

Last Modified: 07-05-2024	6.11:8.1.0	Doc ID: RM100000002I93N
Model Year Start: 2024	Model: Land Cruiser	Prod Date Range: [02/2024 -]
Title: SEAT: REAR NO. 1 SEAT ASSEMBLY (for 60/40 Split Seat Type LH Side): DISASSEMBLY; 2024 MY Land Cruiser [02/2024 -]		

DISASSEMBLY

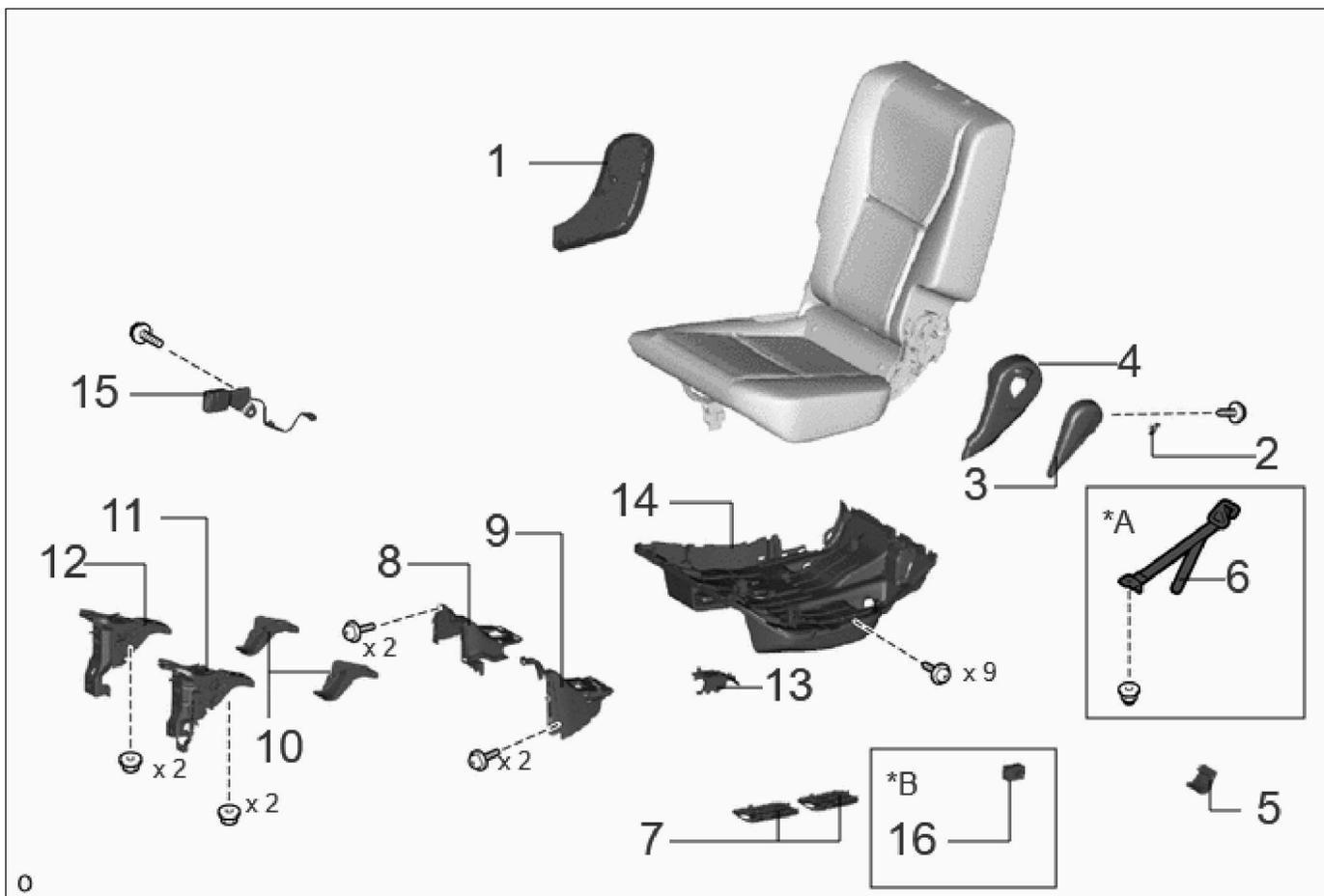
CAUTION / NOTICE / HINT

CAUTION:

- Wear protective gloves. Sharp areas on the parts may injure your hands.
- There is risk of injury.



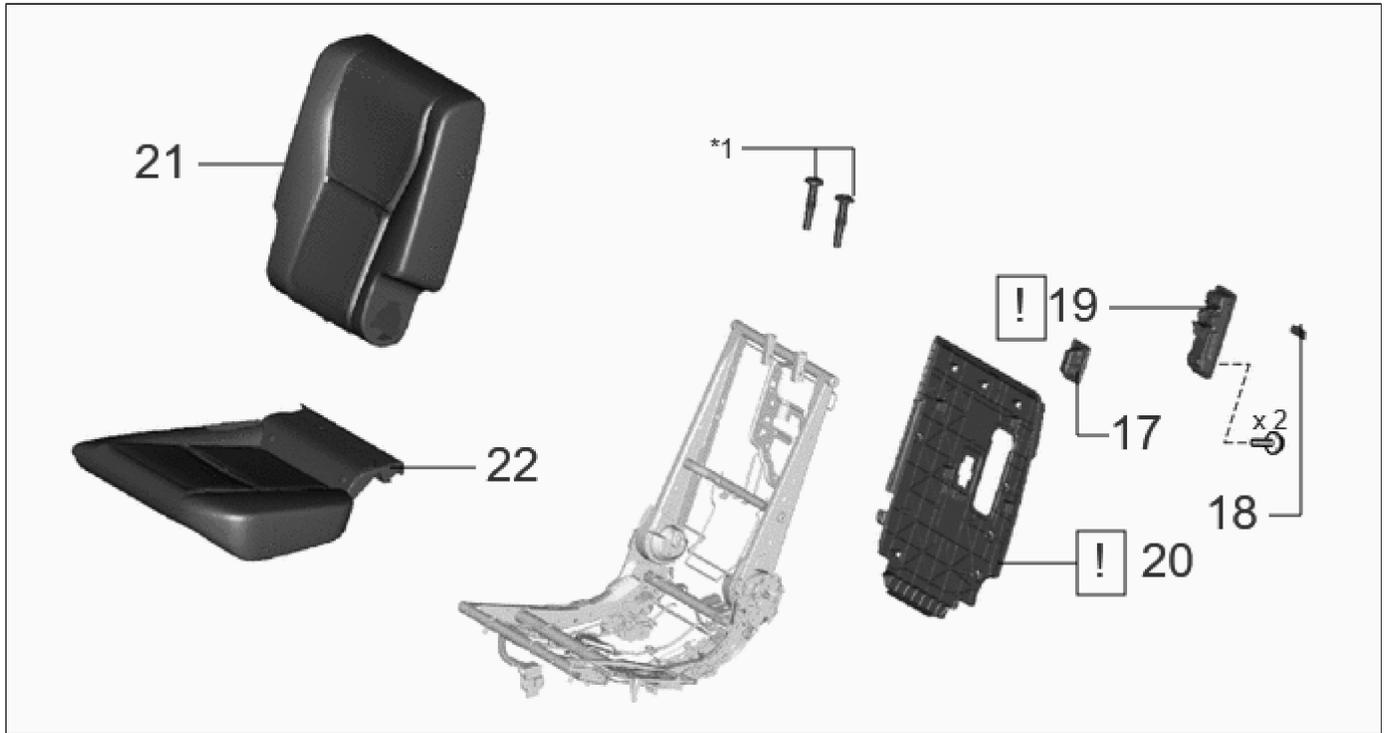
COMPONENTS (DISASSEMBLY)



PROCEDURE		PART NAME CODE			
1	REAR NO. 1 SEAT RECLINING COVER RH	71833S	-	-	-
2	REAR NO. 2 SEAT ADJUSTER BOLT COVER	72329G	-	-	-
3	RECLINING ADJUSTER RELEASE HANDLE LH	72526L	-	-	-
4	REAR NO. 1 SEAT RECLINING COVER LH	71834S	-	-	-
5	REAR UNDER COVER	76971G	-	-	-
6	REAR SEAT HOOK BELT SUB-ASSEMBLY	72065C	-	-	-
7	REAR NO. 1 SEAT NO. 2 LEG SIDE COVER	79967U	-	-	-
8	REAR NO. 1 SEAT CUSHION COVER	72995J	-	-	-
9	NO. 1 SEAT NO. 2 CUSHION COVER	79952A	-	-	-
10	REAR SEAT LEG SIDE COVER LH	79956W	-	-	-
11	REAR NO. 1 SEAT HINGE SUB-ASSEMBLY LH	71301H	-	-	-
12	REAR NO. 1 SEAT HINGE SUB-ASSEMBLY LH	71302G	-	-	-
13	REAR SEAT CUSHION COVER LH	72998D	-	-	-
14	REAR SEAT CUSHION UNDER COVER LH	72928E	-	-	-
15	REAR INNER NO. 1 SEAT BELT ASSEMBLY LH	73390C	-	-	-

