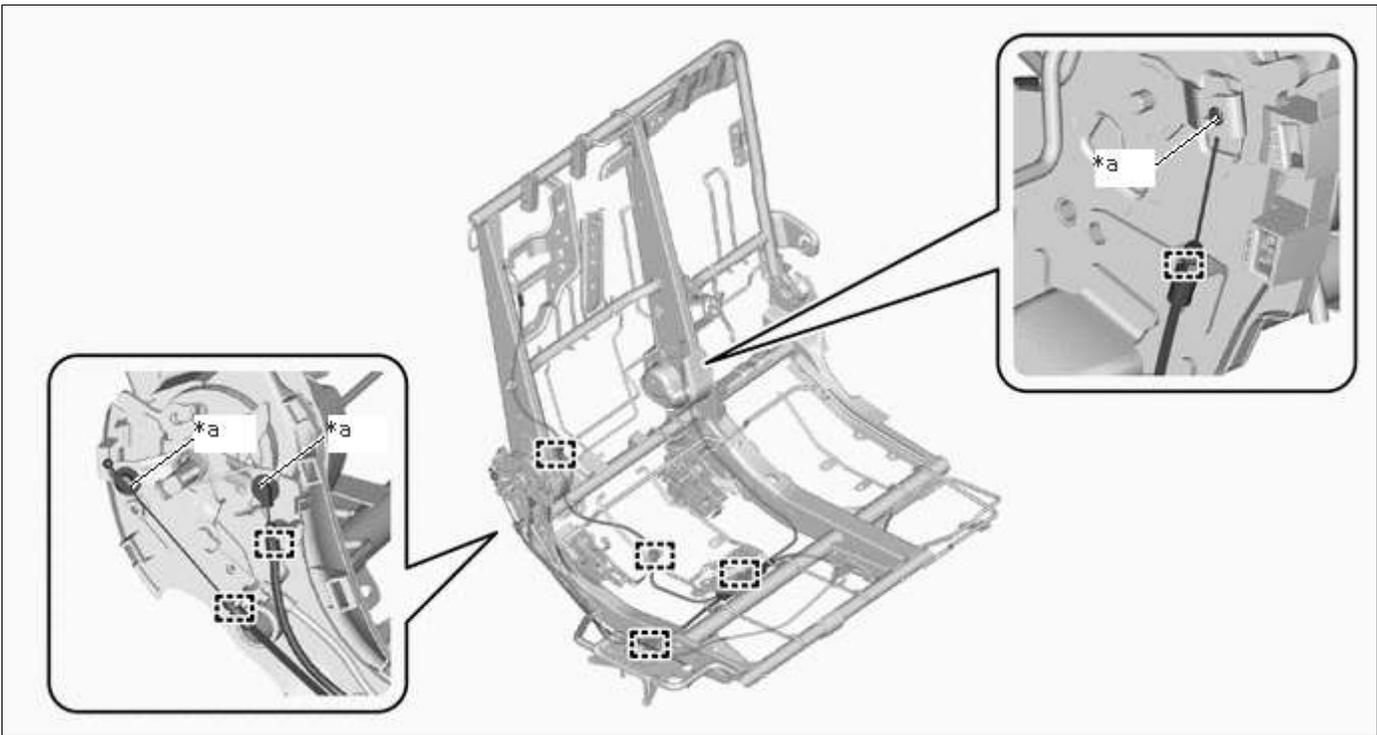


**39. REMOVE REAR SEAT HINGE COVER**



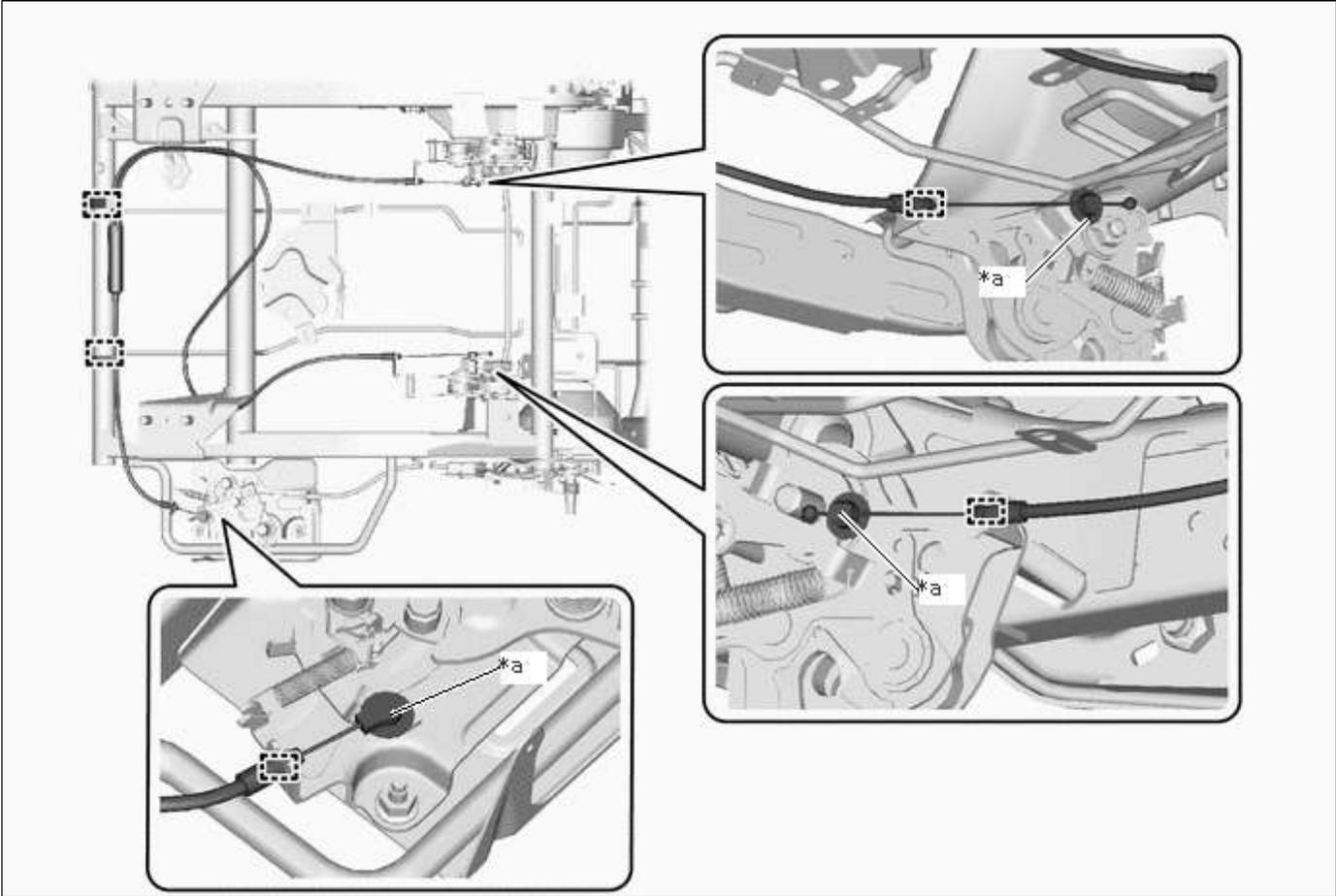
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**40. REMOVE NO. 1 SEAT RECLINING ADJUSTING CABLE ASSEMBLY RH**



