

Last Modified: 07-05-2024	6.11:8.1.0	Doc ID: RM100000002I93J
Model Year Start: 2024	Model: Land Cruiser	Prod Date Range: [02/2024 -]
Title: SEAT: REAR NO. 1 SEAT ASSEMBLY (for 60/40 Split Seat Type RH Side): DISASSEMBLY; 2024 MY Land Cruiser [02/2024 -]		

DISASSEMBLY

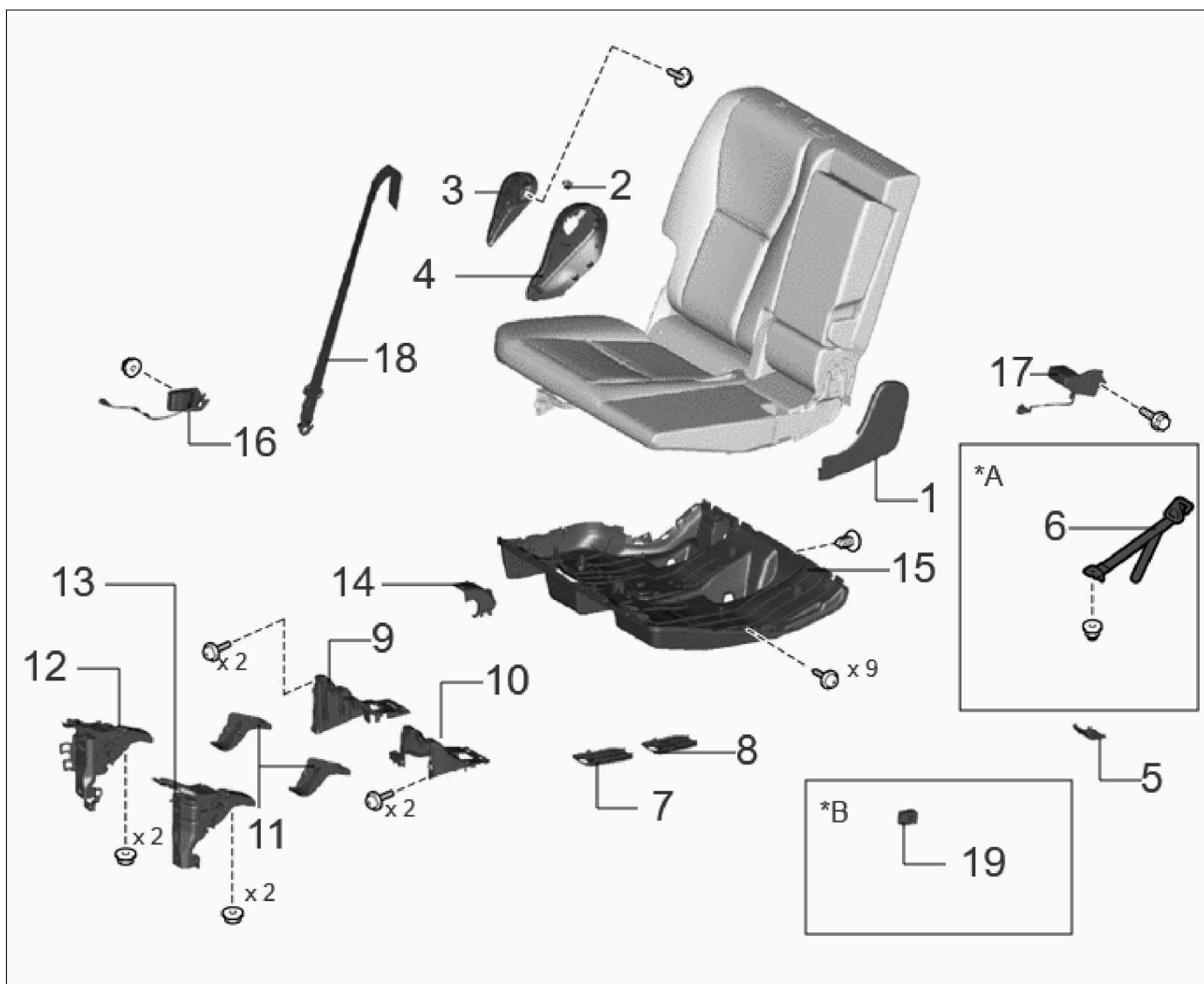
CAUTION / NOTICE / HINT




CAUTION:




- Wear protective gloves. Sharp areas on the parts may injure your hands.
- There is risk of injury.

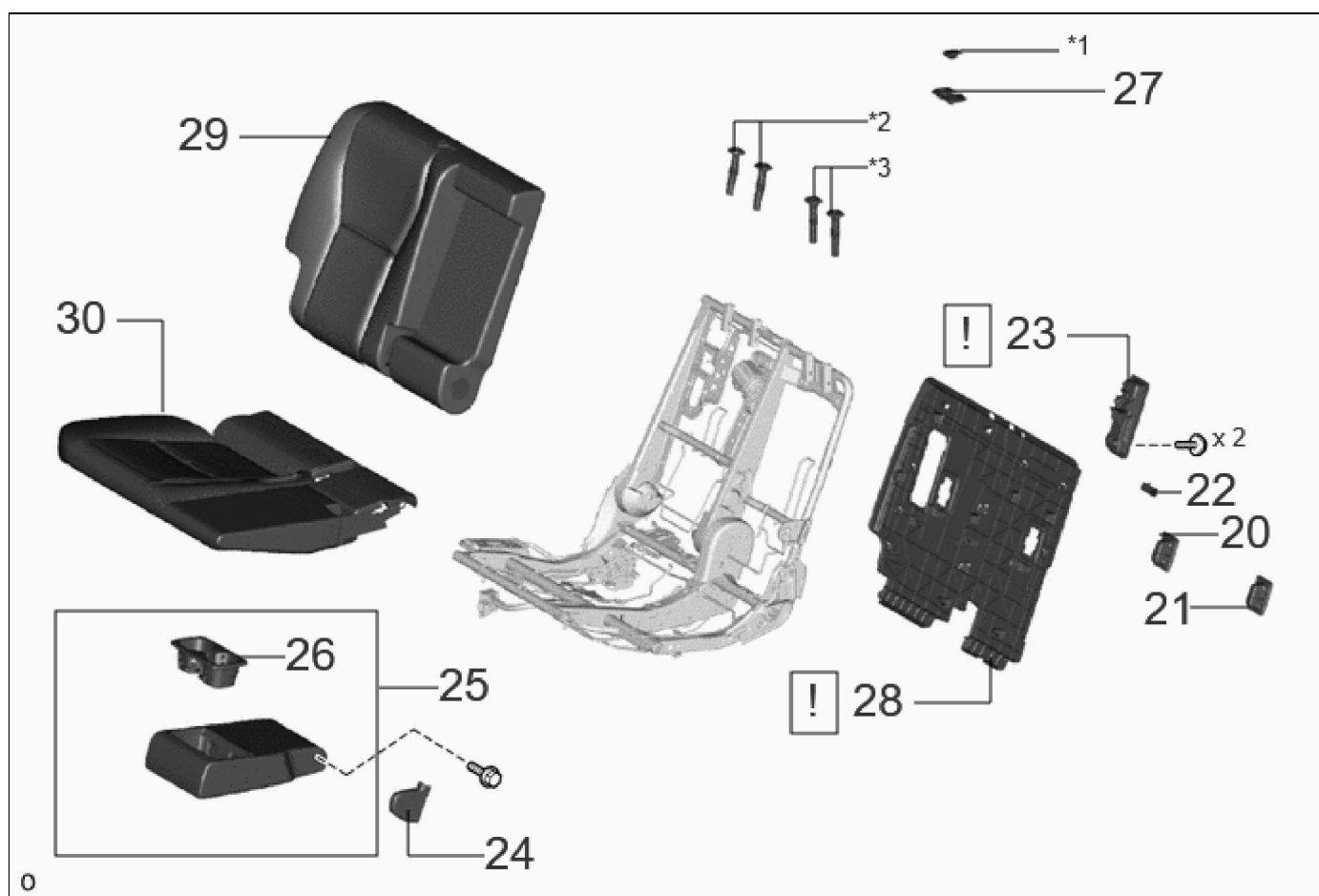







COMPONENTS (DISASSEMBLY)



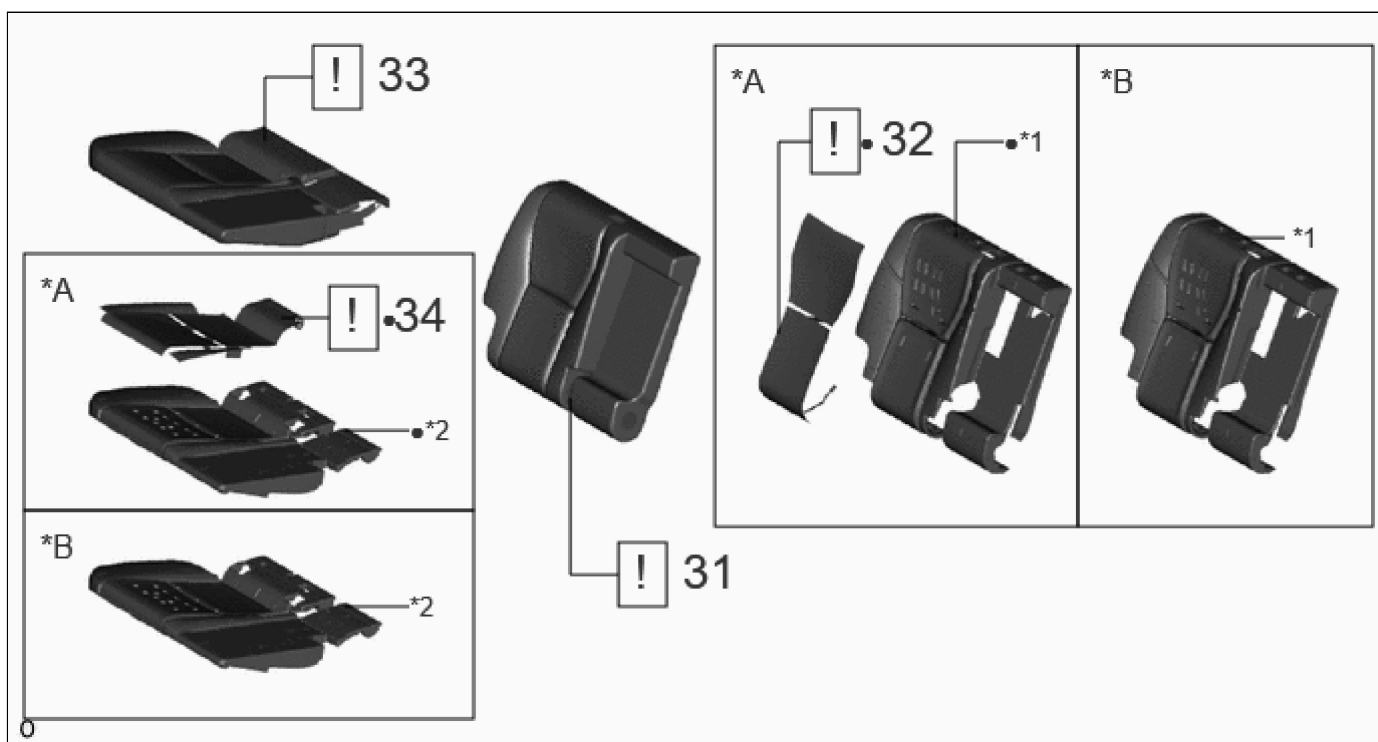
PROCEDURE		PART NAME CODE			
1	REAR NO. 1 SEAT RECLINING COVER LH	71834S	-	-	-
2	REAR NO. 2 SEAT ADJUSTER BOLT COVER	72329G	-	-	-
3	RECLINING ADJUSTER RELEASE HANDLE RH	72525R	-	-	-
4	REAR NO. 1 SEAT RECLINING COVER RH	71833S	-	-	-
5	REAR UNDER COVER	76971G	-	-	-
6	REAR SEAT HOOK BELT SUB-ASSEMBLY	72065C	-	-	-
7	REAR NO. 1 SEAT NO. 2 LEG SIDE COVER	79967U	-	-	-
8	REAR NO. 1 SEAT NO. 3 LEG SIDE COVER	79967V	-	-	-
9	NO. 1 SEAT NO. 1 CUSHION COVER	79951B	-	-	-
10	NO. 1 SEAT NO. 2 CUSHION COVER	79952A	-	-	-
11	REAR NO. 1 SEAT NO. 1 LEG SIDE COVER	79967T	-	-	-




PROCEDURE		PART NAME CODE			
12	REAR NO. 1 SEAT HINGE SUB-ASSEMBLY RH	71301G	-	-	-
13	REAR NO. 1 SEAT HINGE SUB-ASSEMBLY RH	71302C	-	-	-
14	REAR SEAT CUSHION COVER RH	72995F	-	-	-
15	REAR SEAT CUSHION UNDER COVER RH	72927F	-	-	-
16	REAR INNER SEAT BELT ASSEMBLY	73380A	-	-	-
17	REAR CENTER SEAT LAP TYPE BELT ASSEMBLY	73350	-	-	-
18	REAR SEAT 3 POINT TYPE BELT ASSEMBLY (LAP BELT ANCHOR)	73320C	-	-	-
19	SEAT HEATER CONTROL SUB-ASSEMBLY	87501	-	-	-



