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<b>Model Year Start:</b> 2024	<b>Model:</b> Land Cruiser	<b>Prod Date Range:</b> [02/2024 -       ]
<b>Title:</b> METER / GAUGE / DISPLAY: COMBINATION METER: REMOVAL; 2024 MY Land Cruiser [02/2024 -       ]		

**REMOVAL**

**CAUTION / NOTICE / HINT**

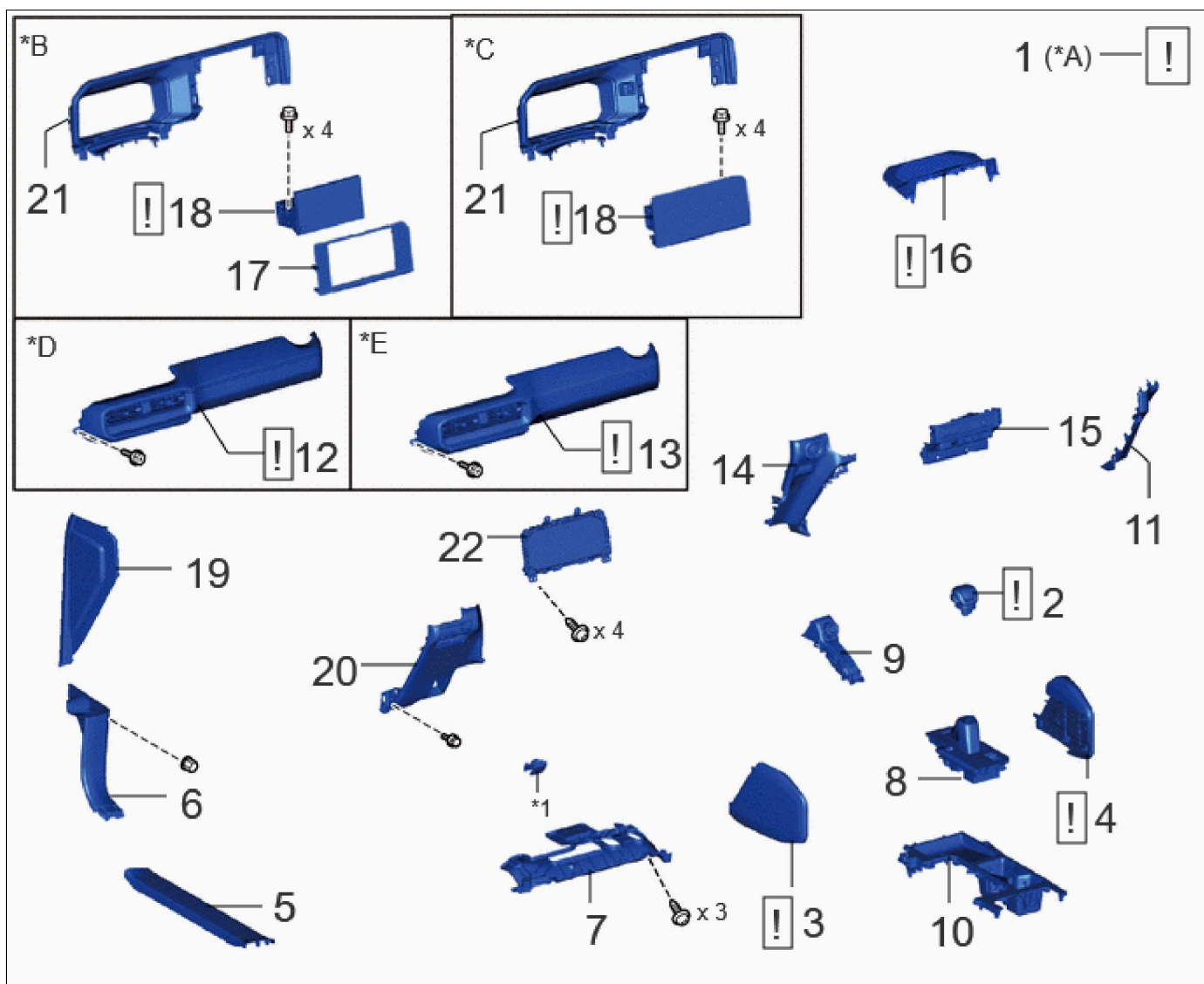
The necessary procedures (adjustment, calibration, initialization, or registration) that must be performed after parts are removed and installed, or replaced during combination meter assembly removal/installation are shown below.