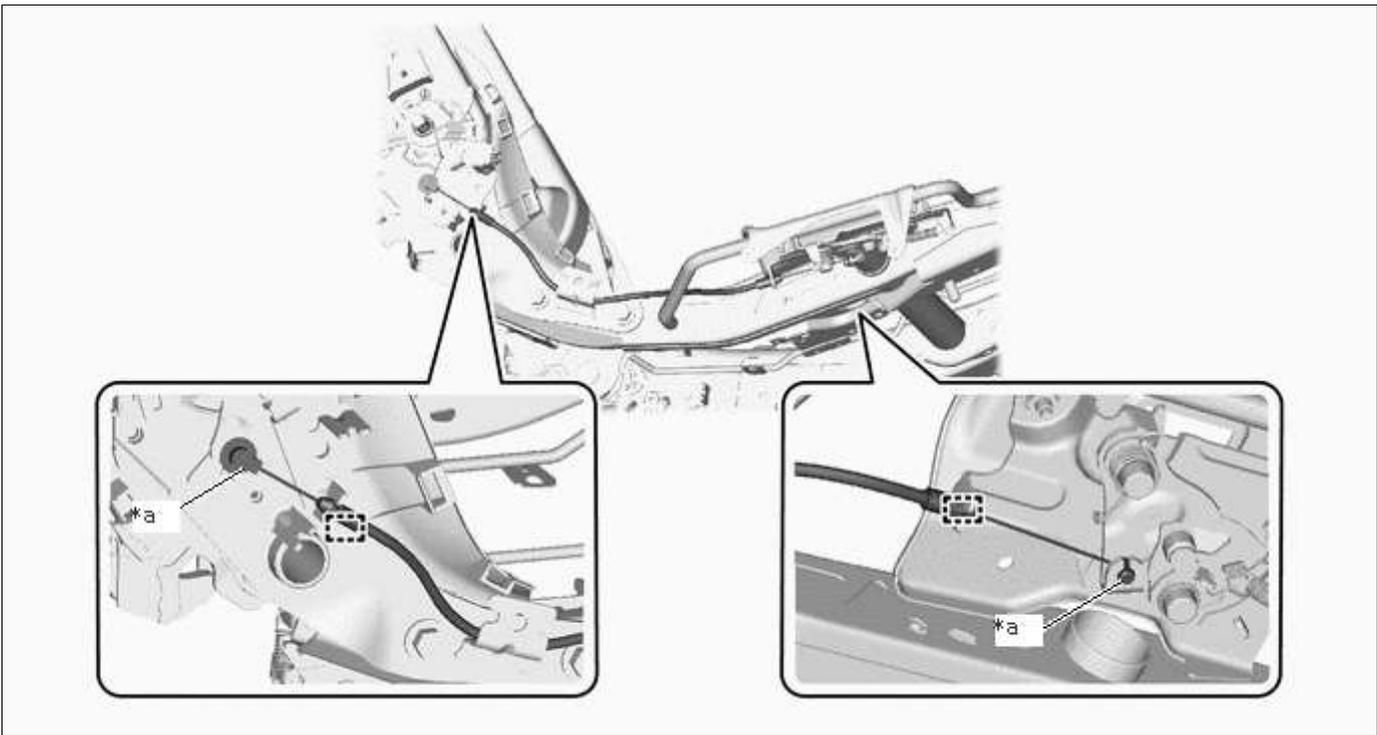
*a	Cable End	-	-
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**41. REMOVE SEAT FOLD SEAT LOCK CONTROL CABLE ASSEMBLY RH**



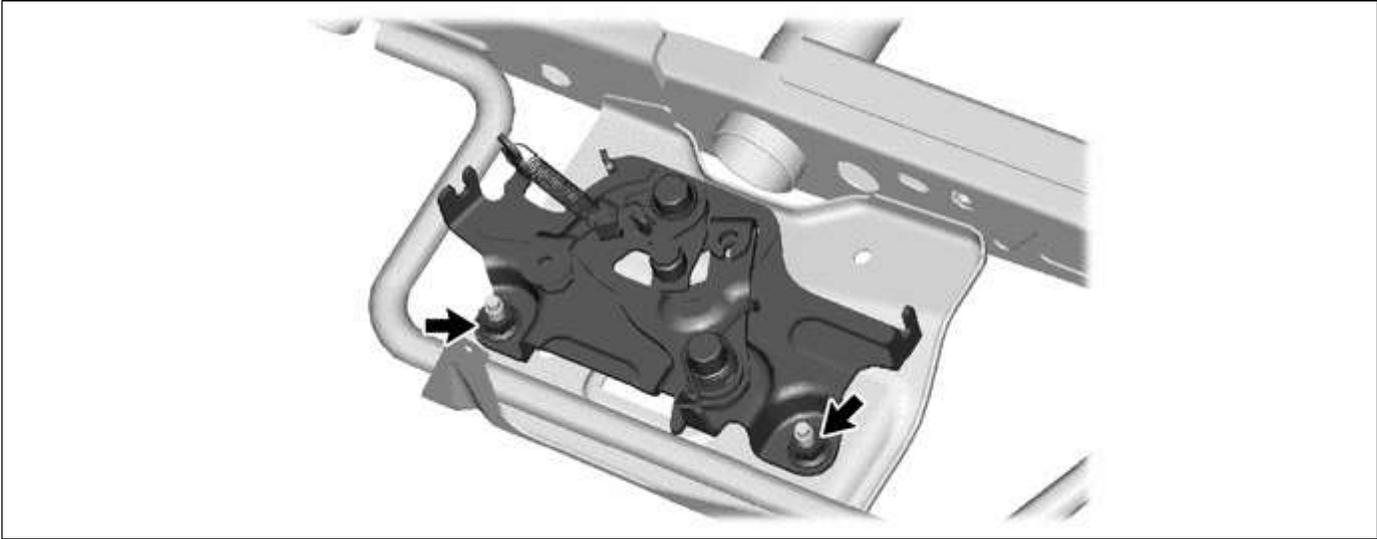
*a	Cable End	-	-
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**42. REMOVE NO. 1 FOLD SEAT LOCK CONTROL CABLE ASSEMBLY**