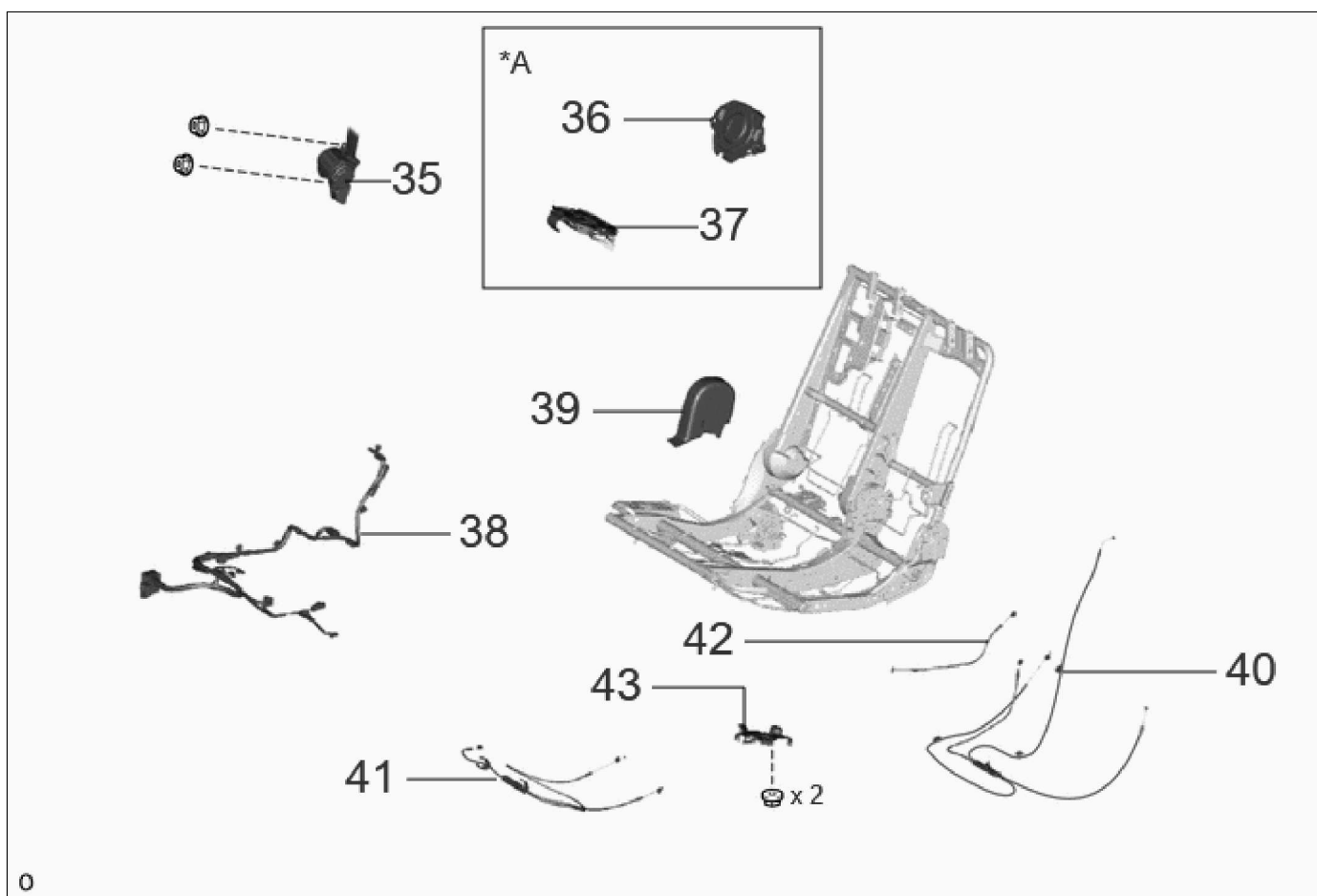
PROCEDURE		PART NAME CODE			
20	REAR SEATBACK COVER	72996H	-	-	-
21	REAR NO. 2 SEATBACK COVER	72996J	-	-	-
22	REAR SEAT COVER CAP	71845F	-	-	-
23	REAR NO. 1 SEAT LOCK CONTROL LEVER SUB-ASSEMBLY RH	72057E		-	-
24	CENTER ARMREST HINGE COVER	72868A	-	-	-
25	REAR SEAT CENTER ARMREST ASSEMBLY	72830X	-	-	-
26	REAR SEAT CENTER ARMREST CUP HOLDER SUB-ASSEMBLY	72806E	-	-	-
27	REAR SEAT SHOULDER BELT COVER	73373	-	-	-
28	REAR SEATBACK BOARD SUB-ASSEMBLY RH	71701A		-	-
29	SEATBACK COVER WITH PAD	-	-	-	-
30	SEAT CUSHION COVER WITH PAD	-	-	-	-




*1	SEAT BELT ANCHOR COVER CAP	*2	NO. 1 SEAT HEADREST SUPPORT ASSEMBLY RH
*3	REAR NO.1 SEAT CENTER HEADREST SUPPORT ASSEMBLY	-	-






PROCEDURE		PART NAME CODE			
31	REAR NO. 1 SEATBACK COVER SUB-ASSEMBLY RH	71077	INFO	-	-
32	REAR NO. 1 SEATBACK HEATER ASSEMBLY RH	87530A	INFO	-	-
33	NO. 1 SEAT CUSHION COVER SUB-ASSEMBLY RH	71075F	INFO	-	-
34	REAR NO. 1 SEAT CUSHION HEATER ASSEMBLY RH	87510Z	INFO	-	-

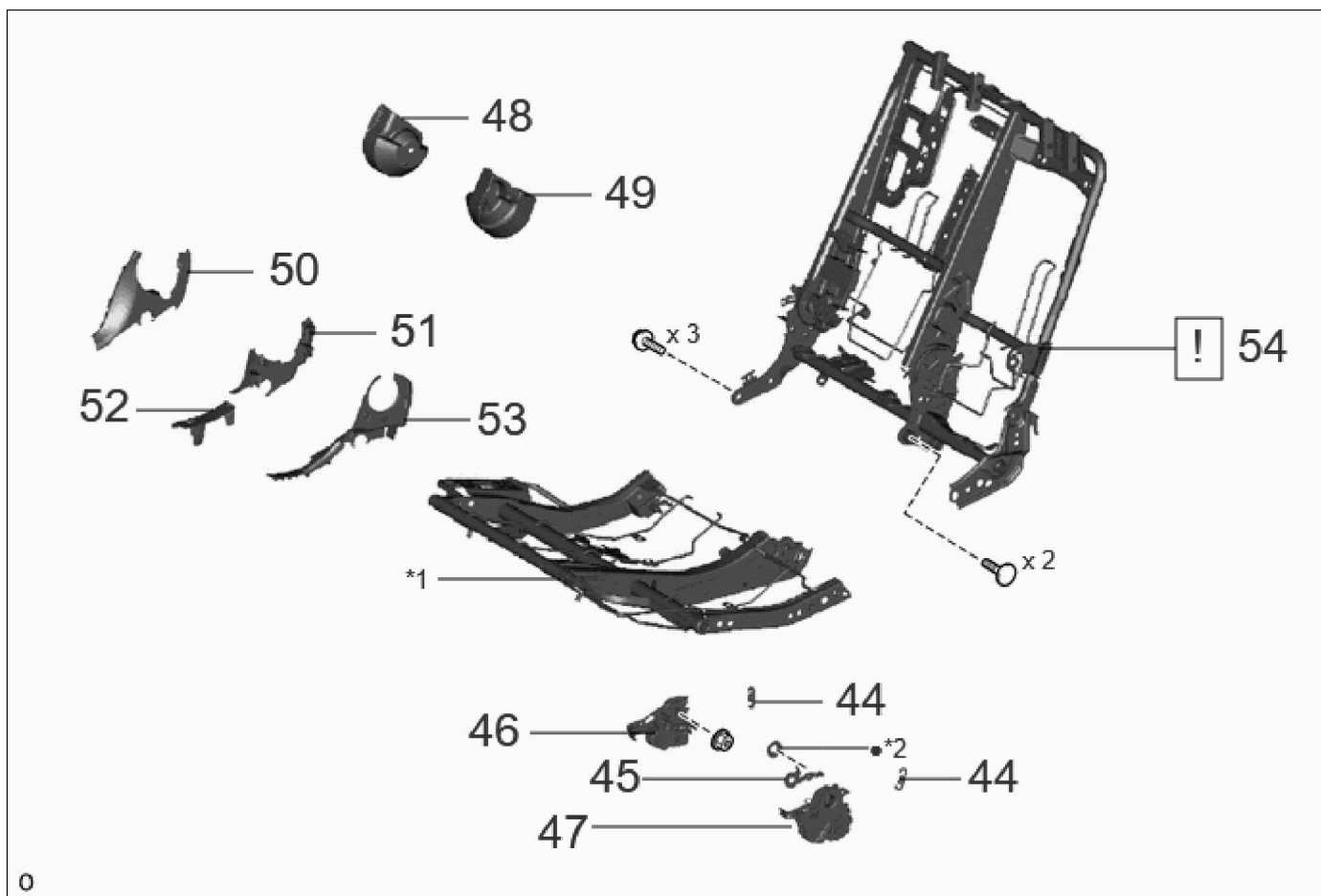
*A	w/ Seat Heater System	*B	w/o Seat Heater System
*1	REAR NO. 1 SEATBACK PAD RH	*2	REAR NO. 1 SEAT CUSHION PAD RH
•	Non-reusable part	-	-










PROCEDURE		PART NAME CODE			
35	REAR SEAT 3 POINT TYPE BELT ASSEMBLY	73320C	-	-	-
36	NO. 1 SEATBACK SEAT CLIMATE CONTROL BLOWER RH	85867D	-	-	-
37	REAR SEAT CUSHION CLIMATE CONTROL BLOWER	85862G	-	-	-

PROCEDURE		PART NAME CODE			
38	REAR SEAT WIRE RH	82193	-	-	-
39	REAR SEAT HINGE COVER	71485E	-	-	-
40	NO. 1 SEAT RECLINING ADJUSTING CABLE ASSEMBLY RH	72570E	-	-	-
41	SEAT FOLD SEAT LOCK CONTROL CABLE ASSEMBLY RH	78910C	-	-	-
42	NO. 1 FOLD SEAT LOCK CONTROL CABLE ASSEMBLY	78910E	-	-	-
43	NO. 1 RECLINING CONTROL LINK SUB-ASSEMBLY RH	72307D	-	-	-

*A	w/ Climate Control Seat System	-	-
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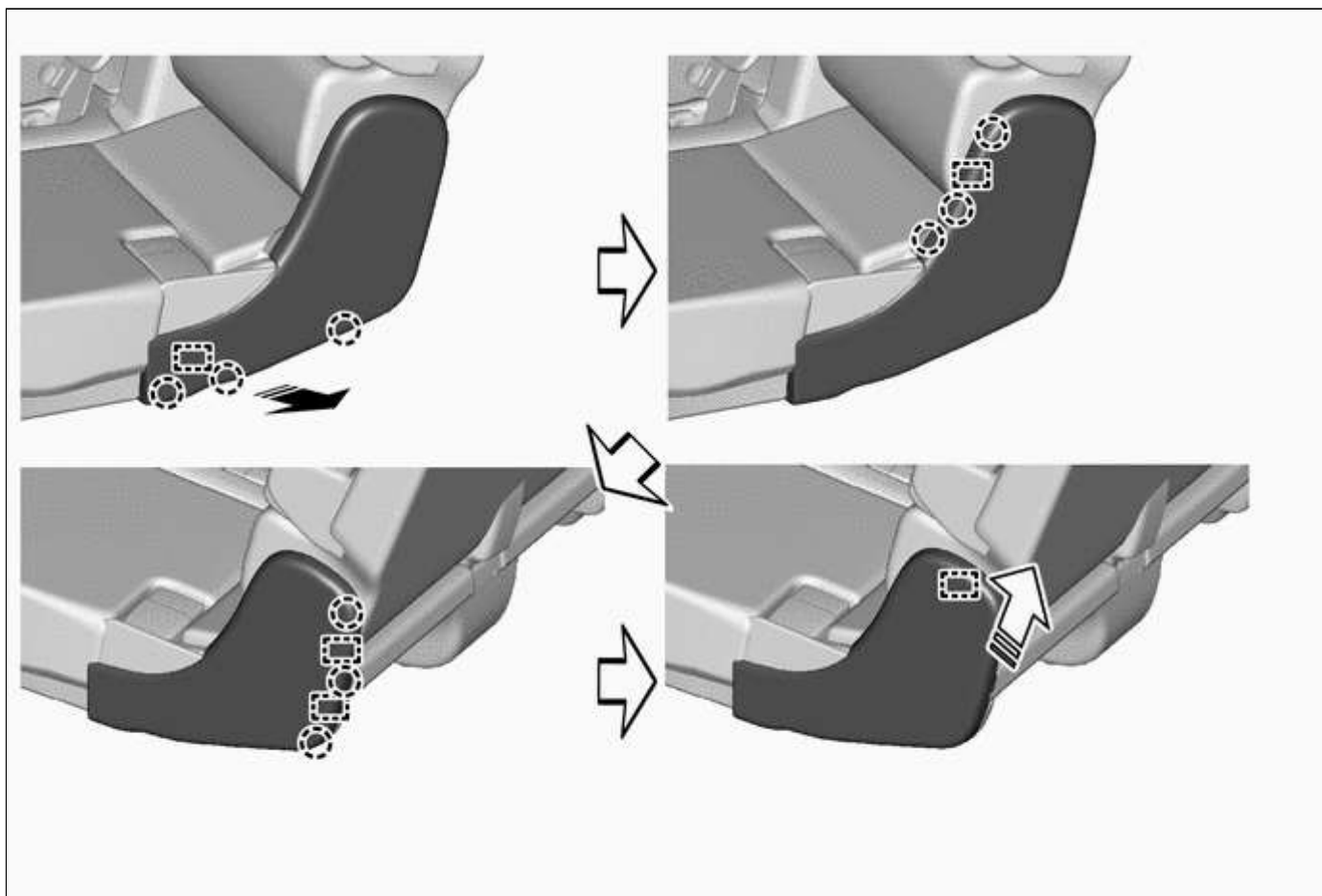
PROCEDURE		PART NAME CODE			
44	REAR SEAT CUSHION SPRING	71461H	-	-	-
45	REAR LOWER REAR SEAT TRACK BRACKET RH	72143D	-	-	-



PROCEDURE		PART NAME CODE			
46	REAR SEAT LOCK ASSEMBLY RH	72650J	-	-	-
47	REAR SEAT LOCK ASSEMBLY LH	72660P	-	-	-
48	RECLINING ADJUSTER INSIDE COVER RH	71875X	-	-	-
49	RECLINING ADJUSTER INSIDE COVER LH	71T76B	-	-	-
50	NO. 1 RECLINING LINK COVER RH	72551F	-	-	-
51	NO. 1 RECLINING LINK COVER LH	72552F	-	-	-
52	BELT PROTECTOR	73117A	-	-	-
53	REAR SEAT HINGE COVER LH	71486F	-	-	-
54	NO. 1 SEATBACK FRAME SUB-ASSEMBLY RH	79103B		-	-

*1	NO. 1 SEAT CUSHION FRAME SUB-ASSEMBLY RH	*2	SPRING NUT
•	Non-reusable part	-	-

PROCEDURE

1. REMOVE REAR NO. 1 SEAT RECLINING COVER LH

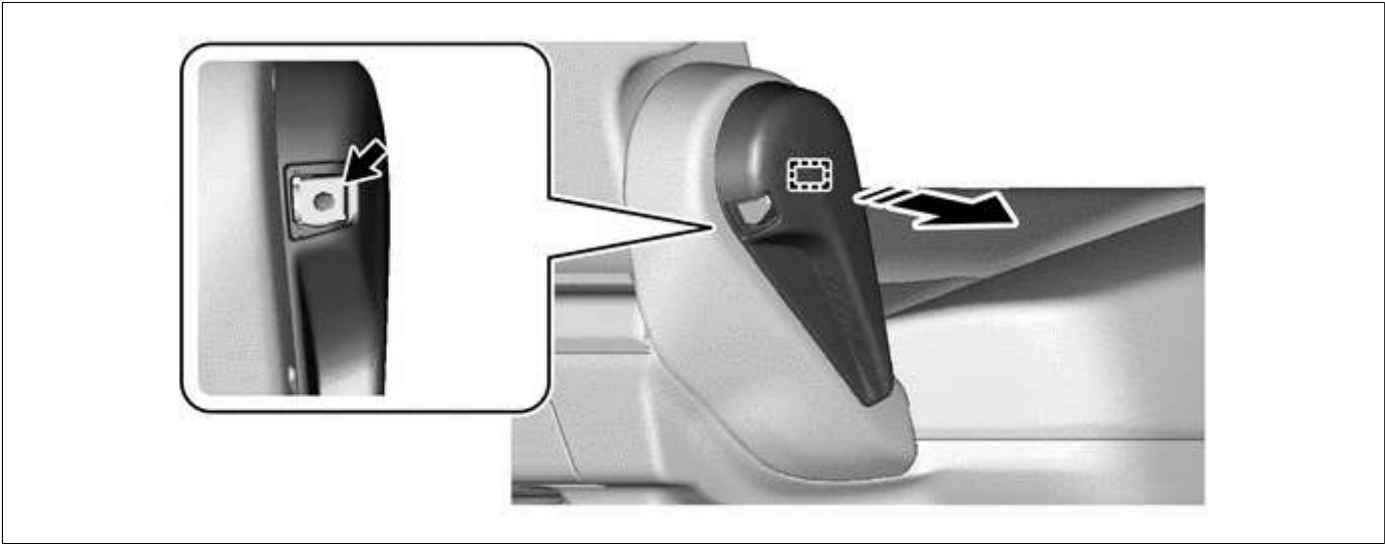



	Remove in this Direction (1)		Remove in this Direction (2)
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2. REMOVE REAR NO. 2 SEAT ADJUSTER BOLT COVER

