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<b>Model Year Start:</b> 2024	<b>Model:</b> Land Cruiser	<b>Prod Date Range:</b> [02/2024 - ]
<b>Title:</b> MIRROR (EXT): OUTER REAR VIEW MIRROR: REMOVAL; 2024 MY Land Cruiser [02/2024 - ]		

## REMOVAL

### CAUTION / NOTICE / HINT

The necessary procedures (adjustment, calibration, initialization, or registration) that must be performed after parts are removed and installed, or replaced during outer rear view mirror assembly with cover removal/installation are shown below.

#### **Necessary Procedures After Parts Removed/Installed/Replaced**

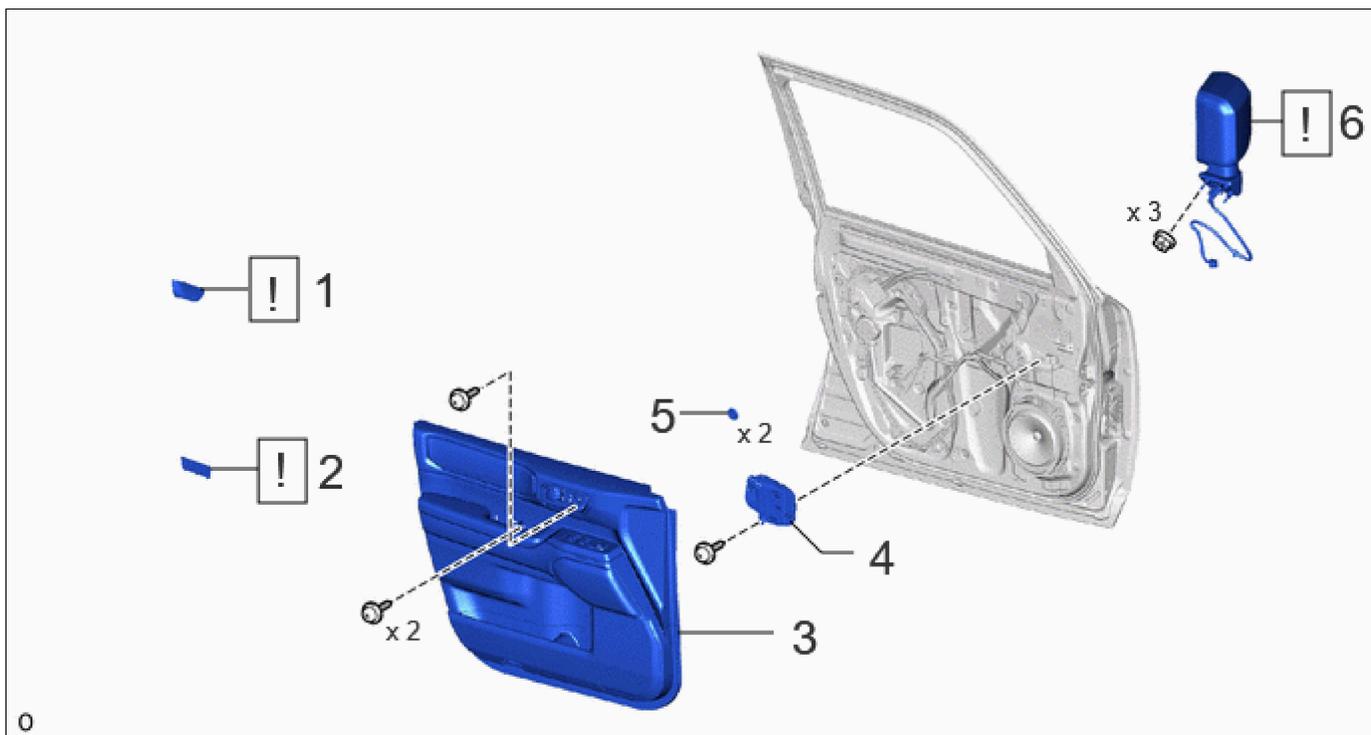
REPLACED PART OR PERFORMED PROCEDURE	NECESSARY PROCEDURES	EFFECT/INOPERATIVE FUNCTION WHEN NECESSARY PROCEDURES ARE NOT PERFORMED	LINK
<ul style="list-style-type: none"> <li>Side television camera assembly LH (Including removal and installation)</li> <li>Outer rear view mirror assembly LH (Including removal and installation)</li> <li>Side television camera assembly RH (Including removal and installation)</li> <li>Outer rear view mirror assembly RH (Including removal and installation)</li> </ul>	Side television camera view adjustment	<ul style="list-style-type: none"> <li>Panoramic View Monitor System</li> <li>Multi-terrain Monitor system</li> </ul>	<a href="#">MPC</a>
<ul style="list-style-type: none"> <li>Front television camera assembly, radiator grille assembly or front bumper assembly</li> <li>Rear television camera assembly</li> <li>Side television camera assembly LH or outer rear view mirror assembly LH</li> <li>Side television camera assembly RH or outer rear view mirror assembly RH</li> </ul>	Television camera view adjustment  <b>HINT:</b> Replacement or removal and installation of 2 or more parts		

### CAUTION / NOTICE / HINT

**HINT:**

- Use the same procedure for the RH side and LH side.
- The following procedure is for the LH side.