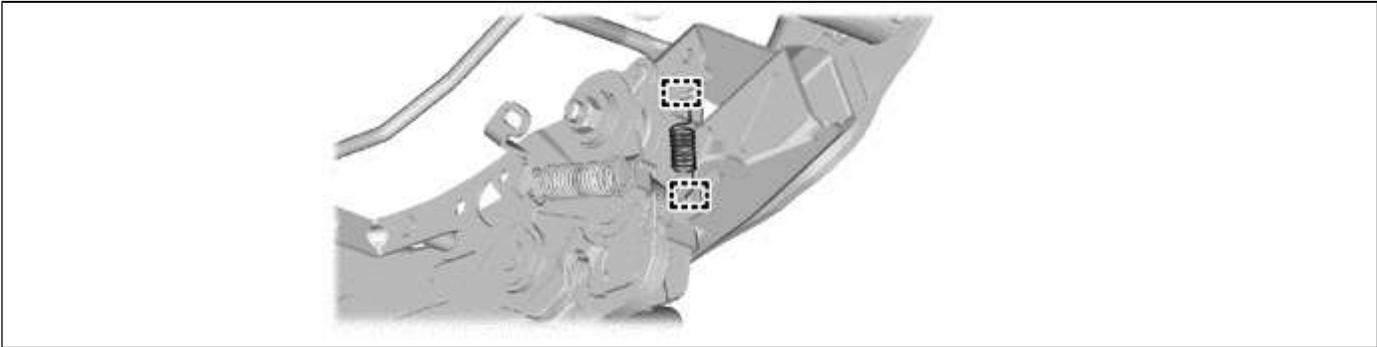


*a	Cable End	-	-
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**43. REMOVE NO. 1 RECLINING CONTROL LINK SUB-ASSEMBLY RH**