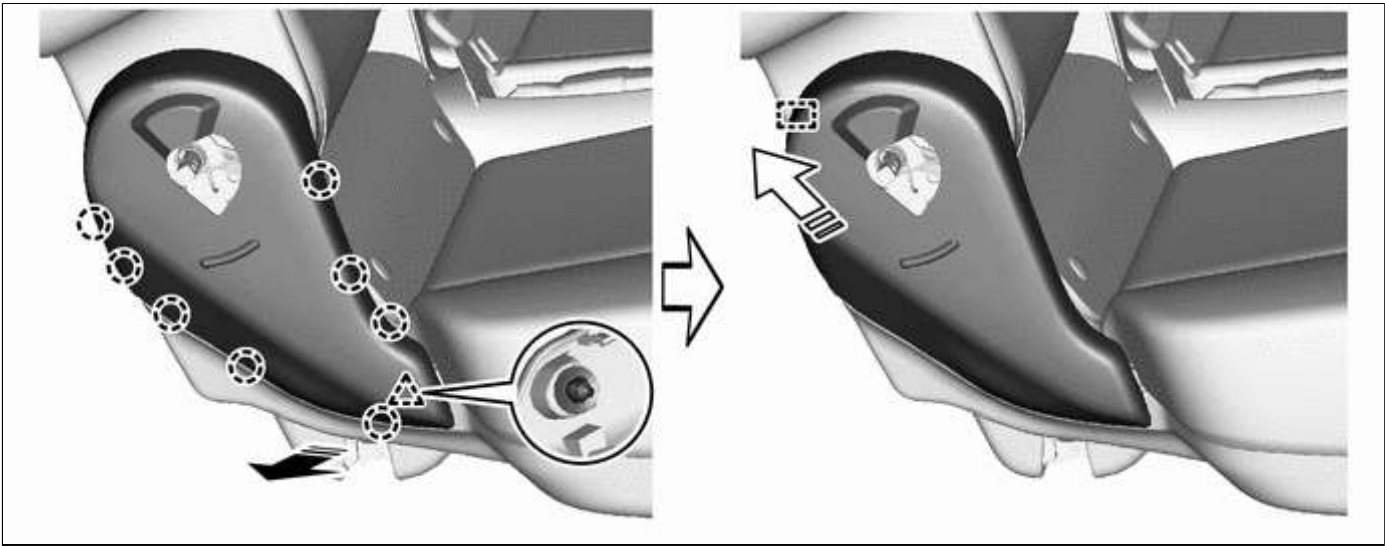




3. REMOVE RECLINING ADJUSTER RELEASE HANDLE RH



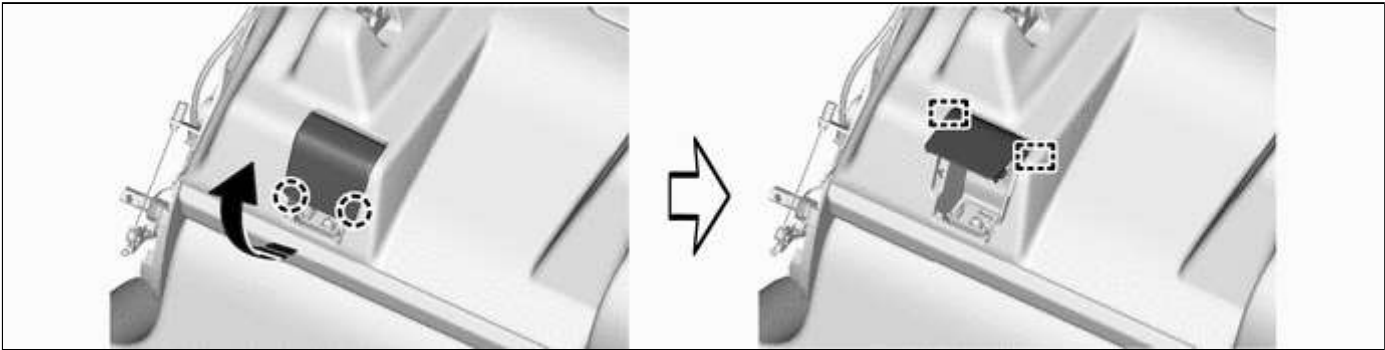
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4. REMOVE REAR NO. 1 SEAT RECLINING COVER RH



	Remove in this Direction (1)		Remove in this Direction (2)
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5. REMOVE REAR UNDER COVER

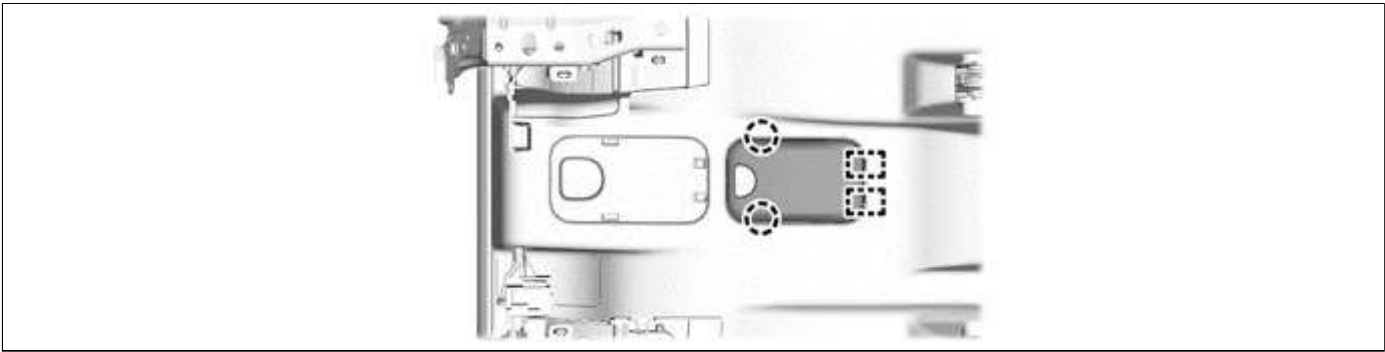


	Remove in this Direction	-	-
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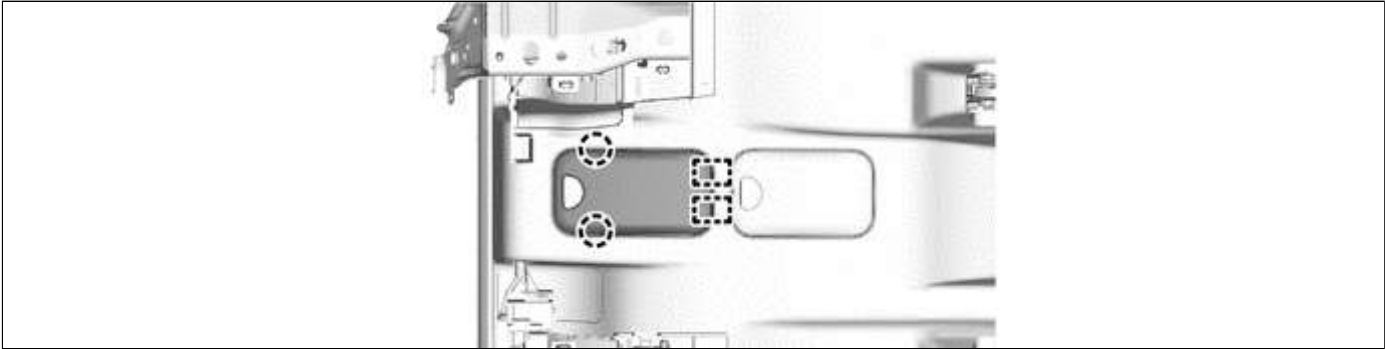
6. REMOVE REAR SEAT HOOK BELT SUB-ASSEMBLY (w/ Hook)



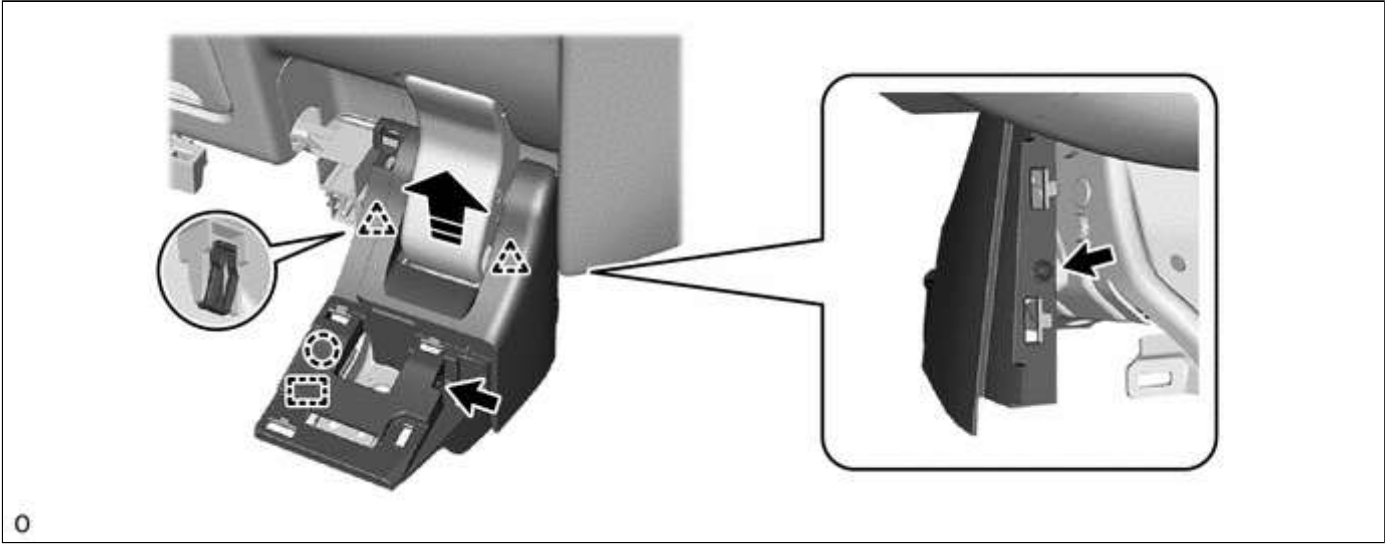
7. REMOVE REAR NO. 1 SEAT NO. 2 LEG SIDE COVER



8. REMOVE REAR NO. 1 SEAT NO. 3 LEG SIDE COVER

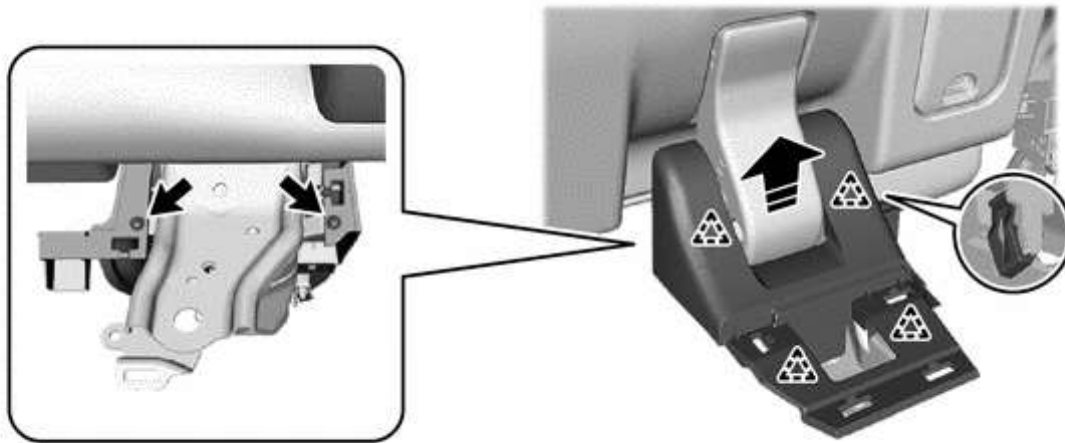


9. REMOVE NO. 1 SEAT NO. 1 CUSHION COVER




	Remove in this Direction	-	-
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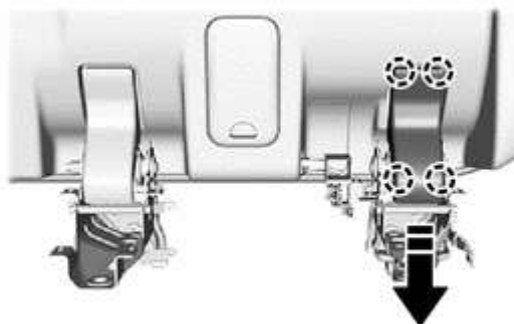
10. REMOVE NO. 1 SEAT NO. 2 CUSHION COVER



0

	Remove in this Direction	-	-
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11. REMOVE REAR NO. 1 SEAT NO. 1 LEG SIDE COVER



0

	Remove in this Direction	-	-
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HINT:

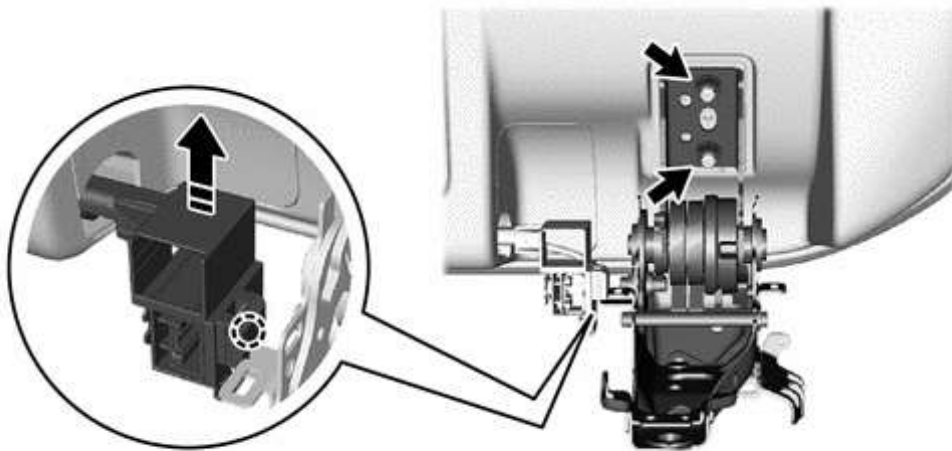
Use the same procedure for the other side.

