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Model Year Start: 2024	Model: Land Cruiser	Prod Date Range: [02/2024 -]
Title: LIGHTING (EXT): HEADLIGHT ASSEMBLY (for Single Beam Headlight): REMOVAL; 2024 MY Land Cruiser [02/2024 -]		

REMOVAL

CAUTION / NOTICE / HINT

The necessary procedures (adjustment, calibration, initialization or registration) that must be performed after parts are installed, removed or replaced during the headlight assembly LH removal/installation are shown below.

Necessary Procedures After Parts Removed/Installed/Replaced

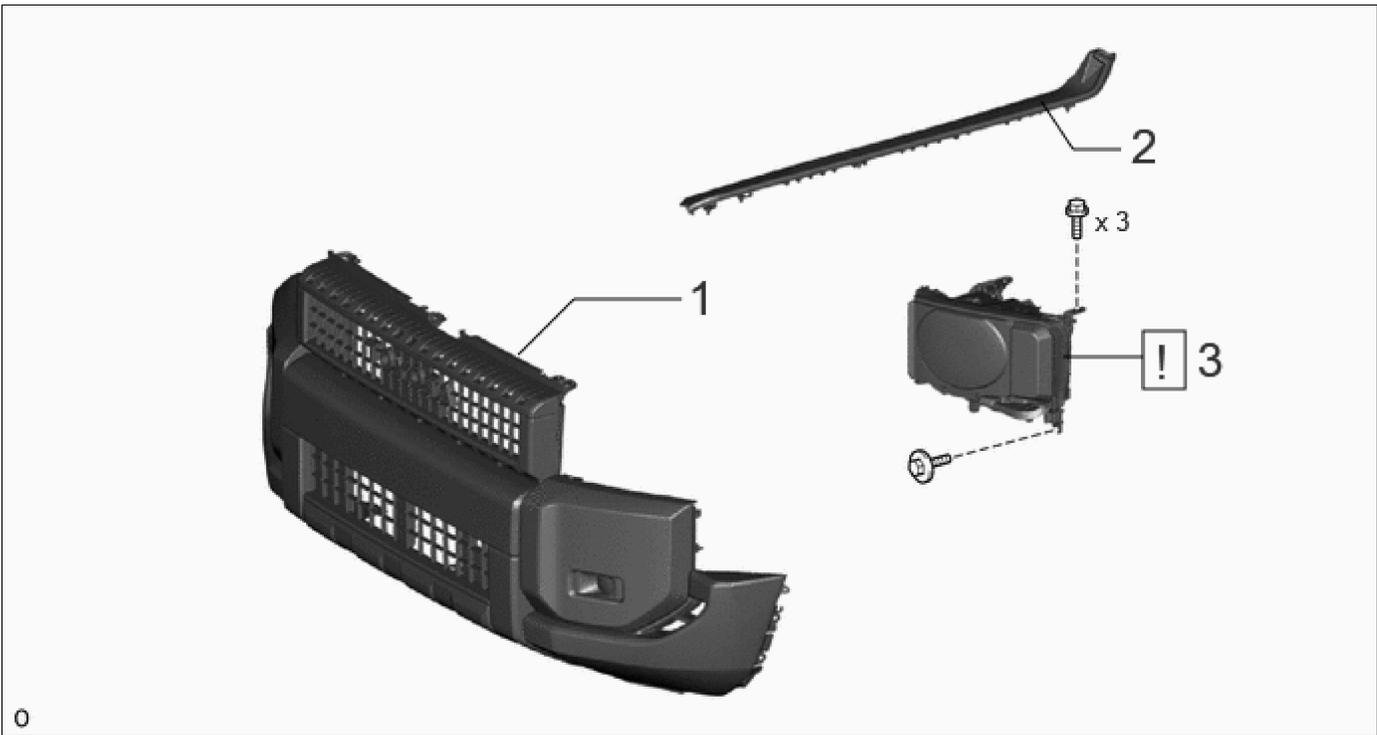
REPLACED PART OR PERFORMED PROCEDURES	NECESSARY PROCEDURES	EFFECT/INOPERATIVE FUNCTION WHEN NECESSARY PROCEDURES ARE NOT PERFORMED	LINK
No. 1 headlight ECU sub-assembly LH	<ul style="list-style-type: none"> Synchronize the vehicle information Perform No. 1 headlight ECU sub-assembly LH initialization 	Headlight leveling function	
Front bumper assembly (Including removal and installation)	Front television camera view adjustment	<ul style="list-style-type: none"> Panoramic View Monitor System Multi-terrain Monitor system 	
<ul style="list-style-type: none"> Front television camera assembly, radiator grille assembly or front bumper assembly Rear television camera assembly Side television camera assembly LH or outer rear view mirror assembly LH Side television camera assembly RH or outer rear view mirror assembly RH 	Television camera view adjustment HINT: Replacement or removal and installation of 2 or more parts		

HINT:

- Use the same procedure for the RH and LH sides.
- The procedure listed below is for the LH side.