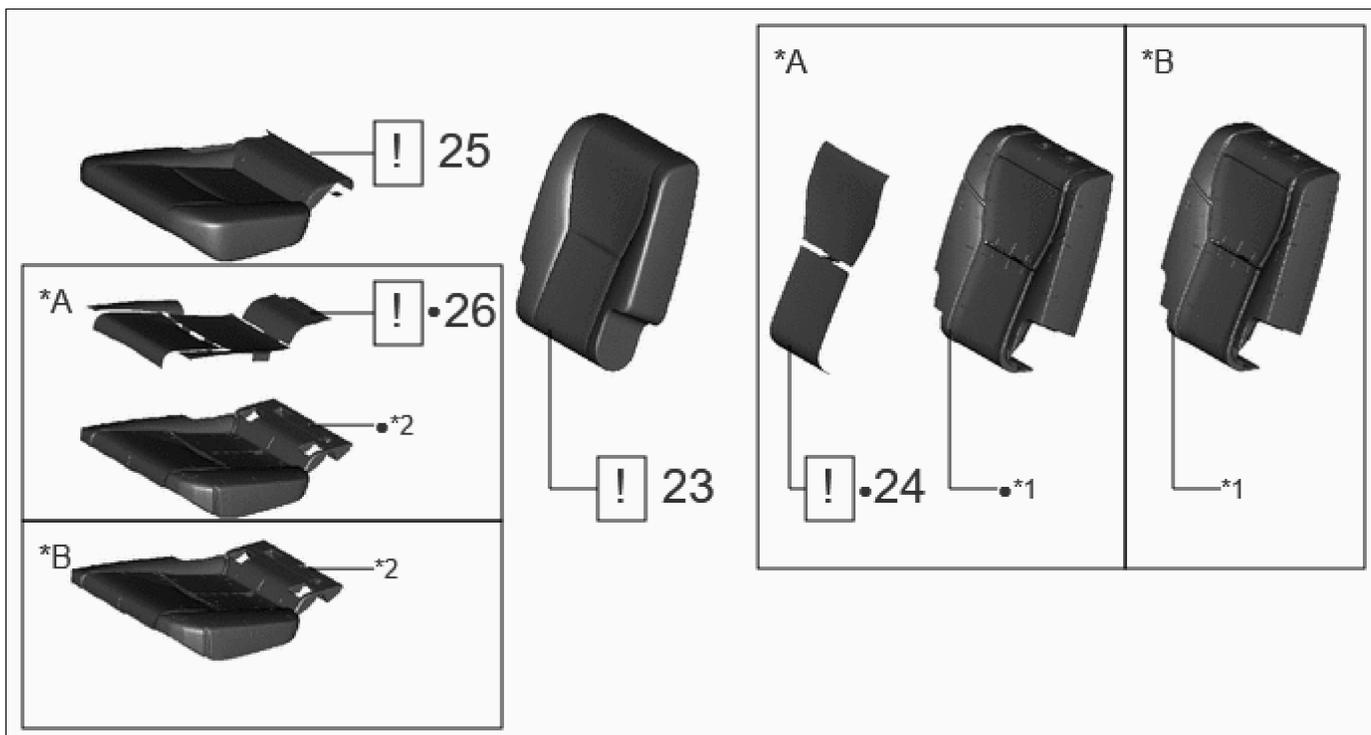
PROCEDURE		PART NAME CODE			
16	SEAT HEATER CONTROL SUB-ASSEMBLY	87501	-	-	-

*A	w/ Hook	*B	w/ Seat Heater System
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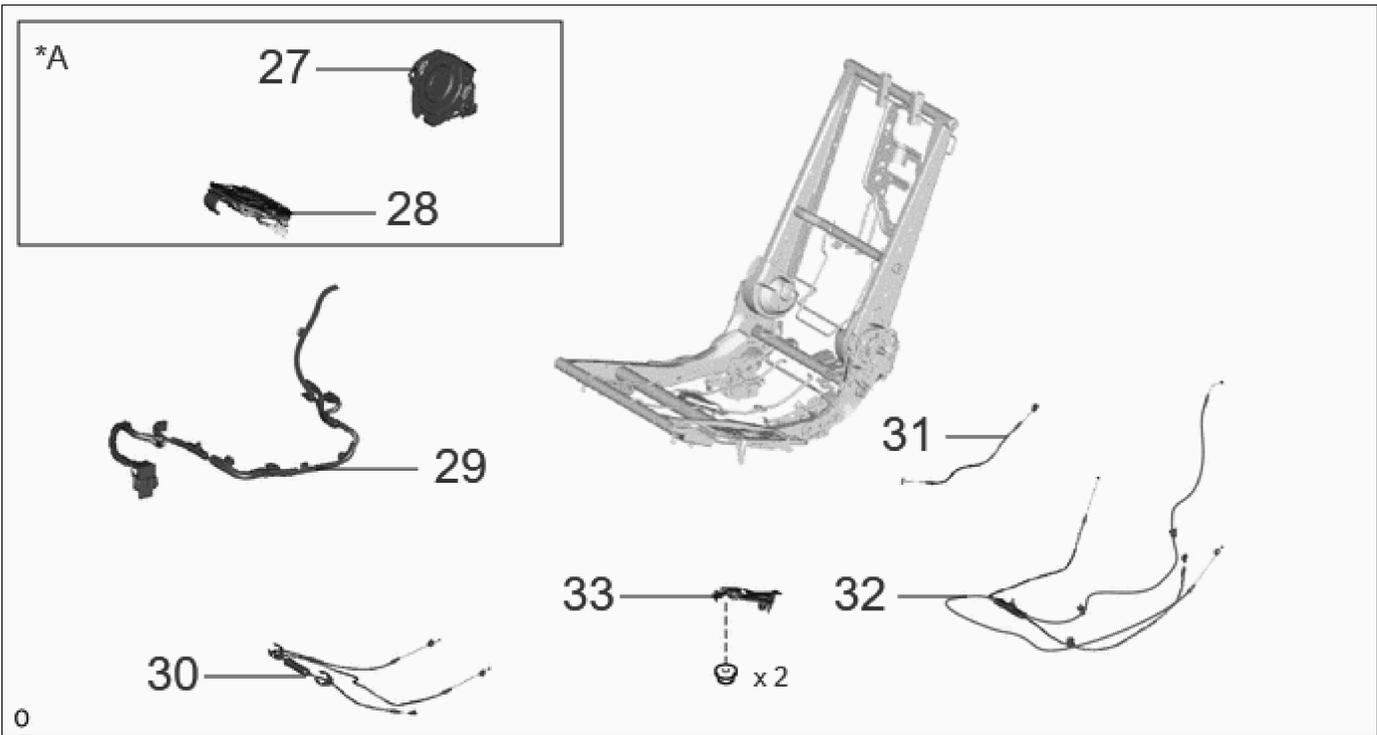
PROCEDURE		PART NAME CODE			
17	REAR NO. 2 SEATBACK COVER	72996J	-	-	-
18	REAR SEAT COVER CAP	71845F	-	-	-
19	REAR NO. 1 SEAT LOCK CONTROL LEVER SUB-ASSEMBLY RH	72057E	INFO	-	-
20	REAR SEATBACK BOARD SUB-ASSEMBLY LH	71702D	INFO	-	-
21	SEATBACK COVER WITH PAD	-	-	-	-
22	SEAT CUSHION COVER WITH PAD	-	-	-	-

*1	NO. 1 SEAT HEADREST SUPPORT ASSEMBLY LH	-	-
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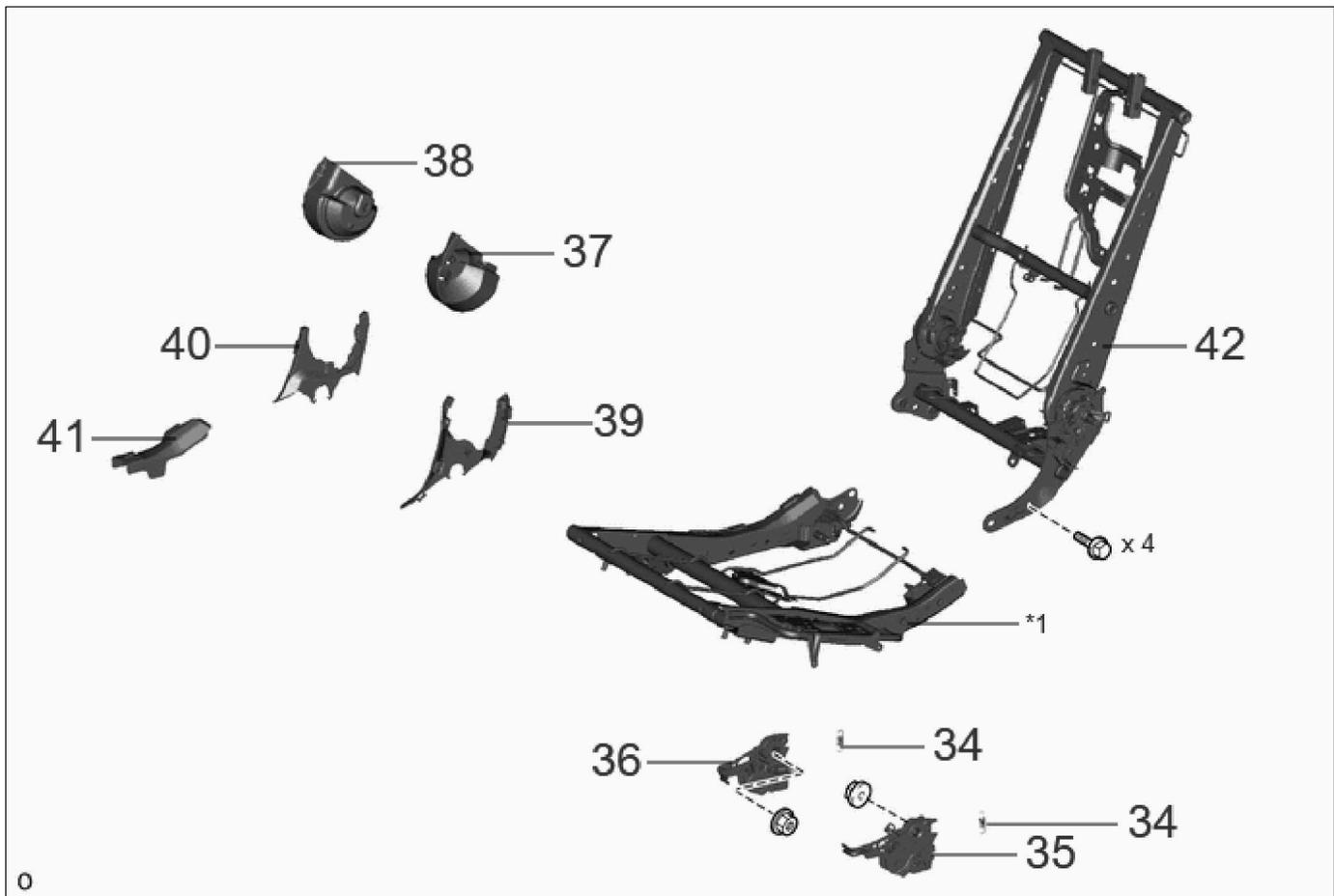
PROCEDURE		PART NAME CODE			
23	REAR NO. 1 SEATBACK COVER SUB-ASSEMBLY LH	71078A	INFO	-	-
24	REAR NO. 1 SEATBACK HEATER ASSEMBLY LH	87530	INFO	-	-
25	NO. 1 SEAT CUSHION COVER SUB-ASSEMBLY LH	71076F	INFO	-	-
26	REAR NO. 1 SEAT CUSHION HEATER ASSEMBLY LH	87510Y	INFO	-	-

*A	w/ Seat Heater System	*B	w/o Seat Heater System
*1	REAR NO. 1 SEATBACK PAD LH	*2	REAR NO. 1 SEAT CUSHION PAD LH
•	Non-reusable part	-	-



PROCEDURE		PART NAME CODE			
27	NO. 1 SEATBACK SEAT CLIMATE CONTROL BLOWER LH	85867E	-	-	-
28	REAR SEAT CUSHION CLIMATE CONTROL BLOWER	85862G	-	-	-
29	REAR SEAT WIRE LH	82194	-	-	-
30	NO. 2 FOLD SEAT LOCK CONTROL CABLE ASSEMBLY	78920C	-	-	-
31	NO. 1 FOLD SEAT LOCK CONTROL CABLE ASSEMBLY	78910E	-	-	-
32	RECLINING ADJUSTING CABLE ASSEMBLY LH	72580E	-	-	-
33	NO. 1 RECLINING CONTROL LINK SUB-ASSEMBLY LH	72308C	-	-	-

*A	w/ Climate Control Seat System	-	-
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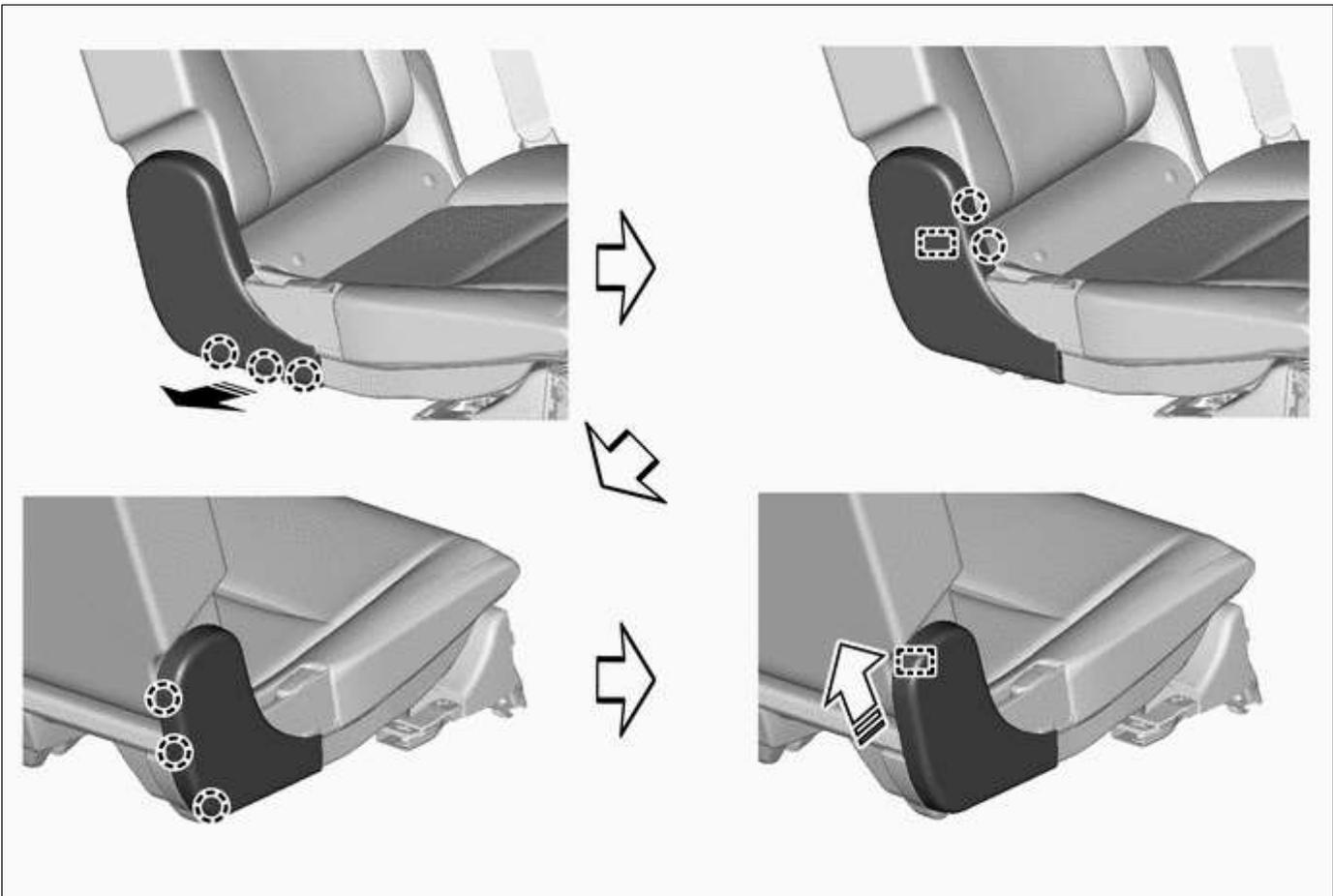


PROCEDURE		PART NAME CODE			
34	REAR SEAT CUSHION SPRING	71461H	-	-	-
35	REAR SEAT LOCK ASSEMBLY LH	72660P	-	-	-
36	REAR SEAT LOCK ASSEMBLY RH	72650J	-	-	-
37	RECLINING ADJUSTER INSIDE COVER RH	71875X	-	-	-
38	RECLINING ADJUSTER INSIDE COVER LH	71T76B	-	-	-
39	NO. 1 RECLINING LINK COVER RH	72551F	-	-	-
40	NO. 2 RECLINING LINK COVER LH	72552G	-	-	-
41	SEAT BELT WEBBING PROTECTOR LH	73118A	-	-	-
42	NO. 1 SEATBACK FRAME SUB-ASSEMBLY LH	79104A	-	-	-