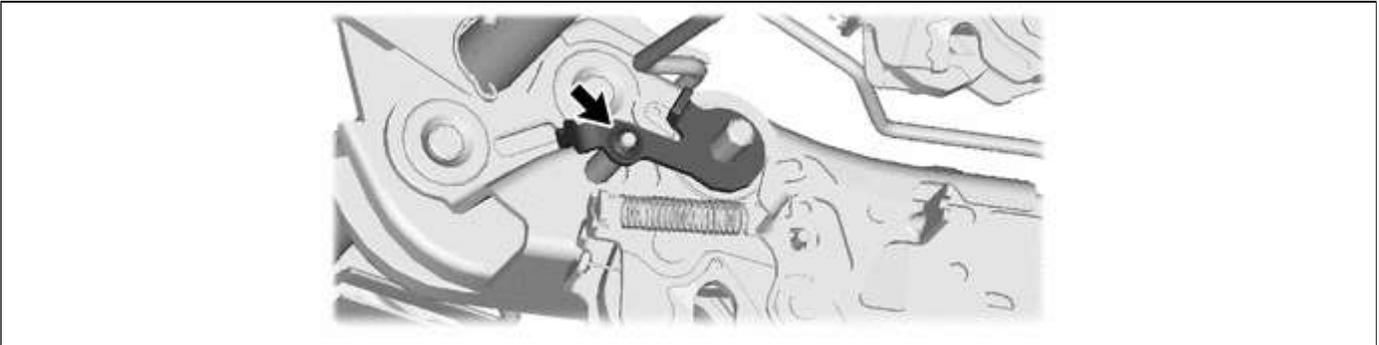
**44. REMOVE REAR SEAT CUSHION SPRING**



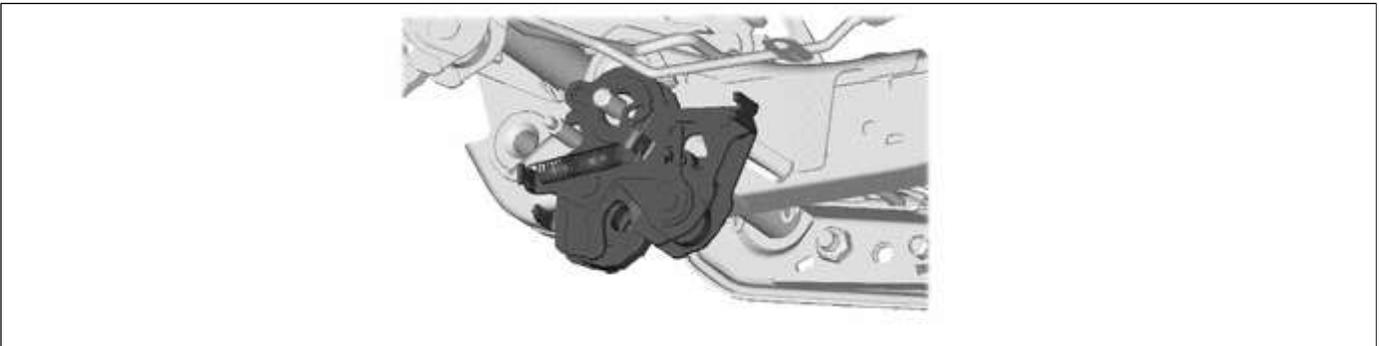
**HINT:**

Use the same procedure for the opposite side.

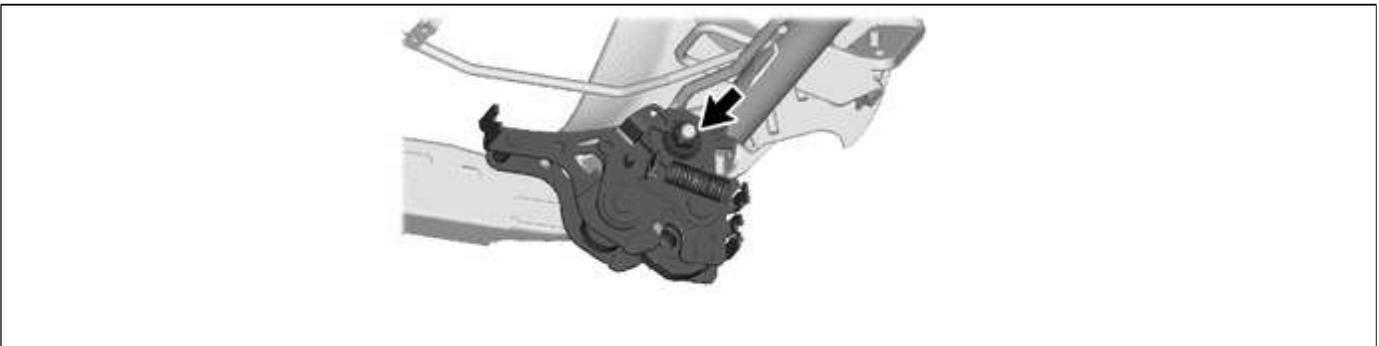
**45. REMOVE REAR LOWER REAR SEAT TRACK BRACKET RH**



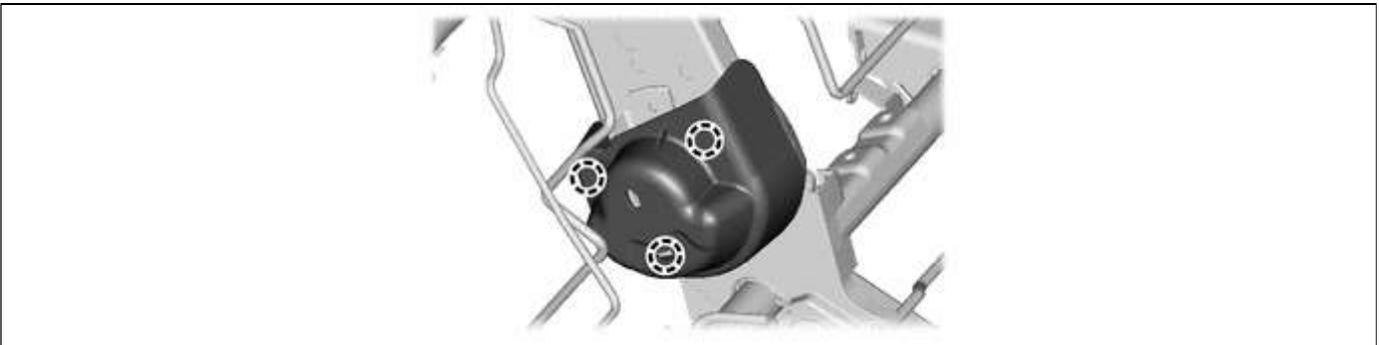
**46. REMOVE REAR SEAT LOCK ASSEMBLY RH**



