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<b>Model Year Start:</b> 2024	<b>Model:</b> Land Cruiser	<b>Prod Date Range:</b> [02/2024 -     ]
<b>Title:</b> LIGHTING (EXT): HEADLIGHT ASSEMBLY (for Single Beam Headlight): DISASSEMBLY; 2024 MY Land Cruiser [02/2024 -     ]		

## DISASSEMBLY

### CAUTION / NOTICE / HINT

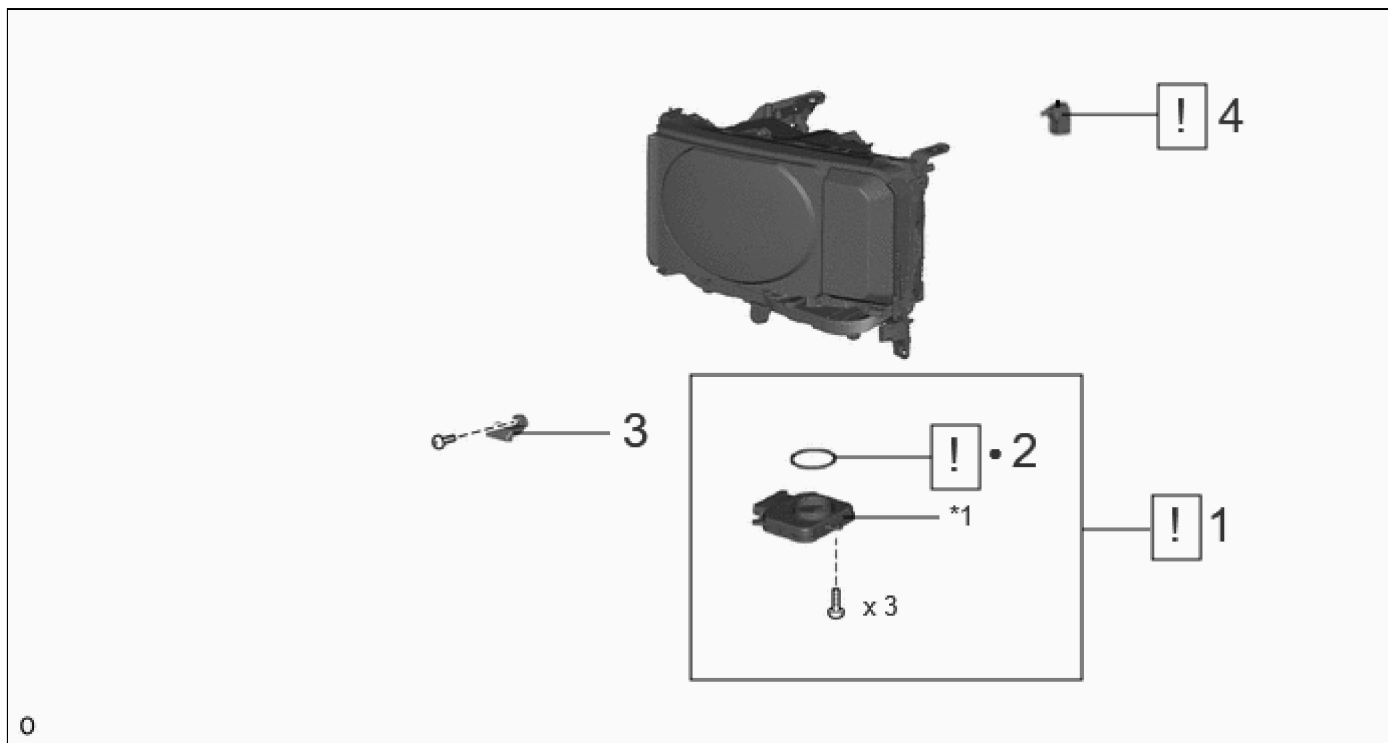
**NOTICE:**






- Handle components indoors as much as possible to prevent foreign matter from entering and adhering to headlight assembly components.
- Do not reuse parts which have reduced fastening force due to thread damage.
- When installing components, make sure that the wire harness is not caught or pulled.





**HINT:**

- Use the same procedure for the RH and LH sides.
- The procedure listed below is for the LH side.

### COMPONENTS (DISASSEMBLY)



PROCEDURE		PART NAME CODE			
1	NO. 1 HEADLIGHT ECU SUB-ASSEMBLY LH	81056		-	-
2	HEADLIGHT GASKET	81134		-	-
3	NO. 2 HEADLIGHT FITTING LH	81186C	-	-	-