**Necessary Procedure After Parts Removed/Installed/Replaced**




REPLACED PART OR PERFORMED PROCEDURE	NECESSARY PROCEDURE	EFFECT/INOPERATIVE FUNCTION WHEN NECESSARY PROCEDURES ARE NOT PERFORMED	LINK
Combination meter assembly	Update ECU security key	Vehicle control history (RoB) are stored	<a href="#">INFO</a>
	Software update*	-	<a href="#">INFO</a>
*: for 12.3 Inch Display			

**CAUTION / NOTICE / HINT**

**COMPONENTS (REMOVAL)**



PROCEDURE		PART NAME CODE			
1	CUSTOMIZE POWER TILT AND POWER TELESCOPIC STEERING COLUMN SYSTEM	-		-	-
2	SHIFT LEVER KNOB SUB-ASSEMBLY	33504F		-	-
3	LOWER NO. 1 INSTRUMENT PANEL PAD SUB-ASSEMBLY	55402E		-	-
4	LOWER NO. 2 INSTRUMENT PANEL PAD SUB-ASSEMBLY	55403G		-	-
5	FRONT DOOR SCUFF PLATE LH	67914B	-	-	-
6	COWL SIDE TRIM BOARD LH	62112	-	-	-
7	NO. 1 INSTRUMENT PANEL UNDER COVER	55641		-	-
8	UPPER CONSOLE PANEL ASSEMBLY	-	-	-	-
9	INTEGRATION CONTROL AND PANEL SUB-ASSEMBLY	84012	-	-	-
10	UPPER CONSOLE PANEL SUB-ASSEMBLY	58804A	-	-	-

PROCEDURE		PART NAME CODE			
11	LOWER INSTRUMENT PANEL LH	55313	-	-	-
12	NO. 1 INSTRUMENT PANEL GARNISH SUB-ASSEMBLY	55011A	<a href="#">INFO</a>	-	-
13	INSTRUMENT PANEL ORNAMENT	55461A	<a href="#">INFO</a>	-	-
14	LOWER INSTRUMENT PANEL FINISH PANEL ASSEMBLY	55480D	-	-	-
15	CENTER INSTRUMENT CLUSTER FINISH PANEL SUB-ASSEMBLY	55405B	-	-	-
16	UPPER INSTRUMENT CLUSTER FINISH PANEL	55421B	<a href="#">INFO</a>	-	-
17	CENTER INSTRUMENT CLUSTER FINISH PANEL	55412D	-	-	-
18	RADIO AND DISPLAY RECEIVER ASSEMBLY WITH BRACKET	-	<a href="#">INFO</a>	-	-
19	INSTRUMENT SIDE PANEL LH	55318C	-	-	-
20	LOWER INSTRUMENT PANEL FINISH PANEL SUB-ASSEMBLY	55045	-	-	-
21	CENTER INSTRUMENT CLUSTER FINISH PANEL ASSEMBLY	55420A	-	-	-
22	COMBINATION METER ASSEMBLY	83100	-	-	-


*A	for Power Tilt and Power Telescopic Steering Column	*B	for 8 Inch Display
*C	for 12.3 Inch Display	*D	for Type A
*E	for Type B	-	-
*1	HOOD LOCK CONTROL LEVER SUB-ASSEMBLY	-	-

## PROCEDURE

### 1. CUSTOMIZE POWER TILT AND POWER TELESCOPIC STEERING COLUMN SYSTEM (for Power Tilt and Power Telescopic Steering Column)

	Click here <a href="#">INFO</a>
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### 2. REMOVE SHIFT LEVER KNOB SUB-ASSEMBLY

	Click here <a href="#">INFO</a>
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### 3. REMOVE LOWER NO. 1 INSTRUMENT PANEL PAD SUB-ASSEMBLY



Click here [INFO](#)

#### **4. REMOVE LOWER NO. 2 INSTRUMENT PANEL PAD SUB-ASSEMBLY**



Click here [INFO](#)

#### **5. REMOVE FRONT DOOR SCUFF PLATE LH**

Click here [INFO](#)

