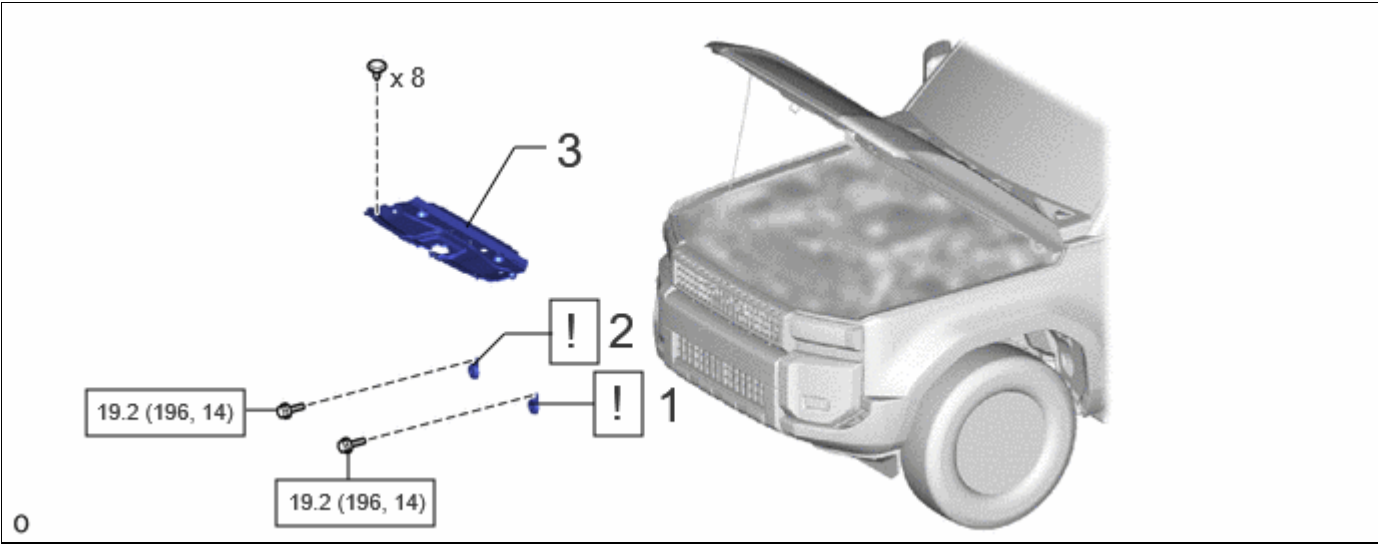


Last Modified: 07-05-2024	6.11:8.1.0	Doc ID: RM100000002JTUT
Model Year Start: 2024	Model: Land Cruiser	Prod Date Range: [02/2024 -]
Title: HORN: HORN: INSTALLATION; 2024 MY Land Cruiser [02/2024 -]		

INSTALLATION

CAUTION / NOTICE / HINT

COMPONENTS (INSTALLATION)

