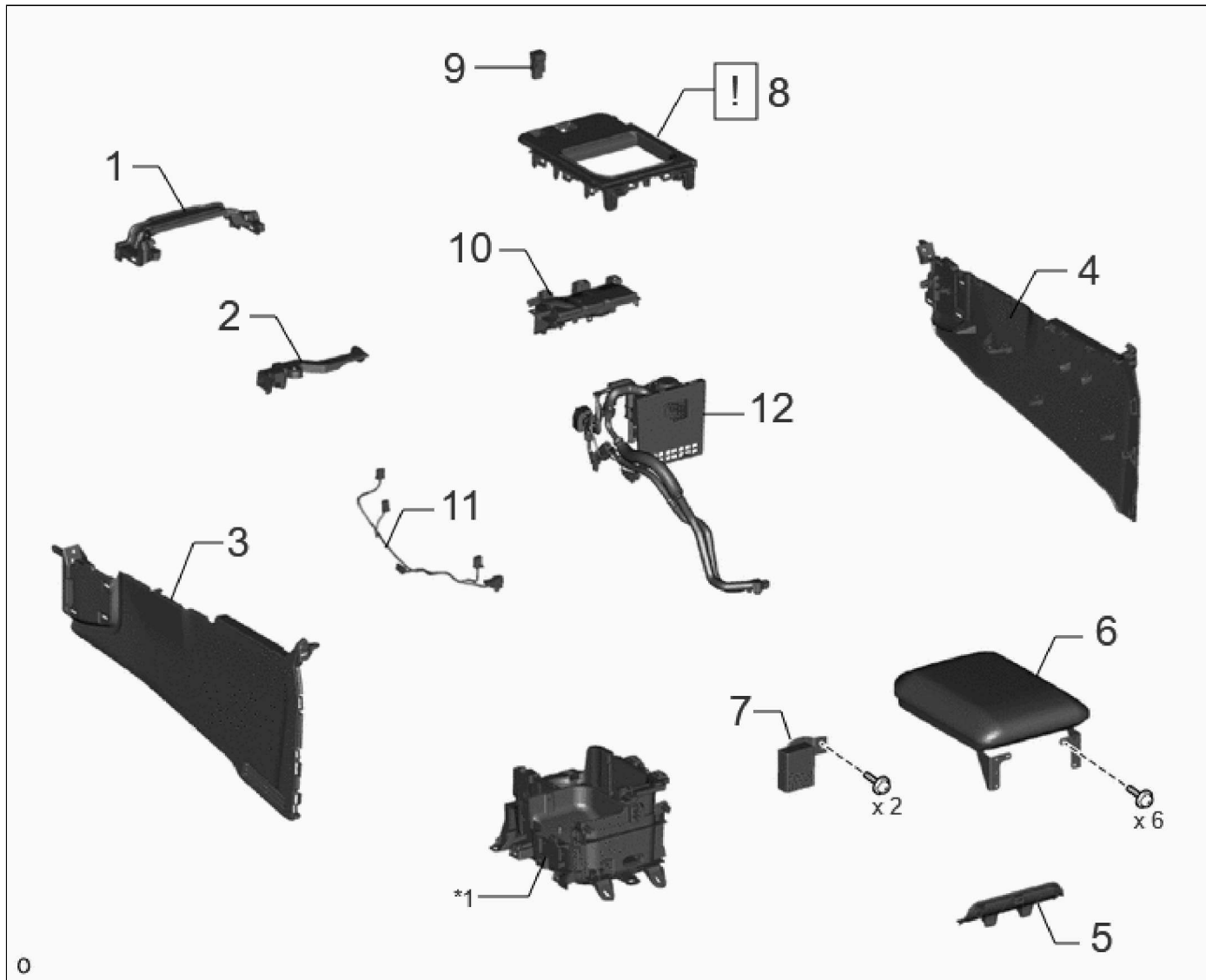





<b>Last Modified:</b> 07-05-2024	6.11:8.1.0	<b>Doc ID:</b> RM100000002JNUQ
<b>Model Year Start:</b> 2024	<b>Model:</b> Land Cruiser	<b>Prod Date Range:</b> [02/2024 -     ]
<b>Title:</b> INTERIOR PANELS / TRIM: FRONT CONSOLE BOX (w/ Cool Box): DISASSEMBLY; 2024 MY Land Cruiser [02/2024 -     ]		