**47. REMOVE REAR SEAT LOCK ASSEMBLY LH**



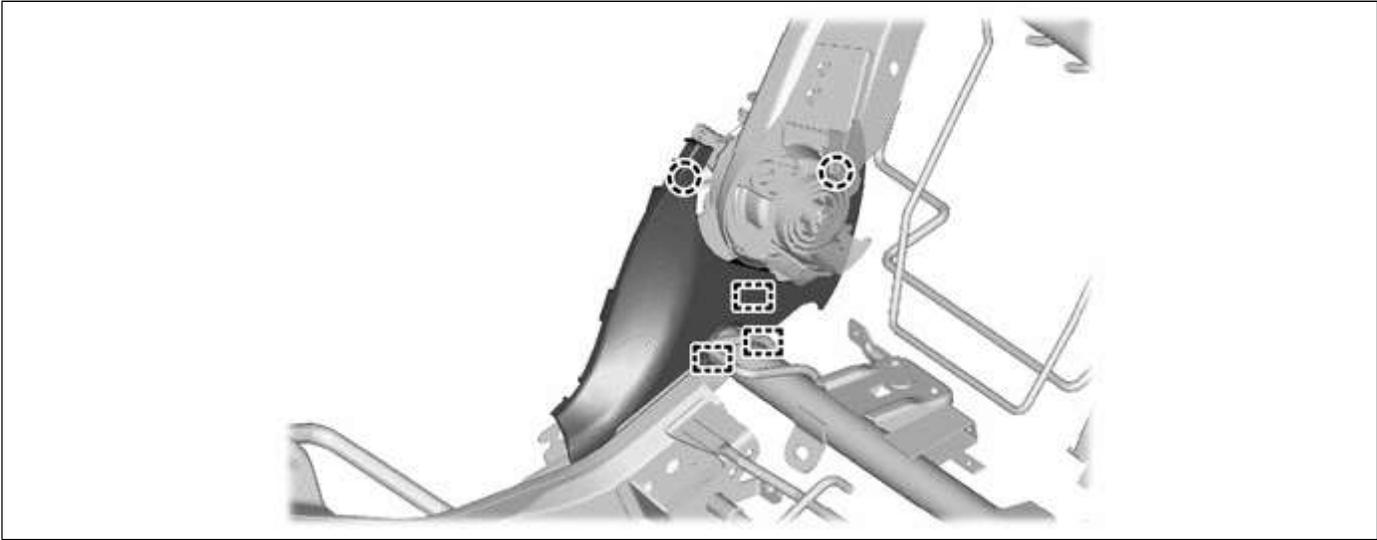
**48. REMOVE RECLINING ADJUSTER INSIDE COVER RH**