#### **6. REMOVE COWL SIDE TRIM BOARD LH**

Click here [INFO](#)

#### **7. REMOVE NO. 1 INSTRUMENT PANEL UNDER COVER**

Click here [INFO](#)

#### **8. REMOVE UPPER CONSOLE PANEL ASSEMBLY**

Click here [INFO](#)

#### **9. REMOVE INTEGRATION CONTROL AND PANEL SUB-ASSEMBLY**

Click here [INFO](#)

#### **10. REMOVE UPPER CONSOLE PANEL SUB-ASSEMBLY**

Click here [INFO](#)

#### **11. REMOVE LOWER INSTRUMENT PANEL LH**

Click here [INFO](#)

#### **12. REMOVE NO. 1 INSTRUMENT PANEL GARNISH SUB-ASSEMBLY (for Type A)**

Click here [INFO](#)

#### **13. REMOVE INSTRUMENT PANEL ORNAMENT (for Type B)**

(a) Use the same procedure described for the No. 1 instrument panel garnish sub-assembly.

#### **14. REMOVE LOWER INSTRUMENT PANEL FINISH PANEL ASSEMBLY**

Click here [INFO](#)

#### **15. REMOVE CENTER INSTRUMENT CLUSTER FINISH PANEL SUB-ASSEMBLY**

Click here [INFO](#)

#### **16. REMOVE UPPER INSTRUMENT CLUSTER FINISH PANEL**

	Click here <a href="#">INFO</a>
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**17. REMOVE CENTER INSTRUMENT CLUSTER FINISH PANEL (for 8 Inch Display)**

Click here [INFO](#)

**18. REMOVE RADIO AND DISPLAY RECEIVER ASSEMBLY WITH BRACKET**

	Click here <a href="#">INFO</a>
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**19. REMOVE INSTRUMENT SIDE PANEL LH**

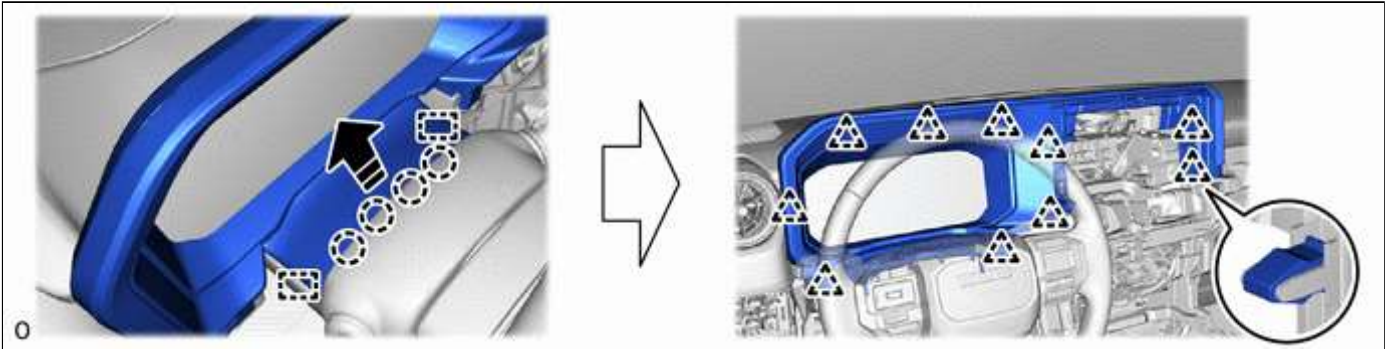
Click here [INFO](#)


**20. REMOVE LOWER INSTRUMENT PANEL FINISH PANEL SUB-ASSEMBLY**

Click here [INFO](#)