## DISASSEMBLY

## CAUTION / NOTICE / HINT

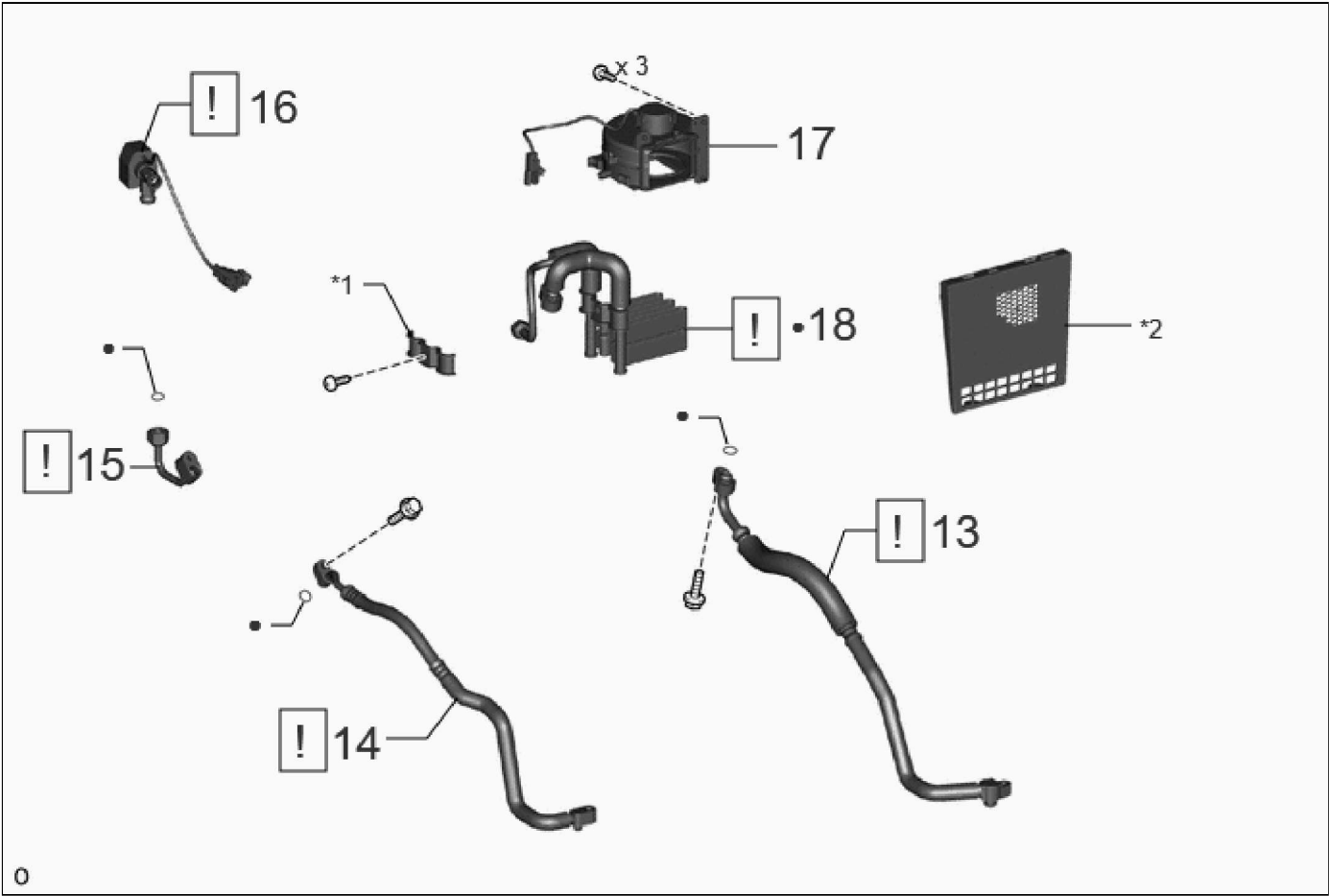
### COMPONENTS (DISASSEMBLY)