CAUTION / NOTICE / HINT

COMPONENTS (REMOVAL)



PROCEDURE		PART NAME CODE			
1	FRONT BUMPER ASSEMBLY	-	-	-	-
2	FRONT FENDER REINFORCEMENT SUB-ASSEMBLY TOP LH	53808D	-	-	-
3	HEADLIGHT ASSEMBLY LH	-	INFO	-	-

PROCEDURE

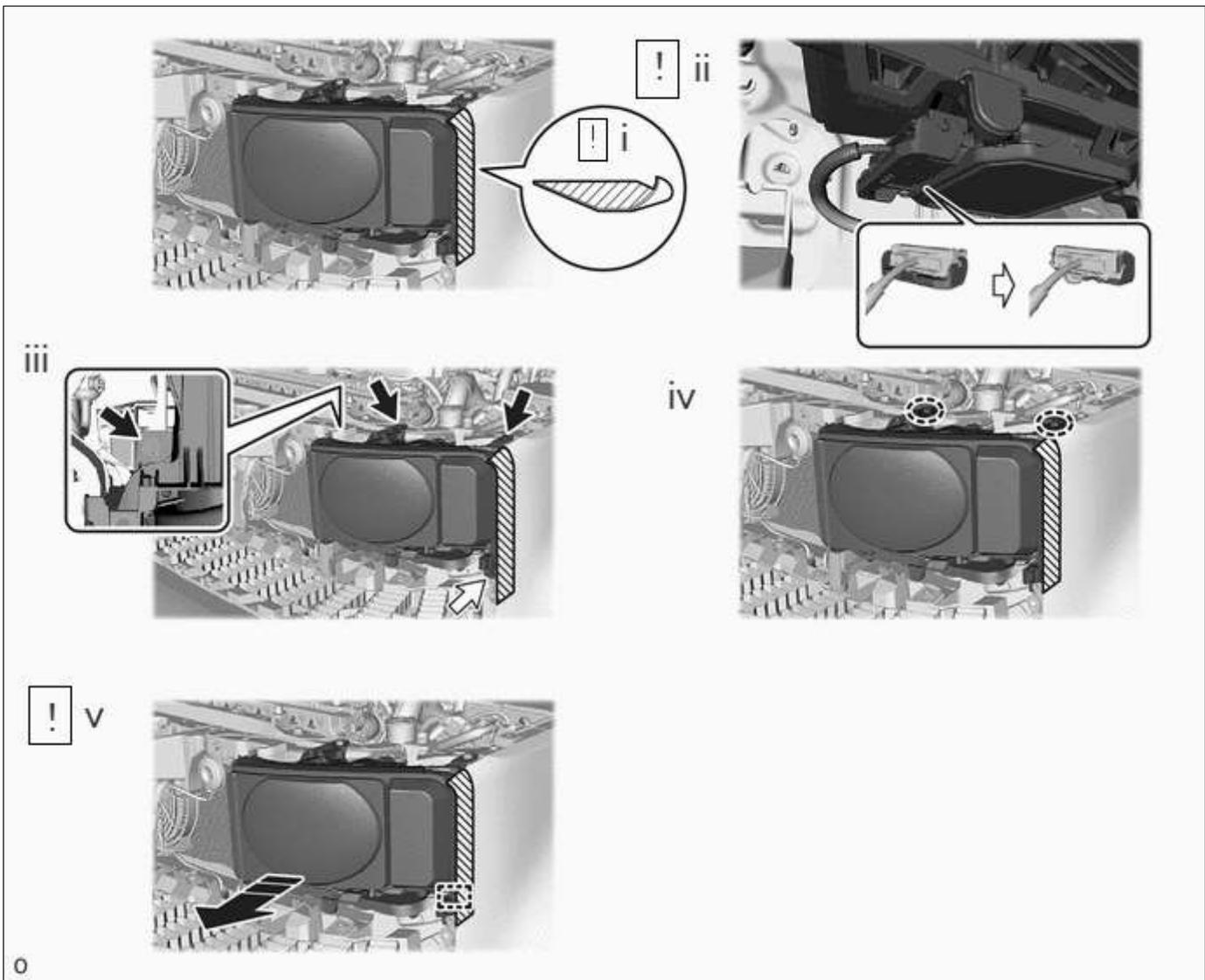
1. REMOVE FRONT BUMPER ASSEMBLY

Click here **INFO**

2. REMOVE FRONT FENDER REINFORCEMENT SUB-ASSEMBLY TOP LH

Click here **INFO**

3. REMOVE HEADLIGHT ASSEMBLY LH



	Place Hands Here		Remove in this Direction
	Screw		Bolt

- (1) Apply protective tape around the headlight assembly LH.
- (2) Release the connector lock lever and disconnect the connector as shown in the illustration.
- (3) Remove the bolt and 3 screws.
- (4) Place your hand on 2 brackets of the headlight assembly LH to disconnect them from the screw seats.

NOTICE:

Be careful not to break the bracket.

- (5) Slide the headlight assembly LH in the direction indicated by the arrow to remove it and detach the guide.