12. REMOVE REAR NO. 1 SEAT HINGE SUB-ASSEMBLY RH



0

13. REMOVE REAR NO. 1 SEAT HINGE SUB-ASSEMBLY RH



0



Remove in this Direction

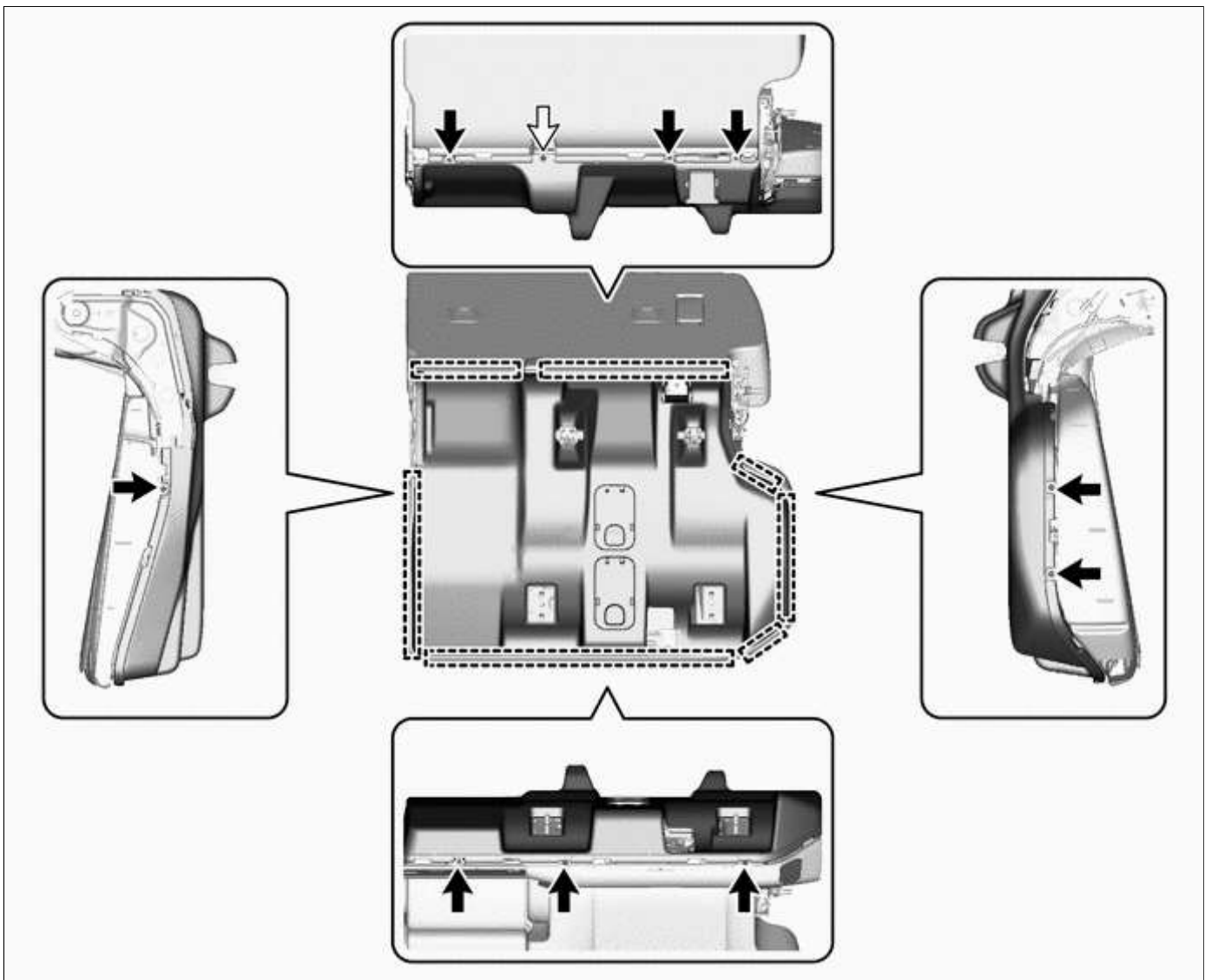
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14. REMOVE REAR SEAT CUSHION COVER RH



15. REMOVE REAR SEAT CUSHION UNDER COVER RH



	Screw		Clip
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16. REMOVE REAR INNER SEAT BELT ASSEMBLY

Click here [INFO](#)

17. REMOVE REAR CENTER SEAT LAP TYPE BELT ASSEMBLY

Click here [INFO](#)

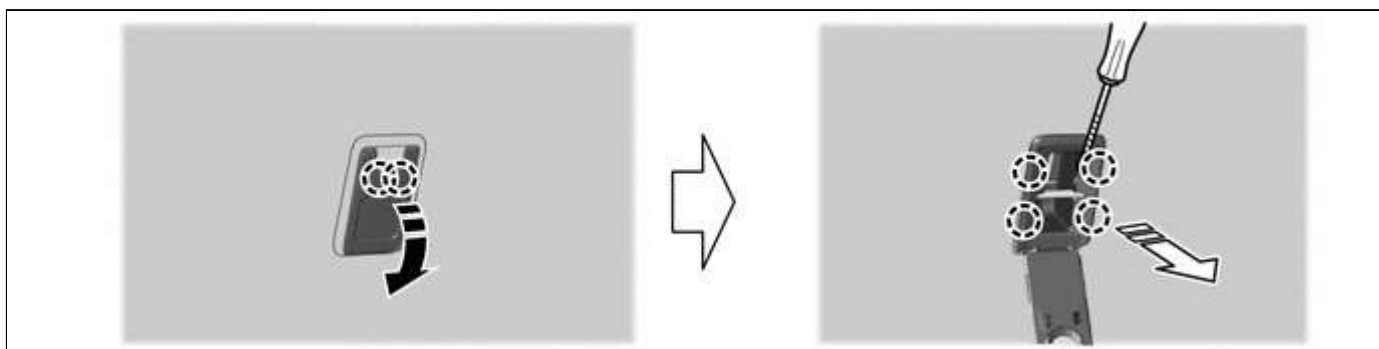
18. DISCONNECT REAR SEAT 3 POINT TYPE BELT ASSEMBLY (LAP BELT ANCHOR)



19. REMOVE SEAT HEATER CONTROL SUB-ASSEMBLY (w/ Seat Heater System)

Click here [INFO](#)

20. REMOVE REAR SEATBACK COVER

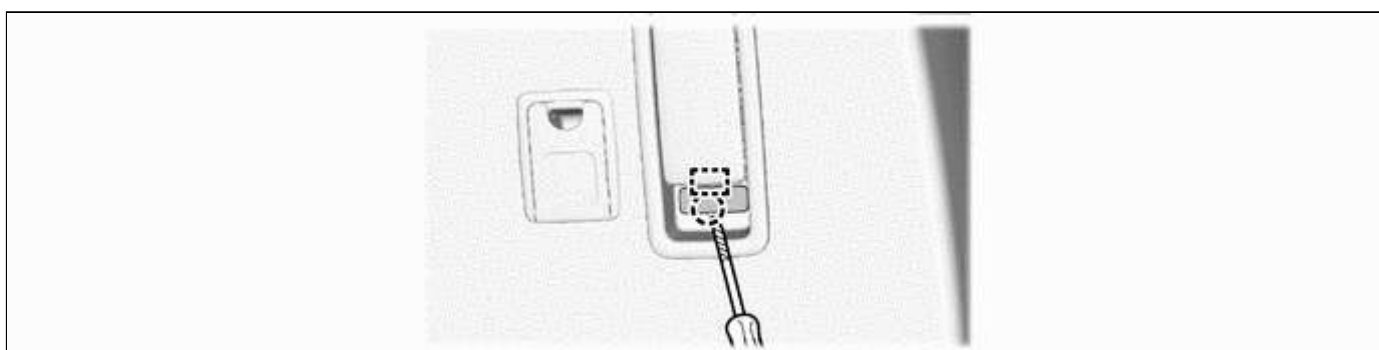


	Remove in this Direction (1)		Remove in this Direction (2)
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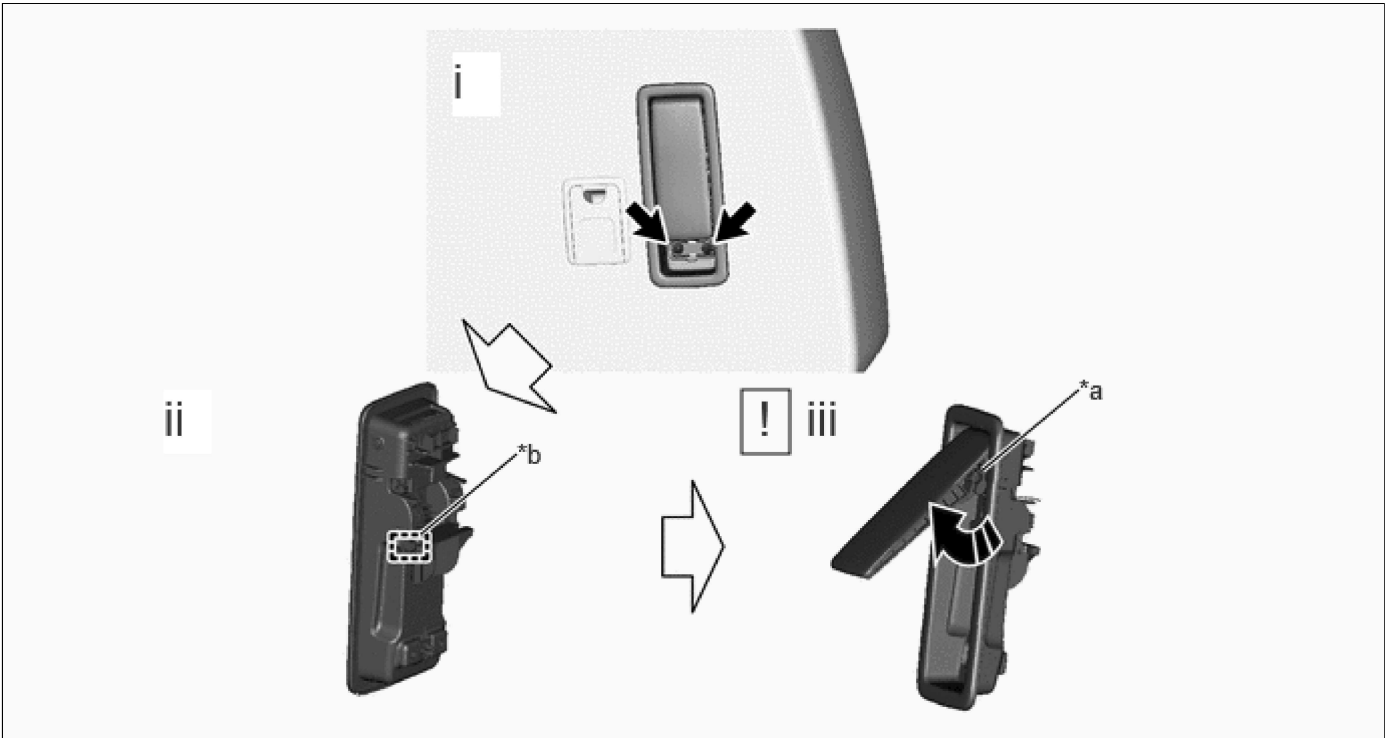
21. REMOVE REAR NO. 2 SEATBACK COVER


(a) Use the same procedure for the outer side.

22. REMOVE REAR SEAT COVER CAP



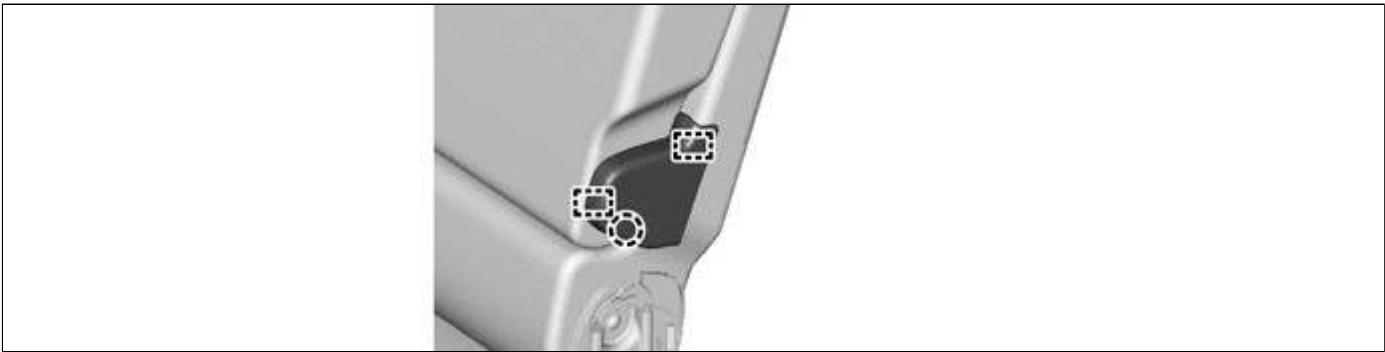
23. REMOVE REAR NO. 1 SEAT LOCK CONTROL LEVER SUB-ASSEMBLY RH



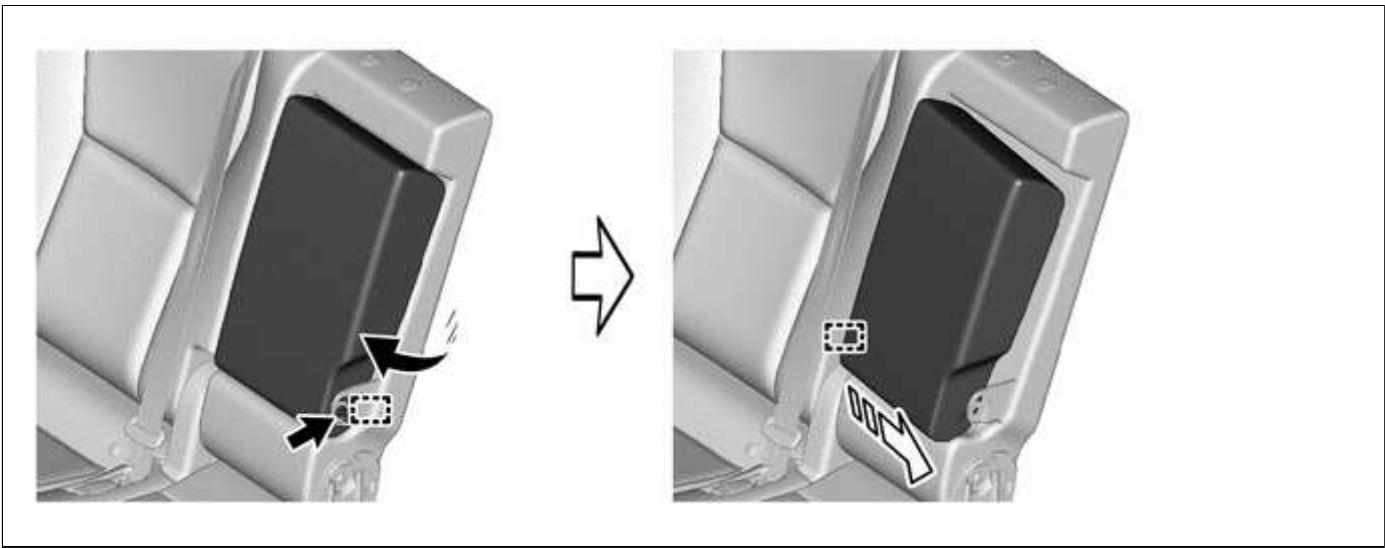
<i>*a</i>	Cable End	<i>*b</i>	Casing Cap
	Pull in this Direction	-	-



- (1) Remove the 2 screws.
- (2) Detach the casing cap.
- (3) Pull the lever as shown in the illustration and detach the cable end.