PROCEDURE		PART NAME CODE			
1	CONSOLE BOX RETAINER	-	-	-	-
2	NO. 2 CONSOLE BOX RETAINER	-	-	-	-

PROCEDURE		PART NAME CODE			
3	NO. 2 BOX SIDE PANEL	-	-	-	-
4	NO. 1 BOX SIDE PANEL	-	-	-	-
5	REAR CONSOLE BOX COVER	58917A	-	-	-
6	REAR CONSOLE ARMREST ASSEMBLY	58920A	-	-	-
7	AIR PURIFIER AMPLIFIER ASSEMBLY	-	-	-	-
8	CONSOLE RETAINER	-		-	-
9	BLOWER CONTROL SWITCH ASSEMBLY	-	-	-	-
10	LOWER CONSOLE BOX	-	-	-	-
11	AIR CONDITIONER HARNESS	-	-	-	-
12	NO. 2 COOLING BOX ASSEMBLY	88530A	-	-	-

*1	CONSOLE BOX	-	-
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PROCEDURE		PART NAME CODE			
13	DISCHARGE HOSE	88711H	INFO	-	-
14	LIQUID HOSE	88721C	INFO	-	-
15	LIQUID TUBE	88716	INFO	-	-
16	COOLER MAGNET VALVE ASSEMBLY	88690	INFO	-	-
17	COOL BOX BLOWER MOTOR WITH FAN SUB-ASSEMBLY	87103F	-	-	-
18	COOLER (COOL BOX) EVAPORATOR SUB-ASSEMBLY	88501E	INFO	-	-

*1	BRACKET	*2	COOLING UNIT CASE SUB-ASSEMBLY
•	Non-reusable part	-	-

## **PROCEDURE**

### **1. REMOVE CONSOLE BOX RETAINER**

Click here [INFO](#)

### **2. REMOVE NO. 2 CONSOLE BOX RETAINER**

Click here [INFO](#)

### **3. REMOVE NO. 2 BOX SIDE PANEL**

Click here [INFO](#)

### **4. REMOVE NO. 1 BOX SIDE PANEL**

Click here [INFO](#)

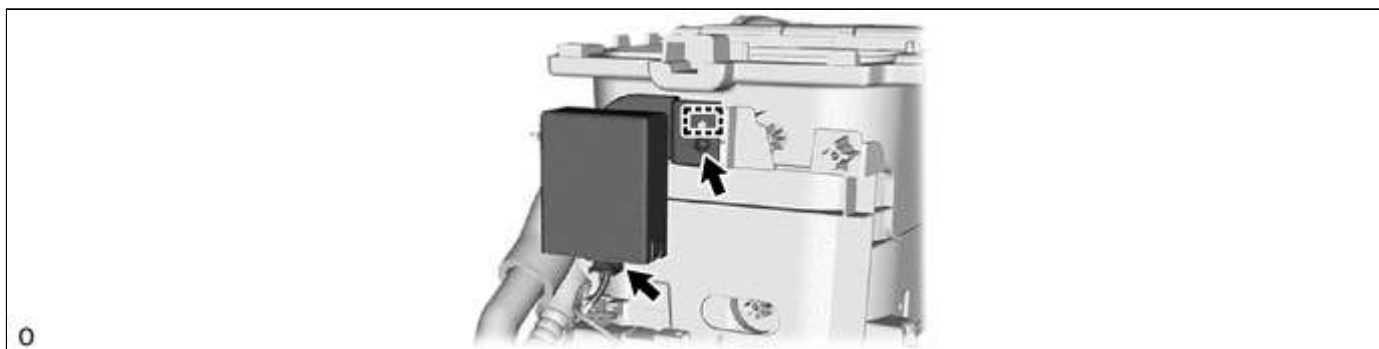
### **5. REMOVE REAR CONSOLE BOX COVER**