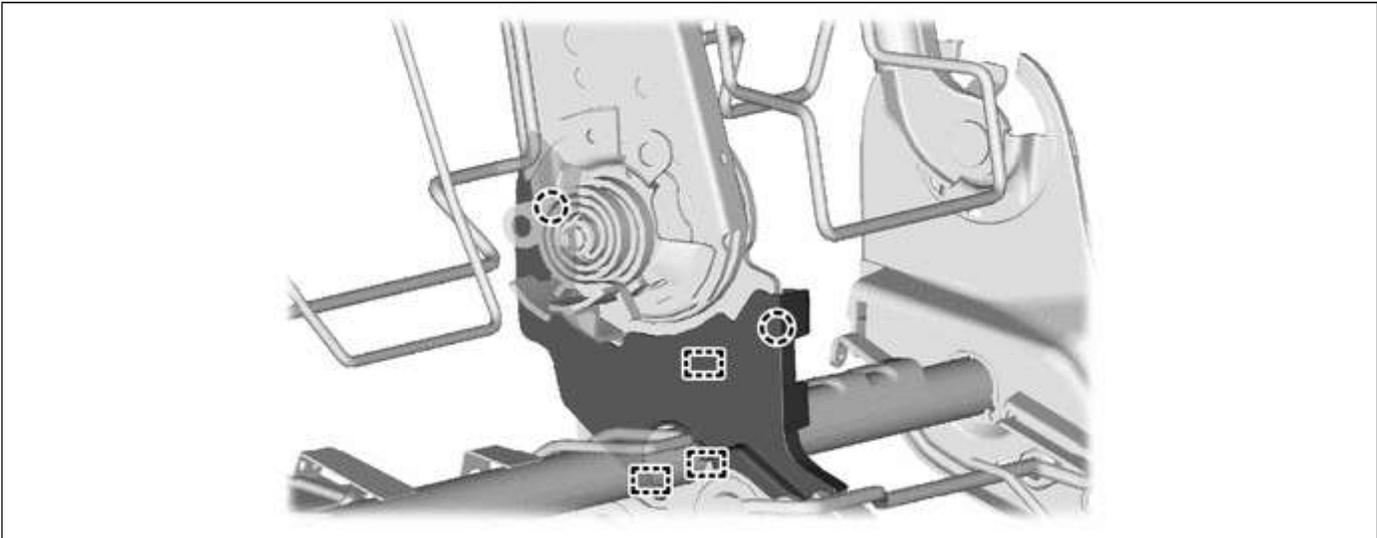
**49. REMOVE RECLINING ADJUSTER INSIDE COVER LH**



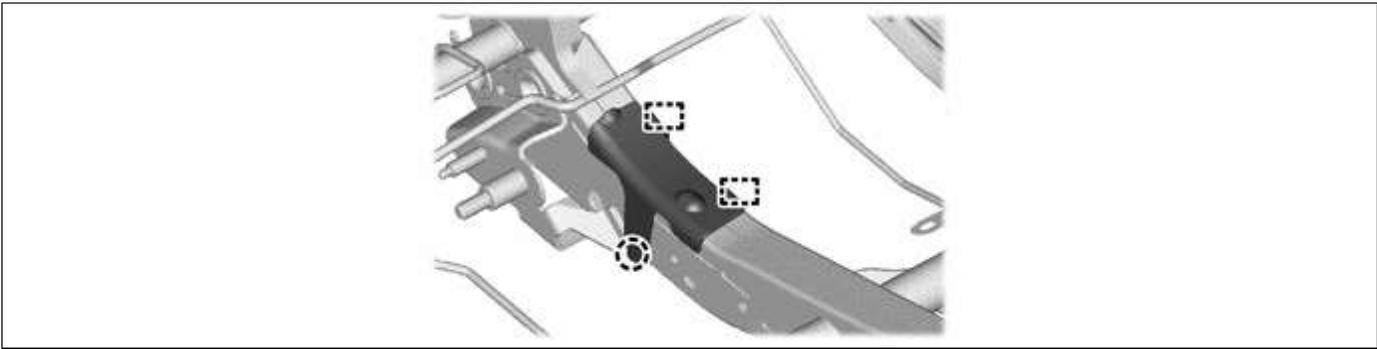
**50. REMOVE NO. 1 RECLINING LINK COVER RH**