*1	NO. 1 SEAT CUSHION FRAME SUB-ASSEMBLY LH	-	-
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PROCEDURE

1. REMOVE REAR NO. 1 SEAT RECLINING COVER RH

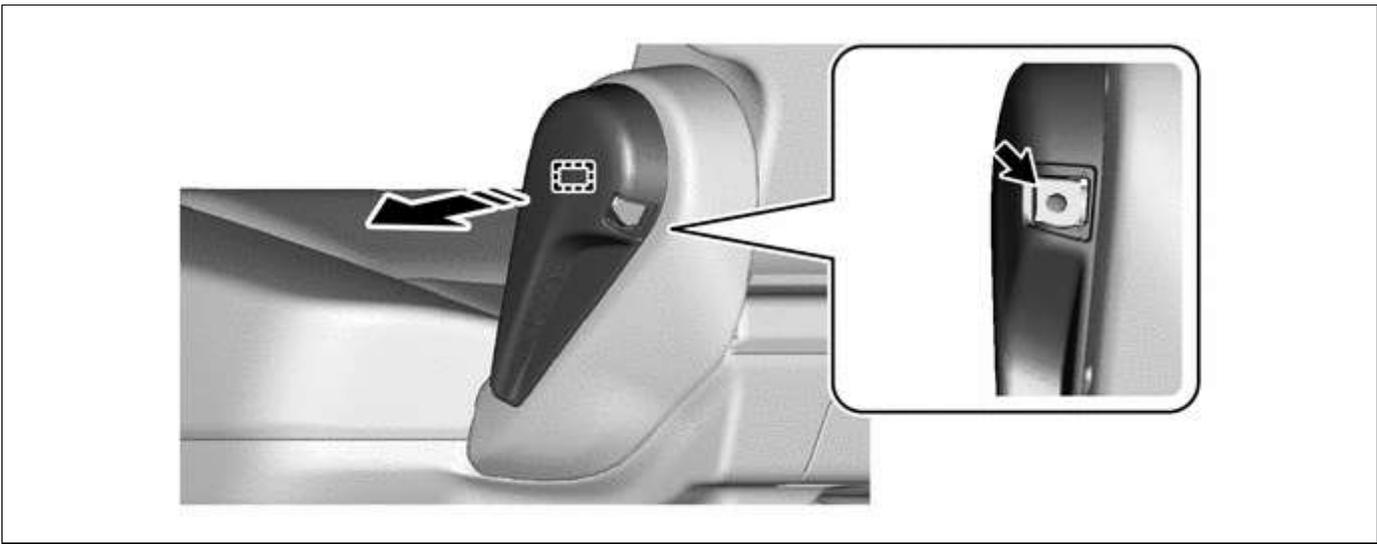


	Remove in this Direction (1)		Remove in this Direction (2)
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2. REMOVE REAR NO. 2 SEAT ADJUSTER BOLT COVER

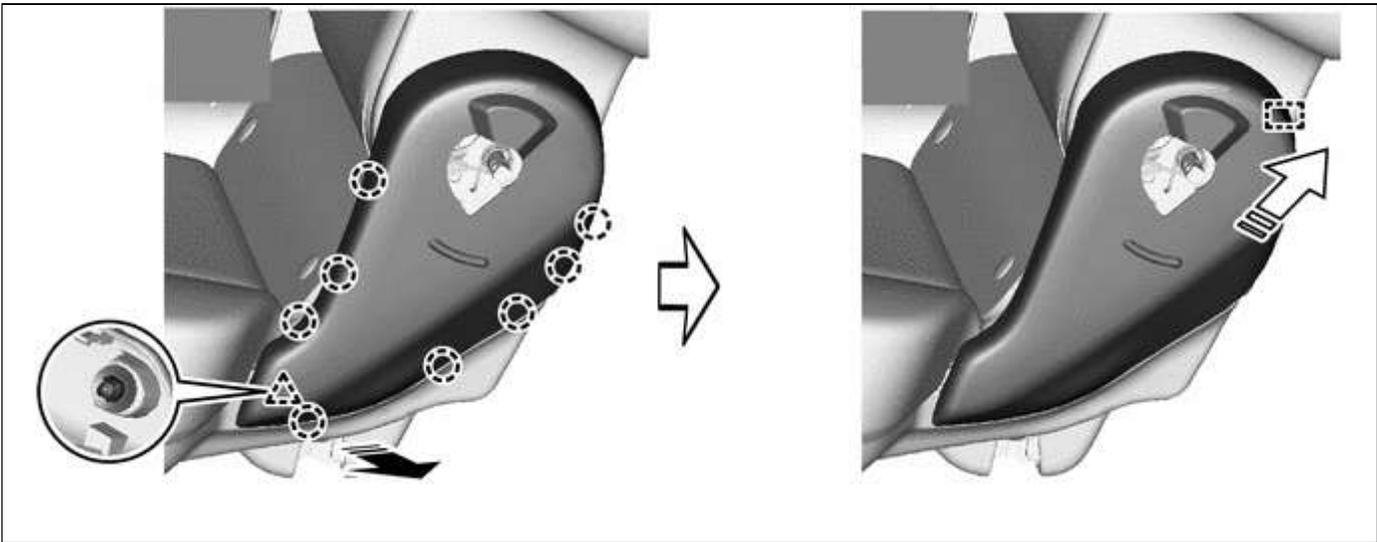


3. REMOVE RECLINING ADJUSTER RELEASE HANDLE LH



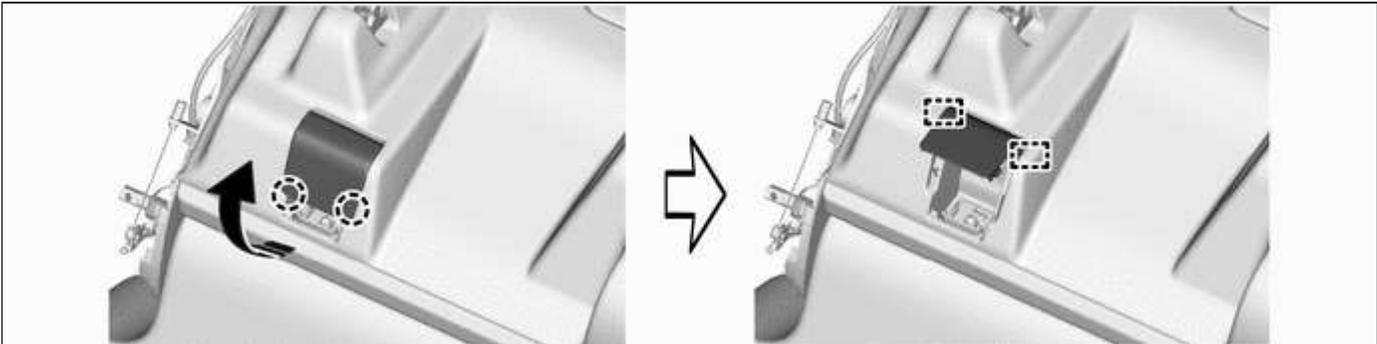
	Remove in this Direction	-	-
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4. REMOVE REAR NO. 1 SEAT RECLINING COVER LH



	Remove in this Direction (1)		Remove in this Direction (2)
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5. REMOVE REAR UNDER COVER

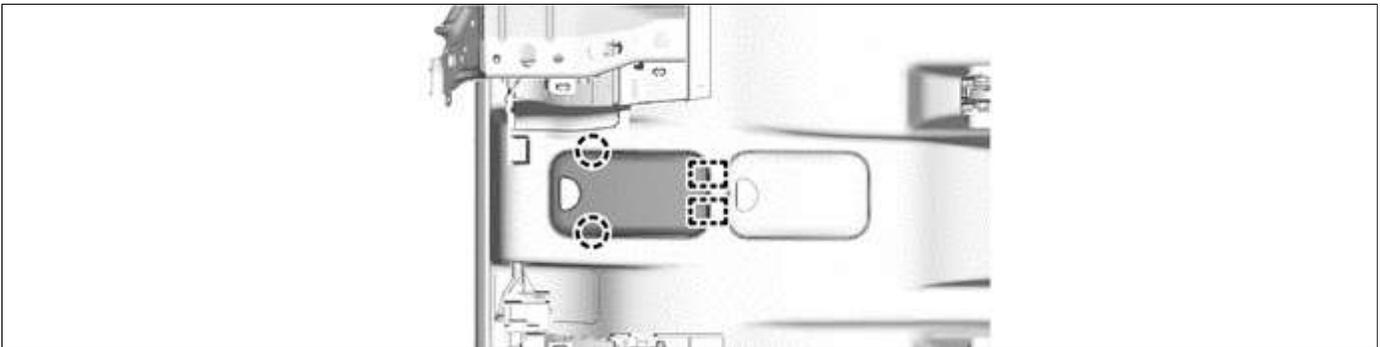


	Open in this Direction	-	-
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6. REMOVE REAR SEAT HOOK BELT SUB-ASSEMBLY (w/ Hook)



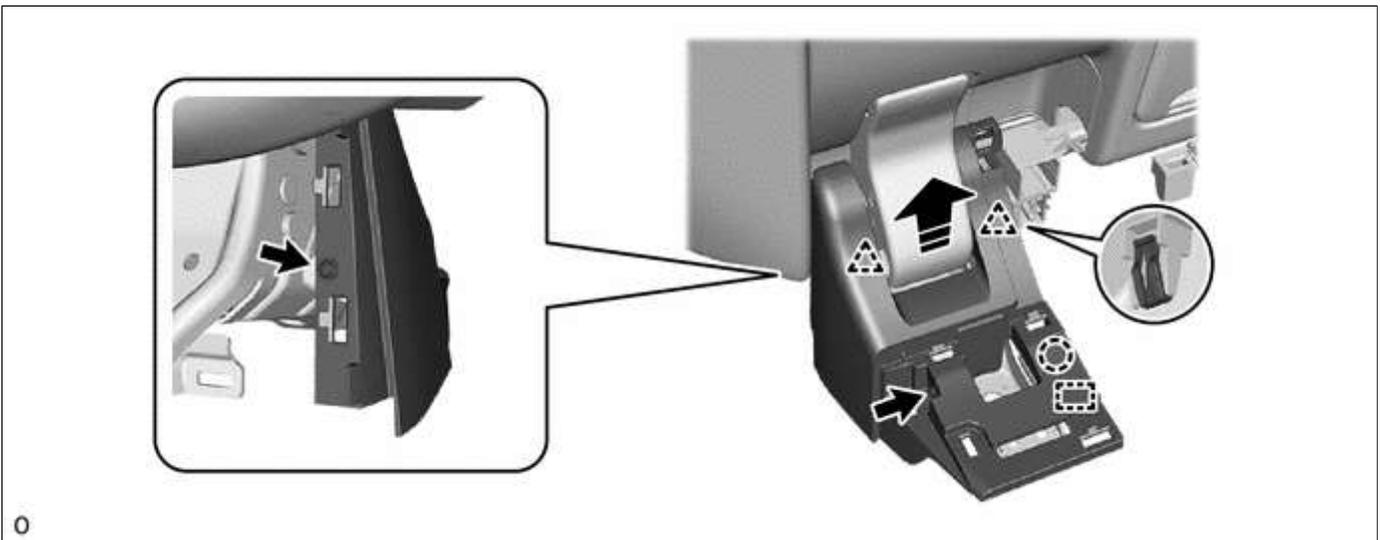
7. REMOVE REAR NO. 1 SEAT NO. 2 LEG SIDE COVER



HINT:

Use the same procedure for the other side.