Click here [INFO](#)

### **6. REMOVE REAR CONSOLE ARMREST ASSEMBLY**

Click here [INFO](#)

### **7. REMOVE AIR PURIFIER AMPLIFIER ASSEMBLY**



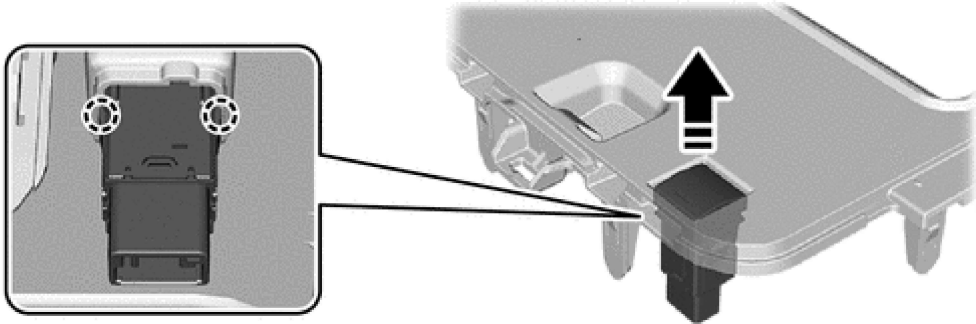
8. REMOVE CONSOLE RETAINER



**NOTICE:**  
Do not apply excessive force to the console retainer as the claws may be damaged.



9. REMOVE BLOWER CONTROL SWITCH ASSEMBLY

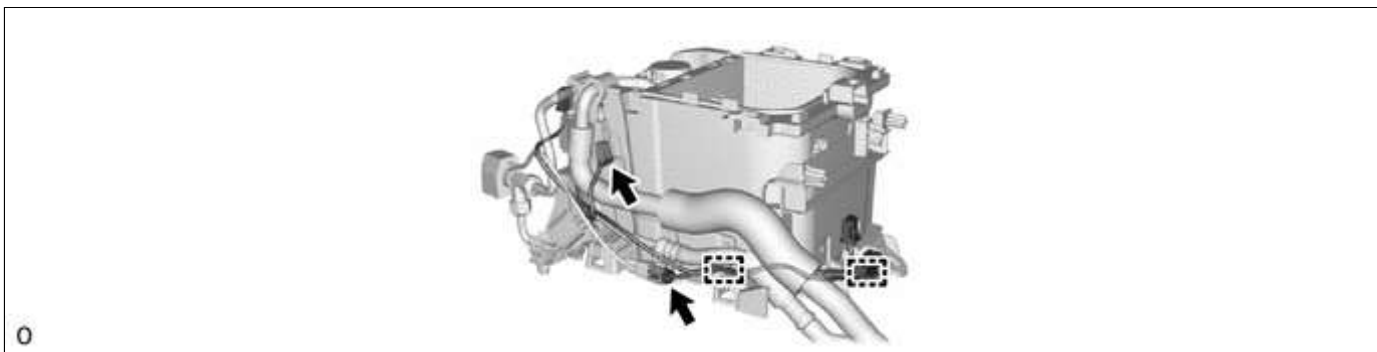


Remove in this Direction

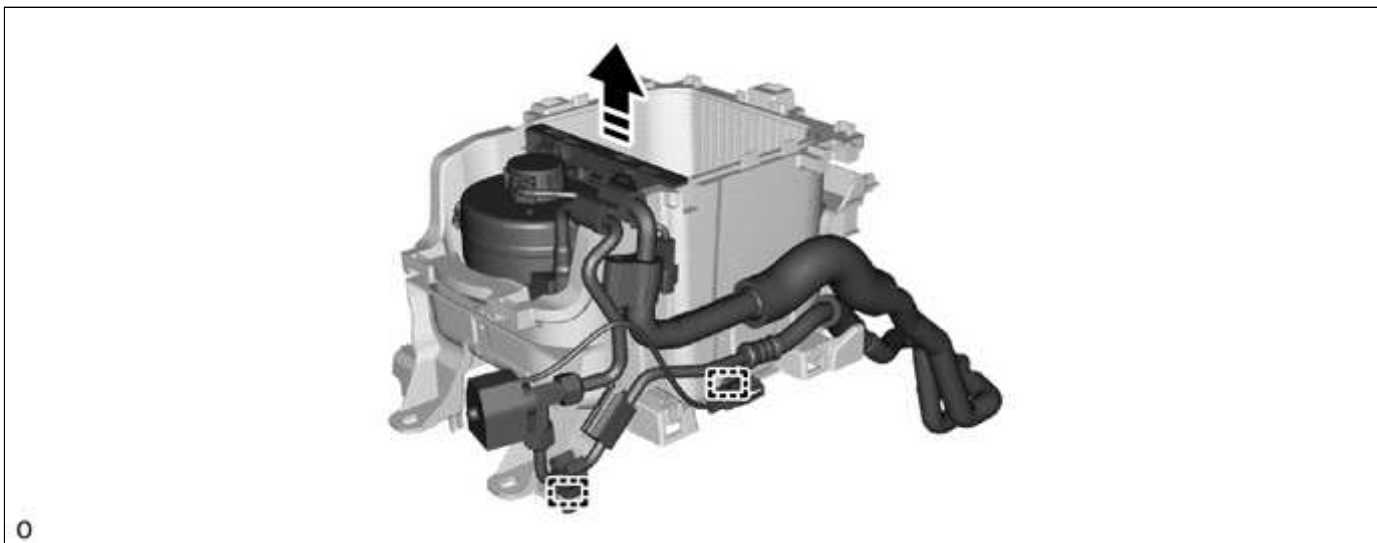
10. REMOVE LOWER CONSOLE BOX



11. DISCONNECT AIR CONDITIONER HARNESS



## 12. REMOVE NO. 2 COOLING BOX ASSEMBLY



	Remove in this Direction	-	-
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## 13. REMOVE DISCHARGE HOSE



- (1) Remove the bolt and discharge hose.
- (2) Remove the O-ring from the discharge hose.

### NOTICE:

Seal the openings of the disconnected parts using vinyl tape to prevent the entry of moisture and foreign matter.

