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<b>Model Year Start:</b> 2024	<b>Model:</b> Land Cruiser	<b>Prod Date Range:</b> [02/2024 -     ]
<b>Title:</b> MIRROR (EXT): OUTER REAR VIEW MIRROR: INSTALLATION; 2024 MY Land Cruiser [02/2024 -     ]		

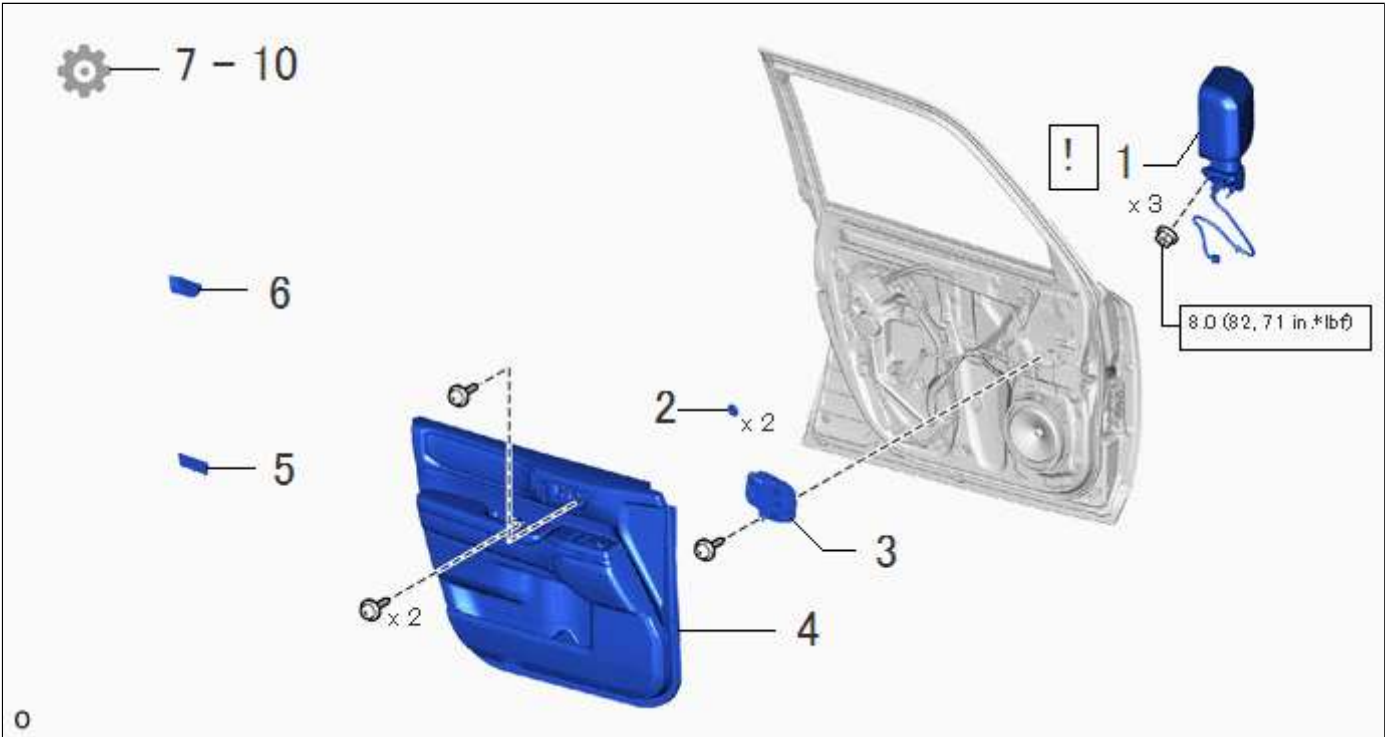
INSTALLATION




CAUTION / NOTICE / HINT






HINT:

- Use the same procedure for the RH side and LH side.
- The following procedure is for the LH side.

COMPONENTS (INSTALLATION)



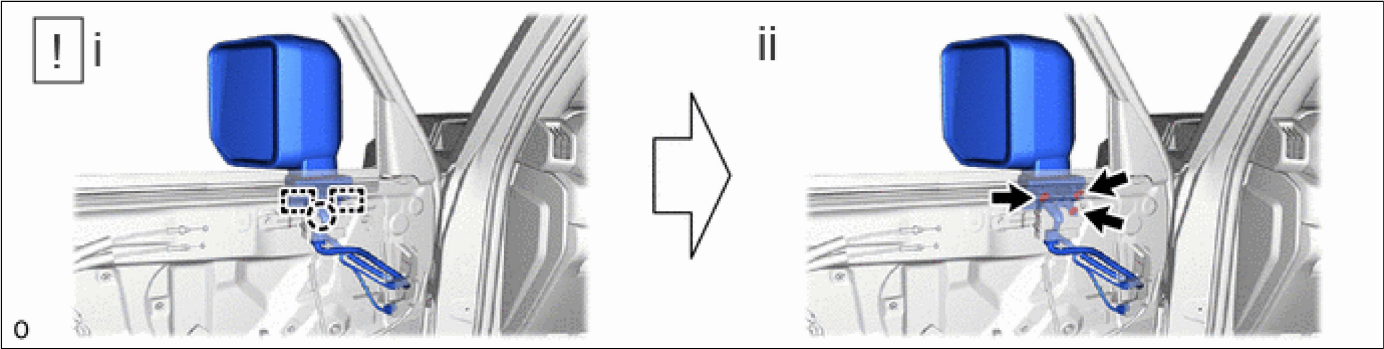
PROCEDURE		PART NAME CODE			
1	OUTER REAR VIEW MIRROR ASSEMBLY LH	87940	<a href="#">INFO</a>	-	-
2	HOLE PLUG	-	-	-	-
3	OUTER MIRROR INSTALL HOLE COVER	87964	-	-	-
4	FRONT DOOR TRIM BOARD SUB-ASSEMBLY LH	67602	-	-	-
5	FRONT DOOR ARMREST COVER SUB-ASSEMBLY LH	74038	-	-	-
6	FRONT DOOR UPPER TRIM COVER LH	67782	-	-	-
7	POWER WINDOW CONTROL SYSTEM	-	-	-	<a href="#">INFO</a>
8	POWER DOOR LOCK CONTROL SYSTEM	-	-	-	<a href="#">INFO</a>

