

<b>Last Modified:</b> 07-05-2024	6.11:8.1.0	<b>Doc ID:</b> RM100000002K0RQ
<b>Model Year Start:</b> 2024	<b>Model:</b> Land Cruiser	<b>Prod Date Range:</b> [02/2024 - ]
<b>Title:</b> LIGHTING (EXT): HEADLIGHT ASSEMBLY (for Single Beam Headlight): DISASSEMBLY; 2024 MY Land Cruiser [02/2024 - ]		

## **DISASSEMBLY**

### **CAUTION / NOTICE / HINT**

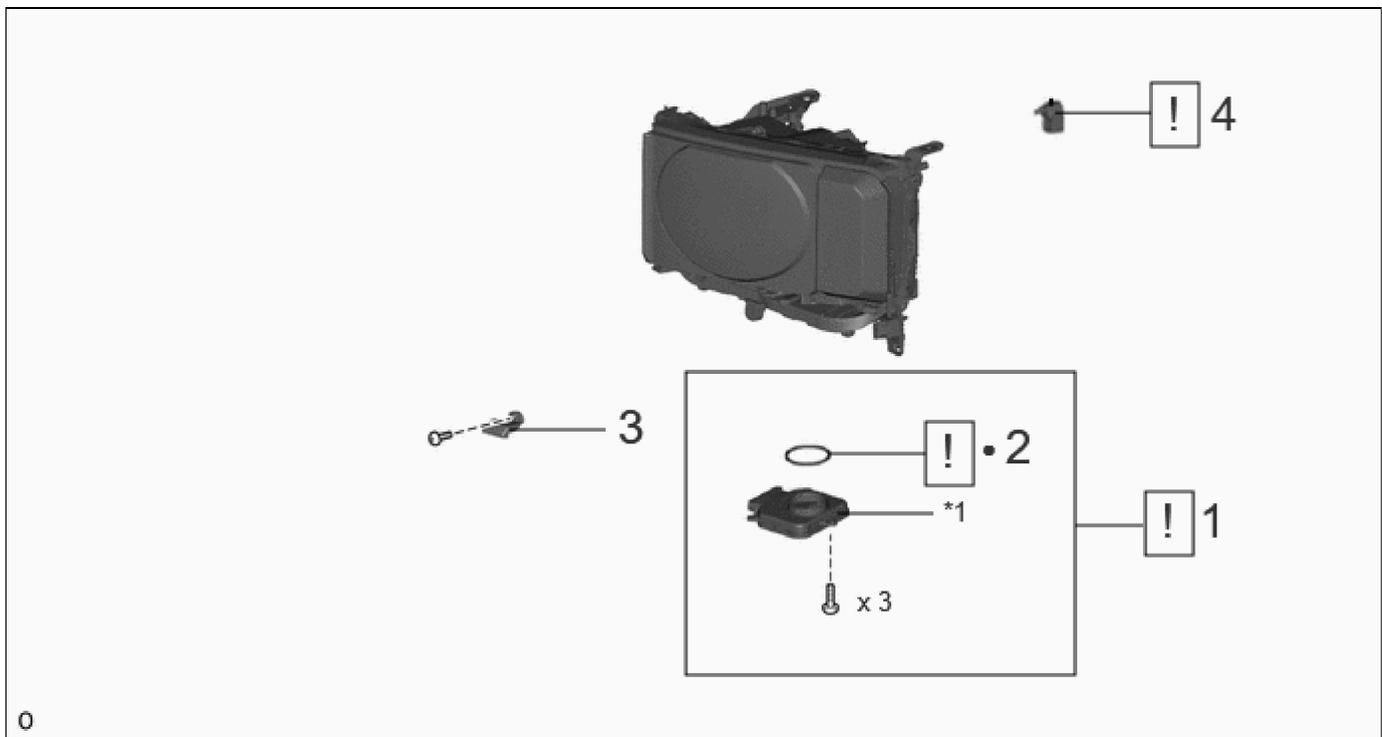
**NOTICE:**

- Handle components indoors as much as possible to prevent foreign matter from entering and adhering to headlight assembly components.
- Do not reuse parts which have reduced fastening force due to thread damage.
- When installing components, make sure that the wire harness is not caught or pulled.

**HINT:**

- Use the same procedure for the RH and LH sides.
- The procedure listed below is for the LH side.

### **COMPONENTS (DISASSEMBLY)**



PROCEDURE		PART NAME CODE			
1	NO. 1 HEADLIGHT ECU SUB-ASSEMBLY LH	81056	WFO	-	-
2	HEADLIGHT GASKET	81134	WFO	-	-
3	NO. 2 HEADLIGHT FITTING LH	81186C	-	-	-