24. REMOVE CENTER ARMREST HINGE COVER

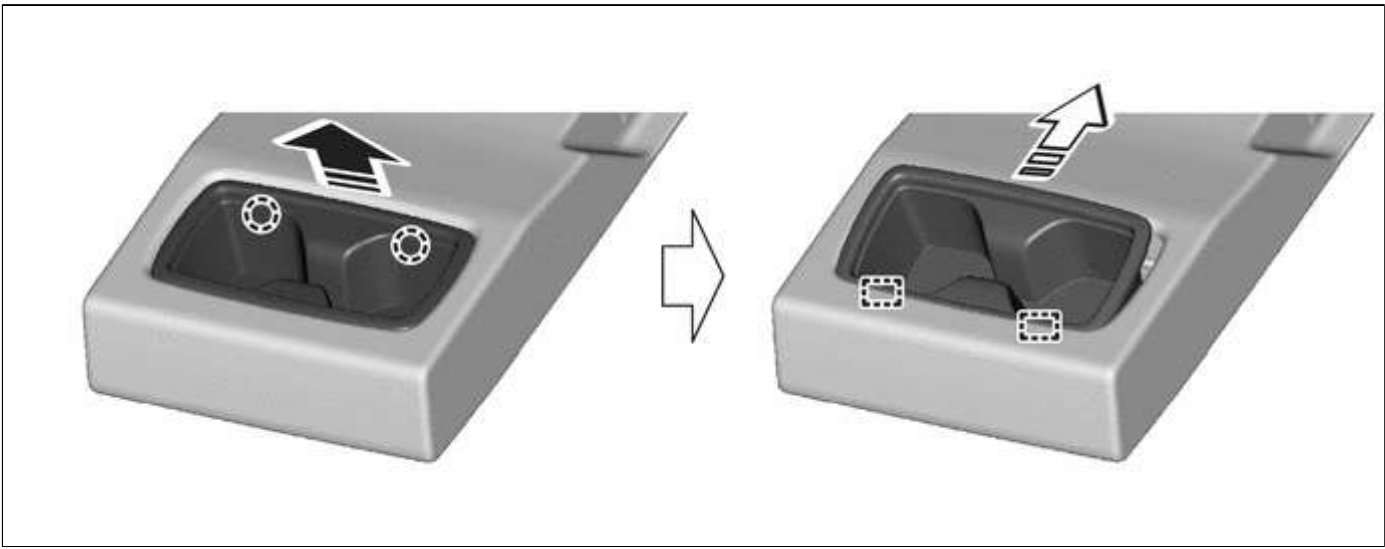




25. REMOVE REAR SEAT CENTER ARMREST ASSEMBLY



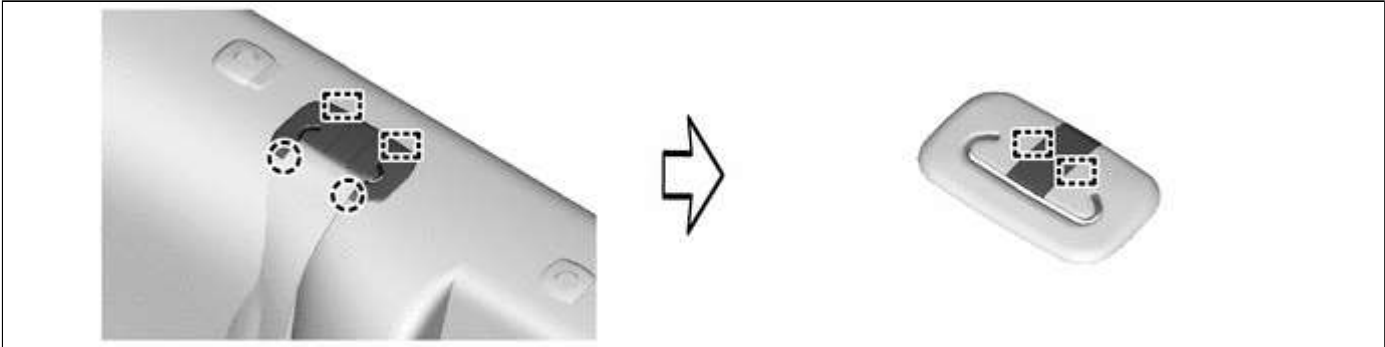
	Remove in this Direction (1)		Remove in this Direction (2)
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26. REMOVE REAR SEAT CENTER ARMREST CUP HOLDER SUB-ASSEMBLY

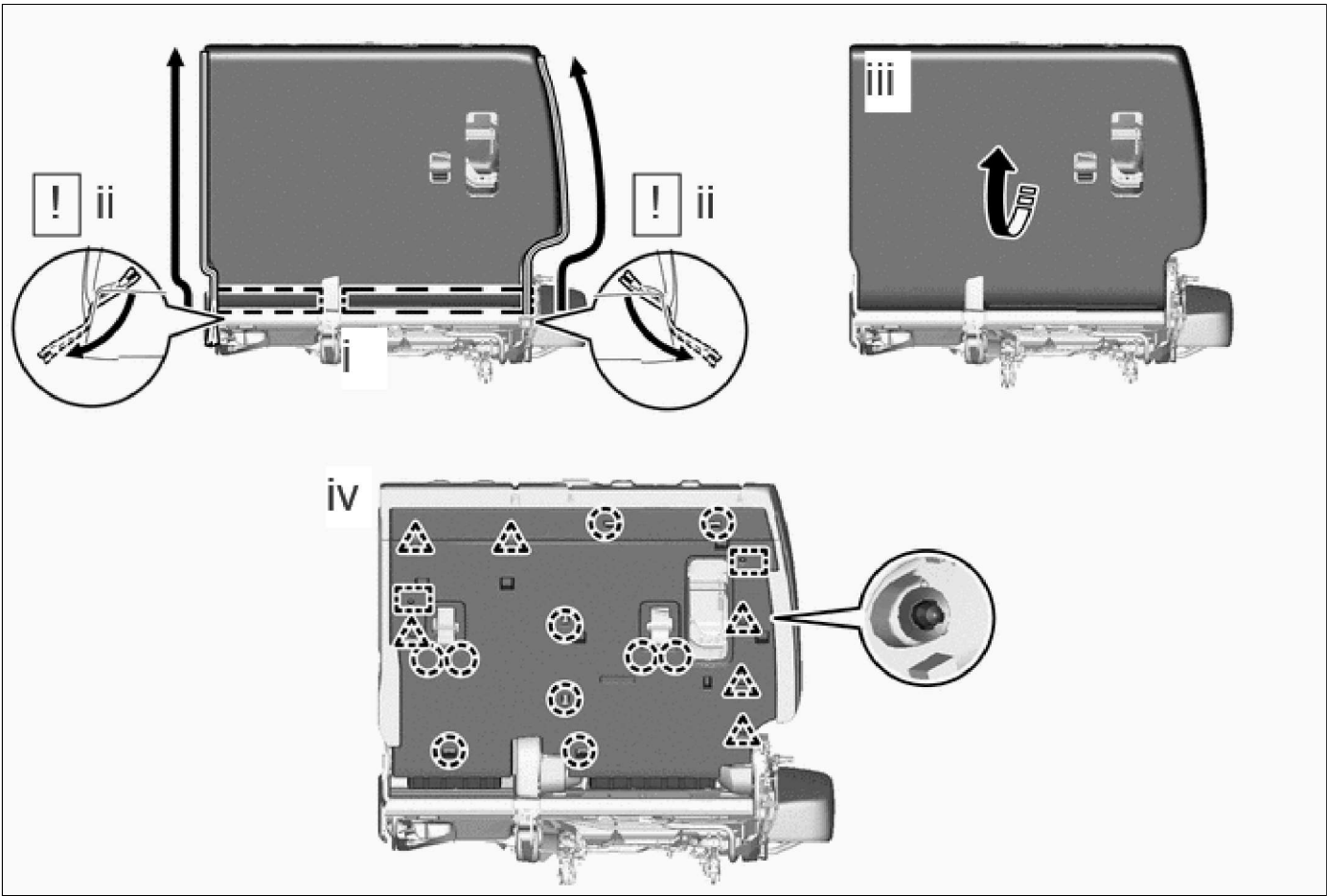



	Remove in this Direction (1)		Remove in this Direction (2)
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27. REMOVE REAR SEAT SHOULDER BELT COVER



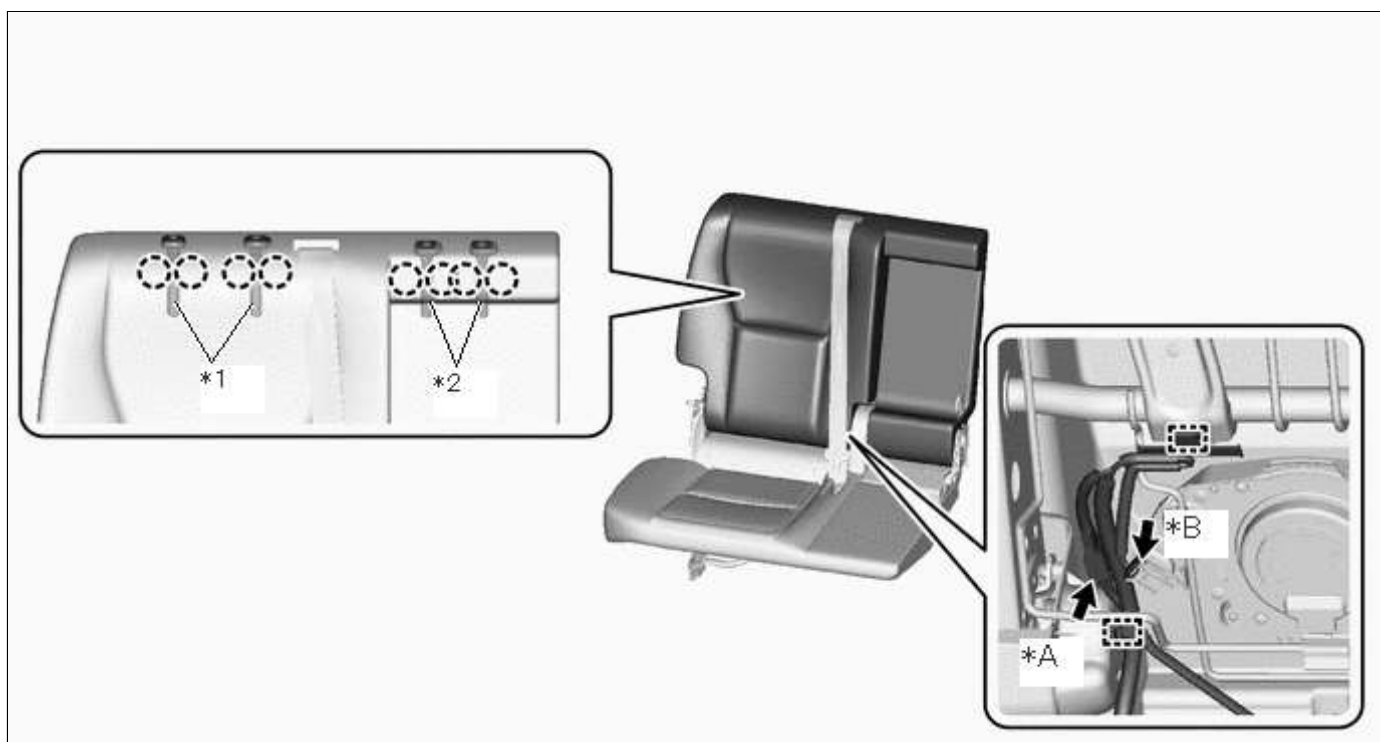
28. REMOVE REAR SEATBACK BOARD SUB-ASSEMBLY RH



	Fold up in this Direction	-	-
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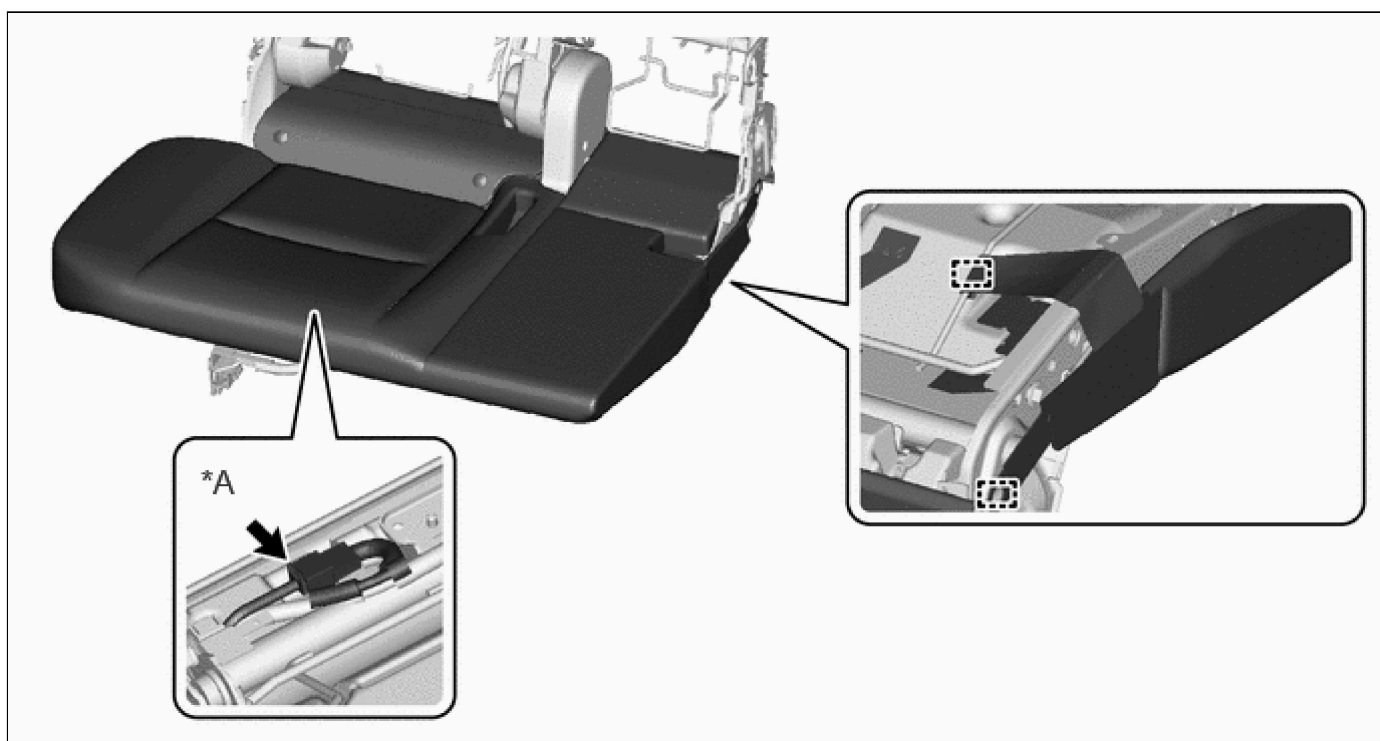
- (1) Detach the hook.
- (2) Pull out and open the 2 fasteners.
- (3) Fold up the No. 1 seatback cover sub-assembly RH as shown in the illustration.
- (4) Detach the clip, claw and guide and remove the rear seatback board sub-assembly RH.