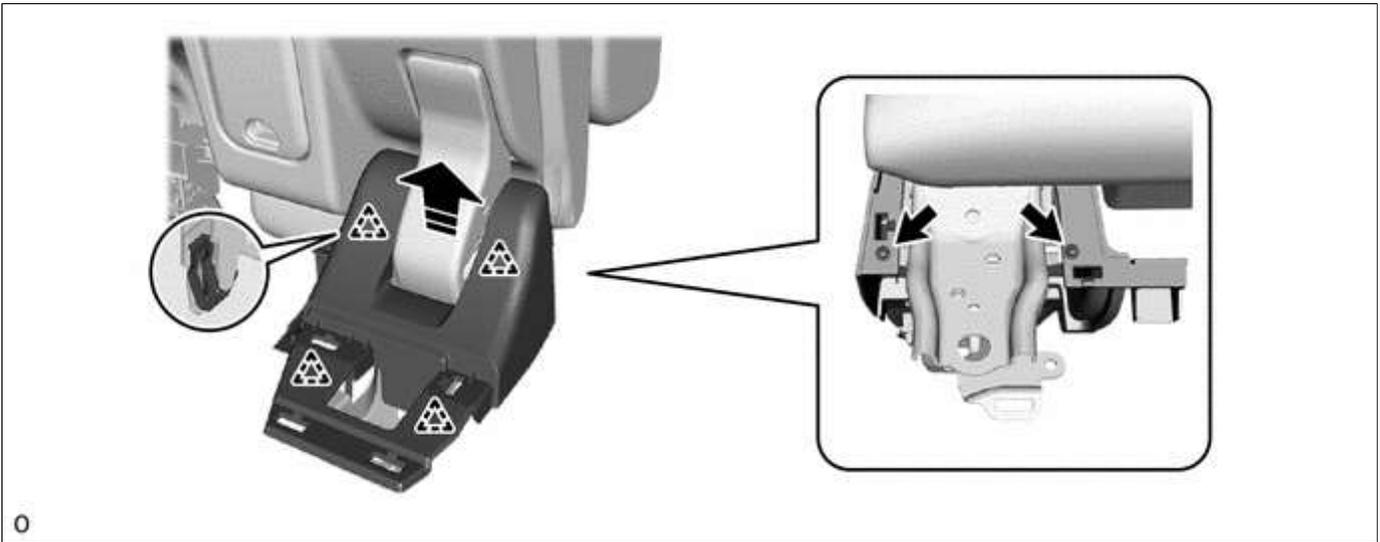
8. REMOVE REAR NO. 1 SEAT CUSHION COVER



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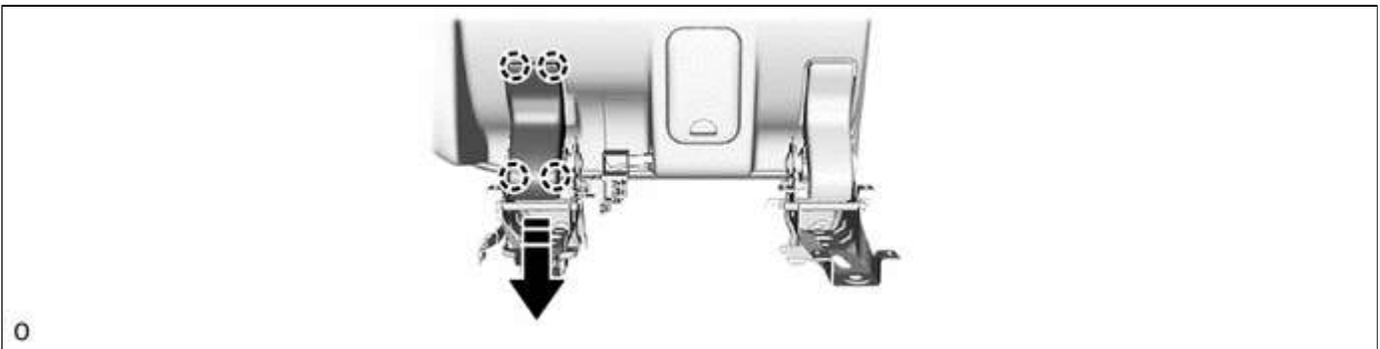
	Remove in this Direction	-	-
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9. REMOVE NO. 1 SEAT NO. 2 CUSHION COVER



	Remove in this Direction	-	-
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10. REMOVE REAR SEAT LEG SIDE COVER LH

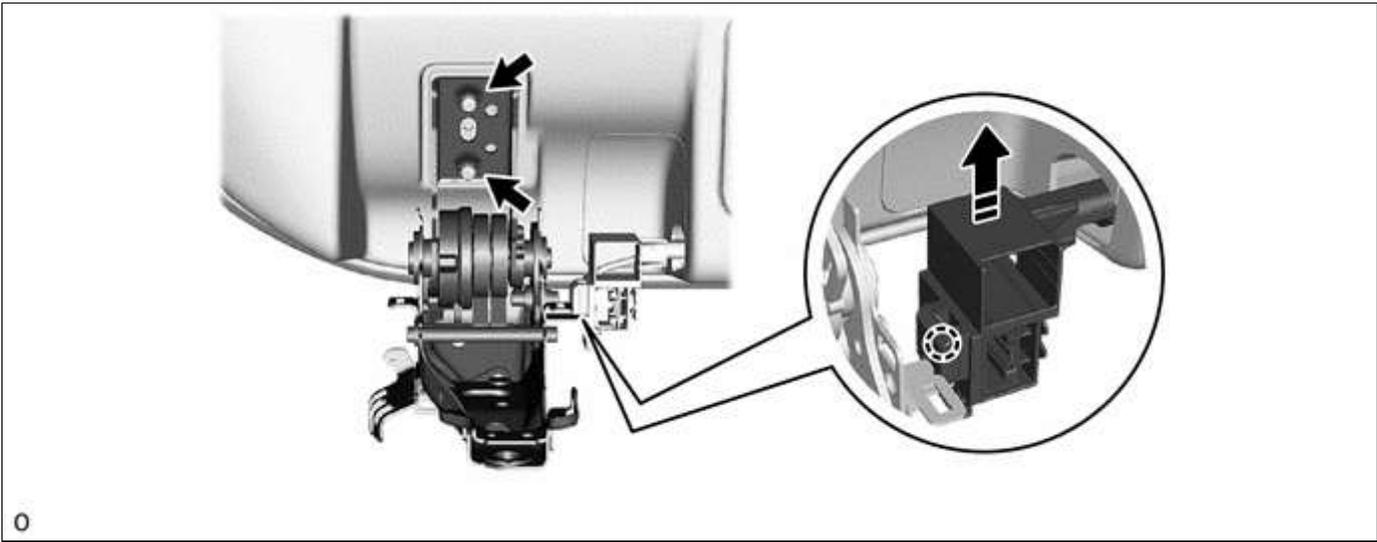


	Remove in this Direction	-	-
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HINT:

Use the same procedure for the opposite side.

11. REMOVE REAR NO. 1 SEAT HINGE SUB-ASSEMBLY LH



	Remove in this Direction	-	-
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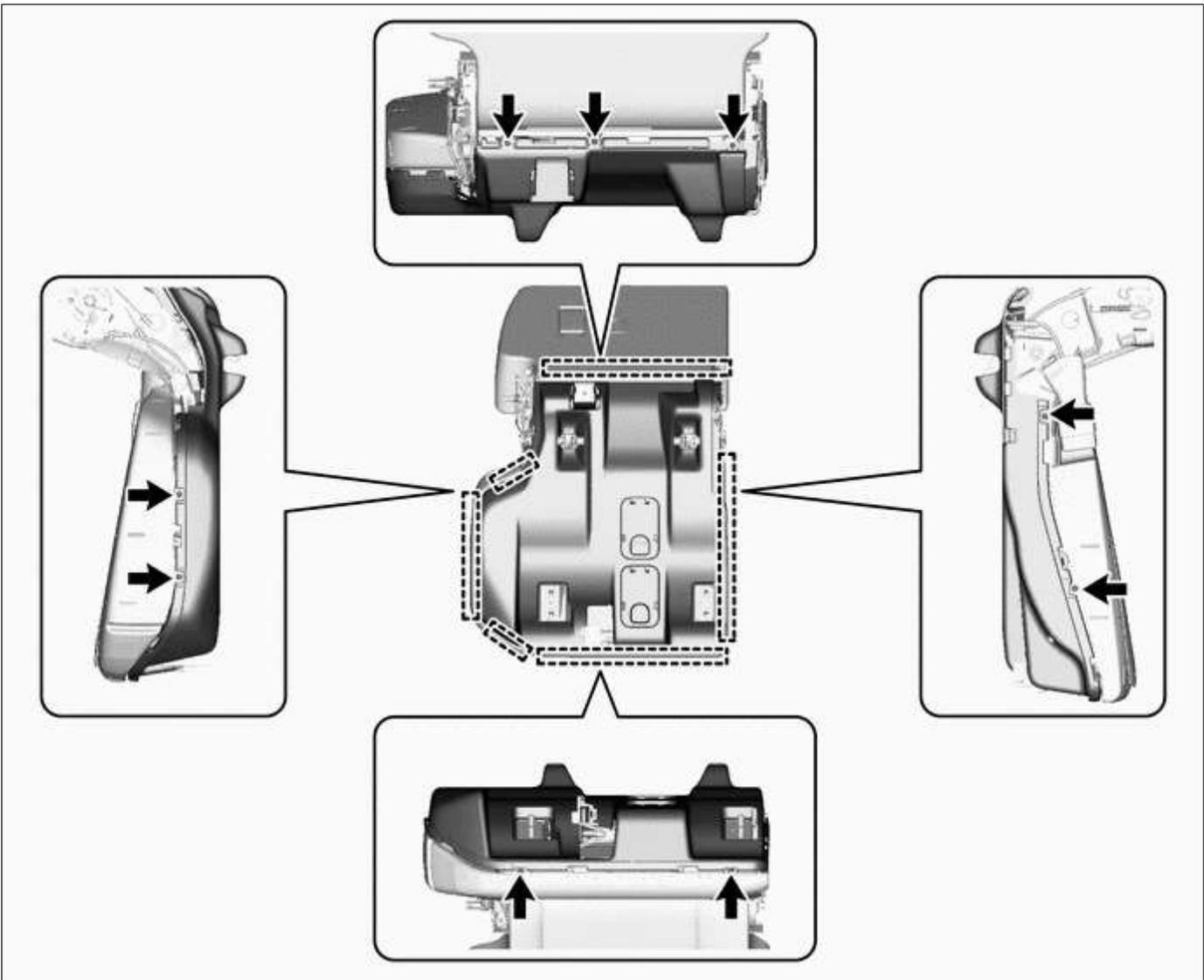
12. REMOVE REAR NO. 1 SEAT HINGE SUB-ASSEMBLY LH



13. REMOVE REAR SEAT CUSHION COVER LH



14. REMOVE REAR SEAT CUSHION UNDER COVER LH



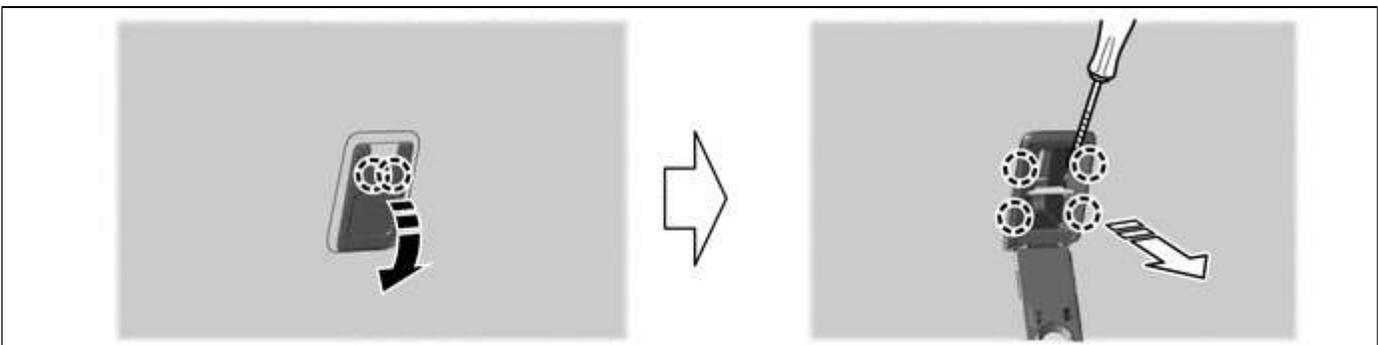
15. REMOVE REAR INNER NO. 1 SEAT BELT ASSEMBLY LH

Click here [WFO](#)

16. REMOVE SEAT HEATER CONTROL SUB-ASSEMBLY (w/ Seat Heater System)

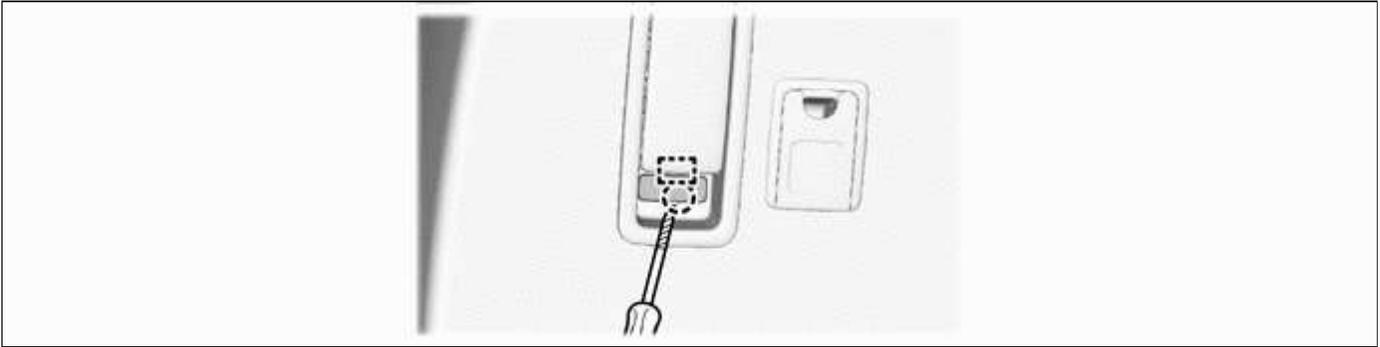
Click here [WFO](#)