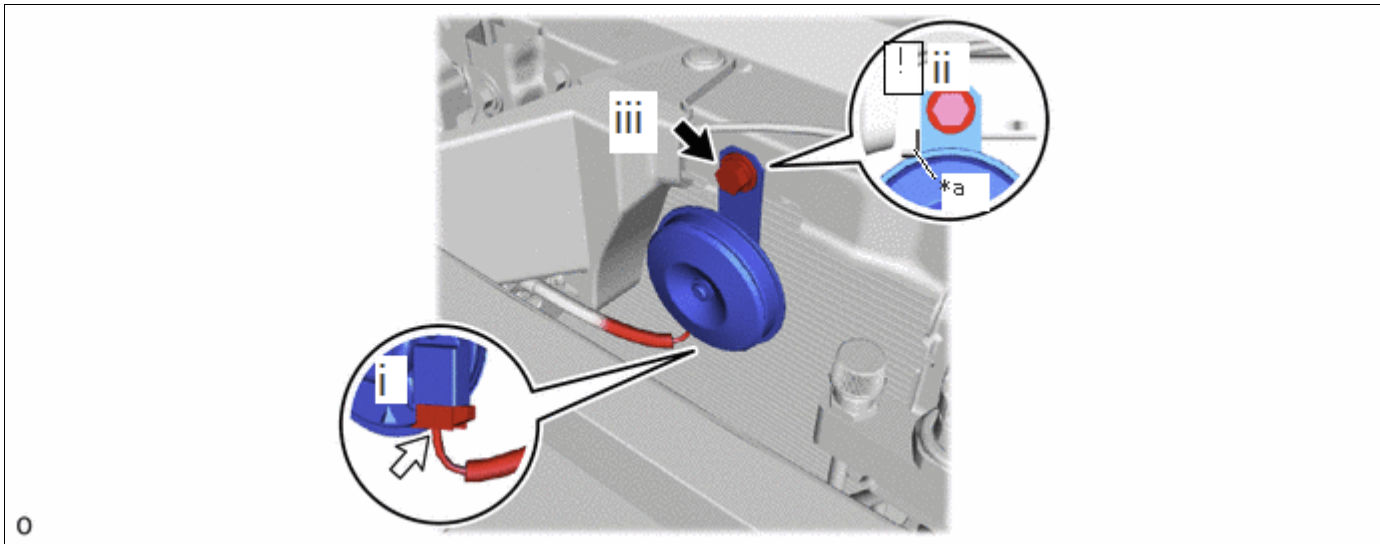


PROCEDURE		PART NAME CODE			
1	LOW PITCHED HORN ASSEMBLY	86520	INFO	-	-
2	HIGH PITCHED HORN ASSEMBLY	86510	INFO	-	-
3	UPPER RADIATOR SUPPORT SEAL	53292A	-	-	-

	N*m (kgf*cm, ft.*lbf): Specified torque	-	-
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PROCEDURE

1. INSTALL LOW PITCHED HORN ASSEMBLY

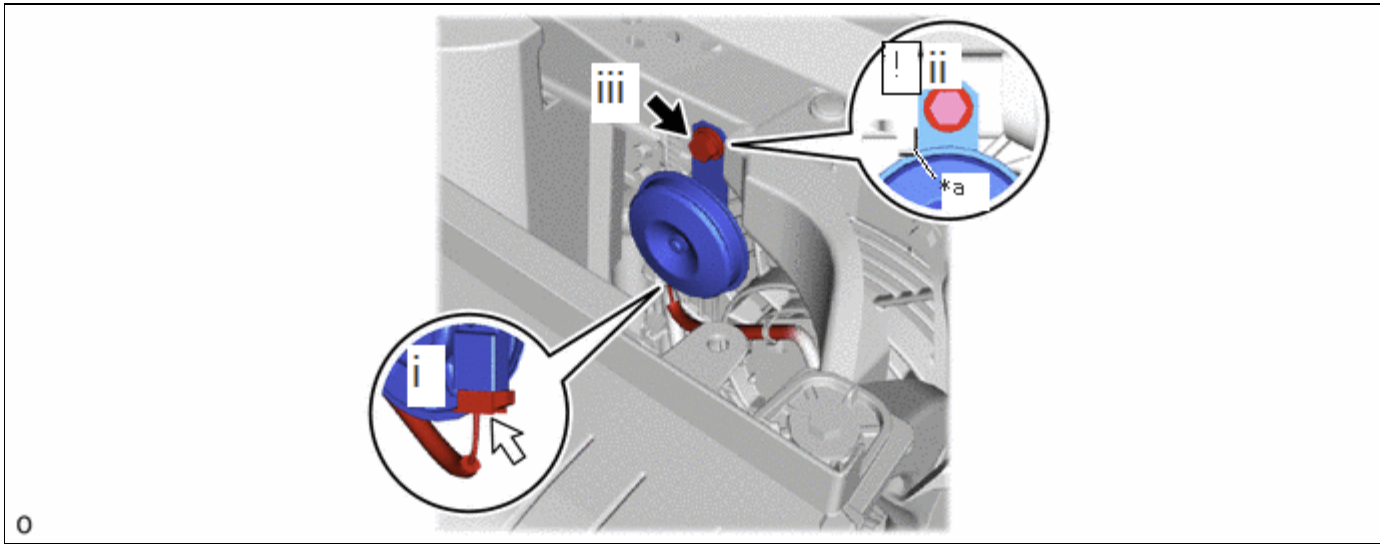


*a	Location	-	-
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- (1) Connect the connector.
- (2) Align the stay of the low pitched horn assembly with the location on the body side.
- (3) Install the low pitched horn assembly with the bolt.

Torque:
19.2 N·m {196 kgf·cm, 14 ft·lbf}

2. INSTALL HIGH PITCHED HORN ASSEMBLY



*a	Location	-	-
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- (1) Connect the connector.
- (2) Align the stay of the high pitched horn assembly with the location on the body side.
- (3) Install the high pitched horn assembly with the bolt.

Torque:
19.2 N·m {196 kgf·cm, 14 ft·lbf}

3. INSTALL UPPER RADIATOR SUPPORT SEAL