29. REMOVE SEATBACK COVER WITH PAD



*A	w/ Seat Heater System	*B	w/ Climate Control Seat System
*1	No. 1 Seat Headrest Support Assembly LH	*2	Rear No. 1 Seat Center Headrest Support Assembly

30. REMOVE SEAT CUSHION COVER WITH PAD

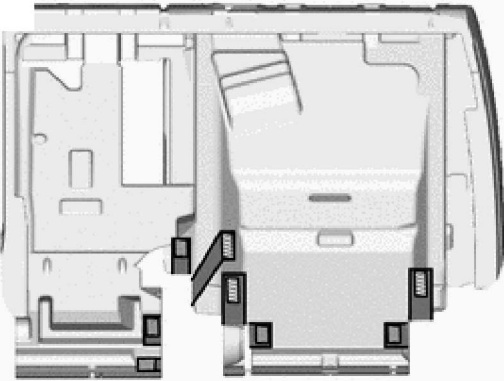
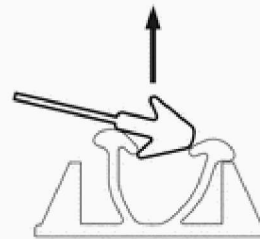
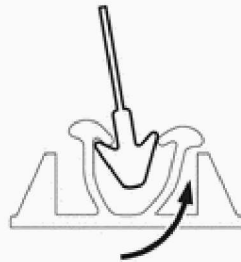
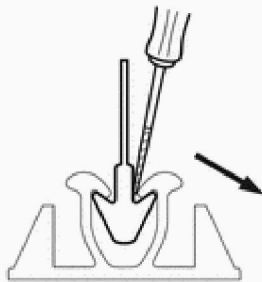
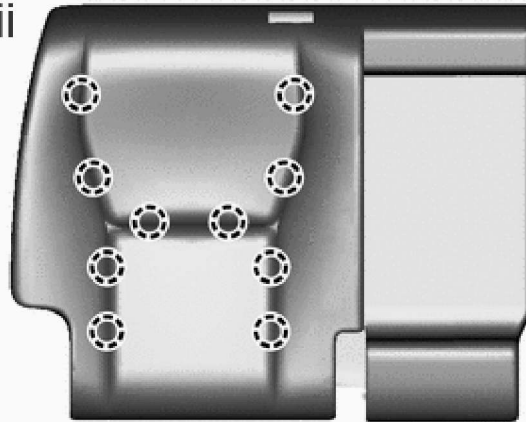


*A	w/ Seat Heater System	-	-
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31. REMOVE REAR NO. 1 SEATBACK COVER SUB-ASSEMBLY RH

**NOTICE:**

Be careful not to dirty or damage the rear No. 1 seatback cover sub-assembly RH and the rear No. 1 seatback pad RH.

i**ii**

Fastening Tape

-

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(1) Detach the 8 fastening tape.

(2) Using a thin-bladed screwdriver, detach the claw to remove the rear No. 1 seatback cover sub-assembly RH as shown in the illustration.

HINT:

Tape the thin-bladed screwdriver tip before use.

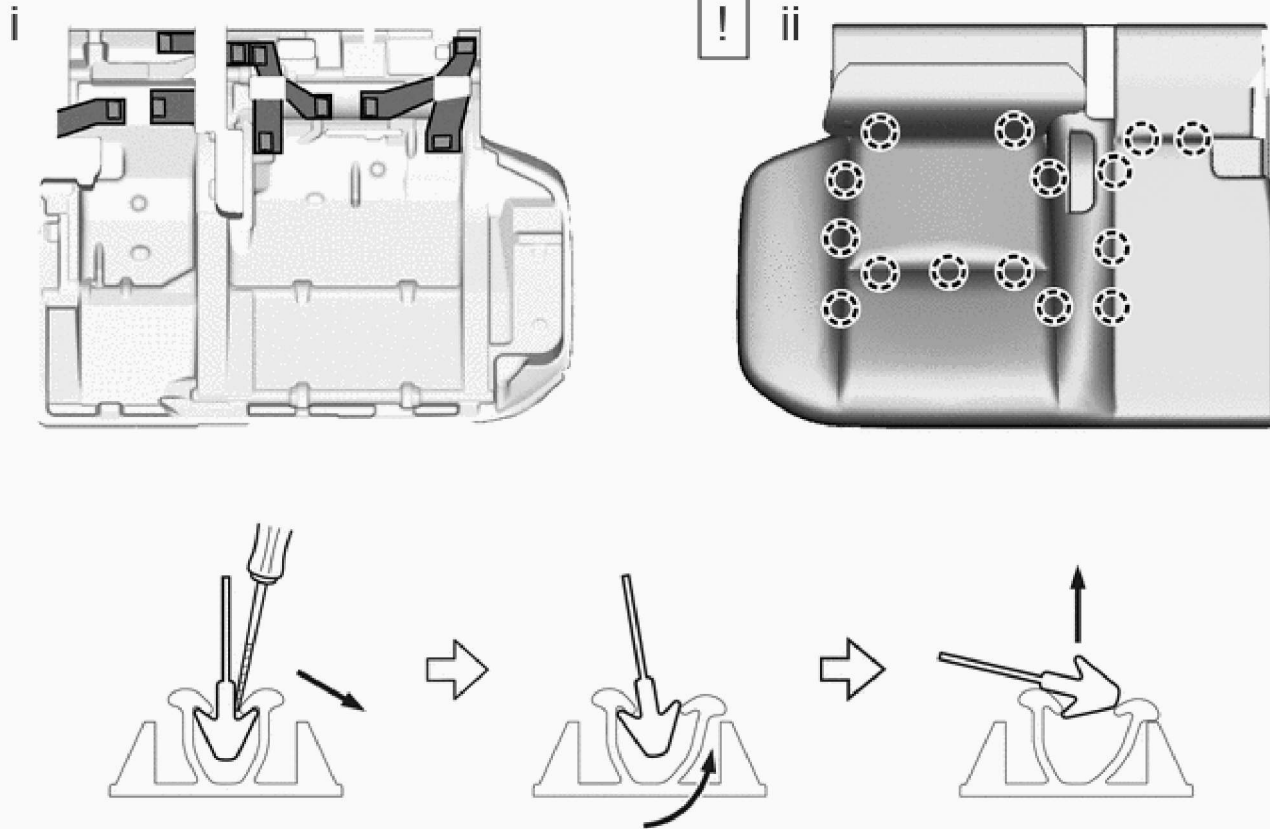
32. REMOVE REAR NO. 1 SEATBACK HEATER ASSEMBLY RH (w/ Seat Heater System)

Click here

33. REMOVE NO. 1 SEAT CUSHION COVER SUB-ASSEMBLY RH

**NOTICE:**

Be careful not to dirty or damage the No. 1 seat cushion cover sub-assembly RH and the rear No. 1 seat cushion pad RH.



Fastening Tape

-

-

(1) Remove the 10 fastening tape.

(2) Using a thin-bladed screwdriver, detach the claw to remove the No. 1 seat cushion cover sub-assembly RH as shown in the illustration.

HINT:

Tape the thin-bladed screwdriver tip before use.

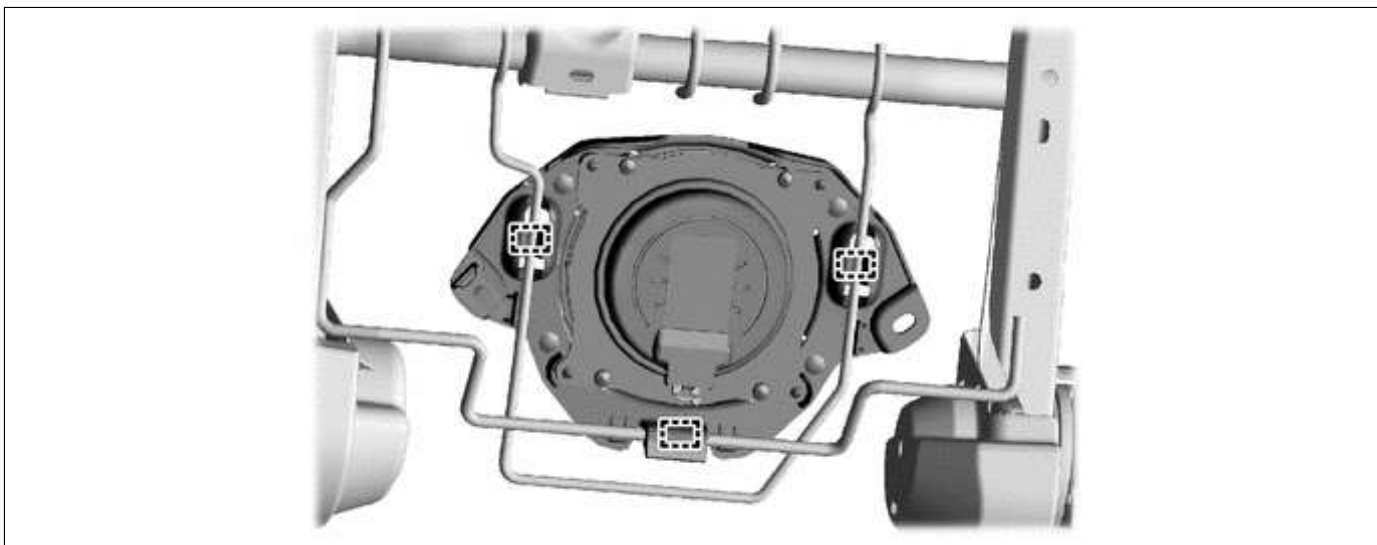
34. REMOVE REAR NO. 1 SEAT CUSHION HEATER ASSEMBLY RH (w/ Seat Heater System)

Click here [INFO](#)

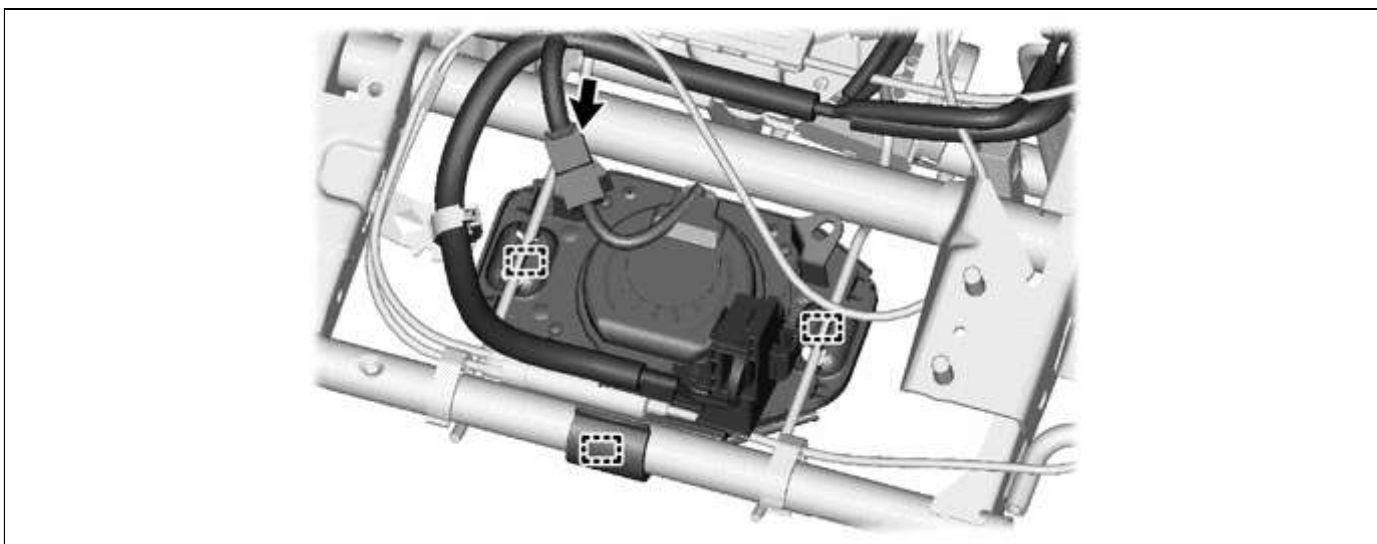
35. REMOVE REAR SEAT 3 POINT TYPE BELT ASSEMBLY

Click here [INFO](#)

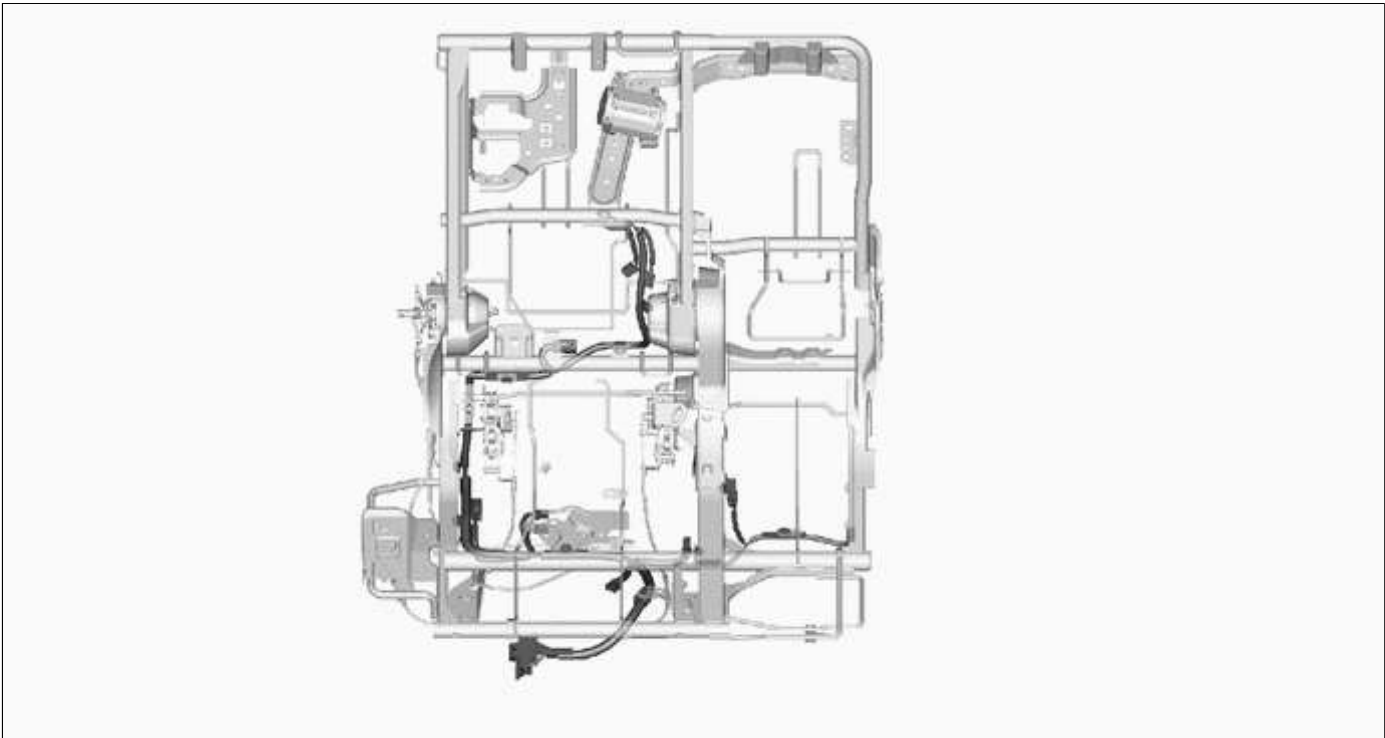
36. REMOVE NO. 1 SEATBACK SEAT CLIMATE CONTROL BLOWER RH (w/ Climate Control Seat System)