17. REMOVE REAR NO. 2 SEATBACK COVER

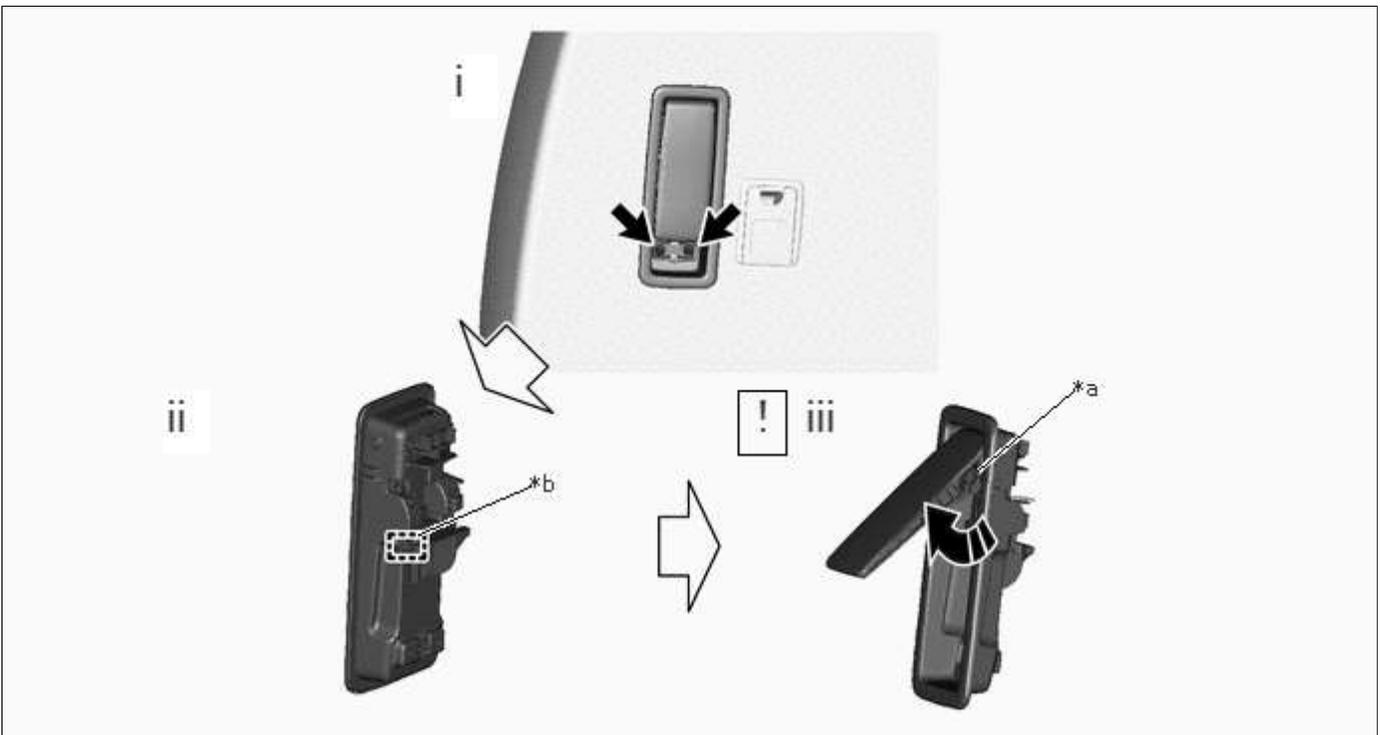


	Remove in this Direction (1)		Remove in this Direction (2)
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18. REMOVE REAR SEAT COVER CAP



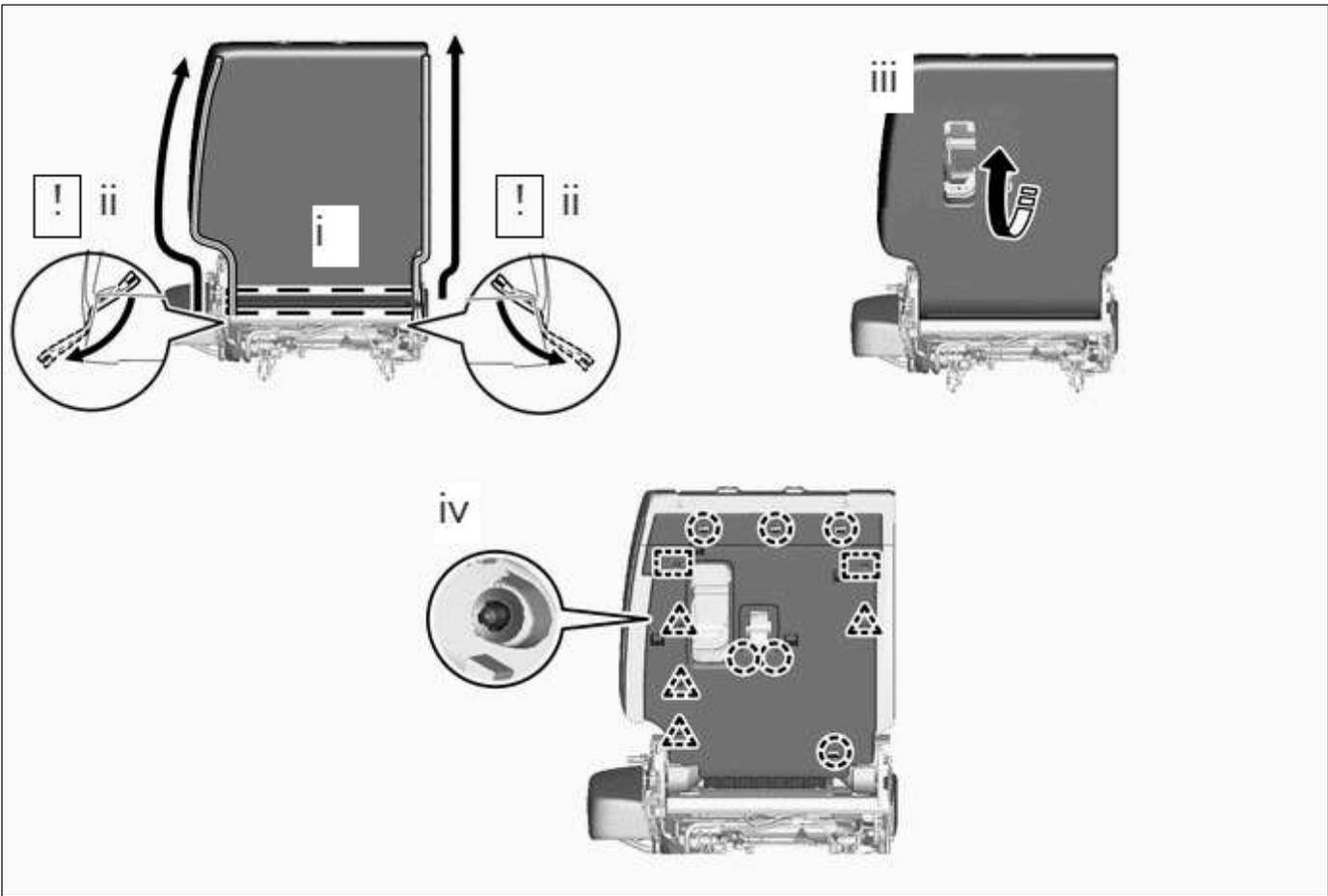
19. REMOVE REAR NO. 1 SEAT LOCK CONTROL LEVER SUB-ASSEMBLY RH



*a	Cable End	*b	Casing Cap
	Pull in this Direction	-	-

- (1) Remove the 2 screws and remove the rear No. 1 seat lock control lever sub-assembly RH.
- (2) Detach the casing cap.
- (3) Pull the lever as shown in the illustration and detach the cable end.

20. REMOVE REAR SEATBACK BOARD SUB-ASSEMBLY LH



	Fold up in this Direction	-	-
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- (1) Detach the hook.
- (2) Pull out and open the 2 fasteners.
- (3) Fold up the rear No. 1 seatback cover sub-assembly LH as shown in the illustration.
- (4) Detach the clip, claw and guide and remove the rear seatback board sub-assembly LH.

21. REMOVE SEATBACK COVER WITH PAD

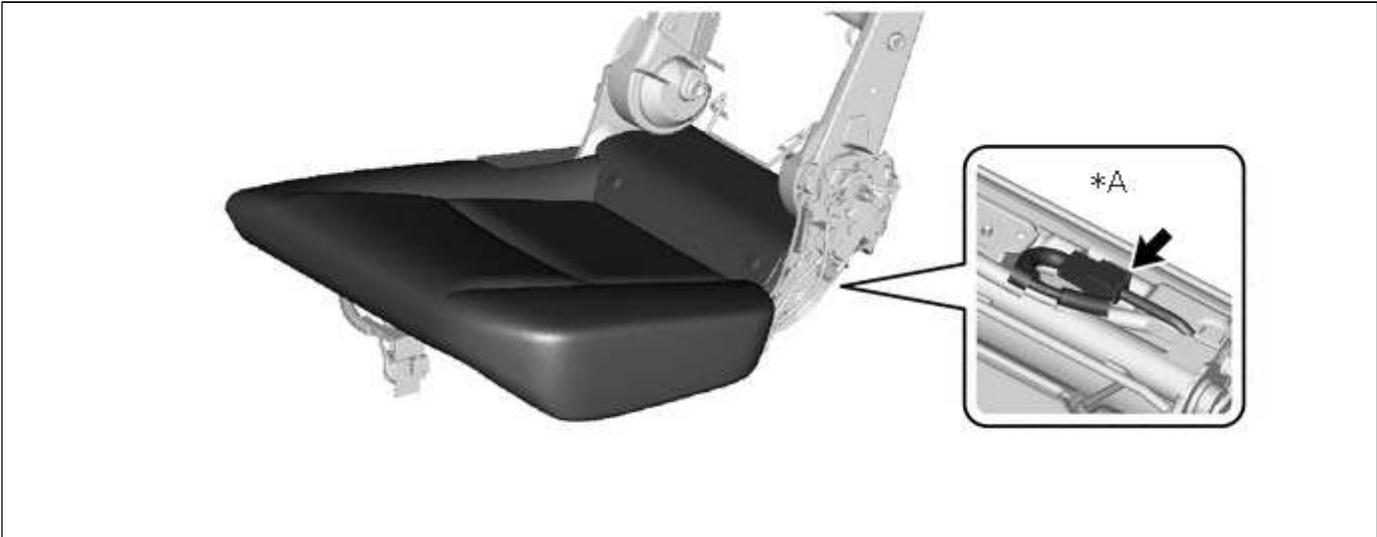
HINT:

The illustrations are representative examples, and details may differ.



*A	w/ Seat Heater System	*B	w/ Climate Control Seat System
*1	No. 1 Seat Headrest Support Assembly LH	-	-

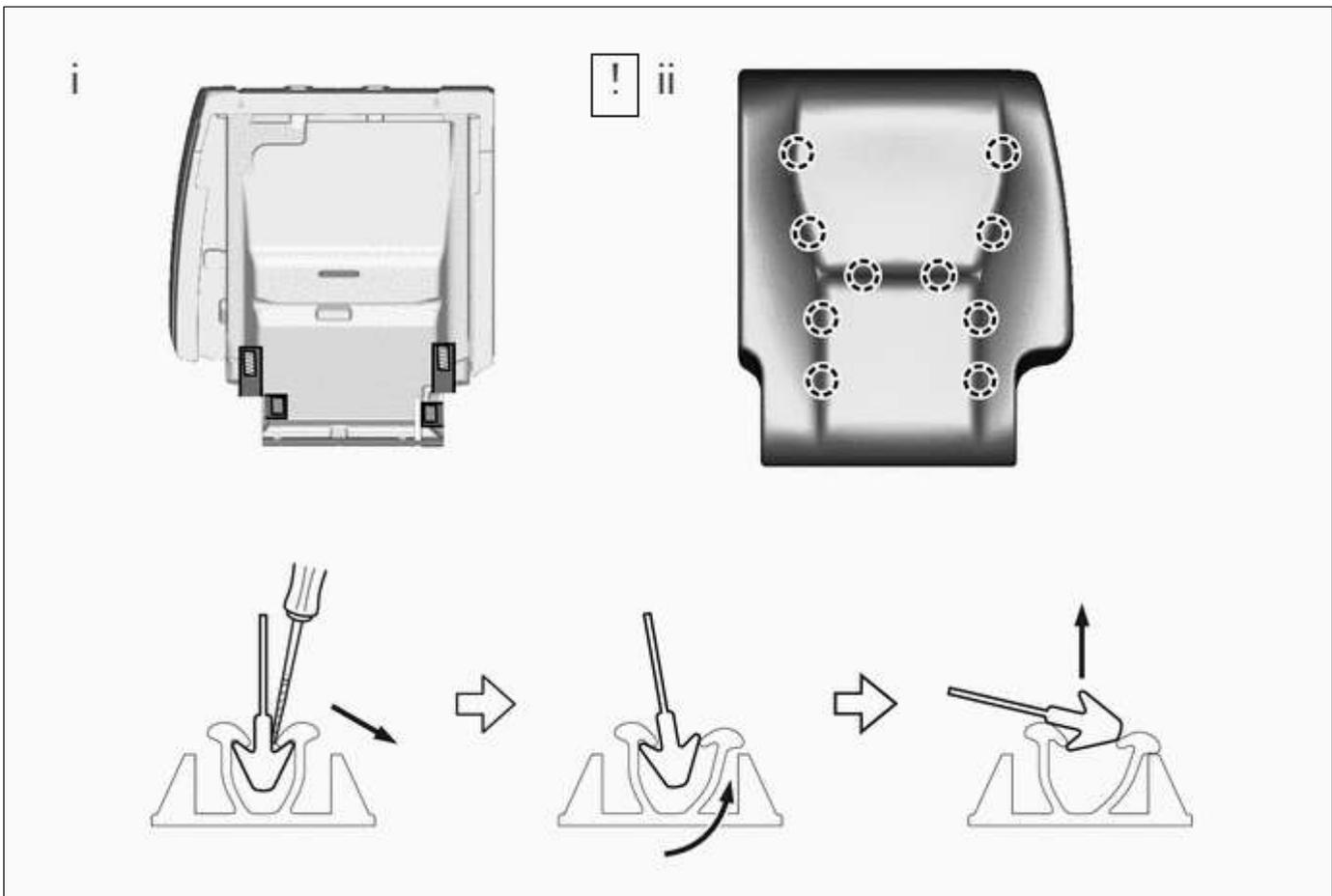
22. REMOVE SEAT CUSHION COVER WITH PAD



*A	w/ Seat Heater System	-	-
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23. REMOVE REAR NO. 1 SEATBACK COVER SUB-ASSEMBLY LH

