

Part Number: PT420-30230-XX
PT420-47230-XX
PT420-48241-XX

Kit Contents

Item #	Quantity Req.	Description
1	1	Key Glove (Set of 2)
2		
3		

Hardware Bag Contents

Item #	Quantity Req.	Description
1		
2		
3		

Additional Items Required For Installation

Item #	Quantity Req.	Description
1		
2		
3		

Conflicts

None

Recommended Tools

Personal & Vehicle Protection	Notes
None	
Special Tools	Notes
None	
Installation Tools	Notes
None	
Special Chemicals	Notes
None	

General Applicability

MY 23 and newer Crown, Prius, Prius Prime and Grand Highlander models

Recommended Sequence of Application

Item #	Accessory
1	
2	
3	

*Mandatory

Vehicle Service Parts (may be required for reassembly)

Item #	Quantity Req.	Description
1		
2		
3		

Legend



STOP: Damage to the vehicle may occur. Do not proceed until process has been complied with.



OPERATOR SAFETY: Use caution to avoid risk of injury.



CAUTION: A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.



TOOLS & EQUIPMENT: Used in Figures calls out the specific tools and equipment recommended for this process.



REVISION MARK: This mark highlights a change in installation with respect to previous issue.



SAFETY TORQUE: This mark indicates that torque is related to safety.



REGULATORY MARK: This mark indicates the component is related to regulatory compliance

Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.



Fig. 1-1

1. Prepare Key Fob for Key Glove Install.

- (a) Remove Key Glove(s) from packaging.
- (b) Orientate Key Glove with cut-outs facing Installer. (Fig 1-1)
- (c) Orientate Key Fob with buttons facing Installer with images upside down. (Fig1-1)

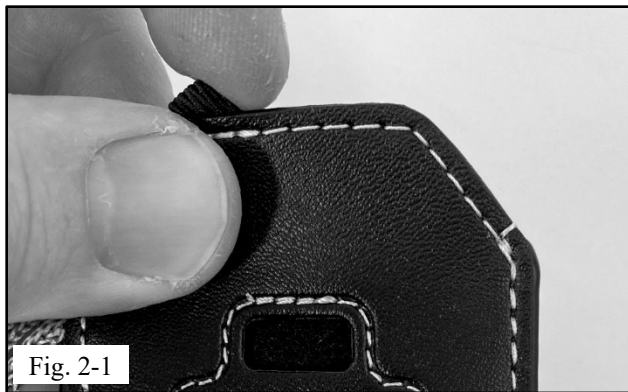


Fig. 2-1

2. Install Key Fob into Key Glove.

- (a) Pull Elastic tab to left side of glove. (Fig 2-1).
- (b) Insert Key Fob into glove keeping elastic tab off to the side (Fig 2-2)

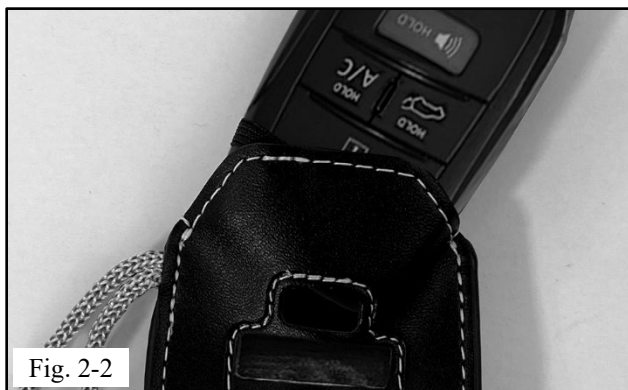
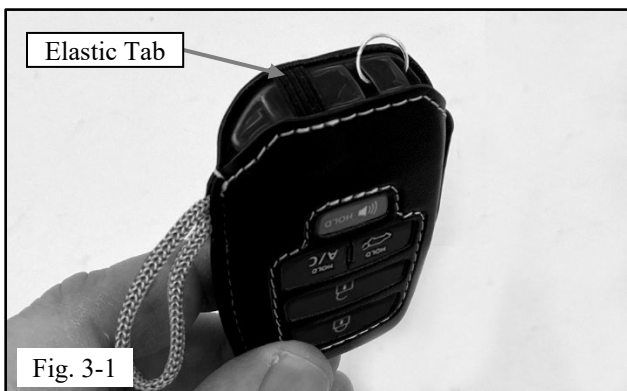


Fig. 2-2



- (c) Push Key Fob completely into glove.
(Fig 2-3)



3. Complete the Installation.

- (a) Release elastic tab over top of Key Fob and align cutouts.
(Fig 3-1)

Checklist - these points **MUST** be checked to ensure a quality installation.

Check:	Look For:
<p><u>Accessory Function Checks</u></p> <p><input type="checkbox"/> Confirm proper alignment of Key Glove cut-outs and Fob buttons.</p> <p><input type="checkbox"/> Confirm Elastic Tab is secure over top of Key Fob.</p> <p><input type="checkbox"/></p> <p><input type="checkbox"/></p>	<p><input type="checkbox"/> Misaligned Key Fob buttons.</p> <p><input type="checkbox"/> Elastic tab not over top of Key Fob.</p>
<p><u>Vehicle Function Checks</u></p> <p><input type="checkbox"/></p> <p><input type="checkbox"/></p>	
<p><u>Vehicle Appearance Check</u></p> <p><input type="checkbox"/> After accessory installation and removal of protective cover(s), perform a visual inspection.</p>	<p>Ensure no damage (including scuffs and scratches) was caused during the installation process. (For PPO installations, refer to TMNA Accessory Quality Shipping Standard.)</p>