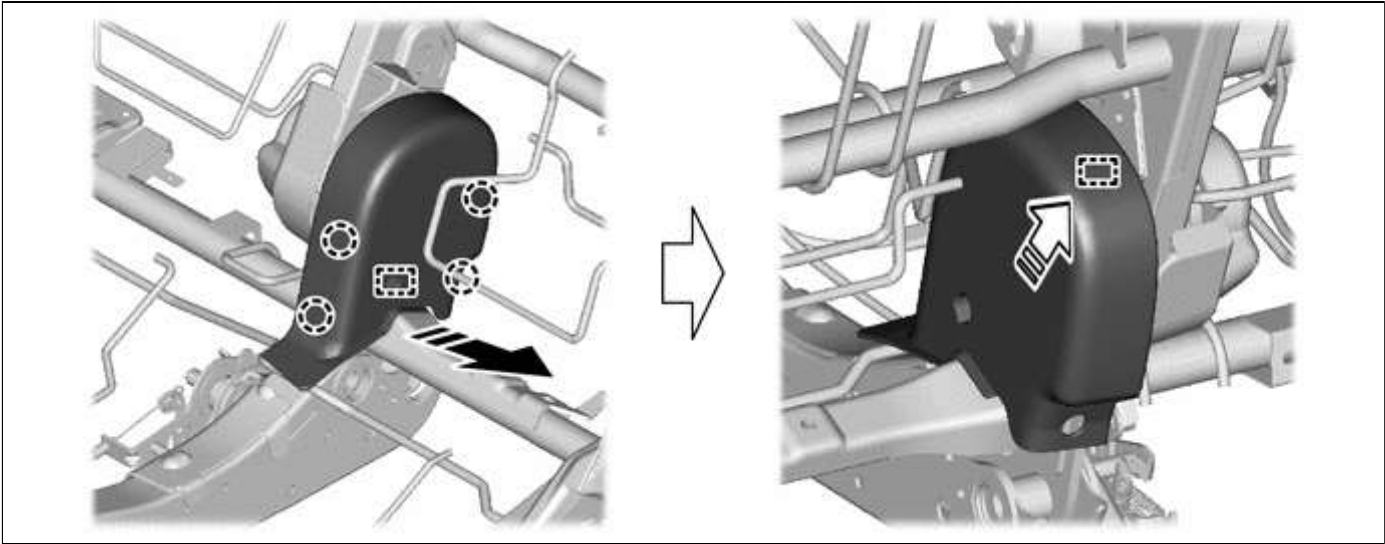
37. REMOVE REAR SEAT CUSHION CLIMATE CONTROL BLOWER (w/ Climate Control Seat System)





38. REMOVE REAR SEAT WIRE RH

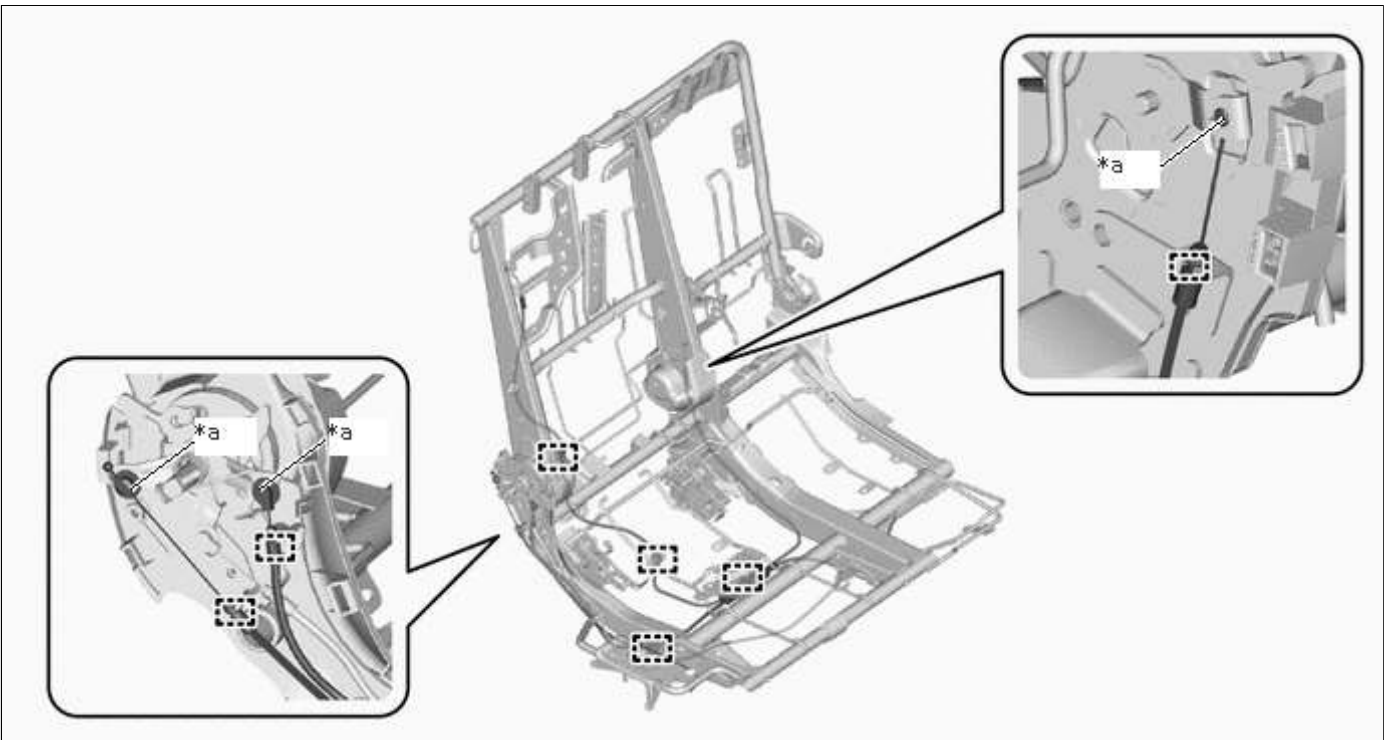


39. REMOVE REAR SEAT HINGE COVER



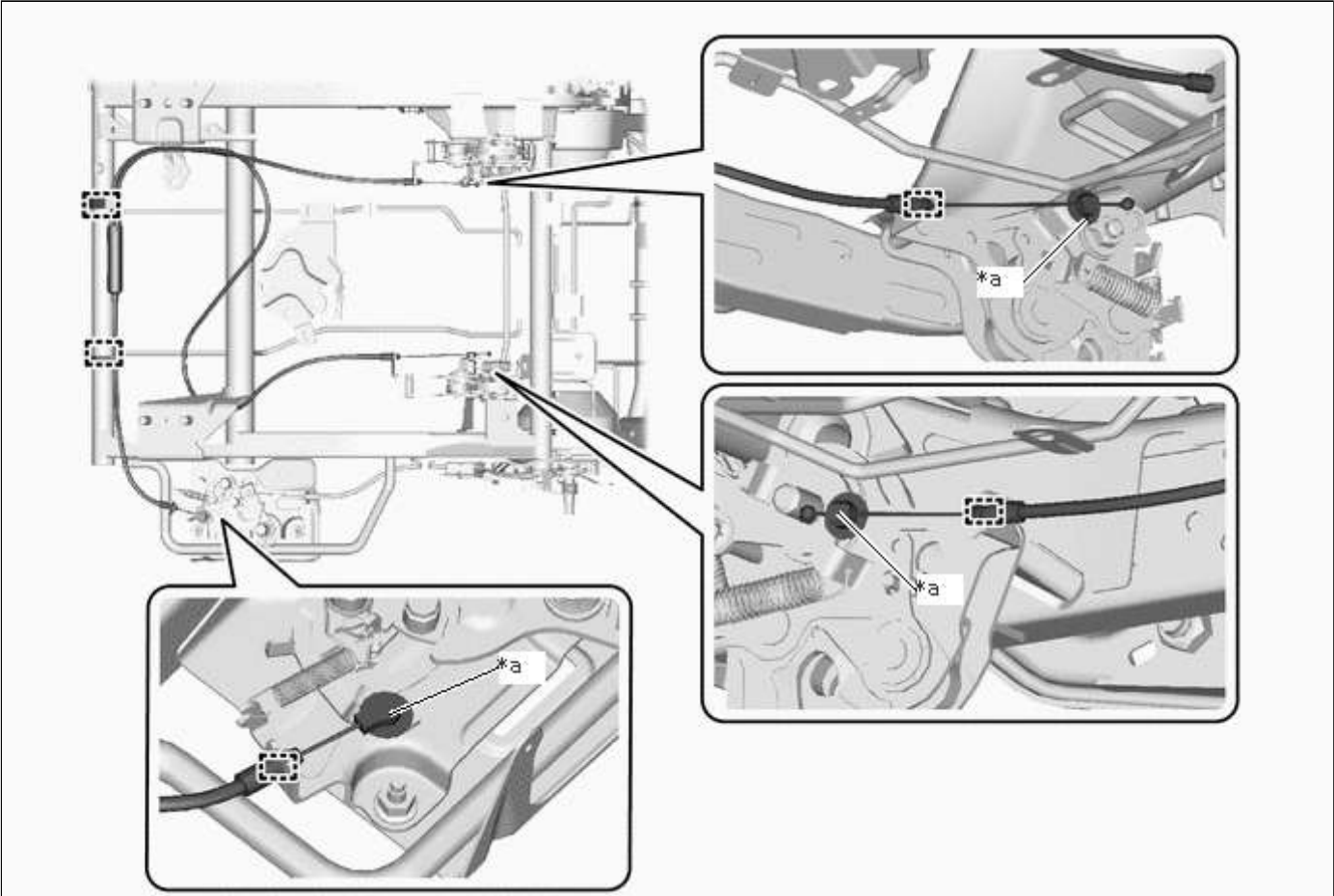
	Remove in this Direction (1)		Remove in this Direction (2)
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40. REMOVE NO. 1 SEAT RECLINING ADJUSTING CABLE ASSEMBLY RH



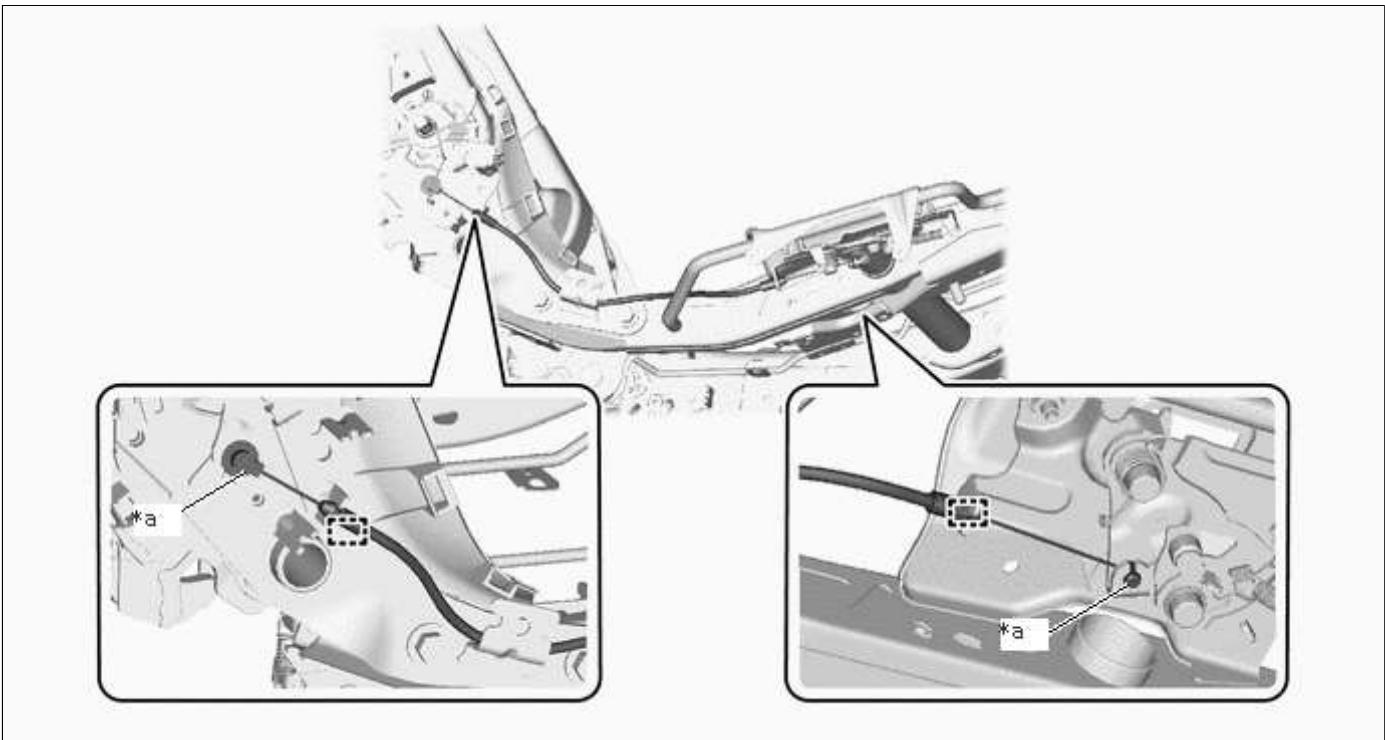
*a	Cable End	-	-
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41. REMOVE SEAT FOLD SEAT LOCK CONTROL CABLE ASSEMBLY RH