	<p>NOTICE:</p> <p>Be careful not to dirty or damage the rear No. 1 seatback cover sub-assembly LH and the rear No. 1 seatback pad LH.</p>
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	Fastening Tape	-	-
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(1) Detach the 4 fastening tape.

(2) Using a thin-bladed screwdriver, detach the claw to remove the rear No. 1 seatback cover sub-assembly LH as shown in the illustration.

HINT:

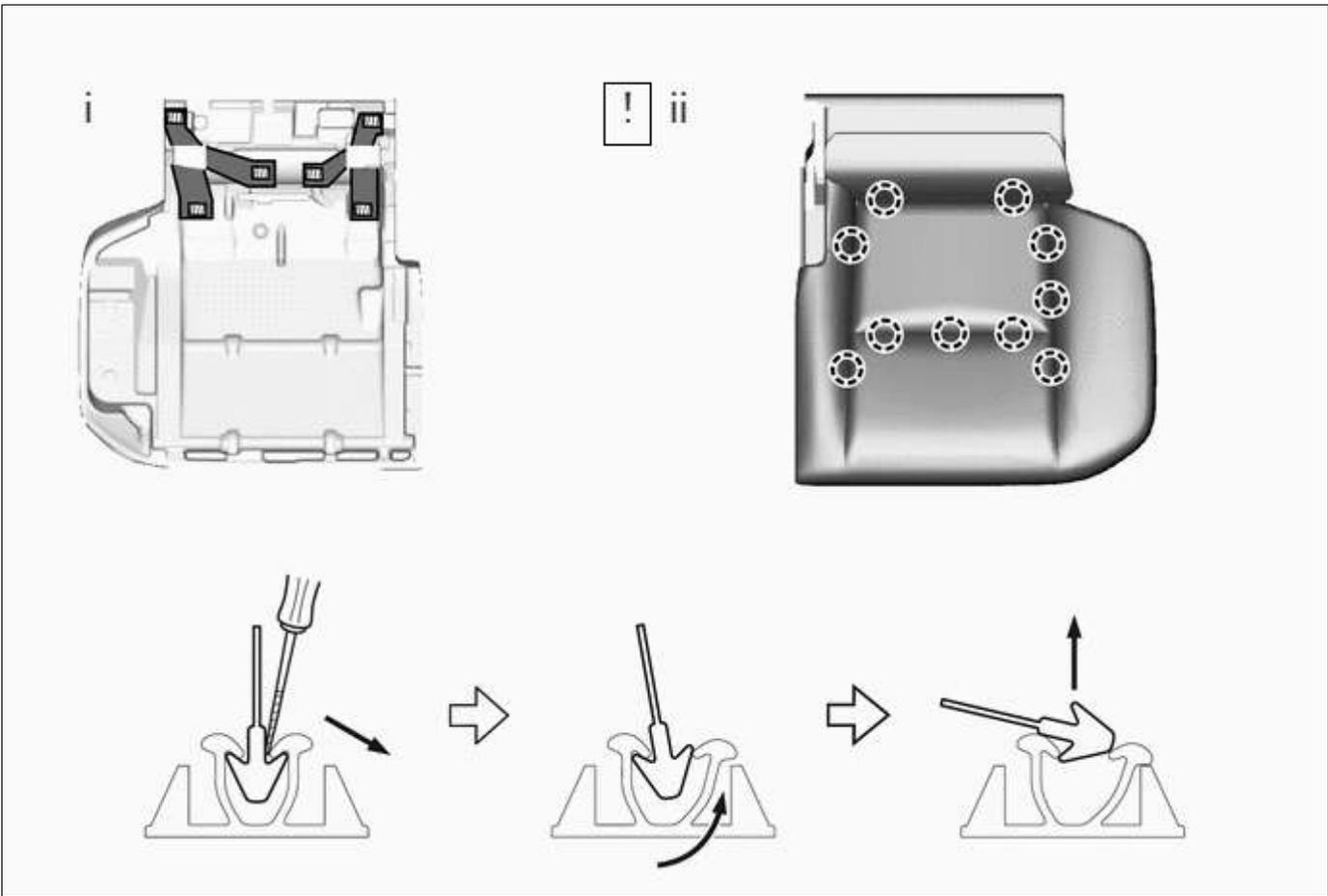
Tape the thin-bladed screwdriver tip before use.

24. REMOVE REAR NO. 1 SEATBACK HEATER ASSEMBLY LH (w/ Seat Heater System)

	Click here 
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25. REMOVE NO. 1 SEAT CUSHION COVER SUB-ASSEMBLY LH

	<p>NOTICE:</p> <p>Be careful not to dirty or damage the No. 1 seat cushion cover sub-assembly LH and the rear No. 1 seat cushion pad LH.</p>
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	Fastening Tape	-	-
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- (1) Detach the 6 fastening tape.
- (2) Using a thin-bladed screwdriver, detach the claw to remove the No. 1 seat cushion cover sub-assembly LH as shown in the illustration.

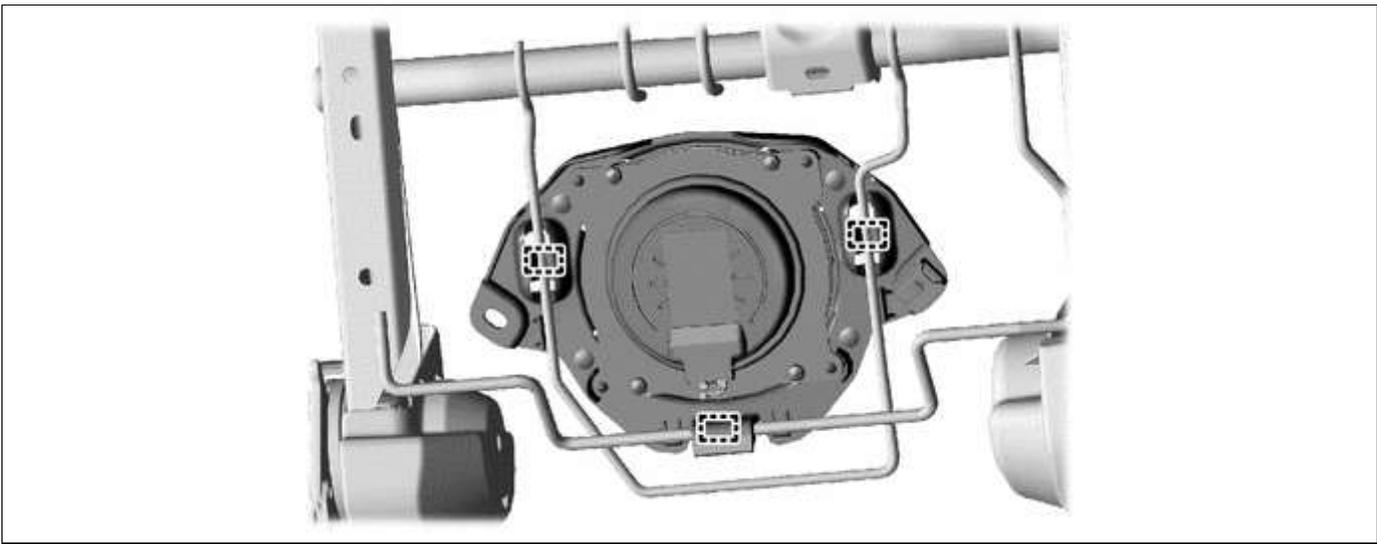
HINT:

Tape the thin-bladed screwdriver tip before use.

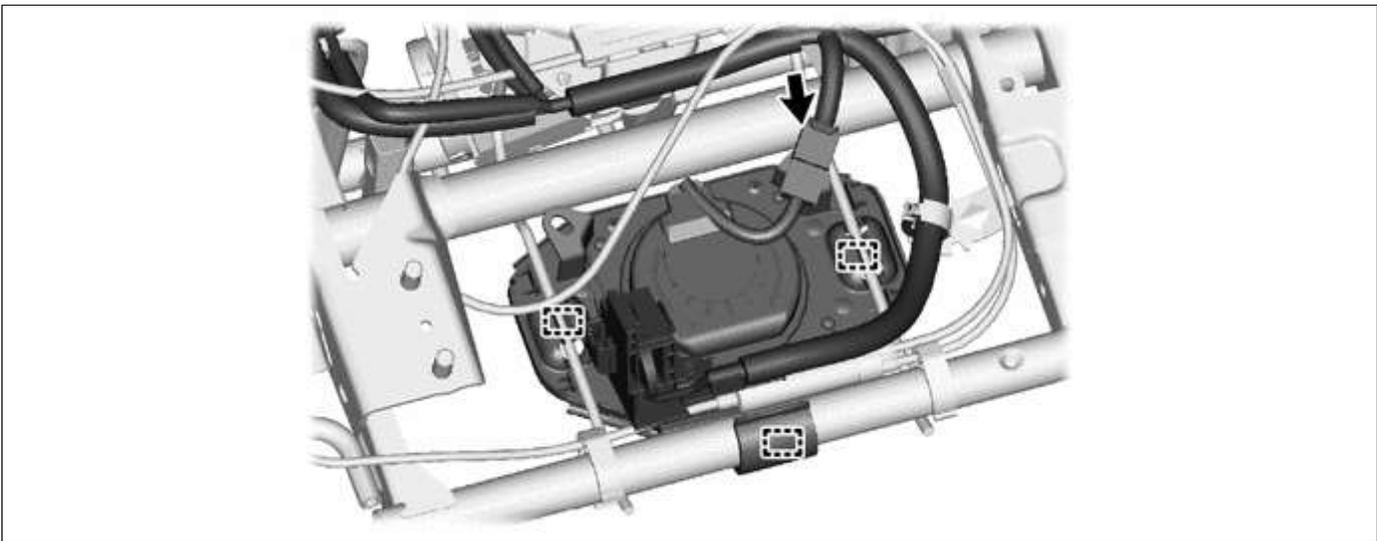
26. REMOVE REAR NO. 1 SEAT CUSHION HEATER ASSEMBLY LH (w/ Seat Heater System)

	Click here 
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27. REMOVE NO. 1 SEATBACK SEAT CLIMATE CONTROL BLOWER LH (w/ Climate Control Seat System)