PROCEDURE		PART NAME CODE			
4	HEADLIGHT LEVELING MOTOR LH	85662		-	-

*1	HEADLIGHT ECU LH	-	-
•	Non-reusable part	-	-

## **PROCEDURE**

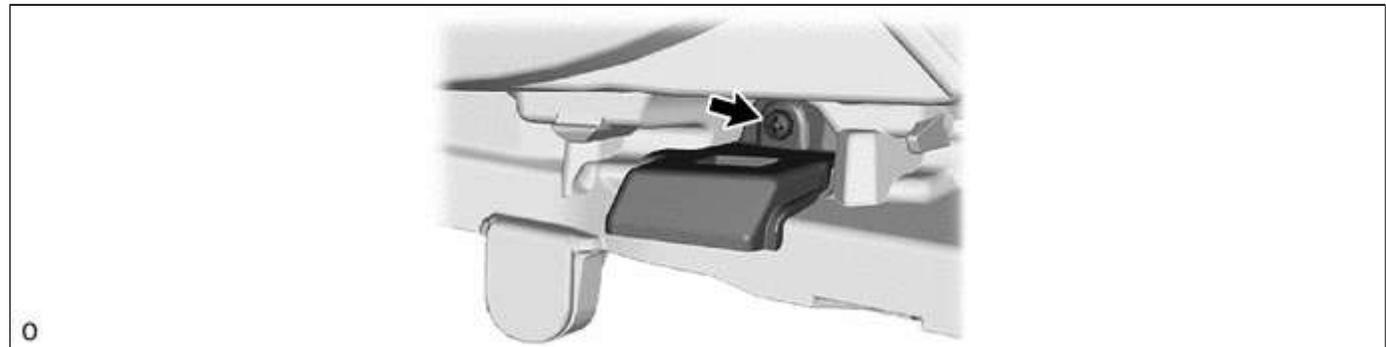
### **1. REMOVE NO. 1 HEADLIGHT ECU SUB-ASSEMBLY LH**

	Click here 
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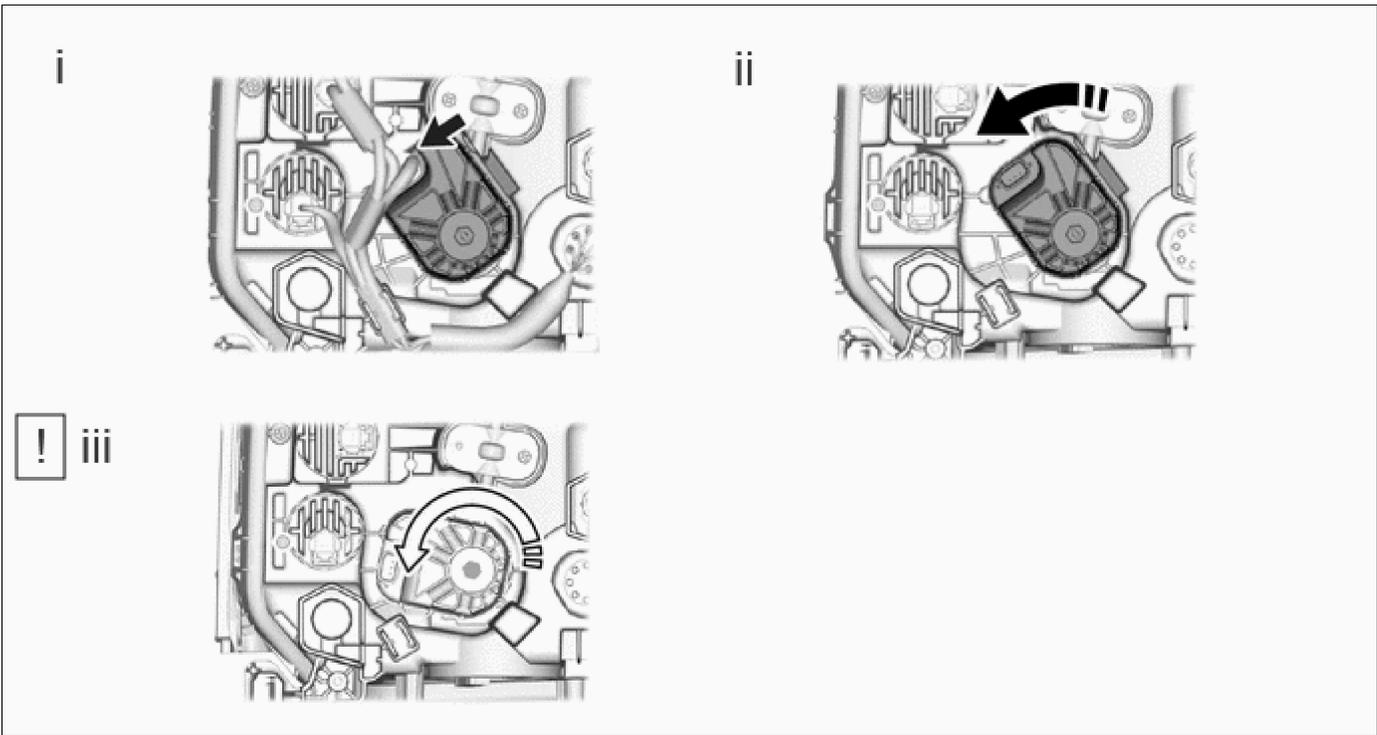
### **2. REMOVE HEADLIGHT GASKET**

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### **3. REMOVE NO. 2 HEADLIGHT FITTING LH**



### **4. REMOVE HEADLIGHT LEVELING MOTOR LH**



	Remove in this Direction (1)		Remove in this Direction (2)
	Connector	-	-

- (1) Disconnect the connector.
- (2) Turn the headlight leveling motor LH.
- (3) While holding the headlight assembly LH by hand, turn the aiming screws as shown in the illustration until the aiming screws are separated from the headlight assembly LH.

**HINT:**

Record the number of rotations until headlight leveling motor LH became detached.