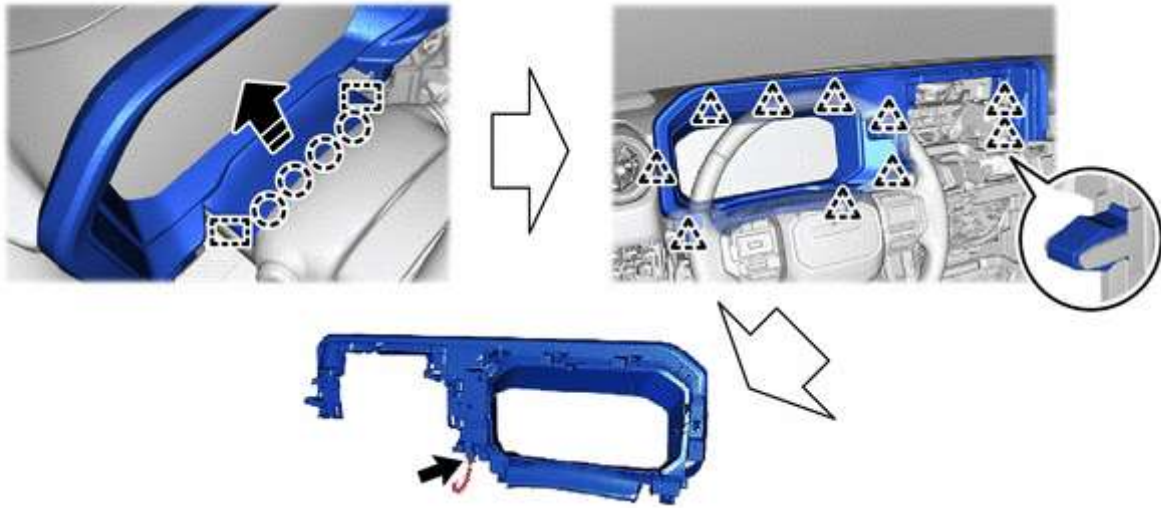
**21. REMOVE CENTER INSTRUMENT CLUSTER FINISH PANEL ASSEMBLY**

(a) for 8 Inch Display:



	Remove in this Direction	-	-
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(b) for 12.3 Inch Display:



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Remove in this Direction

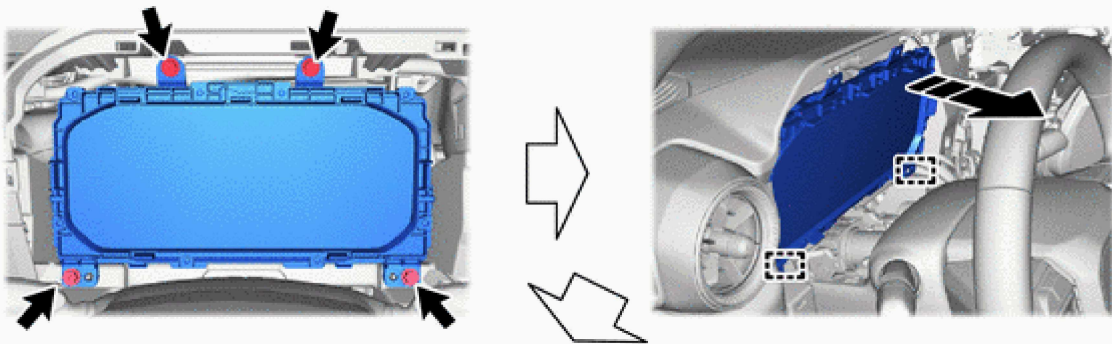
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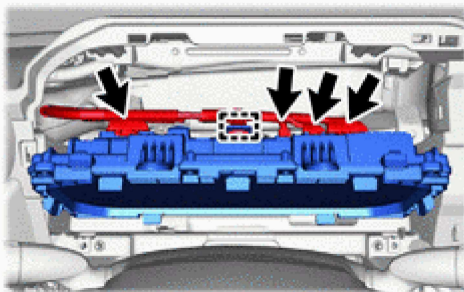
## 22. REMOVE COMBINATION METER ASSEMBLY

### HINT:

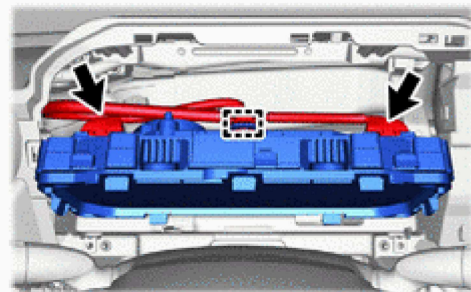
The illustrations are representative examples, and details may differ.



\*A



\*B



\*A

for 12.3 Inch Display

\*B

for 7 Inch Display



Remove in this Direction

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