28. REMOVE REAR SEAT CUSHION CLIMATE CONTROL BLOWER (w/ Climate Control Seat System)



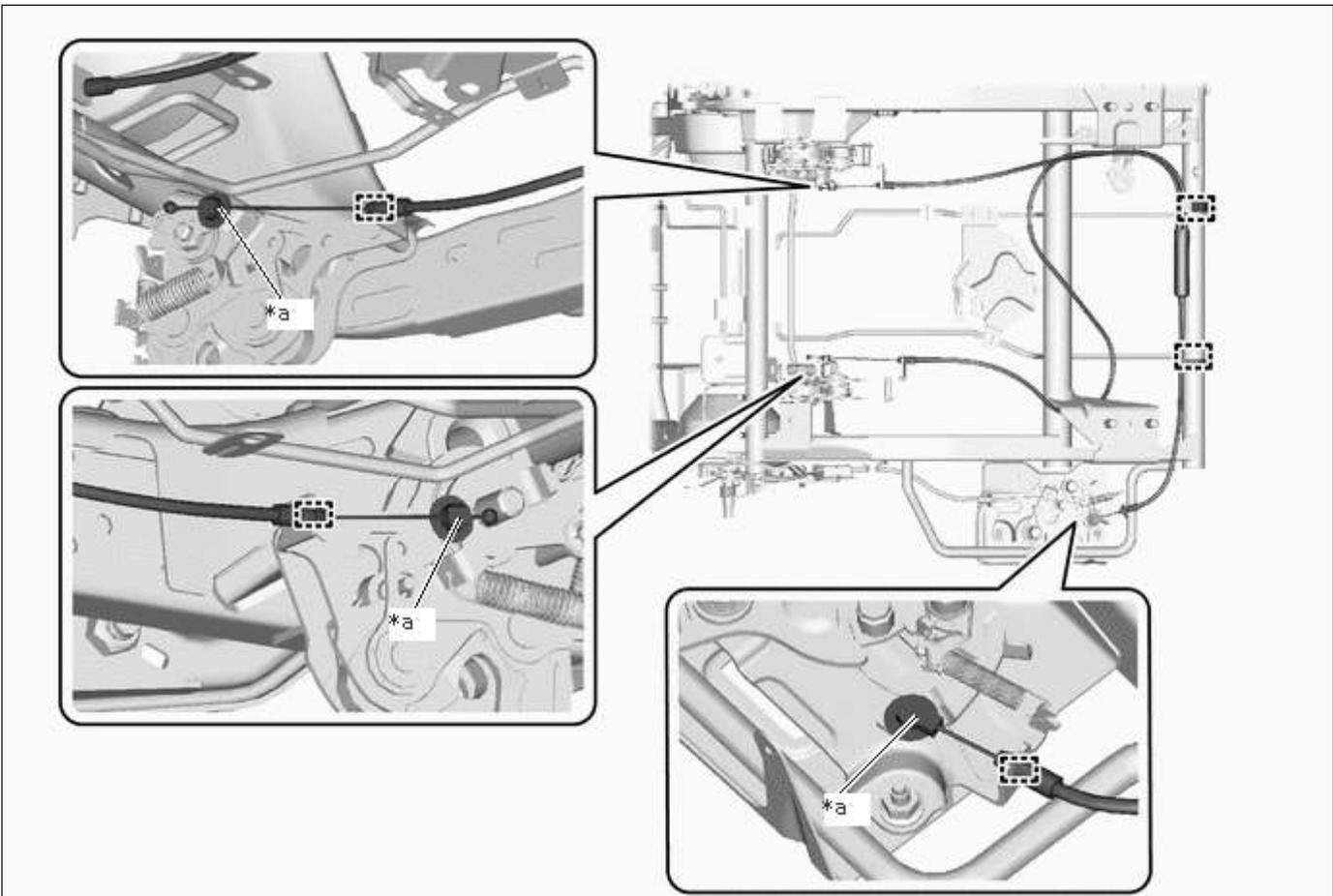
29. REMOVE REAR SEAT WIRE LH

HINT:

The illustrations are representative examples, and details may differ.

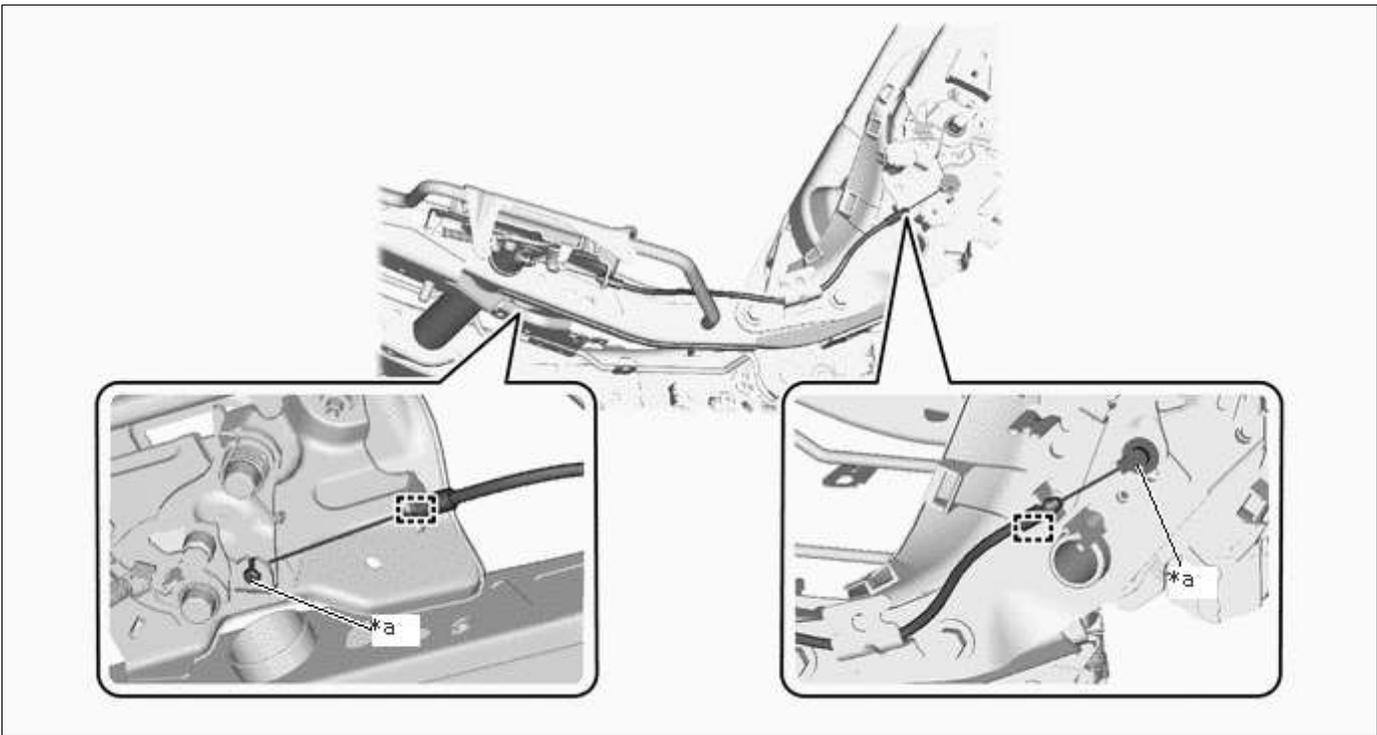


30. REMOVE NO. 2 FOLD SEAT LOCK CONTROL CABLE ASSEMBLY



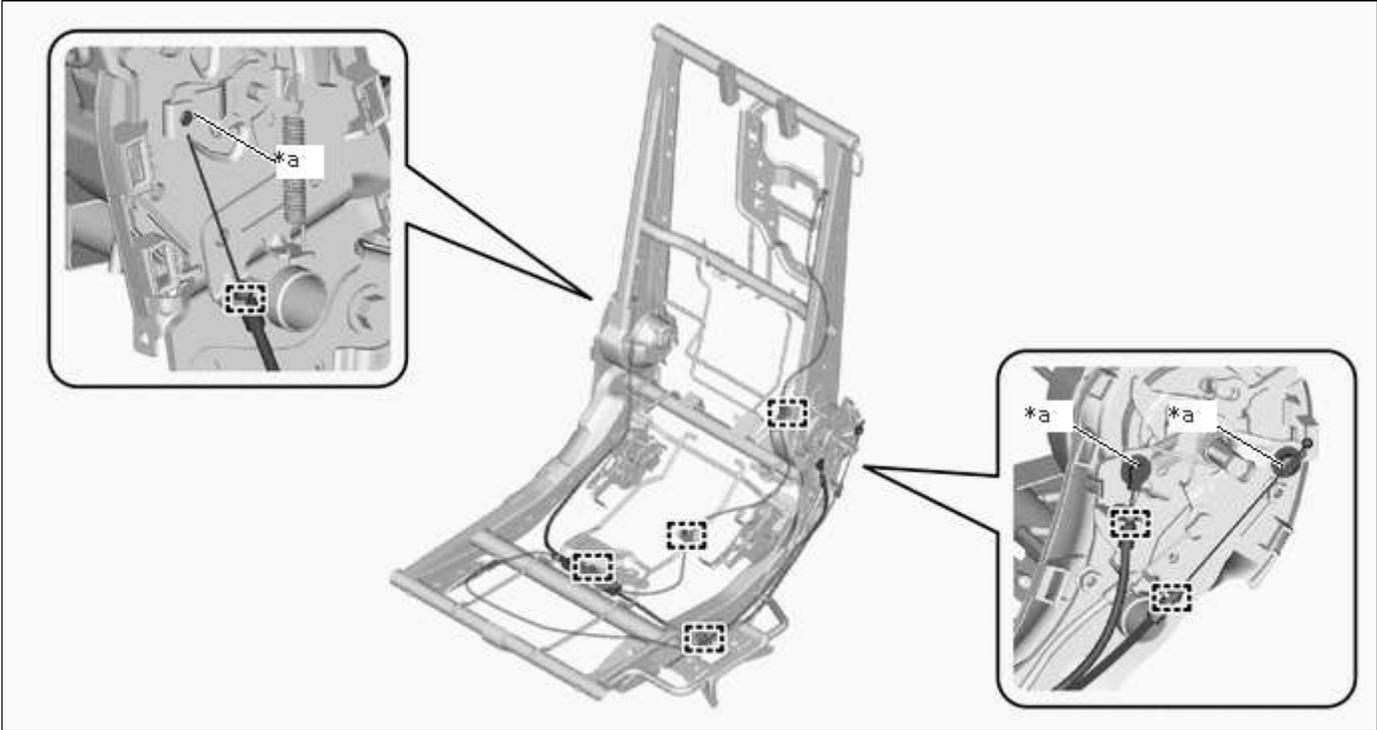
*a	Cable End	-	-
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31. REMOVE NO. 1 FOLD SEAT LOCK CONTROL CABLE ASSEMBLY



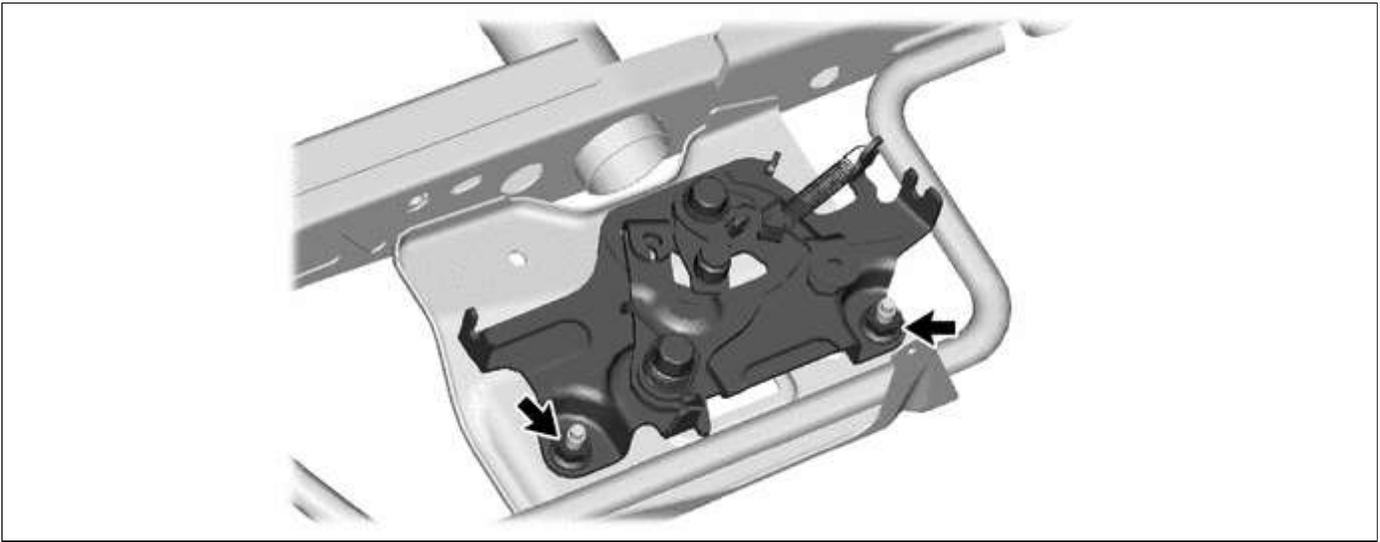
*a	Cable End	-	-
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32. REMOVE RECLINING ADJUSTING CABLE ASSEMBLY LH