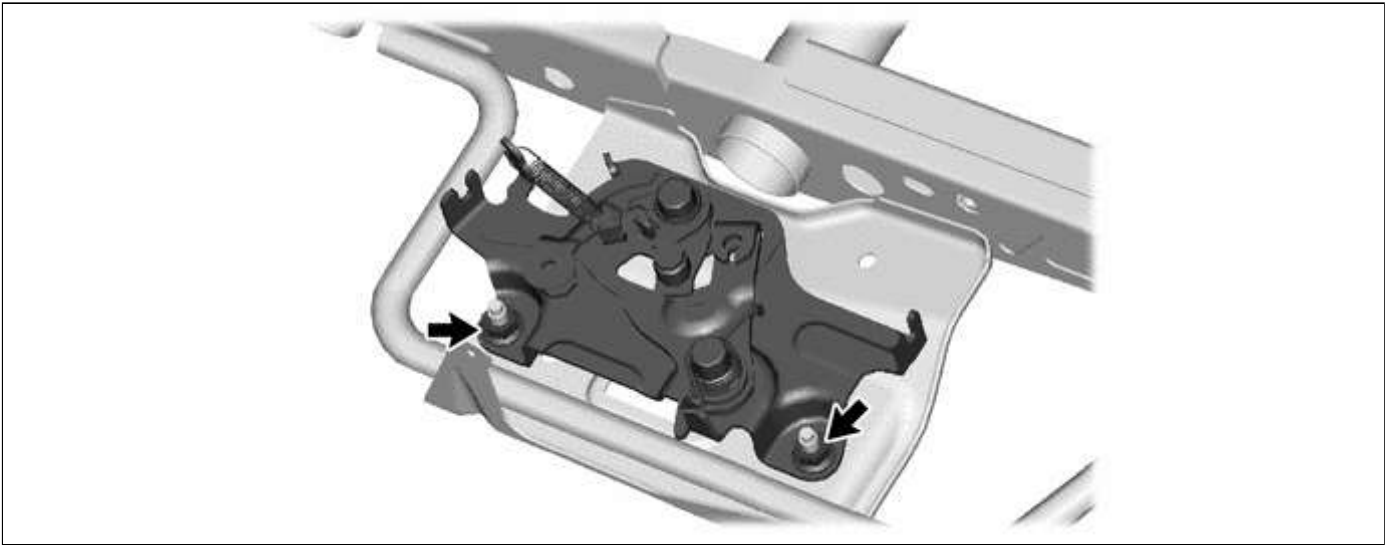
*a	Cable End	-	-
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42. REMOVE NO. 1 FOLD SEAT LOCK CONTROL CABLE ASSEMBLY

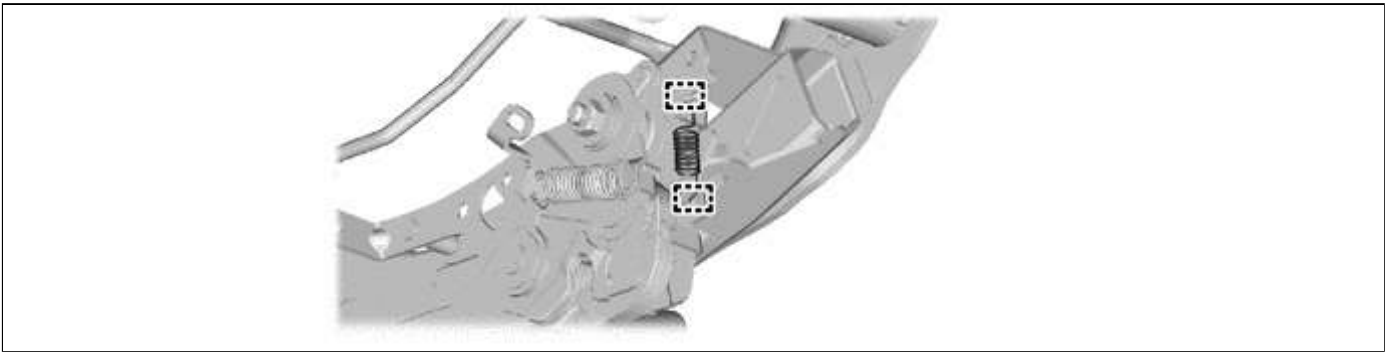


*a	Cable End	-	-
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43. REMOVE NO. 1 RECLINING CONTROL LINK SUB-ASSEMBLY RH



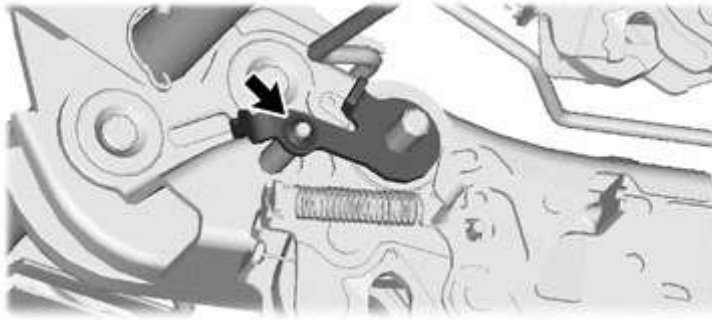
44. REMOVE REAR SEAT CUSHION SPRING



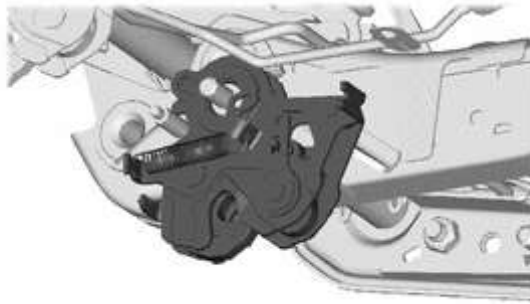
HINT:

Use the same procedure for the opposite side.

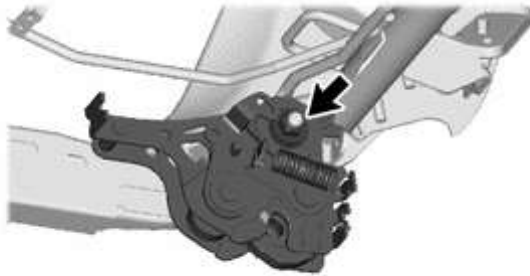
45. REMOVE REAR LOWER REAR SEAT TRACK BRACKET RH



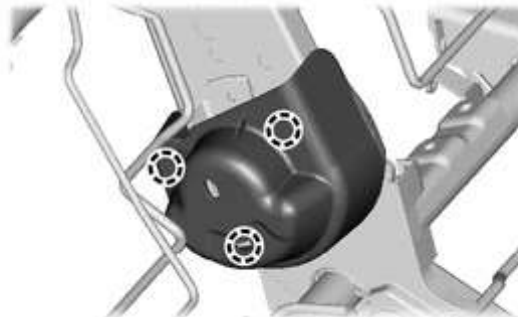
46. REMOVE REAR SEAT LOCK ASSEMBLY RH



47. REMOVE REAR SEAT LOCK ASSEMBLY LH



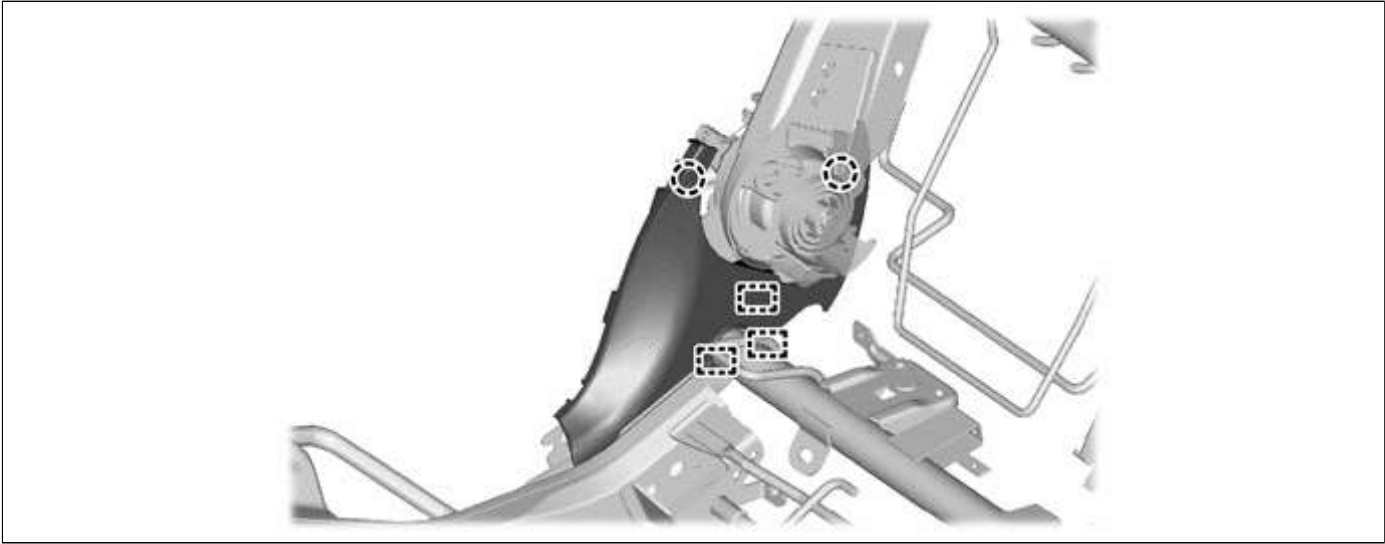
48. REMOVE RECLINING ADJUSTER INSIDE COVER RH



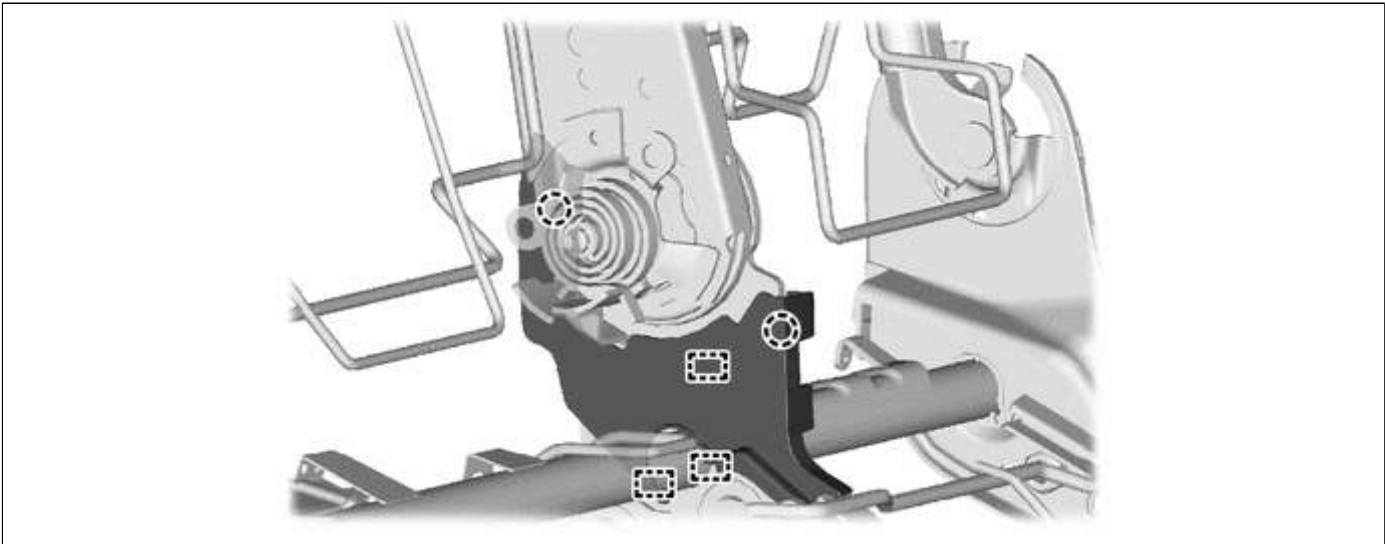
49. REMOVE RECLINING ADJUSTER INSIDE COVER LH



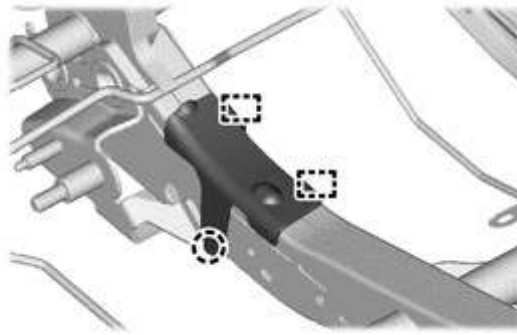
50. REMOVE NO. 1 RECLINING LINK COVER RH



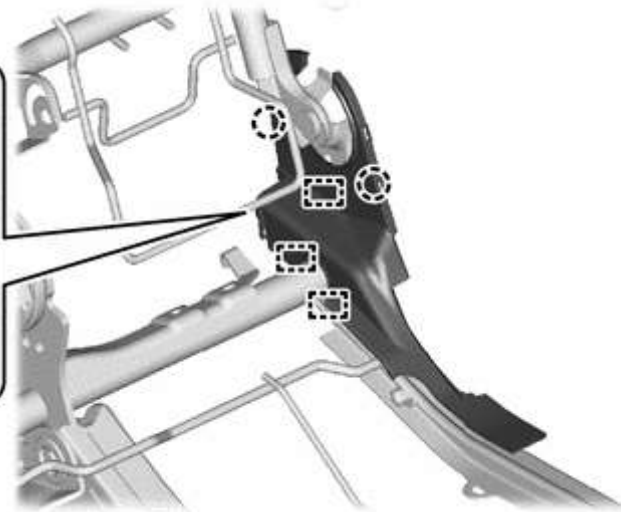
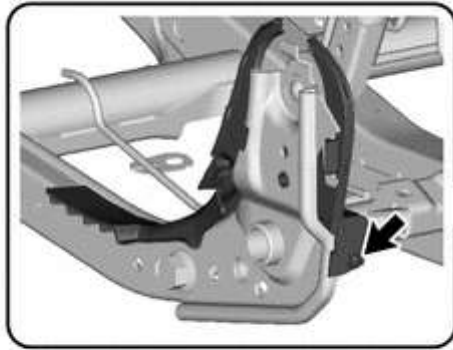
51. REMOVE NO. 1 RECLINING LINK COVER LH



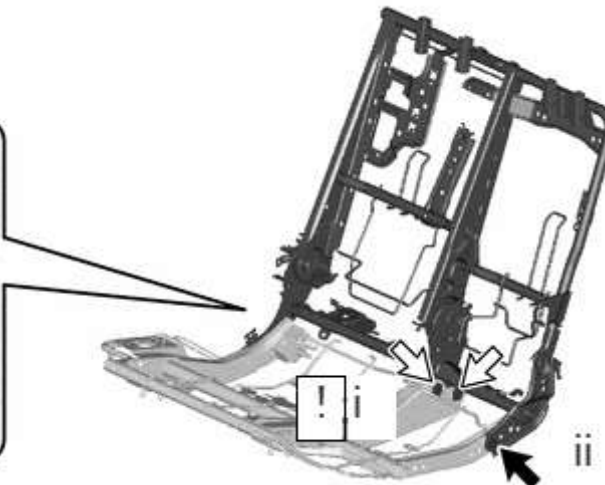
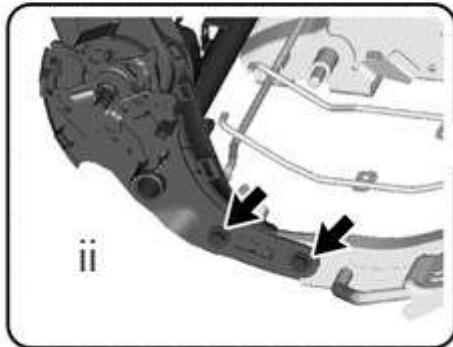
52. REMOVE BELT PROTECTOR



53. REMOVE REAR SEAT HINGE COVER LH



54. REMOVE NO. 1 SEATBACK FRAME SUB-ASSEMBLY RH



Bolt



"TORX" Bolt

(1) Using a T55 "TORX" socket wrench, remove the 2 "TORX" bolts.

(2) Remove the 3 bolts and remove the No. 1 seatback frame sub-assembly RH.



