

Preparation

**Part Number: PT420-30230-XX**  
**PT420-47230-XX**  
**PT420-48241-XX**

**Kit Contents**

Item #	Quantity Reqd.	Description
1	1	Key Glove (Set of 2)
2		
3		

**Hardware Bag Contents**

Item #	Quantity Reqd.	Description
1		
2		
3		

**Additional Items Required For Installation**

Item #	Quantity Reqd.	Description
1		
2		
3		

**Conflicts**

None
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**Recommended Tools**

<b>Personal &amp; Vehicle Protection</b>	<b>Notes</b>
None	
<b>Special Tools</b>	<b>Notes</b>
None	
<b>Installation Tools</b>	<b>Notes</b>
None	
<b>Special Chemicals</b>	<b>Notes</b>
None	

**General Applicability**

MY 23 and newer Crown, Prius, Prius Prime and Grand Highlander models
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**Recommended Sequence of Application**

Item #	Accessory
1	
2	
3	

\*Mandatory

**Vehicle Service Parts** (may be required for reassembly)

Item #	Quantity Reqd.	Description
1		
2		
3		

**Legend**

	<b>STOP:</b> Damage to the vehicle may occur. Do not proceed until process has been complied with.
	<b>OPERATOR SAFETY:</b> Use caution to avoid risk of injury.
	<b>CAUTION:</b> A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.
	<b>TOOLS &amp; EQUIPMENT:</b> Used in Figures calls out the specific tools and equipment recommended for this process.
	<b>REVISION MARK:</b> This mark highlights a change in installation with respect to previous issue.
	<b>SAFETY TORQUE:</b> This mark indicates that torque is related to safety.
	<b>REGULATORY MARK:</b> This mark indicates the component is related to regulatory compliance

**Procedure**

Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.



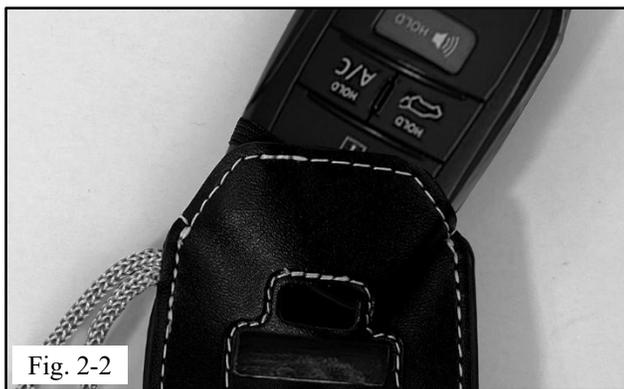
**1. Prepare Key Fob for Key Glove Install.**

- (a) Remove Key Glove(s) from packaging.
- (b) Orientate Key Glove with cut-outs facing Installer. (Fig 1-1)
- (c) Orientate Key Fob with buttons facing Installer with images upside down. (Fig1-1)



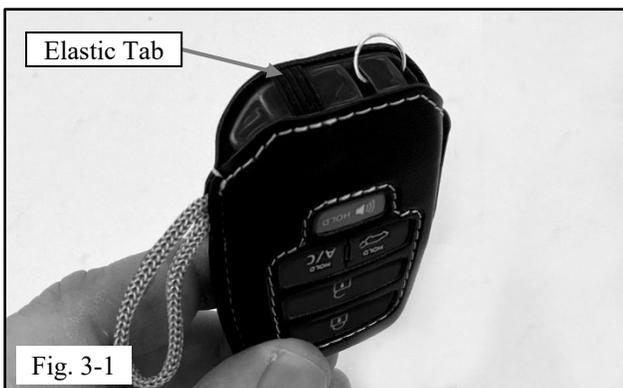
**2. Install Key Fob into Key Glove.**

- (a) Pull Elastic tab to left side of glove. (Fig 2-1).
- (b) Insert Key Fob into glove keeping elastic tab off to the side (Fig 2-2)





- (c) Push Key Fob completely into glove.  
(Fig 2-3)



**3. Complete the Installation.**

- (a) Release elastic tab over top of Key Fob and align cutouts.  
(Fig 3-1)

Checklist - these points **MUST** be checked to ensure a quality installation.

<u>Check:</u>	<u>Look For:</u>
<p><u>Accessory Function Checks</u></p> <ul style="list-style-type: none"><li><input type="checkbox"/> Confirm proper alignment of Key Glove cut-outs and Fob buttons.</li><li><input type="checkbox"/> Confirm Elastic Tab is secure over top of Key Fob.</li><li><input type="checkbox"/></li><li><input type="checkbox"/></li></ul>	<ul style="list-style-type: none"><li><input type="checkbox"/> Misaligned Key Fob buttons.</li><li><input type="checkbox"/> Elastic tab not over top of Key Fob.</li></ul>
<p><u>Vehicle Function Checks</u></p> <ul style="list-style-type: none"><li><input type="checkbox"/></li><li><input type="checkbox"/></li></ul>	
<p><u>Vehicle Appearance Check</u></p> <ul style="list-style-type: none"><li><input type="checkbox"/> After accessory installation and removal of protective cover(s), perform a visual inspection.</li></ul>	<p>Ensure no damage (including scuffs and scratches) was caused during the installation process. (For PPO installations, refer to TMNA Accessory Quality Shipping Standard.)</p>