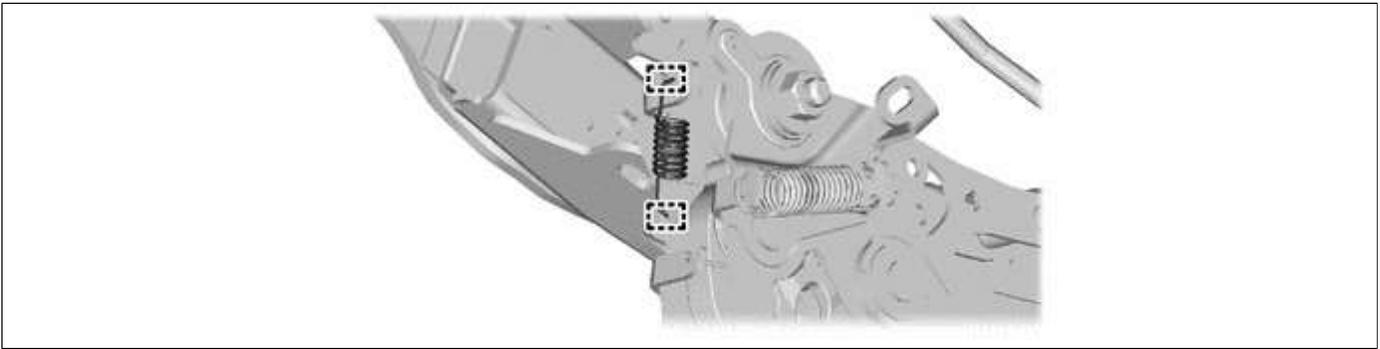


*a	Cable End	-	-
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33. REMOVE NO. 1 RECLINING CONTROL LINK SUB-ASSEMBLY LH



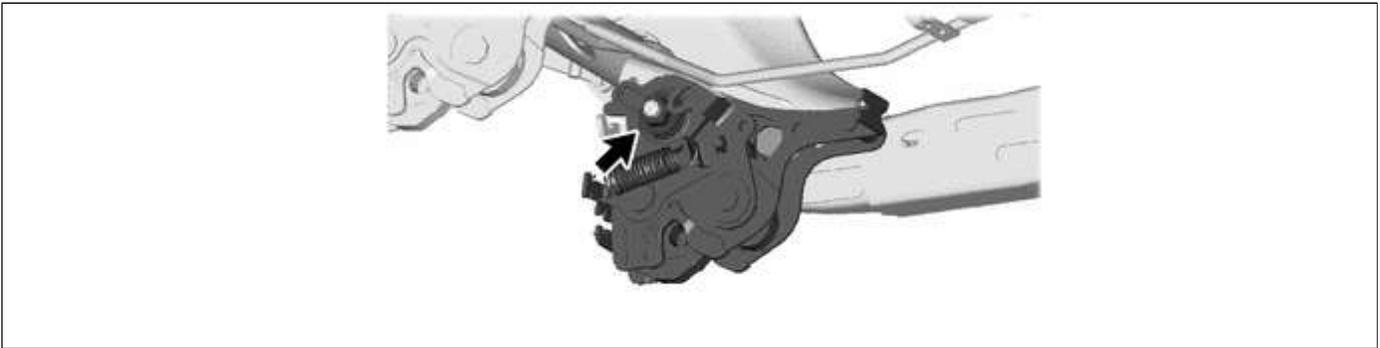
34. REMOVE REAR SEAT CUSHION SPRING



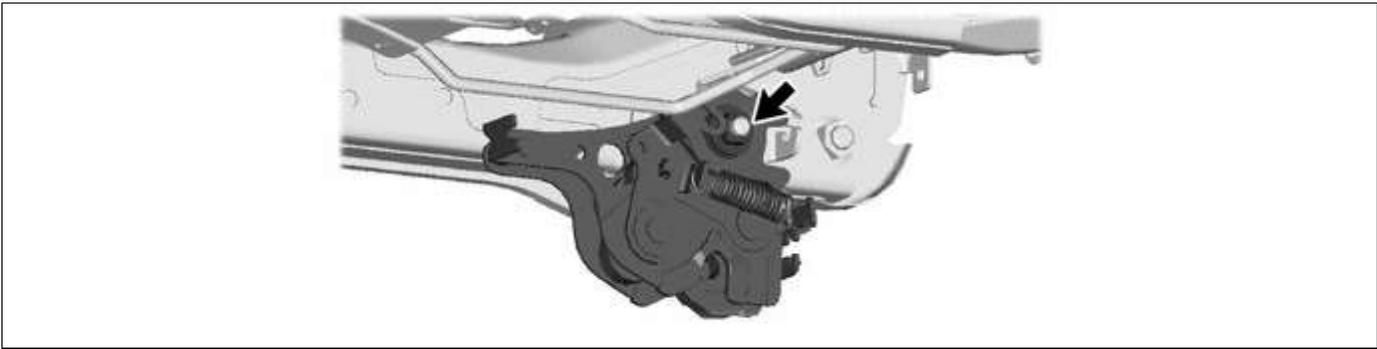
HINT:

Use the same procedure for the opposite side.

35. REMOVE REAR SEAT LOCK ASSEMBLY LH



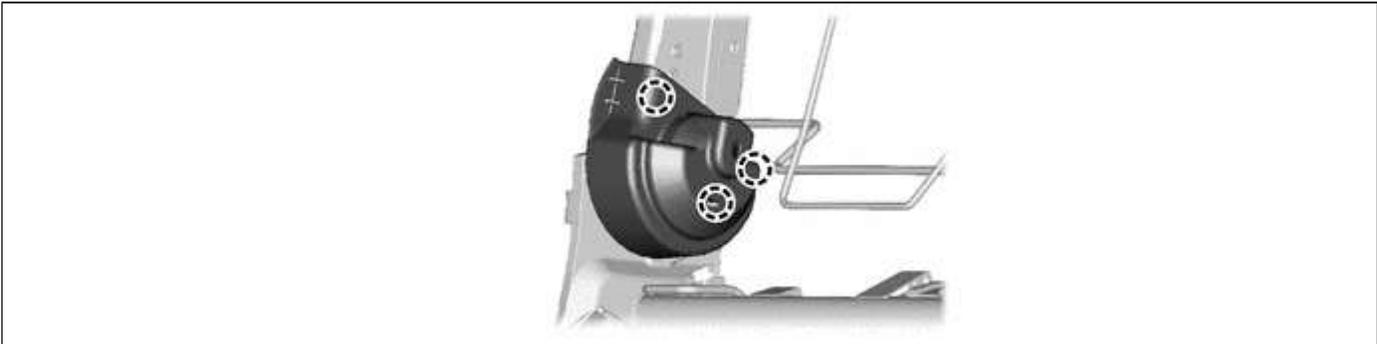
36. REMOVE REAR SEAT LOCK ASSEMBLY RH



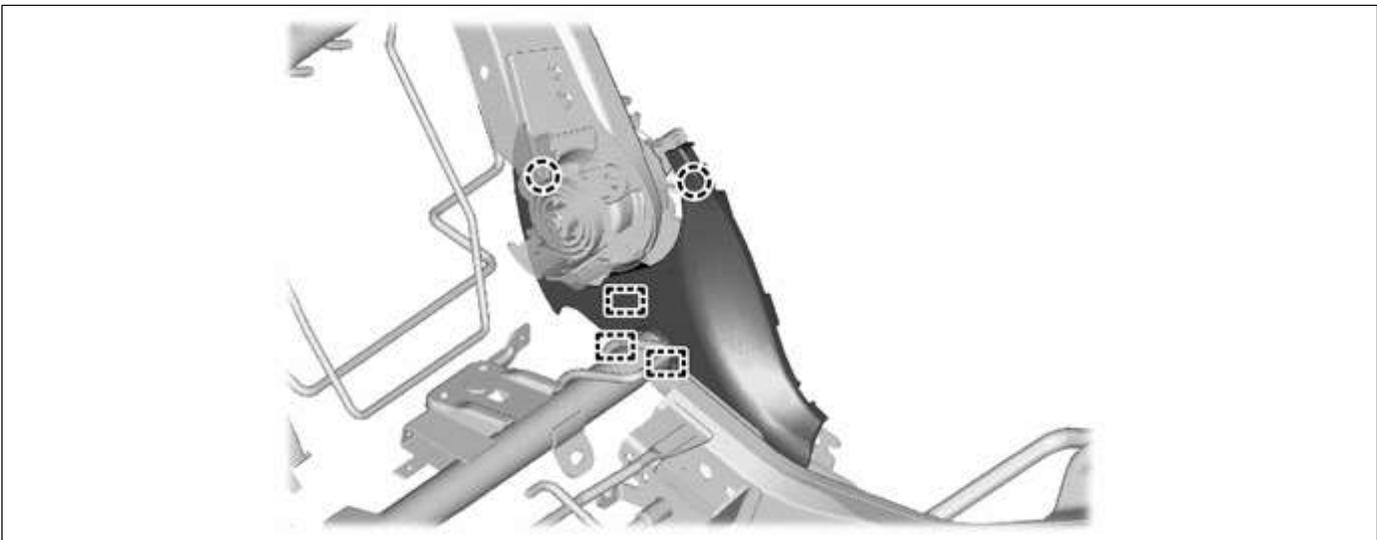
37. REMOVE RECLINING ADJUSTER INSIDE COVER RH



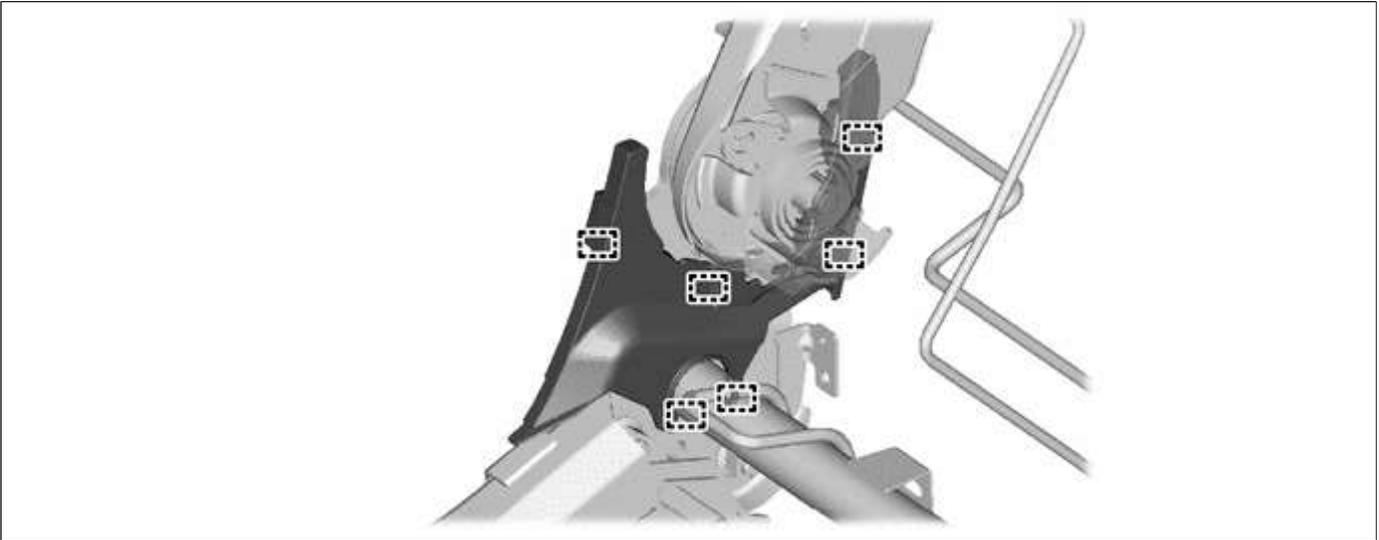
38. REMOVE RECLINING ADJUSTER INSIDE COVER LH



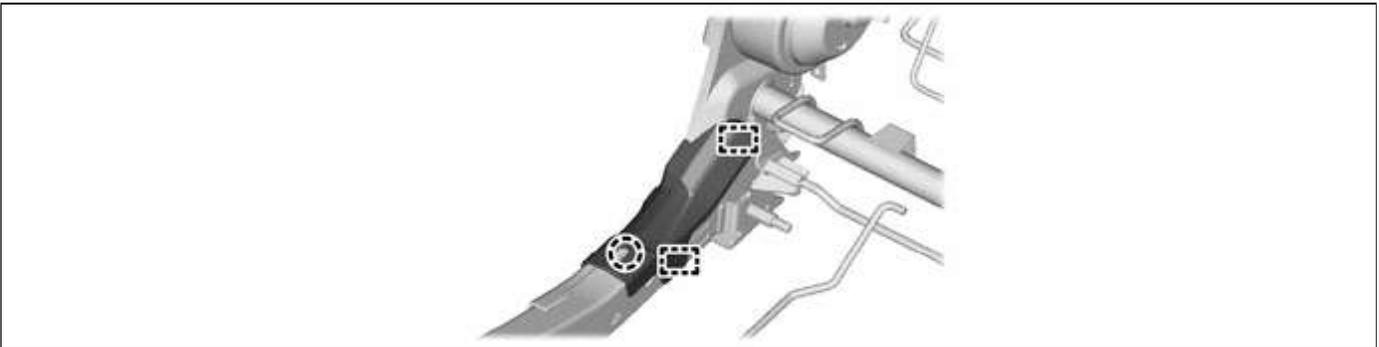
39. REMOVE NO. 1 RECLINING LINK COVER RH



40. REMOVE NO. 2 RECLINING LINK COVER LH



41. REMOVE SEAT BELT WEBBING PROTECTOR LH



42. REMOVE NO. 1 SEATBACK FRAME SUB-ASSEMBLY LH