PROCEDURE		PART NAME CODE			
4	HEADLIGHT LEVELING MOTOR LH	85662		-	-

*1	HEADLIGHT ECU LH	-	-
•	Non-reusable part	-	-

# **PROCEDURE**

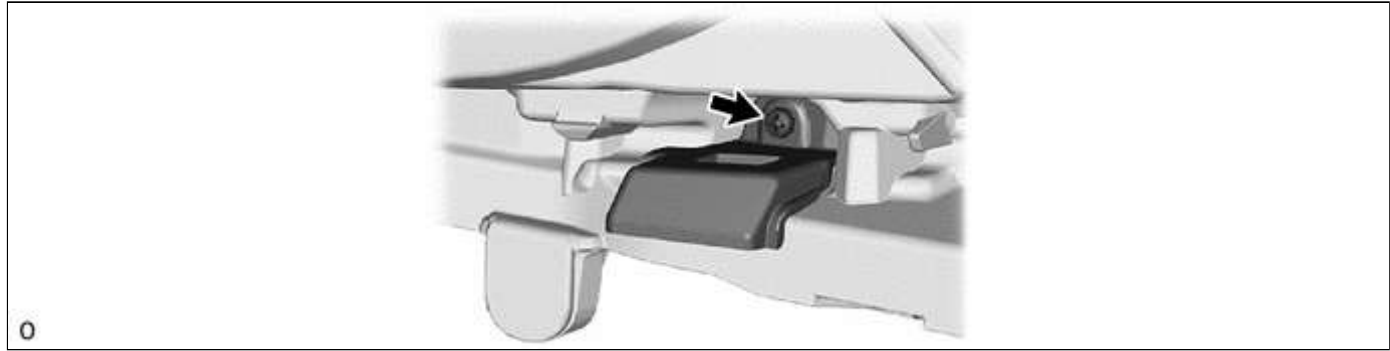
## **1. REMOVE NO. 1 HEADLIGHT ECU SUB-ASSEMBLY LH**

	Click here 
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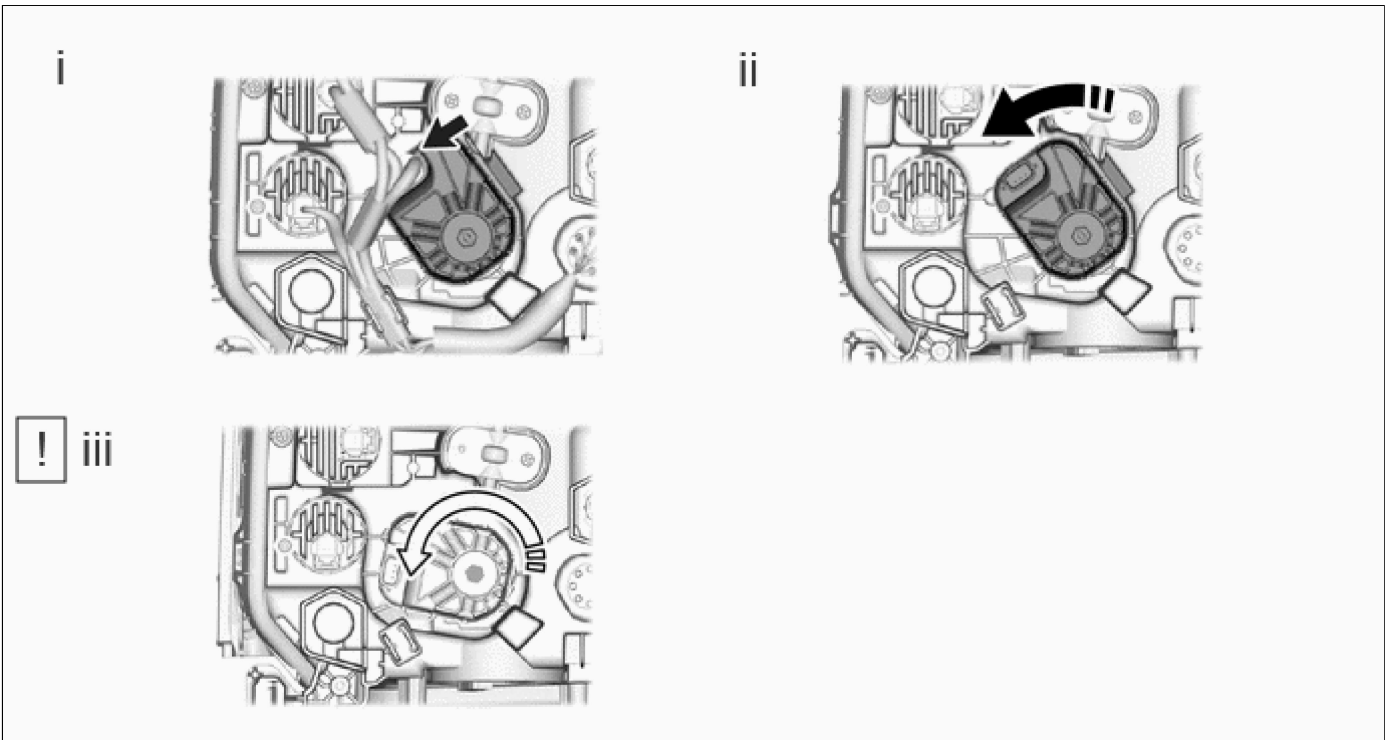
## **2. REMOVE HEADLIGHT GASKET**




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## **3. REMOVE NO. 2 HEADLIGHT FITTING LH**



## **4. REMOVE HEADLIGHT LEVELING MOTOR LH**



	Remove in this Direction (1)		Remove in this Direction (2)
	Connector	-	-

- (1) Disconnect the connector.
- (2) Turn the headlight leveling motor LH.
- (3) While holding the headlight assembly LH by hand, turn the aiming screws as shown in the illustration until the aiming screws are separated from the headlight assembly LH.

**HINT:**

Record the number of rotations until headlight leveling motor LH became detached.