#### **COMPONENTS (REMOVAL)**



PROCEDURE		PART NAME CODE			
1	FRONT DOOR UPPER TRIM COVER LH	67782	<a href="#">INFO</a>	-	-
2	FRONT DOOR ARMREST COVER SUB-ASSEMBLY LH	74038	<a href="#">INFO</a>	-	-
3	FRONT DOOR TRIM BOARD SUB-ASSEMBLY LH	67602	-	-	-
4	OUTER MIRROR INSTALL HOLE COVER	87964	-	-	-
5	HOLE PLUG	-	-	-	-
6	OUTER REAR VIEW MIRROR ASSEMBLY LH	87940	<a href="#">INFO</a>	-	-

## **PROCEDURE**

### **1. REMOVE FRONT DOOR UPPER TRIM COVER LH**

	Click here <a href="#">INFO</a>
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### **2. REMOVE FRONT DOOR ARMREST COVER SUB-ASSEMBLY LH**

	Click here <a href="#">INFO</a>
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### **3. REMOVE FRONT DOOR TRIM BOARD SUB-ASSEMBLY LH**

Click here [INFO](#)

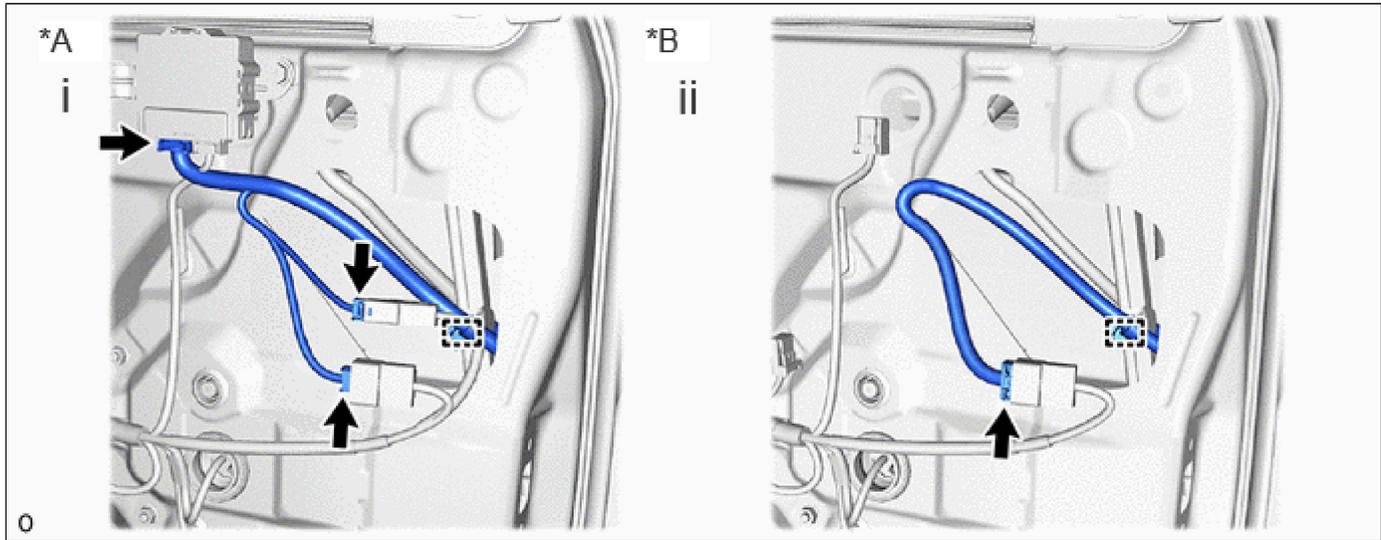
#### 4. REMOVE OUTER MIRROR INSTALL HOLE COVER

Click here [INFO](#)

#### 5. REMOVE HOLE PLUG

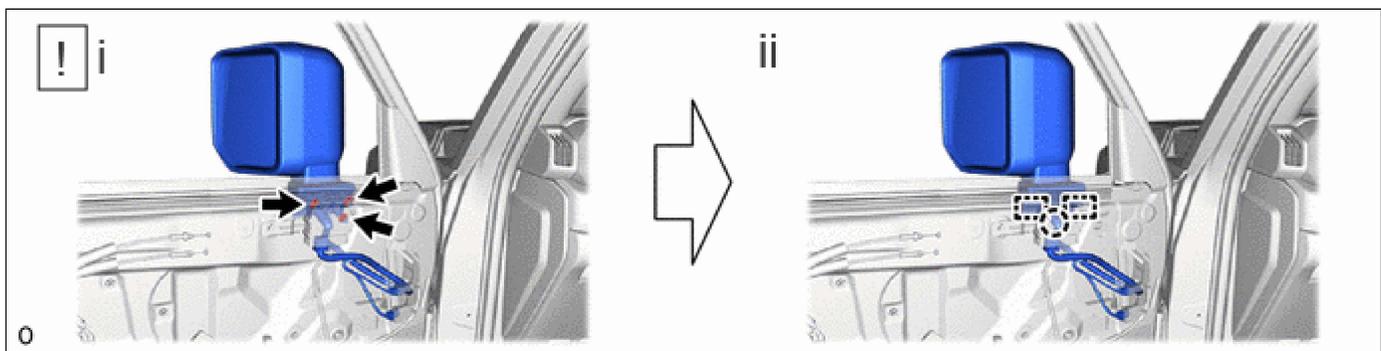
Click here [INFO](#)

#### 6. REMOVE OUTER REAR VIEW MIRROR ASSEMBLY LH



*A	w/ Panoramic View Monitor System	*B	w/o Panoramic View Monitor System
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- (1) w/ Panoramic View Monitor System:
  - 1. Disconnect the 3 connectors and detach the wire harness clamp.
- (2) w/o Panoramic View Monitor System:
  - 1. Disconnect the connector and detach the wire harness clamp.



- (1) Remove the 3 nuts.

#### NOTICE:

Hold the outer rear view mirror assembly LH with one hand so that it does not drop.

- (2) Detach the claw and guide to remove the outer rear view mirror assembly LH.