## 14. REMOVE LIQUID HOSE

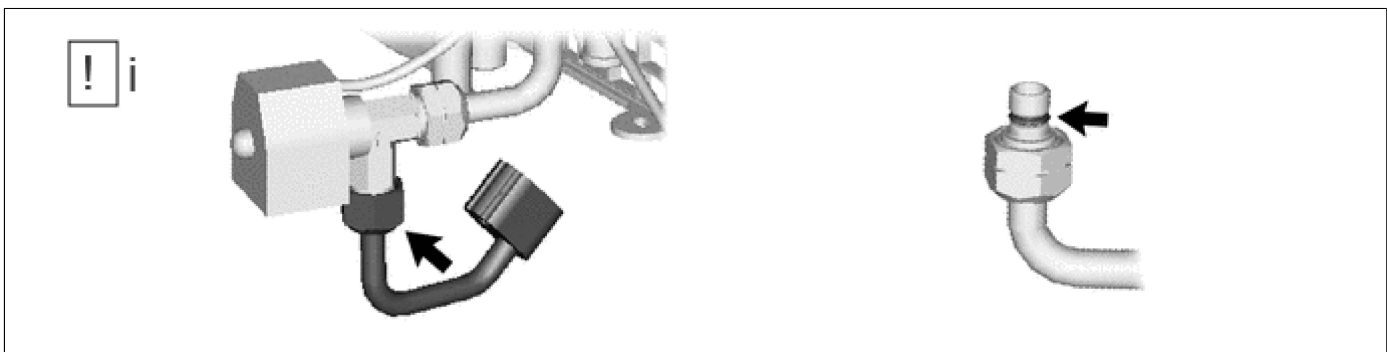


- (1) Remove the bolt and liquid hose.
- (2) Remove the O-ring from the liquid hose.

**NOTICE:**

Seal the openings of the disconnected parts using vinyl tape to prevent the entry of moisture and foreign matter.

## 15. REMOVE LIQUID TUBE

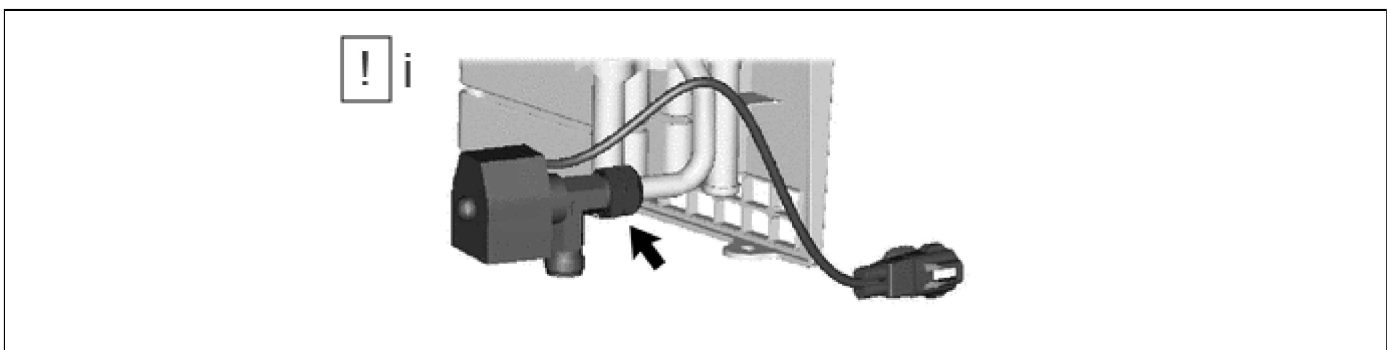


- (1) Remove the liquid tube using the following procedure.
  1. Using a union nut wrench, loosen the nut and remove the liquid tube.
  2. Remove the O-ring from the liquid tube.

**NOTICE:**

Seal the openings of the disconnected parts using vinyl tape to prevent the entry of moisture and foreign matter.