PROCEDURE		PART NAME CODE			
9	CHECK OUTER REAR VIEW MIRROR OPERATION	-	-	-	
10	PERFORM CALIBRATION	-	-	-	

	N*m (kgf*cm, ft.*lbf): Specified torque	-	-
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PROCEDURE

1. INSTALL OUTER REAR VIEW MIRROR ASSEMBLY LH

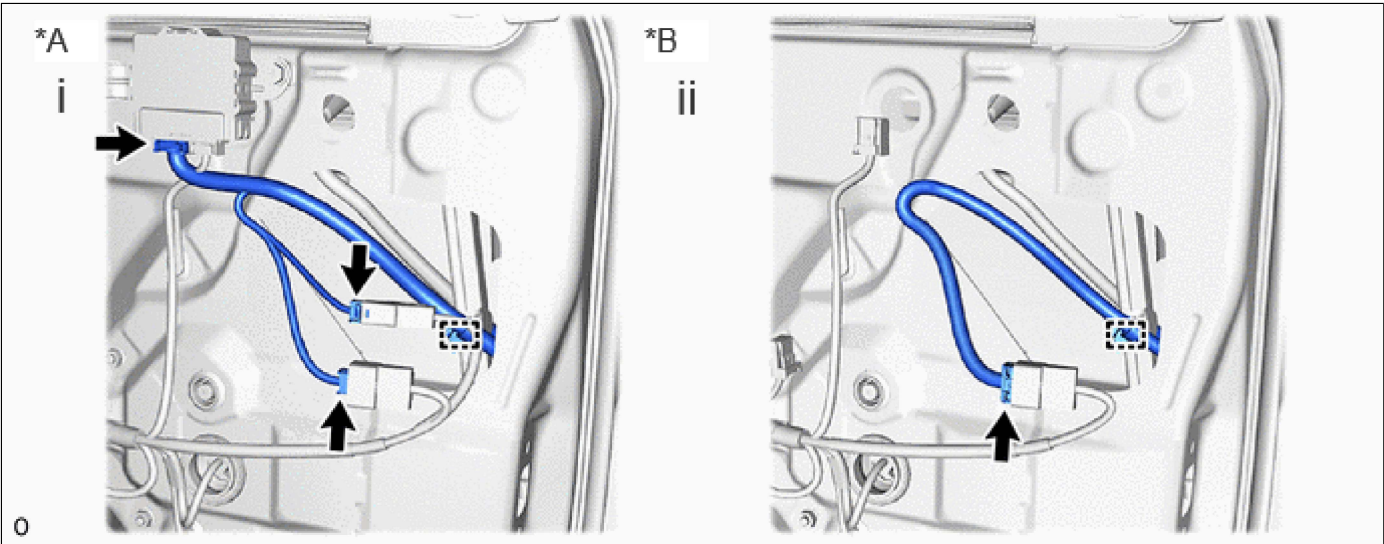


(1) Attach the guide and claw to install the outer rear view mirror assembly LH.

**NOTICE:**  
Hold the outer rear view mirror assembly LH with one hand so that it does not drop.

(2) Install the 3 nuts.

**Torque:**  
**8.0 N·m {82 kgf·cm, 71 in·lbf}**



*A	w/ Panoramic View Monitor System	*B	w/o Panoramic View Monitor System
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(1) w/ Panoramic View Monitor System:

1. Connect the 3 connectors and attach the wire harness clamp.

(2) w/o Panoramic View Monitor System:

1. Connect the connector and attach the wire harness clamp.

## **2. INSTALL HOLE PLUG**

## **3. INSTALL OUTER MIRROR INSTALL HOLE COVER**

## **4. INSTALL FRONT DOOR TRIM BOARD SUB-ASSEMBLY LH**

## **5. INSTALL FRONT DOOR ARMREST COVER SUB-ASSEMBLY LH**

## **6. INSTALL FRONT DOOR UPPER TRIM COVER LH**

## **7. CHECK POWER WINDOW CONTROL SYSTEM**

Click here 

## **8. CHECK POWER DOOR LOCK CONTROL SYSTEM**

Click here 

## **9. CHECK OUTER REAR VIEW MIRROR OPERATION**

Click here 

## **10. PERFORM CALIBRATION**

Click here 