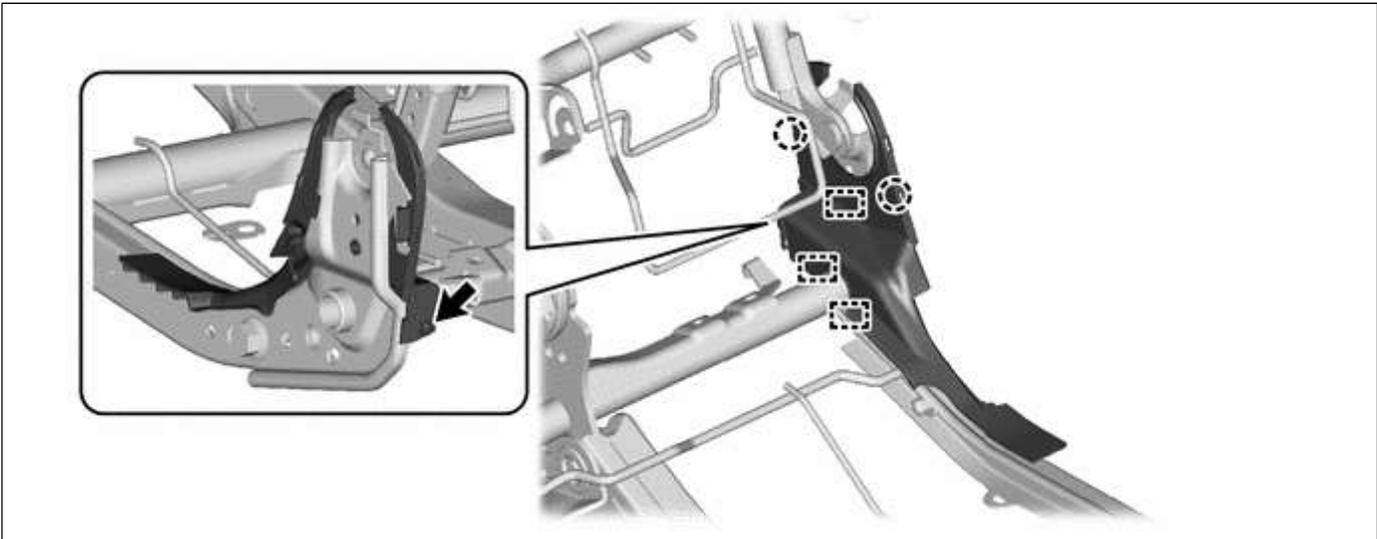
**51. REMOVE NO. 1 RECLINING LINK COVER LH**



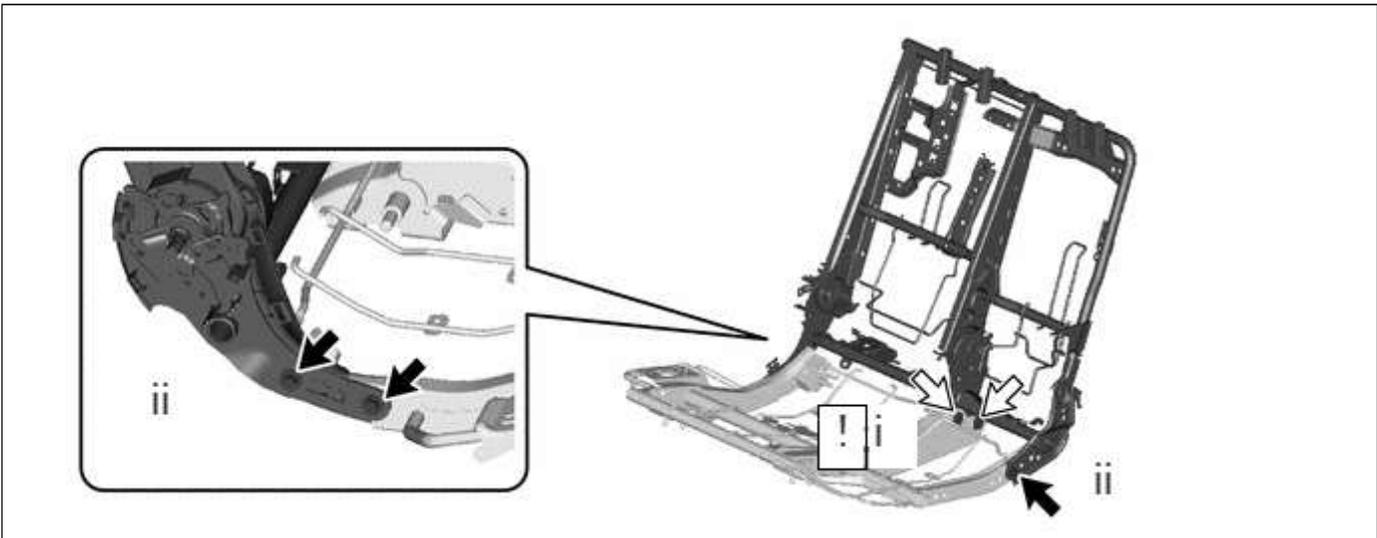
**52. REMOVE BELT PROTECTOR**



**53. REMOVE REAR SEAT HINGE COVER LH**



**54. REMOVE NO. 1 SEATBACK FRAME SUB-ASSEMBLY RH**



	Bolt		"TORX" Bolt
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- (1) Using a T55 "TORX" socket wrench, remove the 2 "TORX" bolts.
- (2) Remove the 3 bolts and remove the No. 1 seatback frame sub-assembly RH.