## 16. REMOVE COOLER MAGNET VALVE ASSEMBLY

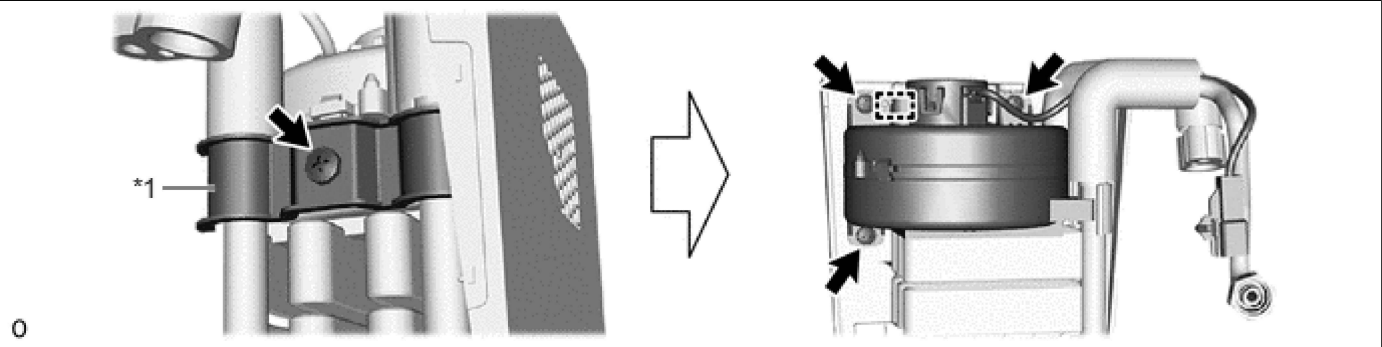


- (1) Using a union nut wrench, loosen the nut and remove the cooler magnet valve assembly.

**NOTICE:**

Seal the openings of the disconnected parts using vinyl tape to prevent the entry of moisture and foreign matter.

17. REMOVE COOL BOX BLOWER MOTOR WITH FAN SUB-ASSEMBLY

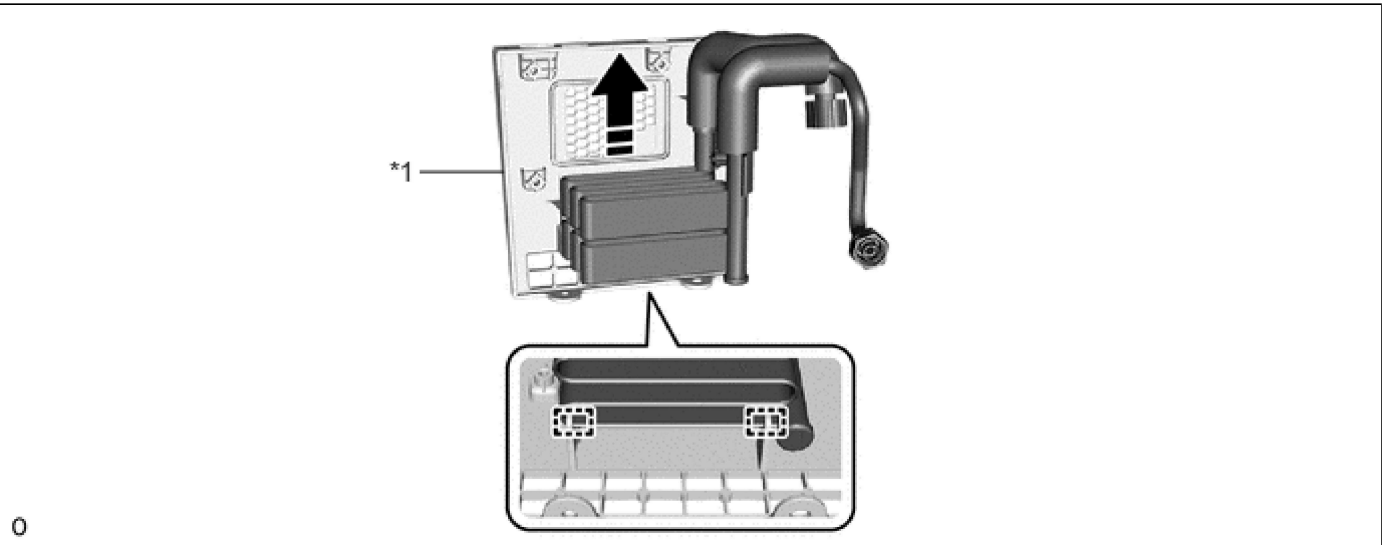


*1	Bracket	-	-
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18. REMOVE COOLER (COOL BOX) EVAPORATOR SUB-ASSEMBLY

**NOTICE:**

When the cooler (cool box) evaporator sub-assembly is removed, make sure to install a new one. The cooler (cool box) evaporator sub-assembly cannot be reused.



*1	Cooling Unit Case Sub-assembly	-	-
	Remove in this Direction	-	-